

**SELF CHECK****Written test**

Sector: Manufacturing

Occupation: MACHINING

Unit of Competence: Perform Advanced Press Operations

Code: IND MAC3 07 0217

Name \_\_\_\_\_ ID. No. \_\_\_\_\_

**I. Choose the best answer from the given choice (2 points each)**

1. When the press is operating, the ram can be observed moving up and down. This motion is called the \_\_\_\_\_.  
A. Motion            B. stroke            C. up down            D. down up
2. The capacity of the press is measured by  
A. N                    B. KN                    C. MN                    D. all
3. The two basic shearing operations are \_\_\_\_\_ and \_\_\_\_\_.  
A. Die and punch            B. mould and modul            C. punching and blanking            D. none
4. Removes a portion of metal from the side is \_\_\_\_\_.  
A. Notching                    B. lancing                    C. shaving                    D. none
5. Finishes a previously cut edge by shearing off the small amount of the remaining rough portion is \_\_\_\_\_.  
A. Notching                    B. lancing                    C. shaving                    D. none

Note: **Satisfactory** rating – 8 points above / **Unsatisfactory** 6 below points  
You can ask you teacher for the copy of the correct answers