

SELF CHECK**Written test**

Sector: Manufacturing

Occupation: MACHINING

Unit of Competence: Perform Advanced Grinding Operations

Code: IND MAC3 05 0217

Name _____ ID. No. _____

I. Choose the best answer from the given choice (2 points each)

1. _____ is used primarily for grinding cylindrical surfaces, although tapered and simple form surfaces may also be ground?
A. Cylindrical grinders B. Centerless grinders C. Internal grinders D. A&B
2. _____ are designed so that they support and feed the work by using two wheels and a work rest?
A. Cylindrical grinders B. Centerless grinders C. Internal grinders D. A&B
3. _____ is diagrammatically tapered holes or those having more than one diameter may be accurately finished?
A. Cylindrical grinders B. Centerless grinders C. Internal grinders D. A&B
4. Which grinder types are used for grinding machine cutters?
A. Cylindrical grinders B. Centerless grinders C. Tool and cutter grinder D. Internal grinders
5. _____ is an expendable wheel that carries an abrasive compound on its periphery?
A. grinding wheel B. Cup wheel C. Straight wheel D. Cylinder wheel

II. write short answer for the bellow question

1. write the types of surface grinding machines?

- A. _____
- B. _____
- C. _____
- D. _____

2. Write Types of Grinding wheels

- A. _____
- B. _____
- C. _____
- D. _____
- E. _____
- F. _____
- G. _____

Note: **Satisfactory** rating – 15 points above / **Unsatisfactory** 12 below points
You can ask you teacher for the copy of the correct answers