CENG 6101 Project Management

Resource Allocation and Leveling

Abraham Assefa Tsehayae, PhD

• In practice, basic PERT and CPM scheduling techniques have proven to be helpful only when the project deadline is not fixed and the resources are not constrained by either availability or time.

| | Duration | | Res | ource | e Rec Da | luiren ay | nents | per |
|----------|-------------|--------------|-----|-------|-------------|--------------|-------|-----|
| Activity | (days) | Predecessors | R1 | R2 | R3 | R4 | R5 | R6 |
| (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8) | (9) |
| А | 6 | _ | 5 | 2 | 2 | 2 | 7 | 4 |
| В | 3 | _ | 3 | 5 | 2 | 3 | 9 | 6 |
| С | 4 | А | 2 | 4 | 4 | 2 | 3 | 1 |
| D | 6 | _ | 5 | 4 | 3 | 5 | 5 | 4 |
| E | 7 | A, B | 3 | 5 | 2 | 3 | 8 | 0 |
| F | 5 | С | 4 | 1 | 4 | 9 | 2 | 5 |
| G | 2 | D | 4 | 1 | 4 | 3 | 9 | 8 |
| Н | 2 | A, B | 5 | 5 | 4 | 0 | 9 | 1 |
| Ι | 2 | G, H | 3 | 2 | 4 | 3 | 4 | 2 |
| J | 6 | F | 1 | 5 | 4 | 6 | 7 | 3 |
| Κ | 1 | С, Е | 3 | 3 | 2 | 4 | 5 | 1 |
| L | 2 | E, G, H | 3 | 2 | 2 | 8 | 3 | 4 |
| М | 4 | I, K | 2 | 2 | 2 | 2 | 4 | 8 |
| Ν | 2 | F, L | 1 | 4 | 4 | 3 | 4 | 1 |
| 0 | 3 | L | 5 | 5 | 4 | 6 | 2 | 3 |
| Р | 5 | J, M, N | 3 | 2 | 3 | 4 | 7 | 8 |
| Q | 8 | 0 | 4 | 5 | 4 | 2 | 3 | 4 |
| R | 2 | D, O | 5 | 3 | 3 | 3 | 7 | 8 |
| S | 6 | P, R | 2 | 4 | 6 | 2 | 3 | 4 |
| Т | 2 | Q | 1 | 6 | 2 | 7 | 5 | 2 |
| Da | aily Resour | 7 | 10 | 10 | 16 | 18 | 13 | |

TABLE 1. Case Study Data

Case study: 20 activities and 6 resources

Source: Hegazy (1999)

Case study: 20 activities and 6 resources



FIG. 1. Case Study Project with High Priority Assigned to Task (R)

Source: Hegazy (1999)

Case study: 20 activities and 6 resources









Resource Allocation vs. Leveling

Availability of resources superimposed on CPM project duration under two conditions:

- 1. Limited resources (and variable project duration)
 - Evaluate impact on project duration of limited resources and keep the impact to the minimum
 - → Resource Allocation or Constrained resource scheduling.
- 2. Unlimited resource (and fixed project duration)
 - no constraints on availability
 - What is optimal level of resources, while maintaining the original project completion duration?
 - \rightarrow Resource leveling or Resource smoothing.

Two methods of allocating limited resources: constrained resource scheduling

- 1. Heuristic Rules
- priority rules and a procedure for allocating resources.
- 2. Optimal Procedures
- Designed to produce best (optimal, shortest) schedules (with limited resources).

1. Heuristic Rules

e.g. Allocate resources to activity that:

- has earliest start time
- least float
- largest duration
- shortest duration
- most successors

 \rightarrow no way to tell what is best combination of rules (differs for different schedules).

 \rightarrow several planners have concluded that minimum float heuristic gives shorter duration than rest of rules.

→need to use trial and error of different heuristics for same network and compare ~6 gets nearly optimal solution (shortest schedule).

Heuristic approach produces good resource feasible schedules.

Priority rules for heuristic method of allocating limited resources:

- 1. Allocate resources to the activity having the least float.
- 2. Allocate to activity requiring the largest number of resource days.
- 3. Allocate to activity using largest number of resources (people or machines).
- 4. Allocate to an activity that precedes the largest remaining resource days requirement.
- 5. If a tie, allocate to the activity with the lowest sequence (i j value).

2. Optimal procedures

→ designed to produce best (i.e., optimal, shortest) schedules (with limited resources). Options include:

- 1. Procedures based on Linear Programming (LP).
- 2. Procedures based on enumerative (heuristic) and other mathematical and artificial intelligence based techniques.
- -->need to go through all possible solutions.

→used only for large networks or projects where large number of resources are required.

- Case study: Results
- No resource constraints CPM: 32 days.
- MS Project:
 - Using resource-leveling feature (leveling is used in the software's terminology for both allocation and leveling) with "Automatic" setting, total project duration was extended to 49 days, avoiding resource overallocations.
 - This solution was obtained using the software's "standard" set of heuristic rules, which maintains logical relationships and applies the "minimum total slack" rule to resolve conflicts.

Source: Hegazy (1999)

- Case study: Results
- Primavera:
 - The same results were also obtained using the "minimum total slack" rule.
 - Several other heuristic rules were also tried on Primavera software, without improving the schedule.
 - A project duration of 49 days is, therefore, the best result that can be obtained from widely used commercial software.
 - It is noted that this result is obtained when all project activities have the same priority level.

• Hegazy (1999): Using Genetic Algorithm

| | Initial Schedule | Experiment 1 | Experiment 2 | Experiment 3 | Experiment 4 |
|---------------------------------------|------------------|---------------------|---------------------------------|----------------------------------|--|
| (1) | (2) | (3) | (4) | (5) | (6) |
| GA | | Min. | Min. Duration + | Min. Duration + | Min. Duration + Min |
| Optimization Objective(s) | None | Project Duration | Min. Daily Fluctuation of R4 | Min. Utilization Period of R4 | Fluctuation of R4 + Min. Utilization Period of R4 |
| Gene Evaluation Criteria & Weights | None | Proi. Dur. 100% | Proj. Dur. 50% Mx of R4 50% | Proj. Dur. 50% My of R4 50% | Proj. Dur. 50% Mx+My of R4 50% |
| Activity | | Activity | Priority | Results | · · · · · · · · · · · · · · · · · · · |
| Α | Lowest | Highest | Very High | Higher | Higher |
| В | Lowest | Medium | Very Low | Low | Medium |
| С | Lowest | Very High | Medium | Higher | High |
| D | Lowest | Very High | Very High | Medium | Higher |
| ε | Lowest | Very High | Lowest | Higher | Highest |
| F | Lowest | Very High | High | Medium | Low |
| G | Lowest | Medium | Lowest | Low | Low |
| н | Lowest | Lowest | High | Lowest | Very Low |
| I I | Lowest | Very High | High | Very Low | Very Low |
| J | Lowest | Medium | High | Very Low | Lower |
| к | Lowest | Medium | Higher | Medium | Higher |
| L | Lowest | Medium | High | Lower | Very Low |
| м | Lowest | Very High | Very High | Medium | High |
| N | Lowest | Very Low | Medium | Low | Very High |
| 0 | Lowest | High | Very High | High | High |
| Р | Lowest | Very High | Medium | Low | Lower |
| Q | Lowest | Lowest | Lowest | Lower | Low |
| R | Lowest | Higher | Very High | Low | High |
| S | Lowest | Medium | Low | Highest | Very High |
| т | Lowest | Lowest | Higher | Very High | Low |
| Project Duration | 49 | 44 | 45 | 44 | 45 |
| Calculated Mx | 2409 | 2381 | 2265 | 2375 | 2345 |
| Moments My | 7231 | 6752 | 6952 | 6746 | 6832 |
| of R4 Mx+My | 9640 | 9133 | 9217 | 9121 | 9177 |
| Range of R4 | 12 | 10 | 10 | 10 | 10 |
| Utilization | Day 1 to | Day 1 to | Day 1 to | Day 1 to | Day 1 to |
| Period of R4 | Day 49 | Day 44 | Day 45 | Day 44 | Day 45 |

TABLE 2. Results of Genetic Algorithm Experiments

Notations: - Proj. Dur. = Project Duration. - Mx = Moment around t

= Moment around the x-axis (Time) of resource histogram

- My = Moment around the y-axis (Number of Resources) of resource histogram

- Range = (Maximum - Minimum) amount of the resource needed per day

- Basic allocation procedure is method of scheduling work by balancing need with availability of resources at a given time.
- An approach to allocating resources (limited or unlimited resources):

Series Method:

 \rightarrow allocate resources to activities in series – one activity at a time from start to finish.

Series Method of Allocating Limited Resources





Series Method of Allocating Limited Resources

| | | | | | | PROJECT CLOCK | | | | | | | | | | |
|----------|----------|-----------|------------------|-------------------|----------------|------------------|----------|---------------|-----|---------------|---------|-----|----------------|----------------|----|---------|
| ACTIVITY | DURATION | RESOURCES | RESOURCE DAYS | EARLIEST START | TOTAL FLOAT | PRIORITY | ★ 0 2 | ↓ 4 | 6 | ♦ 8 | ★ 10 | 12 | ♦ 14 | ♦ 16 | 18 | ★ 20 |
| 1-2 | 3 | 4 | 12 | 0 5 | 2 -3 | 2 1 | | | 4 4 | 4 | | | | | | |
| 1-3 | 2 | 4 | 8 | 058 | 61-2 | 322 | | | | 4 | 4 | | | | | |
| 1-5 | 5 | 4 | 20 | 0 | 0 | 1 | 4 4 4 | 4 4 | | | | | | | | |
| 2-5 | 0 | 0 | 0 | 38 | 2 -3 | Т | | | | | | | | | | |
| 2-6 | 3 | 2 | 6 | 3 8 10 14 | 5 0 -2 -6 | 321 | | | | | | | 2 | 2 2 | | |
| 3-4 | 4 | 3 | 12 | 2 10 | 6 -2 | 1 | | | | | 3 | 3 3 | 3 | | | |
| 3-7 | 4 | 1 | 4 | 2 10 | 8 0 | 3 | | | | | 1 | 1 1 | 1 | | | |
| 4-7 | 2 | 2 | 4 | 6 14 | 6 -2 | 2 | | | | | | | 2 | 2 | | |
| 5-6 | 6 | 2 | 12 | 58 | 0 -3 | 1 | | | | 2 | 2 2 | 2 2 | 2 | | | |
| 6-7 | 3 | 2 | 6 | 11 | 0 | 1 | | | | | | | | | 2 | 2 2 |

TABLE 9.1 Single Resource Allocation Table: Limit of Six Resources per Day: Series Method

Resource days = resources required x duration of activity

Step 1: Calculate number of resources in resource pool

Sum total number of resource days for project (e.g. for a resource such as workers).

 \rightarrow Total number of worker-days necessary to complete project.

Divide total by project duration

 \rightarrow average number of workers required per day.

* May not meet requirements of all activities but provides good starting point.

* Average number should <u>not</u> be less than number of resources required by single activity on a given day (otherwise activity can not be done) <u>and</u> should always be an integer (round up).

- Step 2: Two things to keep track of
- A. When resources are allocated
- \rightarrow determines start time of an activity.
- :. Maintain a project clock Denoted by \oint placed over day.

Clock initially set to time zero and reset to time where it stops.

Series Method of Allocating Limited Resources

Clock moves forward when either:

- 1. No Resources left to be allocated.
- 2. No activities to which resources can be allocated.

Clock stops when:

- 1. Resources available for allocation.
- 2. Activities available to which resources can be allocated.
- When clock stops, start times and floats of all eligible activities that have not been scheduled are updated (start ≥ clock setting).
- [Update <u>all</u> activities in network].

Series Method of Allocating Limited Resources

- B. Number and availability of resources
- resource pool established with available (or given) level of resources.
- number of resources is decreased by quantity allocated to activities.
- resource pool is replenished by resources returned from completed activities.

Series Method of Allocating Limited Resources

* Assign resources according to priority rules applied to all <u>activities that can start immediately.</u>

* Dummy activities assigned top (T) priority, so they do not delay other activities (since dummy activities do not use any resources).

Example 1

TABLE 9.1 Single Resource Allocation Table: Limit of Six Resources per Day: Series Method

| | | | | | | PROJECT CLOCK | | | | | | | | | | |
|----------|----------|-----------|------------------|-------------------|----------------|------------------|----------|-----|-----|---------------|---------|-----|---------|-------------------|-----------|--------|
| ACTIVITY | DURATION | RESOURCES | RESOURCE DAYS | EARLIEST START | TOTAL FLOAT | PRIORITY | ★ 0 2 | 4 | 6 | ♦ 8 | ★ 10 | 12 | ♥ 14 | ♦ 16 13 | ★ 8 20 | , 0 |
| 1-2 | 3 | 4 | 12 | 0 5 | 2 -3 | 2 1 | | | 4 4 | 4 | | | | | | |
| 1-3 | 2 | 4 | 8 | 058 | 61-2 | 322 | | | | 4 | 4 | | | | | |
| 1-5 | 5 | 4 | 20 | 0 | 0 | 1 | 4 4 4 | 4 4 | | | | | | | | |
| 2-5 | 0 | 0 | 0 | 38 | 2 -3 | Т | | | | | | | | | | |
| 2-6 | 3 | 2 | 6 | 3 8 10 14 | 5 0 -2 -6 | 321 | | | | | | | 2 | 2 2 | | |
| 3-4 | 4 | 3 | 12 | 2 10 | 6 -2 | 1 | | | | | 3 | 3 3 | 3 | | | |
| 3-7 | 4 | 1 | 4 | 2 10 | 8 0 | 3 | | | | | 1 | 1 1 | 1 | | | |
| 4-7 | 2 | 2 | 4 | 6 14 | 6 -2 | 2 | | | | | | | 2 | 2 | | |
| 5-6 | 6 | 2 | 12 | 58 | 0 -3 | 1 | | | | 2 | 2 2 | 2 2 | 2 | | | |
| 6-7 | 3 | 2 | 6 | 11 | 0 | 1 | | | | | | | | | 2 2 | 2 |

Example 1

Series method of allocating limited resources (Figure 9.3, Table 9.1)

1) 84 resource days

= 6 resources in pool

14 days project duration

Consider project network as a subnetwork of all activities that use the resource in question.



FIGURE 9.3 Example Network No. 2

Series Method of Allocating Limited Resources

| | | | | | | PROJECT CLOCK | | | | | | | | | | |
|----------|----------|-----------|------------------|-------------------|----------------|------------------|----------|---------------|-----|--------|---------|-----|---------|---------|----|---------|
| ΑСΤΙVIТΥ | DURATION | RESOURCES | RESOURCE DAYS | EARLIEST START | TOTAL FLOAT | PRIORITY | ▼ 0 2 | ▼ 4 | 6 | ♥ 8 | ▼ 10 | 12 | ▼ 14 | ▼ 16 | 18 | ▼ 20 |
| 1-2 | 3 | 4 | 12 | 0 5 | 2 -3 | 2 1 | | | 4 4 | 4 | | | | | | |
| 1-3 | 2 | 4 | 8 | 058 | 61-2 | 3 2 2 | | | | 4 | 4 | | | | | |
| 1-5 | 5 | 4 | 20 | 0 | 0 | 1 | 4 4 4 4 | 4 4 | | | | | | | | |
| 2-5 | 0 | 0 | 0 | 38 | 2 -3 | Т | | | | | | | | | | |
| 2-6 | 3 | 2 | 6 | 3 8 10 14 | 5 0 -2 -6 | 321 | | | | | | | 2 | 2 2 | | |
| 3-4 | 4 | 3 | 12 | 2 10 | 6 -2 | 1 | | | | | 3 | 3 3 | 3 | | | |
| 3-7 | 4 | 1 | 4 | 2 10 | 8 0 | 3 | | | | | 1 | 1 1 | 1 | | | |
| 4-7 | 2 | 2 | 4 | 6 14 | 6 -2 | 2 | | | | | | | 2 | 2 | | |
| 5-6 | 6 | 2 | 12 | 58 | 0 -3 | 1 | | | | 2 | 2 2 | 2 2 | 2 | | | |
| 6-7 | 3 | 2 | 6 | 11 | 0 | 1 | | | | | | | | | 2 | 2 2 |

TABLE 9.1 Single Resource Allocation Table: Limit of Six Resources per Day: Series Method

Example Series Method of allocating limited resources (Figure 9.3, Table 9.1)

| 2) | Activities Considered | ES | Total Float | Priority |
|----|--------------------------|----|-------------|--------------------------|
| | 1-2 | 0 | 2 | 2 |
| | 1-3 | 0 | 6 | 3 |
| | 1-5 | 0 | 0 | 1 (4 resources assigned) |

If 2 resources are required together (e.g. formwork panels and a crew) then consider them as one resource

- : Assign resources to activity 1-5 (4 resources for 5 days).
- ... Not enough resources to perform activity 1-2 or 1-3.
- ∴ Clock moves to end of activity 1-5 when resources return to pool.

| 3) | Activities | ES | Float | Priority |
|----|------------|----|----------|--------------------------|
| , | 1-2 | 5 | -3 (2-5) | 1 (4 resources assigned) |
| | 1-3 | 5 | 1 (6-5) | 2 |

Float [This step] =

Original Float [Original or previous step] – (Revised ES –

Original ES) [Original or previous step]

Update all activities that did not receive resources and are eligible to begin.

Cannot consider Activity 5-6 yet since activity 1-2 is a predecessor also.

- .:. Assign resources to activity 1-2 (4 resources, 3 days).
- \therefore Not enough for 1-3.
- :. Clock moves to end of 1-2.

4)

| Activities | ES | Float | Priority |
|------------|----|--------------|--------------------------|
| 1-3 | 8 | -2 (1-(8-5)) | 2 (4 resources assigned |
| 2-5 | 8 | -3 (2-(8-3)) | T (dummy) |
| 2-6 | 8 | 0 (5-5) | 3 |
| 5-6 | 8 | -3 (0-3) | 1 (2 resources assigned) |

* Whenever dummy is encountered, assigned top priority "T" so does not delay other activities (since dummy does not need resources).

5) When activity 1-3 ends, 4 resources come back in pool – at time 10 (5-6 not done yet).

| Activities | ES | Float | Priority |
|------------|----|---------------|---|
| 2-6 | 10 | -2 (0-(10-8)) | 2 (needs 2 resources, can not assign 2) |
| 3-4 | 10 | -2 (6-8) | 1 (3 resources assigned) |
| 3-7 | 10 | 0 (8-8) | 3 (1 resource assigned) |
| | | | More resource days (rule 2) |

Left over

6) At day 14, all 6 resources come back in pool. 5-6, 3-4 and 3-7 all end.

| Activities | ES | Float | Priority |
|------------|----|--------------------|--------------------------|
| - 2-6 | 14 | -6 (-2-(14-10)) | 1 (2 resources assigned) |
| 4-7 | 14 | -2 (6-(14-6)) | 2 (2 resources assigned) |
| | | | |

7) Only remaining activity is 6-7.

 \rightarrow requires 2 resources for 3 days.

 \rightarrow can start on day 17 when activity 2-6 ends.

 \therefore Project ends on day 20 = project duration using 6 resources.

Series Method with a fixed project duration

 \rightarrow increase resource level by one, allocate resources, assess resulting project duration.

 \rightarrow repeat successively until obtain acceptable project duration.

 \rightarrow 8 resources gives duration of 14 days.

Other Criteria for Priority Rules

- Savings associated with early return of a resource (e.g. crane) ∴ higher priority to activities that use crane.
- Piece of equipment required by another project.
- Use of temporary personnel.
- High priority to activities presenting greatest (or least) potential difficulty.
- Priority to activities that will bring in large amount of progress payment.

So far, resource allocation based on fixed activity duration derived from fixed resource need for each activity in network.

 Assumption made that work on activity can not start until required number of workers or machines available
 →may not be true in reality.

Resource Leveling

Example:

- Project manager who does not have 8 carpenters for formwork may start activity with 2 carpenters.
- May have a limit of 16 carpenters on activity due to space constraints.

... Normal duration of activity may be based on level of resources normally employed by organization.

E.g., 2 and 16 may be secondary levels of resources \rightarrow may be considered in scheduling when primary level not available.

Unlimited Resource Allocation

 If ample resources available, allocate them in best way so as to not delay project <u>and</u> to obtain least costly profile (lowest project costs)

 \rightarrow achieved by resource leveling.

 Resource profile varies depending on whether we schedule activities according to ES times, LS times, or any time in between two.

Unlimited Resource Allocation



FIGURE 9.6 Resource Profile

Unlimited Resource Allocation

- Resources allocated in such a way that resource profile gradually built up to peak and slowly brought down to end without another rise
 - \rightarrow applicable to manpower usage.



FIGURE 9.7 General Resource Profiles

Unlimited Resource Allocation

e.g., carpenters – fewer at beginning of project when fewer activities are occurring – build up to peak activity level – wind down as activities are completed near end of project (not a level profile for entire duration of project).

- Level profile applicable to equipment usage, e.g., crane.

Unlimited Resource Allocation

Objective of unlimited resource scheduling is to obtain least costly profile.

 \rightarrow special costs associated with hiring and dismissal of resources as well as resource idleness.

 \rightarrow generally, the smoother the resource profile, the lower the overall cost.

Unlimited Resource Allocation

Better Resource Profile ---- Leveled Profile



For Equipment (e.g. cranes on site)



Example of Unleveled Resource Profile

Construct Roads for Subdivision (No utilities)

1) Subgrade Preparation for Concrete Curbs

| | Days | Labour (Number of people/day) |
|--------------------|------|-------------------------------|
| Grading | 2 | 3 |
| Cement Stabilizing | 2 | 7 |
| Trimming | 1 | 3 |

Example of Unleveled Resource Profile

2) Concrete Curbs

| | Days | Labour (Number of people/day) |
|--------------|------|-------------------------------|
| Stringline | 2 | 4 |
| Extrude Pour | 1 | 10 |
| Backfill | 2 | 3 |

Example of Unleveled Resource Profile

3) Prepare Road Surface

| | Days | Labour (Number of people/day) |
|--------------------|------|-------------------------------|
| Grading | 2 | 3 |
| Cement Stabilising | 2 | 7 |
| Trimming | 2 | 3 |
| Gravel Base | 1 | 5 |
| Asphalt Paving | 1 | 10 |

Example: Unleveled Resource Profile

Construct Roads for Subdivision

| Activity | Number of Days | Number of Labourers per Day |
|---|----------------|-----------------------------|
| Subgrade preparation for concrete curbs | | |
| Grading | 2 | 3 |
| Cement Stabilising | 2 | 7 |
| Trimming | 1 | 3 |
| Concrete Curbs | | |
| Stringline | 2 | 4 |
| Extrude Pour | 1 | 10 |
| Backfill | 2 | 3 |
| Prepare Road Surface | | |
| Grading | 2 | 3 |
| Cement Stabilising | 2 | 7 |
| Trimming | 2 | 3 |
| Gravel Base | 1 | 5 |
| Asphalt Paving | 1 | 10 |

Example of Unleveled Resource Profile



Resource Leveling

Heuristic Procedures for Resource Leveling

- Based on priority rules and a procedure for allocating resources.
- Difficult to tell what is best combination of rules differs for different schedules.
- Use trial and error of different rules for same network and compare to get optimal solution.

Resource Leveling

Optimal Procedures

- Procedures based on linear programming and other mathematical techniques.
- Go through all possible solutions.
- Used for constrained resource scheduling for large project networks.
- Too expensive, time consuming, or infeasible for resource leveling.
 - .:. Normally use heuristic methods.

Heuristic and Optimal Procedures for Resource Leveling

 \rightarrow optimal too expensive even for small networks, and medium and large problems difficult to solve using optimal procedures.

... Normally use heuristic methods.

Heuristic Approach

 \rightarrow reschedule activities within limits of available float to achieve better distribution of resource usage.

 \rightarrow schedule all critical activities first and selectively reschedule noncritical activities to obtain leveled profile.

Resource Leveling

A Heuristic Approach: Series Method

 Allocate resources to activities in series – one activity at a time from start to finish (i.e., do not interrupt an activity once it has started).

Heuristic Rules for Resource Leveling

- 1) Schedule all critical activities first.
- 2) Start noncritical activities whenever there is a drop in resource profile, so no ups and downs occur in resource profile.
- 3) Stop noncritical activities whenever there is a rise in profile up to point where peak is reached.

Heuristic Rules for Resource Leveling

 \rightarrow peak determined by critical activities and their resource demands (.:. unlimited resources in terms of critical activities).

 \rightarrow may exceed peak of critical activities by scheduling noncritical activities to avoid a drop (valley) in resource profile (.:. keep a smooth resource profile).

Resource Leveling

Resource Leveling using Series Method

(Figure 9.3, Table 9.5)



FIGURE 9.3 Example Network No. 2

Resource Leveling – Series Method

TABLE 9.6 Resource Levelling Series Method

| | | | | | | PROJECT CLOCK DAYS | | |
|----------|----------|-----------|------------------|----------------|----------------|-----------------------|--|--|
| ACTIVITY | DURATION | RESOURCES | RESOURCE DAYS | EARLIEST START | TOTAL FLOAT | | | |
| 1-2 | 3 | 4 | 12 | 0 2 | 2 0 | 4 4 4 | | |
| 1-3 | 2 | 4 | 8 | 0 5 | 6 1 | 4 4 | | |
| 1-5 | 5 | 4 | 20 | 0 | 0 | 4 4 4 4 4 | | |
| 2-5 | 0 | 0 | 0 | 3 5 | 2 0 | | | |
| 2-6 | 3 | 2 | 6 | 3 5 | 53 | 2 2 2 | | |
| 3-4 | 4 | 3 | 12 | 2 7 | 6 1 | 3 3 3 3 | | |
| 3-7 | 4 | 1 | 4 | 2 7 | 83 | 1 1 1 1 | | |
| 4-7 | 2 | 2 | 4 | 6 11 | 6 1 | 2 2 | | |
| 5-6 | 6 | 2 | 12 | 5 | 0 | 2 2 2 2 2 2 2 | | |
| 6-7 | 3 | 2 | 6 | 11 | 0 | 2 2 2 | | |

Resource Leveling – Series Method



Resource Leveling

Notes on Resource Leveling

- 1) If must choose to assign resources between 2 non-critical activities, assign resources first to most critical activity (i.e., with least TF).
- 2) Only starting times for non-critical activities are varied to produce a leveled profile.

 \rightarrow project duration never extended.

3) Leveling can produce alternative solutions.

 \rightarrow acceptable if one peak maintained and buildup and decline are gradual.

Resource Leveling

Notes on Resource Leveling

- 4) To compare solutions:
 - Take sum of squares of resource usage within each time unit.
 - Lowest value indicates most leveled solution.



- Both require 4 resource days.

- Shift activities one day at a time and calculate moment (minimum moment = optimum solution).

Computer-aided Resource Allocation

- For multi-resource leveling and complex networks.
- Can apply parallel or series method or combination of both.
- Can perform both fixed-resource and fixed-duration scheduling.
- Can select priority rules.
- Start by performing time analysis on network (CPM).
- Combine schedule with resource requirements and limitations to produce daily resource requirement schedule and modified project schedule.
- Important to understand priority rules and heuristic method employed by computer program (e.g., Primavera)

Resource Leveling by Computer

- Need to establish an initial resource profile against which to create a leveled profile.
- Use leeway (i.e., float) between ES and LS schedules.
- Consider total manhour requirements for project and for each period and activity in project.
- Consider project management constraints (see following slides).
- Specify heuristic priority rules for leveling.

Management Factors to Consider in Establishing Resource Profile

- \rightarrow Constraints to impose on profile.
- 1) Budgetary Constraints
- Corporation budgets amount per year for a large multi-year project
 - dictates number of manhours per year to be expended on project
 - affects annual project schedule.

Management Factors to Consider in Establishing Resource Profile

- 2) Personnel Constraints
 - Hiring of individuals.

 \rightarrow applications, interviews, references, physicals, papers processed.

 May be limited in number of applications that can be processed in on month.

(on small projects, may just call on union for staffing).

Take limits into consideration when establishing initial profile.

Management Factors to Consider in Establishing Resource Profile

- 3) Craft Availability Constraints
 - Core number of in-house labour.
 - Limits in amounts of certain crafts available in some markets.
 - Other projects in area using similar personnel.
 - \rightarrow schedule manpower so that projects do not peak around same time.

Management Factors to Consider in Establishing Resource Profile

4) Availability of Manpower on Site

 \rightarrow level of absenteeism on a given day due to illness, vacation, injury, personal business.

- May depend on season.
- e.g., 10% absenteeism rate and need 100 pipefitters ∴ hire 110 pipefitters.

Management Factors to Consider in Establishing Resource Profile

- 5) Supervisory Constraints
 - Maximum number of craft personnel a supervisor can effectively direct
 - Depends on crew size (i.e., typical crew size for a particular craft).
 - Larger crew mean more people can be supervised since each crew is doing a distinct job.
 - Also maximum amount of paperwork (for each person supervised) that a supervisor can handle at once.

Management Factors to Consider in Establishing Resource Profile

- 6) Site Constraints
 - Depends on physical area of project and surrounding conditions (e.g. traffic).
- 7) Weather Constraints
 - Depending on location, some activities can only be performed at certain times of year.

e.g., foundation work – not in frozen ground.

- Take all these constraints into consideration in developing initial resource profile, before even performing resource leveling.
- Saves time-consuming revisions in future.

References:

- Project Management: Techniques in Planning and Controlling Construction Projects, 2nd Edition, Ahuja, Dozzi, and AbouRizk, John Wiley and Sons, 1994, Chapter 9, pp. 127-162.
- Hegazy, T. (1999). Optimization of resource allocation and levelling using genetic algorithms. *Journal of Construction Engineering and Management*, 125 (3), 167-175.