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Anaerobes in Biotechnology



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Anaerobes in Biotechnology

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Preface

Anaerobes, the microorganisms that live and grow in environments deficient in oxygen, play a significant role in many processes which occur in nature, such as the production of biological dinitrogen, methane and hydrogen sulphide, the degradation of wastes, fermentation of organic matter and carbon dioxide fixation. They also play a vital role in human health in terms of causing infections but also constitute important microflora inside humans and animals that determines the state of their health.

Long before the nature of anaerobes was understood, man has been using these microorganisms for the production of alcoholic beverages and for fermenting foods by lactic acid bacteria for preservation. Because of their complex metabolism, special cultivation requirements and slow growth, anaerobes have been less explored than their aerobic counterparts. Over the years, however, the applications of these microorganisms have been growing dramatically. Several of the initial well, known large-scale applications include biogas production, wastewater treatment, and vinegar and wine production. In spite of these important processes, anaerobes have often been neglected in favour of aerobes, which are easier to handle. However, the anaerobic microflora promise an interesting metabolic potential which seems to show promise for future development in industrial biotechnology. Lately, driven by the emergence of new techniques and research and development activities to enable a transition from fossil-based to biobased economy to lower greenhouse gas emissions and toxic wastes, there has been a surge in the amount of information concerning anaerobes and in exploiting their potential in depolymerisation of biomass and production of different chemicals and energy carriers.

This volume on "Anaerobes in Biotechnology" was thus planned to bring attention to this important group of diverse microorganisms and to highlight their potential beyond what is commonly known.

As many anaerobes are living in very complex microbial consortia, isolation of individual organisms has been rather cumbersome. While next-generation sequencing technologies have started to provide new insights into the total community of microorganisms, new technologies to isolate and cultivate anaerobes have also been developed which are covered in this book. It is clearly seen from this volume that dramatic developments have taken place during a few decades in understanding the diversity of anaerobes in different anoxic environments, including deep sea sediments associated with enormous methane hydrate deposits, and identification of new enzymes and metabolic pathways used by the anaerobes for the breakdown of complex organic matter and metabolism of sugars and gases that are now utilized to develop processes. There is also an improved understanding of the role of anaerobes as engines that run the biogeochemical cycles, which greatly benefit environmental technology such as bioremediation.

This volume not only updates the roles of anaerobes in the production of energy carriers but also elucidates the advantages of anaerobe-based microbial fuel cells that extract energy from organic matter and generate electricity. The relatively recent progress made in the applications of anaerobes and their enzyme systems for production of solvents and organic acids is highlighted. Furthermore, the important role of anaerobes as probiotics and as a source of novel antimicrobial drugs for providing health benefits and overcoming the problem of bacterial drug resistance is described. The human microbiome is playing a far more important role in the wellbeing of individuals than anticipated earlier.

All the applications of anaerobes require good cultivation systems and hence progress made in anaerobic bioreactors has been included. Novel process concepts have been applied to develop high cell density fermentations and for harvesting the inhibitory products in situ while maintaining the cells in a viable, active state.

One can expect much more focus on anaerobes in the years to come with respect to the discovery of novel organisms, a better understanding of their genome, metabolic pathways, enzymes, etc. and the development of tools for their genetic manipulation concomitantly with the emergence of new applications using pure or mixed cultures, and their molecules.

We, as editors of this volume, have learnt a lot from the various contributions from scientists who are experts in the field. We would like to thank all the authors for their efforts and for making this book an interesting, valuable source of information on anaerobic biotechnology. We would also like to thank the Series editor of *Advances in Biochemical Engineering/Biotechnology* for believing in the importance of anaerobes for biotechnology and encouraging us to edit this volume.

Lund, Sweden Lund, Sweden Lund, Sweden Rajni Hatti-Kaul Gashaw Mamo Bo Mattiasson

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Anaerobes in Industrial- and Environmental Biotechnology

Rajni Hatti-Kaul and Bo Mattiasson

Abstract Anaerobic microorganisms present in diverse ecological niches employ alternative strategies for energy conservation in the absence of oxygen which enables them to play a key role in maintaining the global cycles of carbon, nitrogen, and sulfur, and the breakdown of persistent compounds. Thereby they become useful tools in industrial and environmental biotechnology. Although anaerobes have been relatively neglected in comparison to their aerobic counterparts, with increasing knowledge about their diversity and metabolic potential and the development of genetic tools and process technologies to utilize them, we now see a rapid expansion of their applications in the society. This chapter summarizes some of the developments in the use of anaerobes as tools for biomass valorization, in production of energy carriers and chemicals, wastewater treatment, and the strong potential in soil remediation. The ability of several autotrophic anaerobes to reduce carbon dioxide is attracting growing attention as a means for developing a platform for conversion of waste gases to chemicals, materials, and biofuels.

Keywords Anaerobic fermentation, Anaerobic respiration, Anammox process, Biofuels, Glycerol fermentation, Heavy metal removal, Nitrogen removal, Sulfate reducing bacteria

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The original version of this chapter was revised. In figure 2, Cellulos has been corrected to Cellulose.

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Abbreviations

ATP	Adenosine triphosphate
E^0	Reduction potential
EGSB	Expanded granular sludge bed
GAP	Glyceraldehyde-3-phosphate
3-HPA	3-Hydroxypropionaldehyde
3-HP	3-Hydroxypropionic acid
NADH	Nicotinamide adenine dinucleotide reduced
1,3-PDO	1,3-Propanediol
RTCA	Reductive tricarboxylic acid
RuBP	Ribulose-1,5-biphosphate
SRB	Sulfate reducing bacteria
UASB	Upflow anaerobic sludge bed
ΔGo´	Free energy change under standard conditions

1 Introduction

Anaerobic microorganisms, present in different ecological niches deficient in free oxygen ranging from compost heaps and mammalian gut (see [1]) to deep sea sediments (see [2]) and volcanoes, play important roles in global carbon, nitrogen and sulfur cycles, and in extracting energy from organic matter [3–5]. The earliest industrial applications of anaerobes have been in the production of foods such as bread, yoghurt, cheese and sauerkraut, and wines and beer. They have also been used for the production of chemicals including solvents, organic acids [6], vitamins, and pharmaceutical products [7]. An area of great importance where anaerobes have made enormous impact is that of environmental remediation wherein their metabolic diversity in transforming a range of organic and inorganic compounds is utilized for treatment of solid and liquid municipal and industrial waste streams [8]. In the current trend in shift from fossil-based to biobased economy, anaerobes are

attracting increasing interest as tools for transformation of renewable resources such as biomass and gases (e.g., synthesis gas [9] into diverse chemicals and both liquid (this chapter and [9]) and gaseous biofuels [3, 4]. They serve as sources for enzymes catalyzing the degradation of complex biomass or the uptake of gases such as CO, CO_2 , and H_2 , and of metabolic pathways for different products in both wild type and engineered microbial hosts.

Anaerobic microorganisms also produce more complex compounds which might be of importance for their survival in the ecosystems in which they operate. Anaerobes as sources of antimicrobial and bioactive substances, for example, have long been overlooked. The increasing understanding of the potential of anaerobes for human health is covered in [1] of this volume.

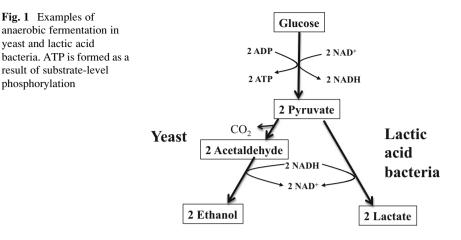
The advantages of anaerobic processes are the lower capital and operational costs and energy consumption as compared to aerobic processes. The main limitation, however, is their low growth rate and hence long process times caused by the limited amount of energy generated in the absence of O_2 . Hence process intensification by, for example, implementing approaches for maintaining high cell density, good mass transfer, and removal of product inhibition is needed to develop efficient processes [6, 8].

This chapter provides a brief overview of the existing and potential applications of the anaerobes in industrial and environmental biotechnology based on different means of energy conservation by the microorganisms.

2 Anaerobic Fermentation and Respiration

In the absence of O_2 , microorganisms utilize two mechanisms for energy conservation: *anaerobic fermentation* (an internally balanced oxidation-reduction reaction) in which the redox process occurs in the absence of exogenous electron acceptor and the oxidation is coupled to the reduction of the compound derived from an electron donor, and *anaerobic respiration* which uses an electron acceptor other than O_2 , such as NO_3^- , SO_4^{2-} , fumarate, etc. The amount of energy produced, especially during fermentation, is limited, and hence the anaerobes are slow growers.

In anaerobic fermentation, ATP needed for growth is often formed as a result of *substrate-level phosphorylation* during catabolism of an organic compound. For example, two molecules of ATP are formed per molecule of glucose fermented to pyruvate by glycolysis (Embden–Meyerhof–Parnas (EMP) pathway in, for example, *Saccharomyces cerevisiae*), whereas the Entner–Duodoroff (ED) pathway (in, for example, *Zymomonas mobilis*) results in net generation of only 1 mol ATP per mol glucose [7]. The pyruvate is subsequently reduced to the fermentation products as a way to balance the reduction of NAD⁺ at an earlier enzymatic step with the oxidation of NADH, and as a result fills up the pool of NAD⁺, allowing the glycolysis to continue (Fig. 1). In yeast, pyruvate is reduced to lactate, in clostridia to



butanol or 2,3-butanediol, etc., and in other fermentative prokaryotes to other products. Fermentation is thus more than just an energy-yielding process; it provides a means of producing natural products useful to society.

Formation of fermentation products is directly linked to the specific growth rate of the organism, and the product yield is related to the yield of the cell mass, which in turn is determined by the metabolic pathway of the organism and the cultivation conditions. The highest product yields are expected when the cells are using carbon and energy primarily for maintenance and nearly all of the available electrons are being converted to product, and the product yields are lowered with increase in specific growth rate [7].

Anaerobic respiration involving electron acceptors other than O₂ is enabled by electron transport systems containing cytochromes, quinones, iron-sulfur proteins, and other electron transport proteins in the cell membrane analogous to the situation in conventional aerobes [10]. Most of these organisms are obligate anaerobes, but in some cases, such as in denitrifying bacteria, anaerobic respiration competes in the same organism with the aerobic variety, and is favored in the absence of O_2 . The reduced chemical compounds such as NADH, generated during the microbial metabolism, pass on the electrons to proteins in the electron transport system in the membrane with sequentially increasing reduction potentials (E^0) until reaching the final electron acceptor. The energy in the electrons is utilized to pump the protons across the membrane to establish a transmembrane electrochemical gradient (a proton gradient). The flux of protons across the membrane with the help of ATP synthase provides energy for ADP to react with inorganic phosphate to generate ATP. The energy released from the electron acceptors other than O_2 is lower because of their lower reduction potentials; hence the anaerobic respiration is less energy efficient. The electron acceptors with reduction potentials near that of O_2 are Fe^{3+} , NO_3^{-} , and NO_2^{-} , whereas the more electronegative acceptors are SO_4^{2-} , S^0 , and CO_2 (Table 1). The use of inorganic compounds as electron acceptors in energy metabolism is called dissimilative metabolism and the reduced products are excreted into the environment (in contrast to assimilative metabolism

Respiration type E	Electron acceptor	Product	$E^0[V]$	Organisms	Examples
Aerobic respiration 0	D 2	H ₂ O	+0.82	Obligate aerobes and facultative aerobes	Aerobic prokaryotes and eukaryotes
Iron reduction Fe	Fe(III)	Fe(II)	+0.75	Facultative and obligate anaerobes	Geobacter sp., Shewanella sp., Desulfovibrio sp.
Nitrate reduction N (denitrification)	103-	NO ₂ ⁻ , N ₂ O, N ₂	+0.40	Facultative anaerobes	Paracoccus denitrificans, Pseudo- monas stutzeri, Escherichia coli
Dehalogenation H cc	Halogenated organic compounds, R-X	Halide ions, X ⁻ and dehalogenated compound, R-H	+0.25-+0.60	+0.25- Facultative- and obligate +0.60 anaerobes	Trichlorobacter, Dehalobacter
Fumarate respiration Fu	Fumarate	Succinate	+0.03	Facultative anaerobes	Escherichia coli
Sulfate reduction S(SO4 ²⁻	HS ⁻	-0.22	Obligate anaerobes	Desulfobacter
Methanogenesis (car- bonate respiration)	CO ₂	CH ₄	-0.25	Methanogenic archaea, obligate anaerobes	Methanothrix thermophila
Sulfur reduction S ⁰	0	-SH	-0.27	Facultative- and obligate anaerobes	Desulfuromonadales
Acetogenesis (car- bonate respiration)	CO ₂	CH ₃ COO ⁻	-0.30	Homoacetogenic bacte- ria, obligate anaerobes	Acetobacterium woodii

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in which the compounds are reduced for use in biosynthesis). Anaerobic respiration plays an important role in biogeochemical cycling and biodegradation of anthropogenic organic pollutants, thus having strong environmental significance.

3 Anaerobes and Industrial Biotechnology

Except for a few examples, anaerobes as tools for industrial production have been largely neglected until recently. The growing interest in the production of fuels and chemicals from renewable resources and knowledge of the microbial diversity of anoxic environments and their metabolic potential have led to an increase in research and development and even industrial cases involving their use directly or their enzymes in industrial processes, some examples of which are provided here and in other chapters of this volume [3–6, 9, 11, 12]. There are also increasing research activities on developing systems for genetic manipulation of several anaerobes, e.g., to prevent the formation of by-products or to increase their substrate spectrum.

3.1 Enzymes for Biomass Hydrolysis

Anaerobic bacteria and archaea from extreme environments and their thermostable enzymes have been the focus of studies for several years because of their potential as industrial biocatalysts for hydrolysis of polysaccharides and other biopolymers and for synthesis of chemicals and pharmaceutical intermediates [13, 14]. These enzymes are expected to withstand the relatively harsh reaction conditions required for improving the solubility of reactants and products, mass transfer, and productivity. Both conventional screening and bioinformatics approaches for screening from the vast genomic and metagenomic sequences available from both extreme and mesophilic sources are now providing access to several novel interesting candidates.

Currently interest is dominated by a search for enzymes for lignocellulose depolymerization. Anaerobes degrade lignocelluloses using free enzyme systems or multidomain enzyme complexes anchored to the bacterial cell wall called cellulosomes, the latter being in the majority (see [11]) [15]. Several free enzymes possess cellulose binding modules (CBMs) for facilitating binding to the cellulose fiber. Members of the genus *Caldicellulosiruptor* and *Thermotoga* are well-known examples of anaerobic extreme thermophiles producing extracellular thermostable enzymes which degrade biomass polysaccharides [16, 17]. (Hemi)cellulolytic systems from several thermophilic and mesophilic clostridial species, e.g., *Clostridium cellulolyticum, C. thermocellum, C. cellulovorans, C. stercorarium* isolated from anoxic environments in, e.g., sewage, compost, soil, manure, have also been studied.

The gut ecosystem of both herbivorous and omnivorous mammals is among the novel sources being explored for lignocellulolytic enzymes. It comprises a diverse population of obligately anaerobic bacteria, fungi, and protozoa which have evolved the capacity for efficient utilization of complex and recalcitrant plant polymers [18]. The enzyme activities found in the rumen of herbivores are diverse, including plant cell wall polymer-degrading enzymes (cellulases, xylanases, beta-glucosidases, pectinases), amylases, phytases, proteases, and specific plant toxin-degrading enzymes, e.g., tannases. The variety of the enzymes obtained is attributed not only to the diversity of microbial community but also the multiplicity of fibrolytic enzymes produced by individual microbes, which act synergistically to facilitate the hydrolysis of biomass polymers.

The major cellulolytic species isolated from rumen for several decades have been the Gram-negative *Fibrobacter succinogenes* and Gram-positive *Ruminococcus flavefaciens* and *R. albus* [18]. *R. flavefaciens* and related species are also well represented in sequences from human fecal fiber samples. Relatively recently, a novel anaerobic bacteria *Cellulosilyticum ruminicola* isolated from yak rumen was described to possess diverse catalytic potential with multiple fibrolytic enzymes including cellulases, xylanase, pectinase, mannanase, feruloyl- and acetylesterases, the majority of them with CBMs [19].

There are also highly abundant species of bacteria in rumen which, even if lacking the ability to degrade intact plant cell walls, produce multiple polysaccharide hydrolases including xylanase, pectinase, and cellulase. The predominant hemicellulose-digesting bacteria such as *Butyrivibrio fibrisolvens* and *Prevotella ruminicola* degrade xylan and pectin but not cellulose.

Anaerobic fungi and protozoa in the rumen have an important role in the initial degradation of biomass particles. The cellulolytic enzymes produced by the fungi such as *Neocallismastix* sp. and *Piromyces* sp., also include both multicomponent complexes and free enzymes which are highly active and are able to degrade wider range of substrates than the bacteria [20, 21]. The cellulases and xylanases produced by the protozoans lack the multimodular organization displayed by the bacterial and fungal enzymes, and are secreted into food vacuoles [18].

The increasing use of metagenomic analyses continues to provide information on the diversity of biomass-degrading enzymes including novel ones, without being limited by the constraints of cultivability of the organisms, and we can see their use in the processing of biomass through individual enzymes, enzyme complexes, or consolidated bioprocessing.

3.2 Anaerobic Fermentation of Sugars to Alcohols

3.2.1 Ethanol

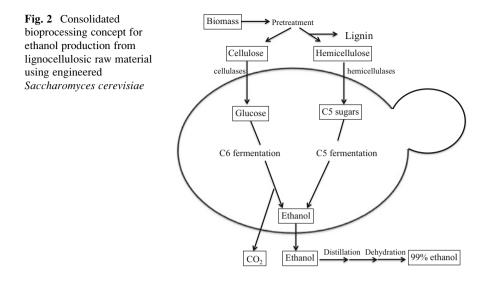
Ethanol from biomass feedstocks is among the largest fermentation product available globally, estimated volume in 2013 being 88.69×10^9 L [22]. The primary

motive underlying the enormous interest in the production of ethanol has been for its use as a biofuel in spite of the fact that it does not have a high energy content. Nevertheless, it is a good platform for the chemicals and plastics industries; for example, the partly biobased plastic, polyethylene terephthalate (PET), PlantBottle, introduced recently by Coca-Cola is made from ethylene produced from bio-ethanol.

Saccharomyces cerevisiae remains the preferred organism for production of ethanol even though the bacterium Zymomonas mobilis is suggested to possess superior characteristics in giving three- to fourfold higher productivity than *S. cerevisiae* [23]. *Z. mobilis* is not suitable for industrial production because of its narrow substrate specificity and the cell mass not being suitable as animal feed. The glycolytic pathway of glucose metabolism gives 2 mol of pyruvate which are converted to 2 mol of ethanol and CO_2 , giving a theoretical yield of 0.511 for ethanol and 0.489 for CO_2 per unit mass of glucose. Besides ethanol, glycerol, acetate, and lactate are also formed as by-products which reduce somewhat the ethanol yield. The ethanol yield in the industrial processes is kept at 90–93% of the theoretical value, with low concentrations of the residual sugar.

Feedstock and energy consumption are the main cost-contributing factors in the production of biobased ethanol. The current industrial production of ethanol is based on sugarcane (in Brazil), cornstarch (in USA), and industrial wheat (in Europe) but processes based on lignocellulosic feedstocks, e.g., from agricultural or forest residues or grasses, are being developed which implies greater challenges in terms of biomass pretreatment and resourceful and efficient use of its components. Furthermore, various strategies for process improvements to increase product yields, and energy and cost efficiency are being investigated both at the level of the microbe and the process [24]. Efforts to develop organisms capable of assimilating both hexoses and pentoses arising from cellulose and hemicellulose, and with higher tolerance to the inhibitory products in the lignocellulose hydrolysate, are being made [25]. However, the rate and yield of ethanol production from xylose still remain much lower than those from glucose.

Simultaneous saccharification and fermentation (SSF), i.e., combining the enzymatic degradation of cellulose or starch with fermentation of glucose obtained from these polysaccharides, has shown higher productivities [26]. On the other hand, consolidated bioprocessing (CBP) involving direct microbial conversion of the biomass to bioethanol achieved by engineering *S. cerevisiae* with genes-encoding cellulases and hemicellulases is gaining recognition as a highly integrated and costeffective system [27, 28] (Fig. 2). Some studies on CBP involving the bacterium *Clostridium thermocellum* used for cellulase production, cellulose hydrolysis, and glucose fermentation, and simultaneous conversion of pentoses obtained from hemicellulose hydrolysis by co-fermentation with *C. thermosaccarolyticum* have shown higher substrate conversion [29], but are limited by the low tolerance of clostridia to ethanol and formation of other organic acids as by-products, resulting in lower ethanol yields. Obtaining strains of *C. thermocellum* with high ethanol tolerance (exceeding 60 g/L ethanol) has been shown to be possible [27].



Several studies on ethanol fermentation using immobilized cells have been reported but with limited success. The method most often used for cell immobilization, i.e., entrapment in gel matrices, affects cell growth while ethanol production is linked to the production of cell mass. Moreover, cell growth results in the disruption of the gel matrix. On the other hand, adsorption onto the surface of an inert carrier does not affect the cell growth significantly and presents a more reasonable choice for cell immobilization. On the whole, immobilization protects the cells from the inhibitory conditions of ethanol fermentation [30]. Spontaneous self-flocculation of yeast cells has provided a simple means for their separation and a much superior alternative to the immobilization on carriers. The flocculated cells are more tolerant than the free cells [31], can be purged from the fermentor under controlled conditions, and can finally be recovered by sedimentation rather than by centrifugation. A process for ethanol fermentation with an annual production capacity of 200 kt using self-flocculating yeast has been operated commercially in China since 2005 [30].

In situ product recovery is yet another approach investigated for process improvement by alleviating product inhibition, e.g., by integration of pervaporation or performing vacuum fermentation. Use of thermophilic organisms for performing ethanol fermentations at high temperatures and hence facilitating continuous distillation or "stripping" of ethanol from the fermentation broth has also been reported [32]. To make this approach commercially viable requires development of strains tolerant to ethanol and other inhibitors, and ideally possessing broader substrate specificity. Although efforts on improving the cost efficiency of the in situ product recovery approaches are ongoing, currently bioreactor engineering strategies to alleviate ethanol inhibition by decreasing backmixing are being used, e.g., by replacing a single continuous stirred tank reactor with tanks in series [30, 33].

The approach for process improvement by increasing fermentation rate and ethanol concentration that seems to have gained attention is that of very high gravity (VHG) fermentation performed by using a fermentation medium with sugar concentration in excess of 250 g/L to achieve higher than 15 vol% ethanol compared with 10–12 vol% generally obtained in industrial fermentations [34, 35]. Many strains of *S. cerevisiae* tolerate much higher concentrations of ethanol than previously believed; this is strongly dependent on the nutritional conditions, e.g., availability of assimilable nitrogen, etc. and protective functions of some nutrients such as glycine as an osmoprotectant against high substrate concentration [35]. Furthermore, biomass accumulation and cell viability is improved by controlling redox potential during VHG fermentations [36]. VHG is expected to result in water savings and reduced distillation costs, reduced effluent and treatment costs, which comprise the major fraction of energy costs, accounting for 30% of the total production costs of ethanol production.

3.2.2 Butanol

Butanol has superior fuel properties compared to ethanol, which has led to renewed interest in its production by fermentation which was discontinued around the mid-twentieth century because of competition from the petrochemical industry. The solventogenic clostridia, *Clostridium acetobutylicum* and *C. beijerinckii* have been most commonly used for acetone-butanol-ethanol (ABE) fermentations, although the use of other strains including *Clostridium pasteurianum*, *C. sporogenes*, *C. saccharobutylicum*, and *C. saccharoperbutylacetonicum* has also been reported [37]. The ABE fermentation is characterized by low productivity because of low cell concentration and product inhibition giving a maximum total solvent (ABE) concentration in the range of 20 g/L. The metabolism of clostridia strains comprises an acidogenic phase characterized by conversion of the substrate to acids (acetic and butyric acids) and exponential cell growth and ATP formation, followed by a solventogenic phase in which the substrate and acids are converted to the solvents (Fig. 3).

The potential of improving the microbial strains and also the fermentation and downstream recovery operations for obtaining processes with higher yield and productivity has been shown [38]. For example, a hyper-amylolytic, hyper-butanol-producing strain of *C. beijerinckii* BA101, developed using chemical mutagenesis, was shown to produce and tolerate 33 g/L total solvents in batch culture, an increase of 69% over the parental strain [39]. In another study, disruption of the pathway of acetone production in *C. acetobutylicum* increased the ratio of butanol in the solvent from 71% to 80% [40].

Improved cell growth and reactor productivities have even been reported by integrating product recovery with the fermentation step. Product recovery by gas stripping has been performed by bubbling CO_2 or H_2 through the reactor for capturing the solvent followed by passing the gas through a condenser to recover the solvent and recycling the gas back to the fermentor [41]. Using fed-batch fermentation with *C. beijerinckii* BA101 integrated with gas stripping, consumption of 500 g glucose with production of 233 g total solvent (ABE) and productivity of

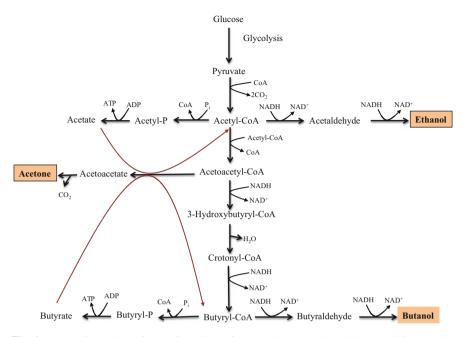


Fig. 3 Metabolic pathway for the formation of acetone–butanol–ethanol by clostridial species. Acetic- and butyric acids are the predominant products during the early stages of fermentation. With drop in pH, the synthesis of the acids is stopped and solvents start to accumulate

1.16 g/L.h as compared to 162 g glucose consumption and about 76 g solvent obtained in a batch system with gas stripping was reported [41]. In an alternative fed-batch system integrated with pervaporation, 165 g total solvent was obtained by consumption of 384 g glucose at a productivity of 0.98 g/L.h [38, 42]. Use of membrane assisted extractive fermentation in which the extractant is separated from the fermentation broth by a porous membrane increased the glucose consumption from 59.4 to 86 g/L and butanol production from 16 to 20.1 g/L [43]. Flash fermentation is yet another way used for in situ butanol recovery and to decrease its concentration in the fermentation broth [44]. The liquid fraction from the separator is returned to the fermentor and the butanol-enriched vapor is sent for product recovery by distillation.

In continuous fermentations, although the productivities are improved the product concentrations are lower and do not remain stable for long periods. On the other hand, continuous fermentations using immobilized cell reactors provide higher cell densities and productivities. The reactor productivity could be improved 40–50 times in fermentations using *C. beijerincki* cells adsorbed onto clay brick particles [45]. The problem was, however, the blockage of the reactor with time because of excessive cell growth, and a significant fraction of the cell biomass was inactive as spores. More recently, a biofilm reactor containing *C. acetobutylicum* growing on fibrous matrices integrated with product recovery by adsorption onto a resin was reported to give improved production efficiency of butanol [46]. Co-adsorption of acetone to the resin improved the reactor performance and redox modulation by methyl viologen maintaining a high butanol:acetone ratio.

As in the case of ethanol and other products, substrate cost is the prime determinant factor for commercial production, and hence lignocellulosic substrates such as wheat straw and corn stover are being investigated as raw materials, even for butanol production [47, 48].

3.3 Anaerobic Biotransformation of Glycerol

The interest in valorization of glycerol gained momentum with its ready availability as a by-product (10% of the total product) of biodiesel production. Glycerol is also obtained in large amounts during production of bioethanol and processing of oils and fats. Many microorganisms are able to utilize glycerol in the presence of external electron acceptors, although few are able to do so fermentatively. Because of the reduced nature of carbon atoms in glycerol, its fermentation generates twice the amount of reducing equivalents than that produced from sugars, giving glycerol an advantage for the production of reduced chemicals and fuels [49, 50].

Much of the focus on microbial transformation of glycerol has been on products naturally produced by anaerobic microorganisms. 1,3-Propanediol (1,3-PDO) is the most extensively investigated product of glycerol fermentation although the industrial production of the diol is achieved from glucose using engineered *Escherichia coli*. 1,3-PDO is used as a renewable monomer for the polyester polymethylene terephthalate (PTT) used in fibers, textiles, and carpets. Production of 1,3-PDO from glycerol was reported as early as 1881 in a glycerol fermenting mixed culture containing *C. pasteurianum* [51]. Subsequently, quite a few microorganisms have been shown to possess the ability to convert glycerol to 1,3-PDO.

Several species of the Enterobacteriaceae family of the genera Klebsiella (K. pneumonia), Enterobacter (E. agglomerans), Citrobacter (C. freundii), and clostridia (C. butyricum and C. pasteurianum) convert glycerol to 1,3-PDO through two pathways [52]. In the oxidative pathway, glycerol is dehydrogenated by NAD-dependent glycerol dehydrogenase to dihydroxyacetone, which is then phosphorylated and enters the glycolytic pathway to form pyruvate which is further converted to different products depending on the bacterial species. In a parallel reductive pathway, also known as the propanediol utilization (Pdu) pathway, glycerol is dehydrated by glycerol dehydratase (a coenzyme B₁₂-dependent enzyme except in C. butyricum) to 3-hydroxypropionaldehyde (3-HPA), which is reduced to 1,3-PDO by NADH-dependent 1,3-PDO dehydrogenase. This pathway provides a means to achieve a redox balance in the absence of electron acceptors by regeneration of NAD⁺ required for sugar metabolism. In K. pneumonia and C. freundii, glycerol fermentation yields 1,3-PDO and ethanol or acetic acid as the main products [53], whereas the clostridial strains produce different co-products such as butyric acid, butanol, lactic acid, acetic acid, ethanol, etc., depending on the species [49, 52]. Even the co-production of 1,3-PDO with hydrogen at high yields by fermentation of crude biodiesel derived glycerol using heat-treated mixed cultures has been demonstrated [54].

High levels of 1,3-PDO have been reported during glycerol fermentation by natural and mutant strains. For example, mutant strains of *K. pneumonia* were able to reach 1,3-PDO titers of 103 g/L as compared to 59 g/L for the wild type strain [55]. However, the pathogenicity of the organism poses limitation for large-scale production. A non-pathogenic strain of *K. pneumonia* BLh-1 immobilized in calcium alginate beads was used for repeated transformation of glycerol residue from biodiesel manufacturing plant, showing good operational stability and 1,3-PDO productivities as high as 4.48 g/L.h [56].

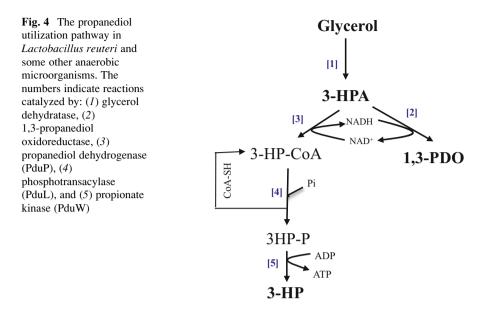
Among the non-pathogenic organisms, a number of *Clostridium* strains are known to produce 1,3-PDO; *C. butyricum* produces 94 g/L 1,3-PDO when grown on glycerol as sole carbon source [57]. Engineering of the 1,3-PDO generation pathway from *C. butyricum* into *C. acetobutylicum*, a strain that does not naturally ferment glycerol has also been successfully achieved [58].

Members of the strain Lactobacillus, which are commonly used in the food industry, have also been shown to produce 1,3-PDO. Lactobacilli (e.g., Lactobacillus brevis, L. buchneri, L. reuteri) have only the Pdu pathway for conversion of glycerol to 1,3-PDO as they lack the glycerol dehydrogenase needed for glycerol oxidation, and hence need an additional substrate for growth and generation of reducing equivalents. High productivity (0.85 g/L.h) and product concentrations (85.4 g/L) have been reached with Lactobacillus diolivorans cultivated under anaerobic conditions in a medium containing a mixture of glucose and glycerol at 0.1:1 M ratio [59]. However, lactic acid, acetic acid, and ethanol are formed as by-products. On the other hand, studies with L. reuteri showed that resting cells could be used for glycerol transformation without the presence of glucose, hence products of glucose avoiding the metabolic metabolism. However, 3-hydroxypropionic acid (3-HP) is formed as a co-product at an equimolar ratio with 1,3-PDO, which is ascribed to the oxidative branch of the Pdu pathway that converts 3-HPA via three enzymatic steps to 3HP and also enables cofactor regeneration needed for continuous glycerol transformation [60] (Fig. 4).

L. reuteri has also been used for the transformation of glycerol to 3-HPA, an antimicrobial agent and also a potential platform for other C3 chemicals. The Pdu pathway is encapsulated inside protein microcompartments in the microbial cells which prevents the exposure of cytosol to the toxic effects of the aldehyde [61]. 3-HPA mediated product inhibition and its further conversion to the downstream products during its production is also reduced by in situ complexation of the aldehyde with free or immobilized semicarbazide or bisulfite [62, 63]. Subsequent recovery of 3HPA from the complex is still a challenge.

Studies on fermentation of glycerol to other alcohols such as *n*-butanol by *C. pasteurianum* [64], ethanol and formate by *Klebsiella planticola* [65], and ethanol and hydrogen by *Enterobacter aerogenes* mutant [66] have also been reported.

Organic acids are other products formed by anaerobic fermentation of glycerol [6]. The bacteria belonging to the genera Propionibacteria produce propionic acid



using the Wood Werkman cycle, and, as indicated above, the use of glycerol is advantageous because of its reduced nature and formation of less by-products even though the growth rate is lower compared to the sugar substrate. High cell density fermentations by recycling the free or immobilized cells for repeated fermentations result in higher propionic acid productivity [67, 68]. Production of succinic acid using *Anaerobiospirillum succiniproducens* and *Actinobacillus succinogenes* from glycerol in the presence of CO_2 has also been investigated [69, 70], with reduced formation of the acetic acid by-product. The product yield in the latter case was increased by directed evolution of the organism.

Because the use of several wild type organisms for industrial production involves bottlenecks attributed to their pathogenicity, the need for complex media and lack of knowledge of physiology of the organisms and the genetic tools necessary for their manipulation, metabolic engineering of *E. coli* with the desired pathways has been suggested to provide a platform for the production of chemicals from glycerol. *E. coli* has been shown to ferment glycerol when grown anaerobically to ethanol and 1,2-propanediol (1,2-PDO) [71, 72]. It has been proposed that 1,2-PDO production from glycerol provides a means to consume the reducing equivalents generated during the production of cell mass, whereas ethanol production through a redox balanced pathway provides energy by generating ATP by substrate-level phosphorylation.

3.4 Production of Chemicals and Fuels from Carbon Dioxide

Gas feedstocks are attracting increasing attention as raw materials for synthesis of fuels and chemicals. CO_2 is present in abundance in anoxic environments and also formed as a by-product of industrial activities. Microbial reduction of CO_2 is a process of ecological significance and is forecasted to have great industrial potential. Both prokaryotes and archaea possess different metabolic pathways for CO_2 fixation utilizing H₂, H₂S, S, CO, NH₃, metal sulfides such as pyrite (FeS₂), and reduced metal ions as electron donors. ATP is generated by a chemiosmotic mechanism, i.e., the proton motive force generated by the electron flow from the reduced inorganic substrate to the oxidized electron acceptor coupled to the transduction of H⁺ or Na⁺ across the cell membrane, and the reducing power is provided by the oxidation of the reduced inorganic substrates.

Fermentation of syngas (containing CO, CO₂, and H₂), produced from biomass or fossil feedstocks, described in [9], is an important example of the microbial route for conversion of gas mixtures to a variety of products. Several strictly anaerobic acetogenic bacteria belonging to Proteobacteria, Planctomycetes, Spirochaetes, and Euryarchaeota (e.g., certain *Acetobacterium* spp., *Clostridium* spp., *Desulfobacterium* spp., *Eubacterium* spp., and *Moorella* spp.) are capable of syngas/CO₂ fermentation using the *reductive acetyl-CoA pathway* or *Wood-Ljungdahl* (WL) metabolic pathway to acetate [9, 73, 74]. Electrons required for the metabolic process are obtained from H₂ via the hydrogenase enzyme and/or from CO via the CO dehydrogenase enzyme:

$$\begin{array}{l} 2CO_2+4H_2 \longrightarrow C_2H_4O_2+2H_2O,\\ 4CO+2H_2O \longrightarrow C_2H_4O_2+2CO_2. \end{array}$$

Although Lanza Tech has developed syngas fermentation based on the WL pathway for commercial scale production of ethanol [9], Evonik uses a CO₂based acetone fermentation process in which the acetogens are genetically modified to divert the acetyl-CoA from the WL pathway to acetone via acetoacetyl-CoA and acetoacetate [75]. Recently, *Moorella thermoacetica*, a thermophilic acetogenic bacterium which produces acetic acid as the only end product of the WL pathway, was used in a bubble column reactor for conversion of syngas to acetic acid with improved productivity [76]. Fermentation of CO by *Clostridium carboxidivorans* has also been performed, which showed the formation of acetic acid, butyric acid, and ethanol when pH was not regulated, whereas with pH regulation ethanol and butanol were formed both from CO fermentation and from the bioconversion of acetic- and butyric acids [77]. Furthermore, CO has even been used as a raw material for the production of polyhydroxyalkanoate bioplastic by enabling its biological conversion to CO₂ using carbon monoxide dehydrogenase and a CO-binding protein bound to the cell surface of the CO₂ utilizing Ralstonia eutropha [78].

Besides the WL pathway, other pathways are used by different organisms for CO_2 fixation [73, 74, 79]. The most widespread and well studied CO_2 fixation pathway is the *Calvin–Benson–Bassham* (CBB) cycle in autotrophic bacteria and eukaryotes which utilizes the enzyme ribulose-1,5-biphosphate carboxylase/oxygenase (Rubisco) for catalyzing the reaction between CO_2 , ribulose-1,5-biphosphate (RuBP) and water to give two molecules of 3-phosphoglycerate which are phosphorylated and reduced to glyceraldehyde-3-phosphate (GAP), a key intermediate in sugar metabolism. After three molecules of CO_2 are fixed by involving three molecules of RuBP, six molecules of GAP are formed, five of which are used for regeneration of RuBP and one is used for biosynthesis of cell material. Among the anaerobes, the CBB cycle is utilized by purple nonsulfur (e.g., *Rhodobacter, Rhodospirillum*, and *Rhodopseudomonas*) and purple sulfur bacteria (e.g., *Chromatium*) and hydrogen bacteria (e.g., *Ralstonia* and *Hydrogenovibrio*), but is absent in archaea.

The *reductive tricarboxylic acid* (RTCA) or *Arnon–Buchanan* cycle involves the reverse flux of the aerobic TCA cycle for CO_2 fixation. Present in chemoautotrophic bacteria, green sulfur bacteria (*Chlorobium limicola* and *Chlorobaculum tepidum*) and sulfate reducing *Desulfobacter hydrogenophilus*, the RTCA cycle produces one molecule of acetyl-CoA from two molecules of CO_2 and eight reducing equivalents (Fig. 5). The acetyl-CoA is subsequently converted to pyruvate and phosphoenol-pyruvate used to regenerate the intermediates of the TCA cycle using four CO_2 fixing enzymes. The net result is the formation of one oxaloacetate molecule from four molecules of CO_2 .

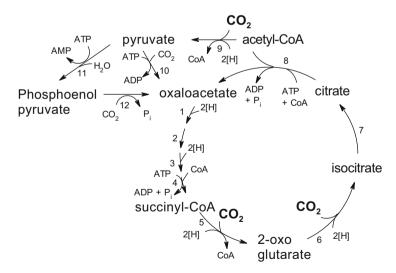


Fig. 5 The reductive tricarboxylic acid cycle. The enzymes catalyzing the different reactions are: (1) malate dehydrogenase, (2) fumarate hydratase, (3) fumarate reductase, (4) succinyl-CoA synthetase, (5) oxoglutarate synthase, (6) isocitrate dehydrogenase, (7) aconitate hydratase, (8) ATP-citrate lyase, (9) pyruvate synthase, (10) pyruvate carboxylase, (11) phosphoenolpyruvate synthase, and (12) phosphoenolpyruvate carboxylase [74]

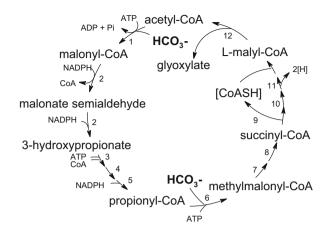


Fig. 6 The 3-hydroxypropionate/malyl-CoA cycle. The enzymes catalyzing the different reactions are: (1) acetyl-CoA carboxylase, (2) malonyl-CoA reductase, (3) 3-hydroxypropionyl-CoA synthetase, (4) 3-hydroxypropionyl-CoA dehydratase, (5) acryloyl-CoA reductase, (6) propionyl-CoA carboxylase, (7) methylmalonyl-CoA epimerase, (8) methylmalonyl-CoA mutase, (9) succinyl-CoA-L-malate-CoA transferase, (10) succinate dehydrogenase, (11) fumarate hydratase, and (12) L-malyl-CoA lyase [80]

The 3-hydroxypropionate/malyl-CoA cycle occurs in some green non-sulfur bacteria of the family Chloroflexaceae. The process consists of two overlapping metabolic cycles as observed in *Chloroflexus aurantiacus*. Two molecules of bicarbonate and acetyl CoA are used as starting materials to generate succinyl-CoA through several enzymatic steps. The CoA group of succinyl-CoA is transferred to malate to give maloyl-CoA which undergoes cleavage for regeneration of acetyl-CoA, yielding glyoxylate as a side product (Fig. 6).

The hydroxypropionate-hydroxybutyrate cycle is functional in facultative and strictly anaerobic Sulfolobales species comprising extreme thermoacidophiles (e.g., *Metallosphaera sedula*) growing on sulfur, pyrite, or H₂ under microaerobic conditions. In this cycle, one acetyl group is formed from two molecules of bicarbonate; the key carboxylating enzyme is the bifunctional biotin-dependent acetyl-CoA-propionyl-CoA carboxylase. The first half of the cycle involves conversion of acetyl-CoA to succinyl-CoA in a manner similar to 3-hydroxypropionate/maloyl-CoA cycle, and in the second half of the cycle, two molecules of acetyl-CoA are regenerated from succinyl-CoA through 4-hydroxybutyrate (Fig. 7).

The most recently discovered CO_2 fixing pathway, the dicarboxylate/4hydroxybutyrate cycle was first reported in hyperthermophilic archaeon *Ignococcus hospitalis* in 2008 [82] and is found in anaerobic or microaerobic autotrophic members of Thermoproteales and Desulfurococcales. The cycle also comprises two stages: conversion of acetyl-CoA to succinyl-CoA (as in the RTCA cycle) and vice versa (as in the 3-HP/4-hydroxybutyrate cycle), with a net result of

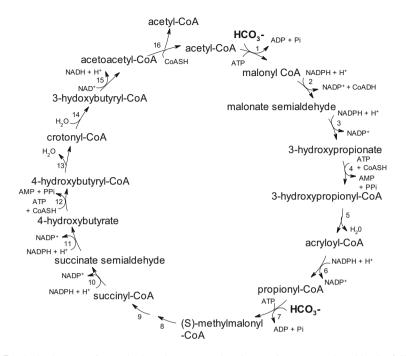


Fig. 7 The hydroxypropionate-hydroxybutyrate cycle. The reactions are catalyzed by the following enzymes: (*1*) acetyl-CoA carboxylase, (2) malonyl-CoA reductase, (*3*) malonate semialdehyde reductase, (*4*) 3-hydroxypropionyl-CoA synthetase, (*5*) 3-hydroxypropionyl-CoA dehydratase, (*6*) acryloyl-CoA reductase, (*7*) propionyl-CoA carboxylase, (*8*) methylmalonyl-CoA epimerase, (*9*) methylmalonyl-CoA mutase, (*10*) succinyl-CoA reductase, (*11*) succinate semialdehyde reductase, (*12*) 4-hydroxybutyryl-CoA synthetase, (*13*) 4-hydroxybutyryl-CoA dehydratase, (*14*) crotonyl-CoA hydratase, (*15*) (S)-3-hydroxybutyryl-CoA dehydrogenase, and (*16*) acetoacetyl-CoA β-ketothiolase [81]

formation of acetyl-CoA from one molecule of CO_2 and one molecule of bicarbonate.

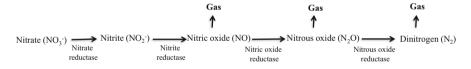
It is evident that these CO_2 fixation pathways involve several intermediates besides acetyl-CoA which can serve as important building blocks for the biobased industry.

4 Anaerobes and Environmental Remediation

Anaerobic degradation is widely used in wastewater treatment to degrade the solids from primary and secondary treatment, in the treatment of industrial effluents and in bioremediation of contaminated soil and groundwater. The degradation processes are dependent on anaerobic respiration in the presence of the electron acceptors (Table 1). When several electron acceptors are present, the organism selects the one that yields the largest amount of energy by repressing the formation of reductase enzymes for the other electron acceptors. In the absence of O_2 , nitrate is the electron acceptor of choice, and when both are absent SO_4^{2-} is the favored electron acceptor. Methanogenesis, a form of carbonate respiration, used in anaerobic digestion to produce methane, is inhibited in the presence of SO_4^{2-} [7]. These applications of anaerobes and their potential for dehalogenation are described in this section. Further details of anaerobic digestion are given in [4]. Frigaard [12] discusses the use of anoxygenic phototrophic bacteria for the removal of hydrogen sulfide from wastewater and gas streams and for the bioremediation of recalcitrant dyes, pesticides, and heavy metals.

4.1 Nitrogen Removal from Wastewaters

The most common inorganic nitrogen compounds in nature besides nitrogen are ammonia and nitrate formed by chemical processes. Their removal is an important process in the treatment of municipal- and industrial wastewaters and is generally achieved by a combination of nitrification and denitrification processes. Nitrification is an aerobic process involving oxidation of ammonium to nitrate via nitrite. In denitrification, NO_3^- or NO_2^- is converted to dinitrogen gas via NO_2 , NO, and N_2O under anaerobic conditions in the presence of organic carbon [10], the main biological route for atmospheric N_2 formation. Production of all the enzymes involved in this pathway is repressed by oxygen.



 NO_3^- is one of the most common alternative electron acceptors in anaerobic respiration. The first step in the dissimilative nitrate reduction to nitrite is catalyzed by membrane-bound enzyme nitrate reductase. The lower reduction potential of the NO_3^-/NO_2^- couple (+0.43 V) as compared to the O_2/H_2O couple (+0.82 V) results in only two proton translocating steps. In *E. coli*, NO_3^- is reduced only to NO_2^- whereas in other denitrifying organisms, such as *Paracoccus denitrificans* and *Pseudomonas stutzeri*, NO_2^- is further reduced via three reductive steps to N_2 . The proton motive force established as a result of electron transport leads to ATP formation, as described above. Complete denitrification is accompanied by generation of an additional ATP molecule resulting from proton extrusion in the reaction catalyzed by NO reductase.

Some organisms can reduce the NO_2^- to NH_3 in a dissimilative process. Most denitrifying bacteria are facultative aerobes and under anaerobic conditions can use even other electron acceptors such as Fe^{3+} and certain organic compounds for energy generation, and can also grow by fermentation.

During the past two decades, an alternative, less energy intensive process compared to the conventional nitrification-denitrification has been developed [83]. The anammox (anaerobic ammonium oxidation) process involves oxidation of ammonium to N_2 gas under anoxic conditions [84, 85]:

$$NH_4^+ + NO_2^- \longrightarrow N_2 + 2H_2O \quad (\Delta Go' = -357 \text{ kJ per reaction})$$

NO₂⁻ is the preferred electron acceptor, which is reduced to N₂ via hydroxylamine and hydrazine as intermediates [86]. The source of NO_2^- is from the oxidation of ammonia by aerobic nitrifying bacteria, which coexist with the anaerobic anammox bacteria in ammonia-rich wastewaters with suspended particles providing oxic and anoxic zones. The anammox process is mediated by a specialized group of bacteria belonging to the phylum Planctomycete, of which five genera have been identified up to now: Candidatus Brocadia, Ca. Kuenenia, Ca. Anammoxoglobus, Ca. Jettenia isolated from activated sludge plants, and Ca. Scalindua obtained from the natural habitat [87]. The bacteria can use CO_2 as the sole carbon source although the mechanism of CO₂ fixation is not fully understood. They have an extremely low growth rate with an estimated doubling time of 11 days [88]. The anammox reactions have been found to occur inside a cytoplasmic membrane-bound compartment called anammoxosome in Brocadia anammoxidans [86].

The anammox process design involves several considerations, including partial oxidation of NH_4^+ to NO_2^- , inhibitory effects of NO_2^- (above 50–150 mg N/L) and dissolved O_2 [87, 89]. This requires a balance between the different microbial groups involved; the most practical approach to limit nitrite oxidation is the reactor operation under oxygen limited conditions that favors growth of ammonium oxidizing bacteria vs NO_2^- oxidizing bacteria whose oxygen affinity is higher and face additional competition for nitrite by the anammox bacteria.

Several technologies have been developed and successfully implemented in about 100 full scale plants during the past decade. Early processes using two-stage reactor configurations have been replaced by single-stage systems, e.g., moving bed biofilm reactor (MBBR), granular sludge bioprocesses, and sequential batch reactor (SBR). The latter is the most commonly applied reactor type (more than 50% of all partial nitritation and anammox processes) followed by granular systems and MBBRs. The different treatment facilities differ in the control strategies for feed control, intermittent or continuous feeding, suspended or attached biomass, etc. [87]. The ANAMMOX[®] process tested since 2002 has become a cost-effective and sustainable way of removing ammonium from effluents low in organic matter and ammonia from waste gas. Compared to conventional nitrification/denitrification, it leads to savings on operational costs of up to 60%, and

decrease in the need for organic carbon by 100%, aeration requirements by 60%, and sludge production by about 90% [87].

4.2 Sulfate Reduction and Heavy Metal Removal

Sulfate-reducing bacteria (SRB) are obligate anaerobes that decompose simple organic compounds (e.g., lactate, acetate, propionate, butyrate, hydrogen, etc.) using sulfate as the terminal electron acceptor, resulting in the formation of H_2S and bicarbonate. The eight-electron reduction of sulfate is initiated by activation of sulfate by ATP to form adenosine phosphosulfate (APS) catalyzed by ATP sulfyrase, followed by reduction to sulfite by APS reductase, and sulfite in turn is reduced to sulfide by sulfite reductase. As described above, the electron transport results in a proton motive force and ATP synthesis.

$$\begin{split} & 2CH_2O+SO_4^{2-} \longrightarrow H_2S+2HCO_3^-, \\ & Me^{2+}+H_2S \longrightarrow MeS+2H^+. \end{split}$$

The formation of bicarbonate during sulfate reduction helps to control the pH of the microenvironment. Depending on the pH, H_2S can be present in the soluble HS^- or S^{2-} form, or can react with metals such as Cu^{2+} , Zn^{2+} , or Ni^{2+} to precipitate them as metal sulfides. The metal ions can even be precipitated as hydroxides and oxides if the pH becomes high.

Wastewaters containing high concentrations of dissolved heavy metals and with low pH from mining and industrial processing (metallurgical, electronic, electroplating and metal finishing industries, flue gas scrubbing) pose significant environmental hazard as the heavy metals can be distributed over wide areas and then be assimilated by plants and other living organisms. Such waters (acid mine drainage) contain high concentrations of sulfate formed by chemical or biological oxidation of the exposed sulfide minerals, and high acidity in the form of sulfuric acid which can dissolve other minerals, releasing cations. Many methods have been used for treatment of heavy metal contaminated wastewaters such as complexation, precipitation, and absorption which are expensive and leave large amounts of residual sludge. Microbial metal sulfide precipitation has shown promise as an attractive alternative over the physico-chemical methods. Its in concentration of advantages are the low amounts of residual sludge and lower solubility of the sulfides even at low pH (as compared to the hydroxides), facilitating separation and cost effectiveness. SRB are even able to facilitate reduction of metals such as ferric iron, manganese, arsenic, selenium, chromium, uranium, technetium, gold, etc. which is useful not only for waste treatment but also for concentrating metals from low-grade ores. The reduction of metals occurs either as a result of anaerobic respiration or is mediated enzymatically [90–94].

There is quite a rich flora of SRB, which have most probably been important when metal sulfide minerals were formed long ago [95]. In waters with high SO_4^{2-} concentration and high biological oxygen demand (BOD) the process of sulfate reduction might be spontaneous, but at the expense of methane yield because of inhibition of methanogenesis in the presence of SO_4^{2-} . It might be advantageous to reduce the SO_4^{2-} concentration and facilitate methane production simultaneously [96], although it is important first to remove heavy metals because formation of metal sulfides during the digestion process would result in a sludge contaminated with heavy metals. Such a product cannot be used as a fertilizer and is regarded as a risk waste that needs to be deposited under safe conditions.

In the treatment of acid mine drainage, the rate of SO_4^{2-} reduction to sulfide has been found to be the most crucial step, determined by the activity of the SRB [97]. Besides the strict anaerobic environment, a narrow pH range (pH 5-8) is required for optimal SO_4^{2-} reduction by the SRB. Several acidophilic SRB have been isolated that are suitable for remediation of acidic wastewaters [98] Several different sources of SRB have been studied in laboratory set-ups, and a few in larger-scale processes [99]. Other parameters influencing heavy metal precipitation using anaerobic sulfate reduction include the electron donor, sulfate concentration, heavy metal species, and temperature. Toxicity of the heavy metals to SRB may pose a limitation [100], for which more tolerant strains such as Klebsiella planticola (which is tolerant to high cadmium concentrations) provide attractive alternatives [101]. H₂S is also toxic for the microorganisms producing it, and hence one cannot reach high concentrations of sulfide in the microbial process (up to 14 mM is reported). Because the solubility of metal sulfides is very low, one can inspite of the low sulphate concentration reach very efficient removal of heavy metals from wastewater.

The carbon is an extra cost, which necessitates the choice of inexpensive material, e.g., organic waste. Use of composted cow manure with hay has been found to be a good substrate with acid neutralization capacity and organic nutrients for growth of the bacteria. The hay also acts as a bulking agent and helps to maintain hydraulic conductivity [97]. Besides hay, porous ceramics and decomposed wood chips also serve as good bulking agents.

SRB have been successfully used in treatment of waters and leachates in largescale bioreactors and pilot scale studies, mixed SRBs being more effective than pure bacterial cultures. Continuous reactor systems for heavy metal removal with freely suspended cells require high residence time to prevent washout of the cells, although the use of immobilized cells on carrier matrix with high surface area allows short residence times and maintains high biomass retention and reaction rates [102]. Various types of bioreactors have been used for studying the process including (semi-)continuous stirred tank reactors (CSTR) [100, 103], upflow anaerobic sludge blanket reactors (UASB) [104–106], fluidized bed reactors (FBR) [107], permeable reactive barriers (PRB) [108], etc.

The precipitation of metal sulfides can be controlled such that each metal sulfide precipitates as an almost pure metal sulfide before conditions are changed and the next metal is precipitated. Such stepwise precipitation is controlled by changing the redox potential during the precipitation step [109]. Sequential precipitation would make it possible to recycle metal sulfides, thereby reducing but not eliminating the need for exploiting fresh mines. So far, however, it has been regarded as too expensive and therefore metal sulfide sludge is deposited. When oxygen gets access to such a deposit, then the metal ions start leaking, and the process repeats itself.

SRB have even been used in the removal of heavy metals from soils in an integrated process in which the metals were first mobilized by sulfur-oxidizing bacteria followed by precipitation of the mobilized metals in an anaerobic reactor with SRB [110]. SRB and iron-reducing bacteria such as *Shewanella* and *Geobacter* species are considered to have potential for in situ bioremediation in natural sediments [111].

4.3 Anaerobic Digestion to Produce Biogas: Acetogenesis and Methanogenesis

Anaerobic digestion is a sustainable approach that combines waste treatment with the production of biogas for use as renewable energy and biofuel along with recovery of useful by-products including fertilizer and chemicals [112]. Furthermore, it reduces spontaneous formation and release to the atmosphere of methane from decomposing biomass left in the fields, and also reduces the volumes of waste, making it simpler and cheaper to handle.

The microbiology and technology of biogas production is covered in [4] in this volume. In two of the important steps of this complex process, acetogenesis and methanogenesis, the strictly anaerobic prokaryotes, homoacetogens and methanogens, can use CO_2 as an electron acceptor in energy metabolism and autotrophic growth via the acetyl-CoA pathway, with H₂ as the major electron donor. Acetogenesis uses even other electron donors such as different C₁ compounds, sugars, organic acids, amino acids, etc., yielding acetate as the main product. In methanogenesis, CO_2 is converted to CH_4 with the help of several coenzymes used for binding the CO_2 and redox reactions. In both acetogenesis and methanogenesis, ATP is produced by the generation of proton or sodium motive force, while acetogenesis also involves energy conservation by substrate-level phosphorylation [10].

The most attractive feature of anaerobic digestion is that it can operate on most types of biomass in contrast to the other biofuels, ethanol, butanol, and biodiesel produced from carbohydrates and lipid, respectively. To meet the standards of vehicle fuel, biogas is upgraded by removal of carbon dioxide and hydrogen sulfide, to around 96% methane; in Sweden a minor amount of propane is also added to achieve the same energy content as that of natural gas before it is injected into the natural gas grid.

Production of biogas is one of the largest biotechnology processes operated worldwide besides treatment of water (both wastewater and water for



Fig. 8 Automatic methane potential test system (AMPTS) for monitoring BMP of up to 15 samples simultaneously. Material to be evaluated is mixed with an inoculum, and the gas formed is passed via a scrubber where CO_2 and H_2S are removed. The remaining gas is fed to gas flow meters. Courtesy: Bioprocess Control AB, Lund, Sweden

consumption), and has moved from being an activity to reduce the sludge volume at wastewater treatment plants to being used in industrial plants treating a variety of different substrates: municipal solid waste, food wastes, waste material from agriculture, energy crops, etc. With this transition came several interesting challenges for improvement in productivity by, e.g., optimization of the substrate feed and possibilities to use better process monitoring and control to achieve high volumetric organic loading rates. High-rate anaerobic reactors such as UASB, Expanded Granular Sludge Bed (EGSB), anaerobic filter, anaerobic sequencing batch reactor (ASBR) and FBR can provide loading rates of 10–40 kg COD/m³ day [8, 112, 113]. Such systems are characterized by high solids retention time caused by biomass immobilization or granulation, and can operate under high hydraulic retention times without any fear of biomass washout [112].

By proper process control one can improve the organic loading rate and maintain control over the process. However, because of the heterogeneity of the raw material and the complexity of the process, monitoring and control of the process becomes a challenging task. As the different components in the crude raw material are digested differently, it is useful to measure the total biogas potential, or more importantly biomethane potential (BMP) of the material before formulating the recipe for the substrate feed to the reactor. An instrument developed recently for measuring the BMP of several samples is shown in Fig. 8. By running several such incubations in parallel one can optimize the feed composition or even monitor the effects of inhibitory compounds present in the feed. Figure 9 shows the monitoring of methane production with respect to time for some well defined substrates and their mixtures.

The types of substrates metabolized during anaerobic digestion have an impact on the methane yield; carbohydrate and protein give high yield because both acetogens and methanogens are involved in metabolizing these substrates to

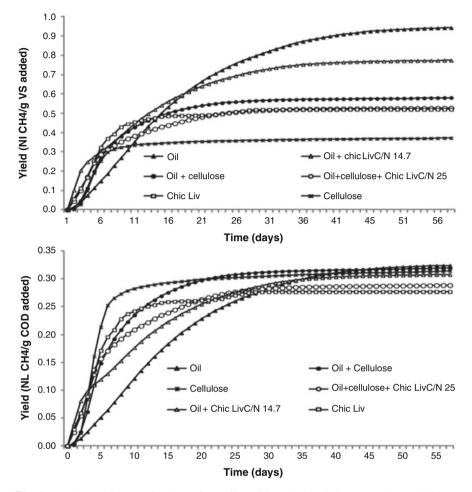


Fig. 9 Methane yield as a function of volatile solids and chemical oxygen demand (COD), respectively, in various synthetic media containing carbohydrates, fats, and protein when used separately and in different combinations. The different substrate mixtures were: oil *filled diamonds*; chicken liver *open squares*; cellulose *filled squares*; oil+cellulose *filled circles*; oil+chicken liver (C/N ratio 14,7) *open triangles*; oil+cellulose+chicken liver (C/N ratio 25) *open circles*

methane, whereas acetate and hydrogen give relatively low yields because only methanogens are involved. Intensification of methanogenesis has been demonstrated by increasing the hydrogen-producing capacity of the microbial consortium by adding the natural hydrogen-producing bacterium *Caldicellulosiruptor saccharolyticus* to the reactor [114]. Increase in biogas formation by 160–170% was achieved. The bacterium has the added advantage of having cellulolytic activity and hence would be suitable for digestion of lignocellulosic biomass.

It is possible to monitor many parameters characterizing the performance of an anaerobic digestion process such as temperature, stirring speed, contents of organic

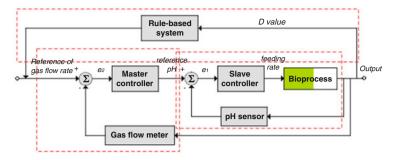


Fig. 10 Component block diagram of a rule based-system with extremum-seeking feature. (From [115], with permission)

acids, pH, alkalinity, hydrogen concentration, volume of gas formed, and gas composition (see [4]). One needs to have a very good model to be able to integrate the different signals in an efficient way. There is no single solution to the problem of defining optimal control strategies. A strategy to control based on gas volume and pH is shown in Fig. 10. By using two controllers with different weight (one master controller and one slave) it is possible to integrate two or more signals via a control algorithm. This gives a more accurate process control than applying control based on just one signal. Proper process control can improve productivity by at least 100%.

4.4 Anaerobic Dehalogenation

Several chlorinated compounds function as electron acceptors for anaerobic respiration by certain microorganisms capable of dehalogenating or completely mineralizing halogenated hydrocarbons by fermentative-, oxidative-, or reductive pathways [10, 116]. The chlorinated compounds are of natural or anthropogenic origin, and can be harmful to human health and environment because of their high toxicity, persistence, and bioaccumulation. During the past decades, research has been focused on halorespiring microbes which couple the reductive dehalogenation using specific enzyme systems to energy conservation via electron transport coupled phosphorylation, yielding between -130 and -180 kJ/mol of chlorine removed and a corresponding redox potential of +0.25 - +0.60 V [116] (Table 1). Halorespiring microbes have been isolated from both pristine and contaminated environments. Isolates belonging to the genera Desulfitobacterium, Desulfuromonas, Desulfovibrio, Desulfomonile, and Trichlorobacter are versatile with respect to their electron acceptors and donors. Desulfomonile sp. is a sulfatereducing bacterium which uses H₂ or organic compounds as electron donors and chlorobenzoate as an electron acceptor. Several Dehalococcoides and Dehalobacter spp. isolates are dependent on halorespiration for growth, often coupled to hydrogen as the sole electron donor; the former converts tri- and tetrachloroethylene to ethane, and the latter converts dichloromethane to acetate and formate [10].

5 Concluding Remarks

It is obvious from the examples above and from other chapters in this volume that anaerobes offer many possibilities within both industrial- and environmental biotechnology. The coming years should see rapid developments concerning deeper understanding of diversity, physiology, and biocatalytic potential, development of genetic tools, metabolic engineering of anaerobes, and their growing use as monoand mixed cultures for various applications.

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Isolation and Cultivation of Anaerobes

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Abstract Anaerobic microorganisms play important roles in different biotechnological processes. Their complex metabolism and special cultivation requirements have led to less isolated representatives in comparison to their aerobic counterparts. In view of that, the isolation and cultivation of anaerobic microorganisms is still a promising venture, and conventional methodologies as well as considerations and modifications are presented here. An insight into new methodologies and devices as well as a discussion on future perspectives for the cultivation of anaerobes may open the prospects of the exploitation of these microorganisms as a source for biotechnology.

Keywords Anaerobic microorganisms, Cultivation, Cultivation devices, Isolation, Microcosms, New methodologies, Single cell

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Abbreviations

FCM Flo	w cytometry
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- NGS Next generation sequencing
- PVC Poly(vinyl chloride)

1 Introduction

Anaerobic microorganisms, and especially bacteria, have played an outstanding role in the rise and expansion of industrial biotechnology. Anaerobic bacteria and archaea have had a long history of industrial application for the production of fuels and chemicals [1, 2]. The pioneer process in the fermentation industry was the use of *Clostridium acetobutylicum* to produce alcohols and solvents since 1920 [3]. Nowadays, anaerobic microorganisms have regained attention for their unique biosynthetic capabilities and advantages regarding substrate flexibility and toxicity tolerance for their industrial application [4]. However, because of their complex metabolism and often special cultivation requirements, they have been less explored than their aerobic counterparts.

In natural environments, anaerobic microorganisms thrive where oxygen has been depleted and play a crucial role in the carbon cycle. They usually form consortia where organic matter is degraded in sequential steps in a synergetic action [5]. Examples of such environments are sediments from lakes and rivers and the gastrointestinal tract of ruminants, where a highly specialized microbial system has evolved to convert biomass. Microorganisms of industrial relevance for the biorefinery sector, for example, are likely to be found in such environments. To harness these potentials, advancement in microbial diversity studies and bioprospection are needed.

Lately, rapid advances in next-generation sequencing (NGS) technologies have dramatically increased the knowledge of natural processes based on genetic information, providing new insights into the total community of microorganisms. Added information on environmental gene tags (EGTs) achieved with NGS can be used to elucidate the population's functionality [6] and/or be used for bioprospection. Nevertheless, the isolation and cultivation of microorganisms is still relevant because it provides reference strains for in-depth physiological studies, broadens our view in the area of basic microbial research, and provides access to new organisms for production of metabolites of commercial interest. An analysis of the large number of novel cultivation methods described over the last 15 years indicates that at least some so-called "unculturable" microorganisms are not fastidious, but they might be too rare to be captured [7]. One of the strategies to overcome this is simply to increase the conventional cultivation effort and geography of sampling [8], as many environments on Earth have not been explored. Considering that the access to new isolates can potentially bring new metabolites and applications, the isolation effort is justified. Moreover, novel and smart isolation and cultivation techniques can help to improve the access to so far "unculturable" microorganisms and improve our overall knowledge on anaerobes. Conventional and new approaches for isolation and cultivation techniques for anaerobic microorganisms are discussed herein.

2 Natural Habitats

Anaerobic bacteria are widespread in almost all environments on Earth. Natural systems such as the sediment of rivers, lakes, and oceans or the gastrointestinal tract (GI) of animals are habitats for these microorganisms. They can also be found in micro-environments where oxygen has been depleted by other aerobic organisms, such as in soil and decaying plant material [9]. Some microorganisms are enriched by human activities, such as in sewage plants, compost piles, and anaerobic digesters for the production of biogas [10]. These microorganisms play an important role in the carbon cycle by contributing to organic biomass degradation and by converting insoluble organic material to soluble compounds and gases that can circulate back to aerobic environments. With prospects for biotechnological applications in, for example, the biorefinery sector, it is a promising venture to search for interesting microorganisms in systems that have evolved under high organic load, such as lignocellulosic material.

3 Cultivation of Anaerobes Still Important in the Omics Era

With the latest developments in sequencing technologies, culturing of anaerobic microorganisms has been gradually abandoned in favor of molecular methods. This is mainly because of the time demanded, the technical difficulty of culturing anaerobes, and the fact that molecular methods have allowed a broader phylogenetic identification than what was obtainable with conventional cultivation techniques.

The advent of omics approaches has provided a vast amount of information on microbial diversity, its function in a given environment [11, 12], and identification of new genes for potential biotechnological uses [13, 14]. Although the analysis of

the vast generated data is also under current development and promising tools have been suggested [15–17], the identification of proteins or genes for a specific function is mainly done by comparing the results to existing databases. Thus, the discovery of proteins or metabolites for new functions using sequence-based data is limited. By having access to cultures of the microorganisms, such impediments can be circumvented by function assays and by physiological and genomic studies.

A pure culture of the microorganism thus remains essential for in-depth physiological studies, including its genome sequence [18]. Single cell isolation and genomic sequencing from environmental samples has surged as an optional approach to culturing [19]. Sequencing of isolated single cells has provided a highly valuable approach for a better understanding of its phylogenetic and metabolic markers [20, 21]. However, access to more cells for repeated and extended experimental tests to validate sequencing data and perform function assays, for example, is still important.

It is also relevant to point out that diverse pyrosequencing studies of anaerobic environmental samples have revealed that most sequences to date were assigned to "unculturable" species [18]. One example is the human gut bacteria, where most abundant phyla are Firmicutes and Proteobacteria with many not-yet-cultured species within the Clostridiales order, which are mainly strict anaerobes [22, 23]. This discrepancy reveals a future challenge to cultivation of microorganisms. Efforts for cultivation of anaerobes should also be extended to Archaea and Eukarya, as such organism groups play important role in ecosystems and have in general been overlooked compared to prokaryotes [24–26].

Data from sequencing technologies can provide information for modifying cultivation approaches to obtain cultures of not-yet-cultured microorganisms [27, 28]. Development of simple techniques for cultivation of anaerobes with potential to be implemented in different laboratories is under development by different research groups around the world and is a promising venture.

4 Manipulation of Anaerobic Microorganisms

Strict anaerobes require an oxygen-free environment and a low redox potential for growth. Thus, a critical aspect for manipulation and handling of anaerobes is to create an environment where oxygen has been depleted and/or replaced. Care should be taken at all times when handling viable anaerobic microorganisms, including sample collection, isolation, cultivation, screening assays, and characterization of the microorganisms.

For sample collection of a liquid material, best collection procedure would be to use a syringe and hypodermic needle with precaution to exclude air. The sample can then be placed in a sterile and rubber sealed glass transport tube containing oxygen-free carbon dioxide or nitrogen gas [29]. Solid or mixed samples such as sediment or rumen content can be collected fresh in sterile glass containers and filled up to the top. Optionally, a solution of reducing chemicals such as cysteine hydrochloride can be injected into the transport container after placing the sample to improve reducing capacity. The processing of material from sample collection can be handled on-site using an inflatable polyethylene glove box alternative and a portable gas tube (nitrogen or carbon dioxide) to fill up the bag atmosphere.

There are different techniques available for maintaining an oxygen-free environment during the processing of samples for anaerobic cultivation and assays. This can be done by preparing cultivation media in glass vials, tubes, or reactors where oxygen is exhausted, replaced by other gases such as N_2 or CO_2 , and trapped or depleted by addition of reducing chemicals. Another alternative is to handle the microorganisms in chambers where the O_2 has been replaced by other gases (as in media preparation) and/or depleted by the aid of catalysts [30, 31]. The use of anaerobic jars is common practice in clinical studies and can also be used for the transport of sample material or cultures. In all cases, colorimetric indicators can be used to evaluate the presence of oxygen in the system, such as resazurin, in solution or in stripes.

Anaerobic chambers for handling of anaerobes offer the great advantage that conventional microbiological and laboratory procedures can be carried out under oxygen free environment. Anaerobic chambers are commercially available in the option as rigid or flexible chambers. The most common chambers in anaerobe labs are made of plexiglass (PlasLab) or vinyl (Coy). Other temporary solutions for anaerobic work are the polyethylene Aldrich[®] AtmosBag (Sigma-Aldrich) or the PVC pyramid glove bag (Erlab Captair). These chambers are of small size, transparent, easily stored, and could also be useful for field work. They have connections for inlet/outlet of gas and, in some cases, also for power outlet. It allows for work under a saturated gas environment of a chosen gas, and with enough gas flush a reduced or oxygen free gas phase can be achieved. If the commercial options are not available, it is feasible to construct an anaerobic chamber. Important facts to be considered are the material, the sealing of the connections, lasting and integrity of the construction, pre-chamber characteristics, maximum pressure, and volume. It is thus possible to initiate or extend the work with anaerobic microorganisms in different laboratories by setting up the basic equipment for gas exchange and oxygen replacement plus an anaerobic chamber.

The anaerobic chamber can be highly beneficial for performing different experiments such as screening, enzyme assays, single cell manipulation [32], or encapsulation [33] for example. For assays using spectrophotometric measurements, microtiter plates and spectrophotometer cuvettes can be transferred from the anaerobic chamber by sealing the microtiter plates with petroleum jelly [34] or using rubber stoppered cuvettes [35]. Another alternative is to use the AnaeroPack[®] or AnaeroPouch[®] Systems (Mitsubishi Gas Chemical Company) for transport between the anaerobic chamber and other analytic devices. Care should be taken regarding the sterility of the environment inside the chamber and to avoid cross contaminations. All material transferred into the chamber should be cleaned with bacteriostatic ethanol solution (70 vol.%). Anaerobic chambers can be cleaned using disinfectants such as Virkon (DuPont) or Biocidal ZF (Accurate Chemical & Scientific) to avoid cross contamination. Anaerobic cultures in serum vials are manipulated with hypodermic syringes and needles. Air in the syringe should be avoided when collecting or inoculating samples. It is also important to bear in mind that some anaerobes, especially bacteria, produce large amount of gases during growth, and thus overpressure is a risk to be considered in the cultures which might also affect sampling from the vials. Sufficient overhead space in the vials should be maintained to minimize overpressure risk; approximately 40% is used in cultivation of anaerobe bacteria, but it should be increased for microorganisms known to produce large amount of gas, such as the archaea *Methanosarcina* [36]. Overpressure can be alleviated from glass vials by, for example, introduction of a thin needle through the rubber septum to vent the produced gas. This should be better performed in a laminar flow cabinet and with consideration of volatile compounds released from the culture vials.

For maintenance of cultures, glycerol stocks can be prepared inside an anaerobic chamber. An alternative for less sensitive microorganisms is to prepare the glycerol stocks in a sterile flow chamber while constantly flushing the tube with anoxic and sterile gas, followed immediately by placing the tube in dry ice or liquid nitrogen. Anaerobic spore-forming bacteria are best stored as spore suspensions. Spore suspensions are prepared by centrifugation of old liquid cultures followed by a rinsing step with cold and anoxic PBS buffer. The obtained pellet containing spores is suspended in PBS buffer and aliquoted in small serum vials for storage in cold or in cryogenic tubes for frozen glycerol stocks. Alternatively, spore suspensions can be prepared from old cultures in solid media (2–20 days incubation time). The plate is scraped with a sterile loop and suspended in cold sterile water or buffer (5 mL) for aliquot and storage. An extra heat treatment (70°C for 20 min) can be employed on the spore suspension to kill remaining vegetative cells [37]. The washing, suspension and aliquot of the spores should be carried out in an anaerobic chamber. A heat shock step (70° C for 1–3 min) should be employed on the defrosted or cold spore stocks to reactivate the spores prior to inoculation onto the culture medium.

5 Cultivation Techniques

5.1 Conventional Cultivation Techniques

Strict anaerobes require an oxygen-free environment and a low redox potential for growth. The anaerobic technique developed by Robert Hungate [38] was later modified [39, 40] and is now commonly used in all major laboratories dealing with strict anaerobic cultures. It is based on the formation of anoxic gases by the passage of an inert gas such as N_2 and CO_2 through a heated copper column (pre-reduced with H_2) [30]. Commercially available equipment for aiding the gas exchange in media preparation is the Automated gassing machine (GR Instruments BV). The anoxic gas produced is then used to replace air in glass vials containing culture medium, which are sealed with rubber stoppers and closed with aluminum

caps. To generate a low redox potential in the medium, reducing agents such as cysteine hydrochloride are commonly used, although other compounds can also be employed.

To isolate anaerobic bacteria, solid media are usually prepared according to the roller-tube technique, although classical microbiological techniques on Petri dishes can also be used if handled inside an anaerobic chamber. In the roller-tube method, the inoculum is added to melted cooled agar prepared according to the Hungate technique. The tube or vial is carefully rolled to obtain a thin agar layer on its surface. To roll the tubes under a water tap can help to obtain an even thinner layer. Selective media can be used for the selection of cultures with desired activities, e.g., cellulose is included as the only carbon source for isolation of cellulose-degrading microorganisms. Colonies can be picked with needles and inoculated in liquid medium inside the anaerobic chamber.

In general, the steps involved in obtaining a microbial culture can be challenging. Many factors can increase the isolation rate and allow cultivability of bacteria from an environmental sample. It has been suggested that the best approach, given a limited time and budget to obtain cultures of interest, is to maximize the cultivation success by simulating conditions of the natural environment, as this is considered the most critical step [41]. Overall, it is important to consider the choice of media composition and environmental conditions as the main factors to determine the growth of the microorganisms [42].

5.2 Constituents of Anaerobic Media

The constituents of media for the cultivation of anaerobic microorganisms are based on a carbon source, energy source, and an electron donor and acceptor [31]. Media can be complex or defined, selective or non-selective, according to the aim of the study. There are innumerous descriptions of media for anaerobic microorganisms in the scientific literature and many protocols for media composition and preparation can be found in the main culture collections such as the German Culture Collection (www.dsmz.de) or the American Type Culture Collection (www.atcc.com).

For cultivation and isolation of anaerobic microorganisms for biotechnological purposes it has been common to work with defined media and to employ selective media constituents to isolate microorganisms with a desired activity. In general, defined media contains mineral salts, trace mineral elements, phosphorus, nitrogen, and carbon source, nutrients, and reducing agents (Table 1). Among the nutrients, vitamin addition is an important consideration for the cultivation of anaerobic prokaryotes, in particular vitamin B [43]. This can be added from complex sources, such as yeast extract, or from a vitamin stock solution. It can be difficult to identify key nutrients for the growth of specific microorganisms from complex and rich environmental samples; a cell-free extract of the sample of origin may be added to the culture media to aid the microbial growth. Such examples are the addition of

Compound	$E_0' ({\rm mV})^{\rm b}$	Concentration in media
Dihydroascorbate/ascorbate	58	
Thioglycollate	-140	
Dithiothreitol (DTT)	-330	0.05%
Cysteine HCl	-210	0.025%
Glutathione ^c	-0.206	
H ₂ +palladium chloride	-420	
Na ₂ S*9H ₂ O	-571	0.025%
S ⁰ /H ₂ S	-250	
S ⁰ /HS	-270	
$2SO_3^{2-}/S_2O_4^{2-}$	-574	
Titanium(IV) citrate/titanium(III) citrate	-480	0.2–2 mM
Titanium(III) nitrilotriacetate		>30 µM
Resazurin (pink)/dihydroresofurin (colorless) ^d	-80	0.1 g/L

Table 1 Reducing agents in anaerobic media^a

^aAdapted from [31, 43]

^bReduction potential defined at pH 7 and 298°K

^cMillis et al. [49]

^dUsed as color indicator in anaerobic media

clarified rumen fluid or sludge supernatant to anaerobic media [43, 44], which occasionally can further be replaced by defined compounds to cultivate specific isolated strains. Another example of a compound used to provide growth-promoting conditions associated with the sample origin is the use of hemin to cultivate strains of animal origin. Hemin has also been associated as a key factor for the growth of methanogens and their tolerance to oxidative stress [45].

Cysteine hydrochloride is one of the most common reducing agents employed in anaerobic media. It is also common to combine more than one reducing agent, such as sodium sulfide, to reduce the reduction potential even more. The different compounds used as reducing agents in anaerobic media are listed in Table 1. Modifications on the choice of reducing agents have improved the isolation of strains belonging to taxa with few described species [46, 47]. It has been seen that using titanium(III) citrate instead of cysteine hydrochloride and sulfide could lead to more methanogenic isolates as it was shown to be less toxic for the cells [46]. The use of ascorbate and glutathione in high doses in culture medium has helped to cultivate few strict anaerobic microorganisms under aerobic conditions [48] and could be an alternative for cultivation of anaerobes when specialized equipment for preparation of anoxic media is lacking.

Antibiotics are used as selection agent for the isolation and cultivation of targeted taxa. They are used for the cultivation of archaea [47], anaerobic fungi [50], and the enumeration of protozoa [43]. Combinations of different antibiotics such as norfloxacin (200 mg/L) and mupirocin (100 mg/L) were recently used to facilitate the isolation and cultivation of bifidobacteria from fecal samples [51]. A tailored combination of antibiotics has also been used to isolate previously uncultured species from the Human Gut Microbiome Project's most wanted list

[27]. It demonstrates that carefully designed selective agents can be used to get the "non-cultivable" strains to grow.

Selection of microorganisms depending on ability to degrade complex carbon sources has been used extensively in industrial and environmental biotechnology. Such examples are the selection of cellulolytic and fiber-degrading microorganisms from rumen [43, 50] and the isolation of bacteria able to decolorize [52] and degrade [53] azo-dyes. Difficulties are encountered when the substrate is insoluble in water, such as plant biomass. This can be solved by homogenization of the substrate with the anoxic medium before autoclaving, and the procedure can be performed inside the anaerobic chamber.

Agar is the most common gelling agent for preparation of solid media for the isolation of anaerobic microorganisms. Nevertheless, other gelling agents, such as the nitrogen free polysaccharide gellan gum (e.g., Gelrite, Phytagel), conventionally used for the culture of thermophilic anaerobes, have gained support for use in isolation of mesophilic aerobes [54, 55] and anaerobes [27, 47, 56, 57]. This is believed to be because of the diminished content of phenolic compounds in the gelling agent [58] which can potentially inhibit certain microbial species.

5.3 Environmental Factors

Anaerobic microorganisms are found in a wide range of environments, and thus environmental conditions for their cultivation vary according to their original habitat. Cultivation factors such as temperature, pH, and osmosis vary from "normal" to extreme conditions. Anaerobic extremophile microorganisms are also an attractive source for biotechnological applications and increased efforts on cultivating such microorganisms should also be pursued.

Extremophiles have long been considered to be of high interest in biotechnology as a source of enzymes. Recent years have seen increased interest in anaerobic extremophiles, in particular thermophiles (growth range $60-100^{\circ}$ C), for the production of chemicals [59, 60] and fuels [61, 62] and as metabolic engineering platforms [63]. This gives a bioprocessing advantage of simultaneous product recovery during fermentation at high temperatures of more volatile compounds, such as acetone or ethanol, as well as low contamination risk. Moreover, in combination with the native metabolic capabilities of these microorganisms, e.g., cellulose degradation, it makes them an interesting cellular platform for the biorefinery sector. At the other extreme, anaerobic psychrophilic microorganisms are gaining interest for their participation in bioprocesses such as the psychrophilic $(\sim 15^{\circ}C)$ anaerobic digestion. This process is of increasing interest as an alternative to mesophilic waste water treatment process with the surplus of energy generation in the form of biogas under low energy costs [64]. To isolate and cultivate microorganisms from such environmental processes at low temperature can bring valuable information for its establishment and control.

Another example of extremophilic anaerobes with relevance to biotechnology are halo-alkaliphilic microorganisms for their application in production of methane-rich biogas. Recently a community from a soda lake was used in anaerobic digestion using an alkaline medium which acts as a CO_2 scrubber, resulting in 96% pure methane [65]. Acidophilic anaerobes, on the other hand, have long been important players in the recovery of heavy metals, especially anaerobic sulfurand sulfate-reducing bacteria [66]. For cultivation of pH extreme microorganisms it is important to consider other media supplements, e.g., carbonates, sulfur, and iron sources and corresponding buffer systems for pH control of the media. Special adaptations must also be considered for preparation of solid media, for example by addition of extra Ca^+ and Mg^+ sources for preparation of agar or gellan gum at low pH and incubation at high temperature.

Another important environmental condition to consider when cultivating anaerobes is the atmospheric gas composition. The gases most commonly used for anaerobic media preparation are CO_2 and N_2 . A combination of both gases (e.g., 85% N_2 and 15% CO_2) is also commonly encountered in anaerobe labs nowadays. Addition of H_2 to the gas mixture is of great importance for cultivating archaea, especially methanogens [67]. Hydrogen gas can also be present in gas mixtures (e.g., 85% N_2 , 10% CO_2 , and 5% H_2). Other gases applicable to the cultivation of anaerobe microorganisms are carbon oxide for acetogens [68] or methane for anaerobic methanotrophs [69].

As with the media composition, the choice of environmental conditions employed during the cultivation of the microorganisms acts as a selection pressure factor for their isolation. When deciding on the conditions, it is important to consider the goal of the study, taking into account the potential applications of the microorganisms.

6 New Methods for Isolation and Cultivation of Anaerobes

Progress has been made in developing novel cultivation strategies that allow improved growth of bacteria. However, few examples have focused exclusively on anaerobic microorganisms. Alternative methods to the conventional cultivation techniques are primarily based on simulation of the natural environment and separation and cultivation of single cells.

6.1 Simulating the Natural Environment

It is difficult to know in advance the growth requirements of the microorganisms present in an environmental sample or to replicate its conditions in the laboratory. One option to circumvent this obstacle is to set up anaerobic microcosm experiments with the environmental samples. With a longer time set up, it might be possible to maintain key microorganisms in the laboratory which would not have been initially isolated if conventional cultivation techniques were used for the original sample. Following this strategy, novel anaerobic or facultative anaerobic bacteria were isolated with properties of interest for the environmental biotechnology field for the degradation of chlorinated compounds [70]. A good description of how to set up an anaerobic microcosm was described by Löffler et al. [70]. The experimental set-up consists of a sealed glass vessel which is closed with butyl rubber or Teflon septa. The sample and content of the microcosms is added before the vessel is sealed and later purged with sterile anoxic gases (N₂/CO₂ mixture). A broad range of sample composition and characteristics as well as set environmental conditions can be varied. The challenge in this strategy is still to be able to separate and isolate the microcoganisms from the microcosm's community.

New devices have been developed to aid in the isolation and cultivation of anaerobic microorganisms. Many of these devices follow the strategy to simulate the natural environment or the co-culture with other microorganisms present in the sample of origin (Table 2). These devices have shown improvement in the isolation

Name of the device	Principle	Sample of origin	Example of taxonomic groups from the isolated strains	References
Calgary biofilm	In vitro biofilm model	Oral plaque	Proteobacteria, Actinobacteria, Firmicutes, Bacteroidetes	[72]
Constant depth film fermenters (CDFF)	In vitro biofilm model	Human saliva	Proteobacteria, Firmicutes, Bacteroidetes	[73]
Diffusion growth chamber	In situ cultivation – the cambers are sealed and placed in an aquarium with marine/fresh water	Marine sediment, Fresh water sediment	Bacteroidetes, Proteobacteria, Alphaproteobacteria, Betaproteobacteria, Gammaproteobacteria, Actinobacteria, Firmicutes, Bacteroidetes, Deltaproteobacteria, Verrumicrobia, Spirochaetas, Acidobacteria	[71, 74]
Hollow- fiber mem- brane chamber (HFMC)	In situ cultivation – the membrane is placed in a liquid natural or engineered environment	Tidal flat sediment, activated sludge from sewage wastewater treat- ment plant, acti- vated sludge from a laboratory scale enhanced biologi- cal phosphorus removal process	Alphaproteobacteria, Betaproteobacteria, Gammaproteobacteria, Actinobacteria, Bacteroidetes, Spirochaetes	[75]

 Table 2 Devices developed for the cultivation and isolation of anaerobic microorganisms

rate of anaerobic bacteria and have resulted in the isolation of many fastidious bacteria. In some cases, the isolates still needed co-culture with other microorganisms or their culture supernatant [71, 72], indicating the requirement of unknown growth factors associated with the community dynamics. Extended efforts to design such devices and experimental set-ups should be promoted for gaining access to anaerobic diversity in cultivable form.

6.2 Separating and Cultivating Single Cells

Very promising methods for obtaining anaerobic cultures and coupling these with a high-throughput screening method are based on the use of single cells. These methods can be performed starting with free or entrapped cells in a polymer matrix (Fig. 1). Cells can be sorted and isolated as initial step or later on after a first co-culture stage. It is relevant to consider the nature and origin of the sample and how to process it for achieving access and separation of the single cells. For example, sediment samples might need a sonication step to separate the microbial cells from sand or plant debris. The most important consideration is to perform the whole process under anaerobic conditions to maintain the viability of the microbes for further cultivation.

6.2.1 Starting from Free Single Cells

Separation of single anaerobic cells can be performed manually by using a microscope equipped with a micromanipulator. Selected cells can be used directly for DNA extraction, for their identification or genome sequencing [19], or for further cultivation when microscope and micromanipulator set-ups are in an anaerobic chamber [32]. Although the process is low-throughput, it allows a high certainty that a single cell was captured and inoculated, and even direct observation of cell morphology and image documentation.

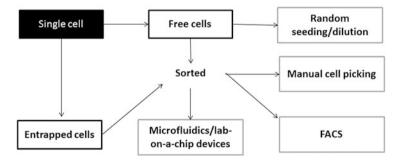


Fig. 1 Strategies for isolation and cultivation starting from a single cell

Separation of anaerobic microbial cells by dilution extinction has not yet been performed, but it could be an alternative when no special equipment (microscope with micro-tweezers or flow cytometer) is available. A series of dilutions of the sample should be inoculated into a microtiter plate where the goal is to obtain one cell per well [76]. Error possibility is high as the method is based on a Poisson probability, and hence wells need to be verified by direct observation.

When the starting point is free cells, flow cytometry (FCM) can be used to analyze and separate the cells in a high-throughput manner. Flow cytometry and sorting techniques have been applied to the isolation and cultivation of uncharacterized or slow-growing microorganisms from the environment, including anaerobic systems [77, 78]. Anaerobic single cells can be differentiated from debris because of their light-scattering properties in combination with the use of fluorescent markers [77]. However, the use of fluorescent markers that bind to DNA makes the further cultivation of these cells difficult if sorting is employed. As an alternative, Hamilton-Brehm et al. [78] have used light-scattering properties of the cells for their analysis and have adapted the atmospheric conditions in the FCM for maintaining it oxygen-free. It was done by connecting the compressed air valve of the FCM with a pressurized nitrogen gas and previously boiling the sheath fluid for easier gas replacement. This has allowed the isolation and cultivation of anaerobic thermophiles with plant-biomass degradation capabilities.

An alternative to using FCM is the adoption of microfluidic systems or lab-on-achip. With a rise in the development of these systems for different applications using single cells, an increase in its application within anaerobic microbiology is also expected. So far it has been used to isolate gut microbiome representatives of the "most wanted list" [28] at the same time as providing enough material for parallel genetic characterization. The possibility of having a miniaturized system containing cultivation chambers combined with different types of detectors in different stages could allow the detection of microcolony formation and the production of targeted metabolites. This strategy may allow for a great leap in the discovery of new microorganisms with biotechnological applications.

6.2.2 Starting from Entrapped Cells

Single cells entrapped in a polymer matrix (agarose or alginate) can be further cultivated in liquid medium to allow microcolony formation (Fig. 2a). This strategy allows a 3D structure for cell cultivation, offering support and mechanical stability for easier handling. When single cells of two or more bacterial species entrapped in the microbeads are cultivated together in liquid medium, community conditions can be simulated. In this case, the polymer beads provide protection from competitors and toxic compounds in the environment. Nevertheless, because of the porosity of the material, nutrient exchange with the medium and other metabolites and compounds necessary for cell-to-cell communication in cultivated communities can occur. Entrapped and free cells can easily be sorted afterwards with the help of a flow cytometer equipped with a sorter system. Beads containing microcolonies can

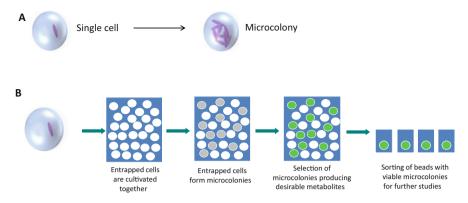


Fig. 2 Schematic representation of cultivation strategy using single cells entrapped in polymer microbeads. (a) Expected microcolony formation inside the polymer beads. (b) Scheme for isolation, cultivation and screening of microorganisms for biotechnological applications

then be passed onto single microtiter wells with fresh medium and further cultivated. For the application of this strategy on anaerobic microorganisms, it is advisable to perform modifications in the flow cytometer for assuring anoxic conditions during analysis and sorting [78].

This strategy has proved to be successful with slow-growing bacteria such as *Mycobacterium* strains [79–81]. However, the most interesting results were obtained by Zengler et al. [82], who developed a high-throughput method for single cell entrapment and cultivation of bacterial cells from sea and soil samples. This allowed the detection of strains that were previously considered "non-cultivable." A similar concept was used to entrap anaerobic microorganisms in alginate beads, allowing for cultivation of anaerobic bacteria starting from a single cell [33]. It has also been shown that gel microbeads can be used to enrich single cells from an environmental sample, such as the human microbiome, for whole-genome sequencing [83].

A great potential of this strategy would be its coupling to a screening system. The possibility to exploit the confinement of the cells in the polymeric material with substrates or indicators of specific metabolic activities could have a significant impact in a combined high-throughput isolation/cultivation/screening system (Fig. 2b).

7 Future Perspectives

The importance of anaerobic microorganisms in biotechnology is unquestionable and it is clear that an increase in the efforts for their isolation and cultivation could provide new sources for applications in different areas. The applications may be in the health sector by understanding the human microbiome function and developing targeted therapies, finding and developing new production systems for a sustainable industry, or advancing environmental processes for treatment of waste streams.

There are plenty of unexplored niches on the planet where anaerobic microorganisms can be found and increasing efforts for the study of anaerobes from these systems could provide new biotechnological sources. Application of new methods for isolation and cultivation of anaerobes from already studied sites might also bring access to new strains. However, these efforts should not be limited to prokaryotes. Anaerobic eukaryotes are certainly underrepresented and deserve more attention.

Development of new methods in general for cultivation of anaerobes is a positive advance in the field. Nevertheless, special attention should be given to new methods and strategies for collection, transport, and processing of the anaerobic samples as well, as these initial steps are critical for the survival of the microorganisms. Pursuing cultivations in situ is also a promising venture as reports have shown that there is nothing better than to use the environment itself to select cultivation conditions.

Finally, high-throughput methods combining cultivation, isolation, and screening are most desirable for biotechnological purpose. Anaerobic microorganisms have the disadvantage of being slow growers and methods that facilitate their detection and metabolic potentialities while maintaining their viability are highly desired. Anaerobes are a great source for biotechnology and employing and developing new cultivation strategies can promote and widen the scope of the investigations and applications of these microorganisms.

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Glycolysis as the Central Core of Fermentation

M. Taillefer and R. Sparling

Abstract The increasing concerns of greenhouse gas emissions have increased the interest in dark fermentation as a means of productions for industrial chemicals, especially from renewable cellulosic biomass. However, the metabolism, including glycolysis, of many candidate organisms for cellulosic biomass conversion through consolidated bioprocessing is still poorly understood and the genomes have only recently been sequenced. Because a variety of industrial chemicals are produced directly from sugar metabolism, the careful understanding of glycolysis from a genomic and biochemical point of view is essential in the development of strategies for increasing product yields and therefore increasing industrial potential. The current review discusses the different pathways available for glycolysis along with unexpected variations from traditional models, especially in the utilization of alternate energy intermediates (GTP, pyrophosphate). This reinforces the need for a careful description of interactions between energy metabolites and glycolysis enzymes for understanding carbon and electron flux regulation.

Keywords ATP, Dark fermentation, Embden–Meyerhof–Parnas pathway, Energy conservation, Fermentation, Glycolysis, GTP, Pyrophosphate, Substrate level phosphorylation

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Abbreviations

ABE	Acetone–Butanol–Ethanol process
ADP	Adenosine diphosphate
ATP	Adenosine triphosphate
ED	Entner–Doudoroff pathway
EMP	Embden–Meyerhof–Parnas pathway
GTP	Guanosine triphosphate
NADH	Nicotinamide adenine dinucleotide
NADPH	Nicotinamide adenine dinucleotide phosphate
PPi	Pyrophosphate
PPP	Pentose phosphate pathway
TCA	Tricarboxylic acid cycle

1 Introduction

Microbial fermentations have been used in the preparations of various forms of foods and beverages for thousands of years, with evidence of fermented rice, honey, and fruit found as far back as 8,000 BC [1]. Although beverages draw flavors from the chemicals produced during fermentation, such as lactic acid, acetic acid, ethanol, and CO₂, these chemicals have also become of direct interest to the chemical industries. Although many of these chemicals can be synthesized via various chemical processes, such as the carbonylation of methanol for acetic acid production, many of these processes rely on petroleum-based precursors for synthesis, rendering them unsustainable and reliant on increasingly hard to access fossil fuels sources [2]. Anaerobic organisms can naturally produce many valuable chemicals using renewable biomass sources.

One of the first non-food industrial applications of biological fermentation processes was initiated by the greatly increased demand for acetone during World War I by the British Government for the production of cordite. This led to the development of alternative means for acetone synthesis [3, 4]. *Clostridium acetobutylicum*, also known as the Weizmann organism, produces acetone through the Acetone–Butanol–Ethanol fermentation process (ABE) and was widely used for acetone production starting in 1916 [3–5]. *C. acetobutylicum* produces acetone, butanol, and ethanol in a 6:3:1 ratio using various sugars as biomass feedstock. The ABE process relies on the two phases of *C. acetobutylicum growth*. Phase 1 is the

acidogenic phase in which *C. acetobutylicum* consumes sugars, producing acetic acid and butyric acid. The acids produced in the acidogenic phase cause a drop in pH, which causes a metabolic shift to Phase 2, the solventogenic phase. In the solventogenic phase, the organism continues to utilize sugars but also takes up the acetic acid and butyric acid which are then converted into acetone, butanol, and ethanol [4, 6–8]. The production of acetone and butanol via the ABE process remained widely used in industry until the 1950s when the production of acetone and butanol from fossil fuels became more economically viable when compared to fermentation [3, 4]. The branched nature of the ABE process limits the yields of acetone or butanol, thereby limiting its industrial potential.

Nevertheless, the current issues surrounding the potential for petroleum shortages as well as greenhouse gases from our extensive combustion of petroleum productions has revived interest in biological alternatives to petrochemicals [9]. This revival has been taking full advantage of recent advances in our understanding of bacterial fermentation through genomic and other high throughput techniques [10, 11]. The possibility of genetic manipulation [12] has also caused researchers to revisit dark fermentation processes for biofuel production. There is special interest in the direct fermentation of the sugar content from inexpensive but complex carbon feedstocks such as lignocellulose [13-15], because many industrially relevant anaerobic bacteria have the capabilities of utilizing various carbon sources and also harbor the capability of degrading complex materials such as lignocellulosic biomass (Table 1) [30-33]. Although many anaerobic organisms have the potential to be utilized for various industrial processes, a large number of organisms have branched metabolic pathways, using pyrvuate as a major metabolic intermediate, leading to the simultaneous production of multiple chemicals of greater or lesser value (Fig. 1), which leads to the need for increased downstream processing.

Because most of the fermentative products of interest are the direct products of central metabolism associated with sugar fermentation (both hexoses and pentoses) for the conservation of usable energy, an understanding of the core metabolism of these organisms is important to exploit better the wide range of fermentative organisms available. This is the primary purpose of the current review, which is carried out in light of the most recent knowledge of genomic approaches.

2 Fermentation: Variations on Glycolytic Pathways to Pyruvate

The conservation of chemical energy, generally in the form of ATP, is essential for growth of both aerobic and anaerobic bacteria [34, 35]. Both aerobic and anaerobic organisms oxidize sugars to pyruvate and NADH, but whereas aerobic organisms can utilize the TCA cycle to oxidize pyruvate completely to CO_2 and utilize the NADH and FADH for oxidative phosphorylation via the electron transport chain, anaerobic organisms rely on substrate level phosphorylation, or direct chemical

	Growth	Bioenergy		
Organism	temperature	products	Carbon source	Reference
Ruminiclostridium thermocellum	60	Ethanol H ₂	Lignocellulosic	[16]
Ruminiclostridium termitidis	37	Ethanol H ₂	Lignocellulosic	[17]
Ruminiclostridium cellulolyticum	37	Ethanol H ₂	Lignocellulosic	[18]
Ruminiclostridium stercorarium	60	Ethanol	Lignocellulosic	[19]
Clostridium ljungdahlii	37	Ethanol	CO ₂ ,CO, H ₂ (Syngas)	[20]
Clostridium acetobutylicum	37	Acetone Buta- nol Ethanol	Lignocellulosic, Starch	[3, 5]
Clostridium tyrobutyricum	37	Butanol	Maltose Starch	[21]
Clostridium beijerinckii	35	Acetone Buta- nol Ethanol	Lignocellulosic	[22]
Lacnoclostridium phytofermentans	37	Ethanol	Lignocellulosic	[23]
Thermoanaerobacter ethanolicus	70	Ethanol	Glucose Xylose	[24]
Thermoanaerobacter pseudethanolicus	65	Ethanol	Glucose Xylose	[25]
Thermoanaerobacterium saccharolyticum	55	Ethanol Butanol	Xylose	[26, 27]
Caldicellulosiruptor bescii	75	Ethanol	Lignocellulosic	[28]
Caldicellulosiruptor saccharolyticus	70	H ₂	Lignocellulosic	[29]

 Table 1
 Industrially relevant Firmicutes producing bioenergy products from inexpensive renewable sources

phosphorylation, for ATP generation during oxidation of sugars to pyruvate, and NADH and pyruvate are converted into various end products such as lactate, acetate, and ethanol [36], which may not necessarily be associated with further energy conservation.

In general, anaerobic bacteria employ the Embden–Meyerhof–Parnas (EMP) pathway for sugar utilization [6]. The traditional EMP pathway can be divided into two sections. The upper section or investment phase utilizes ATP as a phosphate group donor to phosphorylate glucose and fructose-6-phosphate. The lower section or pay-off phase produces ATP through the phosphoglycerate kinase and pyruvate kinase. Therefore, through the EMP pathway, it is possible to produce a net of 2 ATP molecules and 2 NADH per glucose [36].

An alternative for the EMP pathway for growth on hexoses would be the Entner– Doudoroff (ED) pathway. The traditional ED pathway, originally characterized in *Pseudomonas*, is found generally in Gram-negative facultative anaerobes [37, 38] including the ethanol producer *Zymomonas* [39, 40]. However, slight alterations to

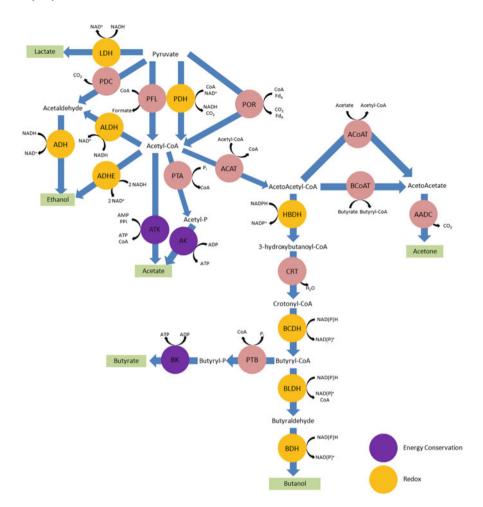


Fig. 1 Various end product synthesis pathways. *LDH* lactate dehydrogenase, *PDC* pyruvate decarboxylase, *PFL* pyruvate formate lyase, *PDH* pyruvate dehydrogenase, *POR* pyruvate ferredoxin oxidoreductase, *ALDH* acetaldehyde dehydrogenase, *ADH* alcohol dehydrogenase, *ADHE* bifunctional acetaldehyde alcohol dehydrogenase, *PTA* phosphotransacetylase, *AK* acetate kinase, *ATK* acetate thiokinase, *ACAT* acetyl-CoA acetyltransferase, *BCoAT* butyrate-acetoacetate CoA-transferase, *ACOAT* acetate-acetoacetate CoA-transferase, *AADC* acetoacetate decarboxylase, *HBDH* hydroxybutyryl-CoA dehydrogenase, *BCDH* butyrale-acetoaceta, *PTB* phosphobutyrylase, *BK* butyrate kinase

the ED have been identified in all three domains of life: Bacteria, Eukarya, and Archaea [38, 41, 42]. Some *Clostridia* can utilize a semi-phosphorylative ED pathway in which glucose is converted to gluconate by gluconate dehydrogenase. The gluconate is converted to 2-keto-3-deoxy-gluconate which is then phosphorylated into 2-keto-3-deoxy-6-phosphogluconate via gluconate dehydrates and 2-keto-3-deoxy-gluconate kinase [38, 43]. Some hyper-thermophilic archaea utilize

another alternative to the ED pathway known as the non-phosphorylated ED pathway [38, 44]. The traditional, semi-phosphorylated, and non-phosphorylated ED pathways lead to a net production of only one ATP and 2 NAD(P)H per glucose [37, 38, 41, 44].

The pentose phosphate pathway (PPP) can utilize both hexoses and pentoses. The PPP also allows for the interconversion of hexoses and pentoses. The PPP can be separated into two branches, the oxidative branch and the non-oxidative branch. In the oxidative phase, glucose-6-phosphate is converted to ribulose-5-phosphate through various steps producing NADPH. This oxidative branch is viewed as a very important contributor to the production of the biosynthetic molecule NADPH [36, 45]. The non-oxidative phase produces various biosynthetic precursors such as ribose-5-phosphate and erythrose-4-phosphate. For all the pathways above, pyruvate is produced and electrons are transferred to an electron carrier, typically nicotinamide. These various pathways are contrasted in Fig. 2.

During fermentation, various compounds, primarily derived from pyruvate, can be utilized as terminal electron acceptors to produce various chemicals such as lactic acid and butanol [6, 36]. The reoxidation of electron carriers, generally NADH, is essential for glycolysis to continue, specifically phosphorylation of glyceraldehyde-3-phosphate to 1,3-bisphosphoglycerate, and therefore a careful balance is achieved between the reduction of NAD⁺ and the oxidation of NADH during anaerobic growth.

3 Variations in Cofactor Specificity in Embden–Meyerhof– Parnas Pathway

Focusing on the EMP pathway, the variations in pathways that hexoses can take are compounded by the differences in cofactor specificity of key enzymes in glycolysis as used by different organisms.

3.1 Glucokinase

Glucokinase (GK) catalyzes the phosphorylation of glucose into glucose-6-phosphate, generally using ATP as a phosphate group donor. Bacterial GK, however, shares no homologies with the less specific hexokinases found throughout the domain Eukaryota and also differs from hexokinases by being specific for glucose. Nevertheless, despite the lack of homology, the affinity for glucose binding (Km) of bacterial GK is similar to that of eukaryotic hexokinases [46, 47]. GK in prokaryotes can be further divided into three major groups – ATP-dependent, ADP-dependent, and polyphosphate (polyP)-dependent [46, 48–52]. ATP-dependent GKs are found in all domains of life ranging from human, yeast, Bacteria, and Archaea, and have a very

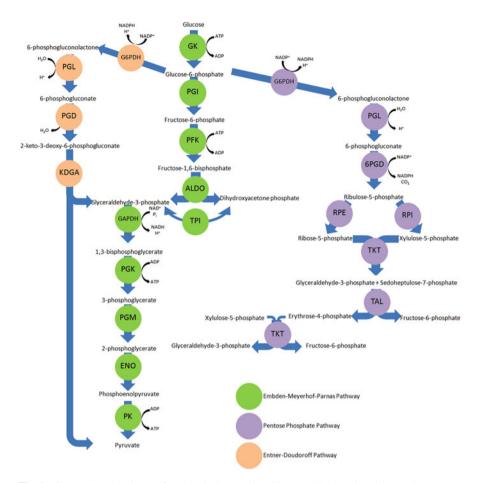


Fig. 2 Conventional pathways for glycolysis. GK glucokinase, PGI phosphate glucose isomerase, PFK phosphofructokinase, ALDO fructose-1,6-bisphosphate aldolase, GAPDH glyceraldehyde-3phosphate dehydrogenase, PGK phosphoglycerate kinase, PGM phosphoglycerate mutase, ENO enolase, PK pyruvate kinase, G6PDH glucose-6-phosphate dehydrogenase, PGL 6-phosphogluconolactonase, phosphogluconate PGDdehydratase, KDGA 2-keto-3deoxygluconate-6-phosphate aldolase, 6PGD 6-phosphogluconate dehydrogenase, RPE ribulose-5-phosphate 3-epimerase, RPI ribose-5-phosphate isomerase, TKT transketolase, TAL transaldolase

conserved structure [53–55]. ADP-dependent GKs are found extensively in thermophilic archaea, especially in the phylum *Euryachaeota* [56, 57]. The prevalence of ADP-dependent GK in thermophilic archaea is believed to be a result of the increased thermostability of ADP at higher temperatures. This, along with the possibility of recycling ADP generated from ATP hydrolysis used in anabolic reactions as a high energy phosphate donor, can lead to more efficient energy conservation during growth. However, despite the increased thermostability and the possible increase in net ATP generation, no functional ADP-dependent GKs have been identified in thermophiles within the domain Bacteria. PolyPhosphate (polyP)-dependent GKs were believed to have evolved early in the evolution of life because is believed that polyP was already available in prebiotic times [58]. Therefore, it is believed that the primitive polyP-dependent GK evolved through time to utilize nucleotide triphosphates or nucleotide diphosphates because many polyP-GKs are not specific for polyP but can often utilize ATP, CTP, UTP, or GTP as phosphate group donors as well as PolyP [59, 60].

3.2 Phosphofructokinase

Phosphofructokinase (PFK) catalyzes the phosphorylation of fructose-6-phosphate into fructose-1,6-bisphosphate generally using ATP as a phosphate donor in organisms ranging from Escherichia coli to mammals. ATP-dependent PFK plays a pivotal role in the regulation of carbon flux through glycolysis as the first irreversible reaction of glycolysis [61]. Therefore, it was believed that ATP-dependent PFK is conserved throughout the tree of life and is essential for glycolysis. However, pyrophosphate (PPi)-dependent PFKs have been found in lower eukaryotes such as Entamoeba histolytica and Toxoplasma gondii, in plants, in Archaea, and in some Bacteria [62–65]. PFKs can be organized into three main phylogenetically distinctbut-related families. Family A PFK includes the ATP-dependent PFK from higher eukaryotes, ATP- and PPi-dependent PFK from bacteria, PPi-dependent from some Archaea, and PPi-dependent from plants [63, 66–69]. Family A PPi-dependent PFK can further be divided into Type I, which are not regulated by fructose-2,6bisphosphate and found predominantly in anaerobic bacteria, and Type II which are activated by the presence of fructose -2,6-bisphosphate similar to ATP-dependent PFK found in higher eukaryotes, and are generally only found in plants [46, 63]. PPi-dependent PFK, unlike ATP-dependent PFK, is reversible and can also be utilized for gluconeogenesis, essentially replacing fructose-1.6bisphosphatase. Family B PFKs are ATP-dependent and found generally in Enterobacteria such as E. coli [46, 70, 71]. Family B PFKs have demonstrated the potential of phosphorylating various substrates such as fructose, fructose-1-phosphate, adenosine, and ribose [72]. Family C are ADP-dependent PFKs that have only been identified in thermophilic Archaea and some mesophilic methanogenic Archaea [71, 73, 74].

3.3 Glyceraldehyde-3-Phosphate Dehydrogenase and Phosphoglycerate Kinase

Glyceraldehyde-3-phosphate dehydrogenase (GAPDH) catalyzes the reversible phosphorylation of glyceraldehyde-3-phosphate utilizing NAD⁺ and inorganic phosphate (P_i) into 1,3-bisphosphoglycerate and NADH. Some plants and photosynthetic cyanobacteria have NADP-dependent GAPDH which is utilized for gluconeogenesis involved in CO₂ assimilation [75–77]. Phosphoglycerate kinase (PGK) catalyzes the transfer of a phosphate group from 1,3-bisphosphoglycerate onto ADP forming ATP and 3-phosphoglycerate. Most PGKs can utilize other purine nucleotides such as GDP/GTP with similar affinities as ADP/ATP but with much lower catalytic (<50%) rates, making ATP/ADP the preferred substrates [78–80].

At this point in the glycolytic pathway, many thermophilic Archaea utilize variants of the typical EMP pathway such as a tungsten dependent glyceraldehyde-3-phosphate ferredoxin oxidoreductase (GAPOR). This bypasses the transfer of the phosphate group onto ADP catalyzed by PGK yielding a lower net ATP gained directly from glycolysis. GAPOR catalyzes the direct irreversible conversion of glyceraldehyde-3-phosphate into 3-phosphoglycerate using ferredoxin as an electron acceptor, bypassing the need for GAPDH and PGK [46, 81, 82]. There has been no GAPOR orthologs found in Bacteria. However, some Bacteria have an enzyme similar to GAPOR in the form of a non-phosphorylating glyceraldehyde-3phosphate dehydrogenase (GAPDHN). GAPDHN, similar to GAPOR, directly and irreversibly catalyzes the conversion of glyceraldehyde-3-phosphate into 3-phosphoglycerate, but using NADP⁺ as an electron acceptor rather than ferredoxin [83, 84]. Once believed to be found exclusively in plants, GAPDHN has been identified in many bacteria including some Firmicutes such as Clostridium acetobutylicum [85]. However, in C. acetobutylicum the activity of the GAPDHN was roughly 100-fold lower than the GAPDH activity under the conditions tested and therefore its role in metabolism remains unclear [86].

3.4 Pyruvate Kinase

The final step of the traditional EMP pathway is the conversion of phosphoenolpyruvate (PEP) into pyruvate. Generally, this final step is catalyzed by pyruvate kinase (PK) transferring the phosphate onto ADP creating ATP. PKs can be generally assembled into type I and type II based on their regulatory mechanisms. Type I PKs are activated by various sugar phosphates such as fructose-1,6bisphosphate and are generally found in Bacteria and eukaryotes. Type II PKs are regulated by energy intermediates such as AMP and ATP rather than sugar phosphates, and are found throughout Bacteria and Archaea [46, 87]. The conversion of PEP into pyruvate can also be catalyzed by a pyruvate phosphate dikinase (PPDK)

or pyruvate water dikinase (PPS) rather than PK. PPDK utilizes PEP, AMP, and PPi to produce pyruvate, ATP, and P_i . PPS is similar to PPDK but utilizes PEP, AMP, and P_{i} , producing pyruvate and ATP. However, pyruvate production through PK is expected to be favored over PPDK and PPS because it is a more thermodynamically favorable reaction [7]. Despite PK being thermodynamically favorable, some organisms utilize PPDK or PPS over PK even if both are present in the genome. In the thermophilic Archaea *Thermococcus kodakarensis*, PK and PPS are utilized during glycolysis. The PPS is the main contributor of pyruvate flux with the PK being activated under high ADP concentrations in order to regulate the internal concentration of ADP [88]. This regulatory mechanism might be specific to Archaea, specifically the Thermococales, because many Archaea utilize ADP-dependent GK and PFK over ATP- or PPi-dependent versions employed in bacteria. Another Archaea, however, Thermoproteus tenax, utilizes ATP-dependent GK and PPi-dependent PFK rather than ADP-dependent versions and employs similar means of pyruvate kinase regulation. In the T. tenax genome, PK, PPDK, and PPS are all encoded with PK only being expressed during heterotrophic growth and PPS only being expressed during autotrophic growth, whereas the PPDK is expressed under all conditions. During heterotrophic growth, both PK and PPDK are utilized for glycolysis with the activity of the PPDK regulated by the ratio of ATP/AMP whereas the PK activity is regulated by the concentration of ADP [89]. A further example of regulation can be found in *Caldicellulosiruptor* saccharolyticus. During growth, C. saccharolyticus utilizes both PPDK and a type II PK regulated by the presence of PPi, AMP, and ADP during growth [90, 91]. All of these proposed regulatory mechanisms demonstrate the importance of energy carriers as direct regulators of pyruvate synthesis.

Taken together, alternative co-factor utilization can offer various advantages such as flexibility in cofactor utilization, allowing organisms to adapt to various conditions, and the recycling of byproducts from anabolic reactions for catabolic reactions to increase the net ATP gained from glycolysis. The utilization of alternative cofactors can alter the regulation of glycolytic flux by alteration of key regulatory steps such as PFK (PPi vs ATP). Increased energy efficiency in modified glycolysis pathways could offer advantages to strictly fermentative organisms such as bacteria from the class Clostridia. Studying these variations in greater depth is of importance, because several fermentative organisms with industrial potential show differences in co-factor utilization observed through both genomic studies and recent physiological studies.

4 Variant Glycolytic Pathway of *Ruminiclostridium* thermocellum

The genus *Clostridium* contains a wide variety of obligately anaerobic sporulating organisms, several of which have the potential to generate industrially relevant fermentative end-products. From a phylogenetic point of view, it encompasses

rather a wide range of distinct clades. A recent phylogenetic re-evaluation has broken up the genus redistributing many of the species into six new genera [92]. For example, C. acetobutylicum and several other acetone-butanol producers stay in the genus *Clostridium*, whereas several of the better studied ethanol-producing cellulose degrading clostridia have been moved to the *Ruminococcaceae*, a family which includes the cellulolytic ethanol producing *Ruminococcus albus*, into the genus Ruminiclostridium. The type species for this new genus is Ruminiclostridium thermocellum (formally Clostridium thermocellum), a well-studied thermophile capable of growth on crystalline cellulose and a candidate for commercial bioethanol production via consolidated bioprocessing of lignocellulosic biomass [9, 32, 92]. However, wild type R. thermocellum strains undergo mixed acid fermentations, producing lactate, formate, acetate, ethanol, H₂, and CO₂, which limits the production of bioethanol because of diversion of carbon and electrons by the branched metabolic pathways [93–98], R. thermocellum has all of the genes required for a functional EMP pathway with the exception of a PK, and the required proteins are transcribed and translated during growth [99-102]. Therefore, it was believed that R. thermocellum had a classical glycolysis pathway, with the PK assumed to be present. Although PK activity was reported in R. thermocellum strain 651 in the 1970s, no gene could be linked to this activity [103]. None of the currently sequenced strains of R. thermocellum have any annotated PK gene. Explanations for the discrepancies are that the PK activity was linked to a specific strain of *R. thermocellum* strain 651, and subsequently this particular strain was lost, or that the *R*. thermocellum strain 651 described in the 1970s could have been contaminated with various saccharolytic organisms such as bacteria from the genus Thermoanaerobacter [104–106].

Looking at glycolysis in greater detail, cell extracts of R. thermocellum ATCC27405 and DSM1313 display very low or undetectable ATP-dependent GK activity [104, 107]. Instead, R. thermocellum displayed GK activity with a strong preference for GTP (50-fold higher than ATP) as a phosphate group donor. GTP-dependent GK has been identified in other organisms such as Fibrobacter succinogenes, Fibrobacter intestinalis, and Ruminococcus albus [108, 109]. Both *R. thermocellum* and *R. albus* fall under the family *Ruminococcaceae*. Interestingly, these organisms all utilize cellulosic materials as a carbon source during growth in their natural environments. The GTP-dependent GK activity from F. intestinalis, R. albus, and R. thermocellum were not specific for GTP but all displayed lower activity with ATP when measured in cell extracts similar to the partially purified GTP-dependent GK from F. succinogenes [104, 108, 109]. This indicates that GTP-dependent GK shares similarities with the polyP-dependent GK in that they have a preferred phosphate donor but are not specific to one phosphate donor. Although PPi was tested as a putative phosphate group donor for GK in the *R. thermocellum* cell extract, no activity was detectable [104].

The reaction catalyzed by ATP-dependent PFK is often viewed as the first committed step in glycolysis because it is essentially irreversible under biological conditions. However, *R. thermocellum* does not exhibit any detectable ATP-dependent PFK activity but instead utilizes a PPi-dependent PFK for

fructose-6-phosphate phosphorylation when grown on cellobiose [104]. The *R. thermocellum* genome contains a copy of both ATP- and PPi-dependent PFK genes and both are transcribed and translated. However, the levels of PPi-dependent PFK in the proteome and transcriptome is much greater than that of the ATP-dependent PFK [100–102]. Utilization of PPi-dependent PFK offers a net increase of 1 ATP per glucose during glycolysis by recycling PPi generated as a byproduct from various anabolic reactions in order to phosphorylate fructose-6-phosphate [63, 90, 110, 111].

In the absence of PK, *R. thermocellum* must utilize alternative means of pyruvate generation. Possible alternatives include PPDK, oxaloacetate decarboxylase (OOADC), or a malate shunt, all of which are present in the genome, transcribed and translated [100-102]. PPDKs are believed to play a role in gluconeogenesis rather than glycolysis in many organisms [112, 113]. However, Trypanosoma cruzi utilizes the internal concentrations of PPi to control phosphoenolpyruvate utilization. Under high internal concentrations of PPi, phosphoenolpyruvate utilization shifts from PK to PPDK for the production of pyruvate and ATP [114]. Although this provides precedence for PPDK use in *R. thermocellum*, it was observed that the deletion of the PPDK gene had little effect on the growth rate or final culture density [104]. Pyruvate may also be produced indirectly through a malate shunt. Phosphoenolpyruvate is converted to oxaloacetate via the GDP-dependent phosphoenolpyruvate carboxykinase (PEPCK). The oxaloacetate can then be converted to malate and finally pyruvate by NADH-dependent malate dehydrogenase (MDH) and NADP⁺-dependent malic enzyme (MalE) (Fig. 3). MDH catalyzes the reduction of oxaloacetate into malate with NADH as a preferred cofactor. MalE catalyzes the decarboxylation of malate into pyruvate utilizing NADP⁺ as cofactor [115, 116]. Overall, the indirect conversion of phosphoenolpyruvate into pyruvate via the malate shunt produces GTP rather than ATP and a transfer of electron between NADH and NADP⁺. Conversely, oxaloacetate can be directly decarboxylated into pyruvate using a proton translocating, membrane-bound OAADC. Either way, GTP produced through PEPCK could be used to recharge GDP discharged from the GK, thus linking the malate shunt with the initiation of glycolysis.

PPDK is expected to be activated by PPi, while the MalE, and therefore the malate shunt, is inhibited by the presence of PPi [108]. High concentrations of PPi would be expected to direct carbon flux through PPDK whereas low concentrations of PPi redirect carbon through OAADC with the malate shunt ultimately regulating the production of pyruvate [116]. However, based on theoretical calculations, the amount of PPi generated as byproduct from various reactions would not be able to account for the PPi requirement for PPi-dependent PFK and PPDK during active growth [104, 117, 118]. Therefore, the active generation of PPi seems to be a requirement for glycolysis during growth using PPi-dependent PFK and PPDK. The active generation of PPi can possibly be done through multiple means in *R. thermocellum* such as the utilization of a membrane bound H⁺-translocating V-type inorganic pyrophosphatase (V-type PPase), a modified pentose phosphate pathway via the PPi-dependent PFK (Fig. 3), and glycogen cycling [117, 119–121].

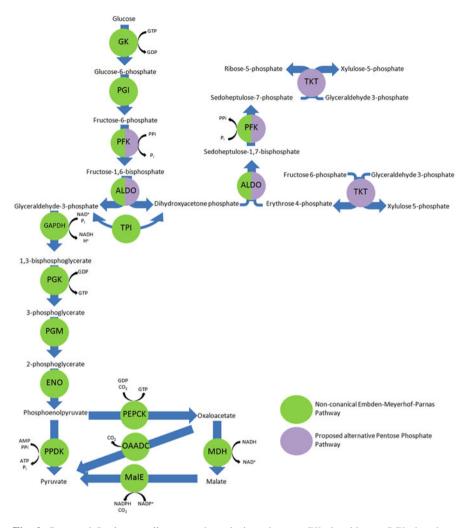


Fig. 3 Proposed *R. thermocellum* central catalysis pathways. *GK* glucokinase, *PGI* phosphate glucose isomerase, *PFK* phosphofructokinase, *ALDO* fructose-1,6-bisphosphate aldolase, *GAPDH* glyceraldehyde-3-phosphate dehydrogenase, *PGK* phosphoglycerate kinase, *PGM* phosphoglycerate mutase, *ENO* enolase, *PPDK* pyruvate phosphate dikinase, *PEPCK* phosphoenolpyruvate carboxykinase, *MDH* malate dehydrogenase, *MalE* malic enzyme, *OAADC* oxaloacetate decarboxylase, *TKT* transketolase

In *R. thermocellum*, the genome does not encode a soluble inorganic pyrophosphatase; rather it encodes for one V-type PPase that is transcribed and translated throughout the growth, indicating that it is active during growth [100–102]. Generally, V-type PPase utilizes the breakdown of PPi into P_i to pump H⁺ across the membrane. Because of the need for active generation of PPi, however,

the V-type PPase could utilize proton motor force to synthesize PPi, similar to how ATP is generated through ATP synthase [117, 119].

R. thermocellum does not have a complete pentose phosphate pathway as it lacks the enzymes for the oxidative branch (glucose-6-phosphate dehydrogenase, gluconolactonase, and 6-phosphogluconate dehydrogenase) and also the transaldolase for the non-oxidative branch [101]. Rather, the pentose phosphate pathway of *R*. thermocellum is predicted to rely on intermediates produced by the EMP pathway, fructose-6-phosphate and glyceraldehyde-3-phosphate, to feed into the pentose phosphate pathway for the production of pentose intermediates. In the absence of a transaldolase, R. thermocellum possibly employs a novel mechanism for pentose generation that has been demonstrated in several parasitic protists such as Entamoeba histolytica and E. coli [101, 122–125]. This mechanism involves the aldolase and PPi-dependent PFK from the EMP pathway along with the transketolase. The aldolase converts dihydroxyacetone phosphate and erythrosesedoheptulose-1,7-bisphosphate. 4-phosphate into The sedoheptuloase-1,7bisphohate is then dephosphorylated by PPi-dependent PFK into sedoheptulose-7phosphate, producing PPi. Finally, the sedoheptulose-7-phosphate and glyceraldehyde-3-phosphate are converted into xylulose-5-phosphate and ribose-5-phosphate [101, 124]. Therefore, the conversion of hexoses to pentoses could help supply the PPi required for growth in R. thermocellum. The lack of an oxidative phase of the PPP also removes the NADPH-generating reactions of the PPP required for many biosynthetic reactions. However, this lack of NADPH generation could be alleviated by flux through the transhydrogenation reaction of the malate shunt or by the activity of an NADH-dependent reduced ferredoxin:NADP⁺ oxidoreductase (NfnAB) which simultaneously utilizes both NADH and reduced ferredoxin, producing NADPH [126, 127]. This also raises an interesting question with respect to cofactor regulation based on the production of a biosynthetic byproduct, PPi, and a biosynthetic requirement, NADPH.

PPi can also be produced during glycogen cycling, more specifically by glucose-1-phosphate adenyltransferase. The simultaneous production and consumption of glycogen has been observed in some related cellulolytic organisms such as *Ruminiclostridium cellulolyticum* and *R. albus* [120, 121]. The proteome of *R. thermocellum* supports simultaneous production and consumption of glycogen because both glycogen synthesis and breakdown proteins are detectable throughout growth [101]. However, uncontrolled cycling would result in futile cycles of production and consumption. However, it is possible that glycogen cycling could be regulated by the internal concentrations of PPi and ATP. At high concentrations of ATP, glucose-1-phosphate adenyltransferase would utilize ATP and glucose-1phosphate to produce PPi and ADP-glucose, whereas at low ATP concentrations the flux through glucose-1-phosphate adenyltransferase would be greatly reduced, limiting PPi production.

Therefore, despite the requirement for *R. thermocellum* to produce PPi for glycolysis, utilization of a PPi-dependent PFK and PPDK leads to a net increase in the conservation of chemical energy because of the recycling of PPi from various biosynthetic reactions, such as the synthesis of nucleic acids, amino acids, fatty

acids, and lipids [118]. The utilization of PPi-dependent enzymes in glycolysis could reflect the strict fermentative lifestyle of R. *thermocellum* where efficient energy generation is a requirement for its growth and survival.

5 Ruminiclostridium Glycolysis a Widespread Model?

When compared to the traditional E. coli model, it would seem that the *R. thermocellum* central catabolism is not canonical in the sense that it may rely on enzymes (GK, PFK, PGK, PPDK) that utilize alternative cofactors during growth, and adapt an alternative strategy for a functional non-oxidative pentose phosphate pathway [101, 104]. An analysis of the genome of some Firmicutes and other phyla, especially thermophiles, revealed that many Ruminiclostridium. *Caldicellulosiruptor*, Thermotoga, and Thermoanaerobacter have а PPi-dependent PFK and an ATP-dependent PFK in their genomes [90, 128, 129]. Although both ATP- and PPi-dependent PFK have been found in *R. stercorarium* based on sequence homology with the *R. thermocellum* PFK, the proteome of *R. stercorarium* shows significantly higher expression of the PPi-dependent PFK vs the ATP-dependent PFK [19]. A further role of PPi-dependent PFK in Ruminiclostridium may be to compensate for the missing transaldolase gene for PPP in, for example, R. stercorarium [19] and R. termitidis (Munir and Levin, unpublished data) (Fig. 3).

Although *R. thermocellum* does not contain a PK gene, most other organisms do encode a PK in their genome. Despite the presence of a PK gene in their genomes, *C. saccharolyticus*, *R. termitidis*, and *R. stercorarium* seem to prefer the utilization of their PPDK based on expression levels and/or enzyme activities ([19, 90], Munir and Levin, unpublished data). The presence of both a PPDK and PK is expected to be regulated by the internal concentrations of PPi because PK activity is strongly inhibited by PPi [90, 114]. Because the internal concentrations of PPi were found to be relatively high (4 mM) during exponential growth in *C. saccharolyticus*, it would seem that PPDK is utilized over PK during active growth showing a strong preference for PPDK, even with an active PK present [90]. Therefore, the regulation of pyruvate generation seems to be similar to what is proposed in *R. thermocellum* in which the malate shunt is inhibited by the internal concentrations [116].

With the absence of the oxidative branch of the PPP, production of NADPH can be done through the malate shunt or through the NfnAB. As with *R. thermocellum*, *R. stercorarium* and *R. termitidis* are lacking a complete oxidative branch and therefore would rely on alternative means to produce NADPH such as the malate shunt [116]; (Munir and Levin, unpublished data). This also correlates with the phylogenetic grouping of the *R. thermocellum*, *R. termitidis*, and *R. stercorarium* MalE, hinting at a similar regulation by PPi [116]. Taken together, the central catalysis of *R. thermocellum* is different from the "conventional" model. However, it seems to be similar to various other Firmicutes, especially within the genus *Ruminiclostridium.* This also raises the importance of PPi for *Ruminiclostridium* not only as a putative energy-recycling source but also as a regulatory molecule regulating pyruvate synthesis and NADPH generation. Aspects of this pathway variant are likely to extend to other genera, for example in the *Caldicellulosiruptor*.

6 Conclusion

Utilization of inexpensive renewable biomass sources by anaerobic organisms is of particular interest because of their ability to utilize various and complex substrates without requiring extensive pre-treatments. However, the branched nature of the central catalysis of many anaerobic bacteria diminishes the industrial strength of this process.

As the bioenergy products are produced directly from glycolysis products and intermediates, a clear understanding of glycolysis is essential in the development of strategies for increasing product yields and therefore increasing industrial potential. Although *R*. *thermocellum* glycolysis differs in cofactor preference when compared to the 'traditional' model, it seems to be a representative model of the metabolism found in various Firmicutes, especially in the genus *Ruminiclostridium*. Alterations in cofactor utilization, such as the preference for PPi rather than ATP as the phosphate group donor for PFK, can render the reaction reversible, damping the regulatory role of PFK in controlling the glycolytic flux. Insights into the cofactor utilization of *R. thermocellum* have also revealed PPi as a very important putative regulator of many essential reactions, such as the control of pyruvate production and NADPH production. However, the importance of PPi as a putative regulator of catabolic and anabolic reactions is not strictly a phenomenon of R. thermocellum metabolism, but seems widespread among the genus Ruminiclostridium and other related Firmicutes. Therefore, R. thermocellum glycolysis appears as a valid alternative model for many industrially relevant anaerobic bacteria.

Furthermore, the diversity of potential variations in pathways described in the current review reemphasizes the importance of refining annotation on the basis of biochemical characterization of key enzymes in central metabolism in relevant organisms, especially with respect to cofactor specificity and allosteric regulation. The presence within the genome of multiple genes putatively coding for the same annotated function, and even their expression in the transcriptome and proteome, reminds us of the further importance of allostery in regulating flux of intermediates through these enzymes. There is a potential interplay of high energy phosphate carriers (ATP, GTP, PPi) and electron carriers (NADH, NADPH, ferredoxin), making the measurement of in vivo concentrations of these co-factors crucial in understanding not only central metabolism but also end product selection in industrially relevant fermentative organisms (Table 1).

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Comparative Genomics of Core Metabolism Genes of Cellulolytic and Non-cellulolytic *Clostridium* Species

Sadhana Lal and David B. Levin

Abstract Microbial production of fuels such as ethanol, butanol, hydrogen (H_2) , and methane (CH_4) from waste biomass has the potential to provide sustainable energy systems that can displace fossil fuel consumption. Screening for microbial diversity and genome sequencing of a wide-range of microorganisms can identify organisms with natural abilities to synthesize these alternative fuels and/or other biotechnological applications. Clostridium species are the most widely studied strict anaerobes capable of fermentative synthesis of ethanol, butanol, or hydrogen directly from waste biomass. Clostridium termitidis CT1112 is a mesophilic, cellulolytic species capable of direct cellulose fermentation to ethanol and organic acids, with concomitant synthesis of H₂ and CO₂. On the basis of 16S ribosomal RNA (*rRNA*) and chaperonin 60 (*cpn*60) gene sequence data, phylogenetic analyses revealed a close relationship between C. termitidis and C. cellobioparum. Comparative bioinformatic analyses of the C. termitidis genome with 18 cellulolytic and 10 non-cellulolytic *Clostridium* species confirmed this relationship, and further revealed that the majority of core metabolic pathway genes in C. termitidis and C. cellobioparum share more than 90% amino acid sequence identity. The gene loci and corresponding amino acid sequences of the encoded enzymes for each pathway were correlated by percentage identity, higher score (better alignment), and lowest e-value (most significant "hit"). In addition, the function of each enzyme was proposed by conserved domain analysis. In this chapter we discuss the comparative analysis of metabolic pathways involved in synthesis of various useful products by cellulolytic and non-cellulolytic biofuel and solvent producing *Clostridium* species. This study has generated valuable information concerning the core metabolism genes and pathways of C. termitidis CT1112, which is helpful in developing

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metabolic engineering strategies to enhance its natural capacity for better industrial applications.

Keywords Biomass, CAZymes, Cellulolytic bacteria, Cellulosomes, Genetic manipulation

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Abbreviations

16S rRNA	16S ribosomal RNA
ACT	Artemis comparison tool
CAZymes	Carbohydrate-active enzymes
CDS	Coding sequence
COG/COGs	Clusters of orthologous groups
Cpn60	Chaperonin 60
cpnDB	Chaperonins database
GenePRIMP	Gene PRediction IMprovement Pipeline
IMG-ER	Integrated microbial genomes-expert review
JGI	Joint Genome Institute
KEGG	Kyoto encyclopedia of genes and genomes
NCBI	National Center for Biotechnology Information
PEP	Phosphoenolpyruvate
PPDK	Pyruvate phosphate dikinase
PPK	Pyruvate directly by pyruvate kinase
RDP	Ribosomal database project
UT	Universal target

1 Introduction

Low-cost, high-throughput sequencing is now being used extensively for investigating bacterial genomes. In silico screening of microbial diversity has enabled analyses of genetic variability and can help identify organisms with natural ability to synthesize fuels and bio products of interest. High throughput sequencing has also revealed how bacteria acquire and transmit genes via horizontal gene transfer over short periods of time. Such organisms can be exploited through genome shuffling for transgenic expression and efficient generation of clean fuel and other diverse biotechnological applications.

Clostridium is the second largest genus within the Phylum Firmicutes. Clostridium species are present in diverse environments and are known to utilize a widevariety of substrates and to synthesize a great diversity of metabolites, such as ethanol, butanol, hydrogen, carbon dioxide, acetate, formate, lactate, propionate, butyrate, isobutyrate, and isovalerate [1, 2] (Table 1). The genus Clostridium consists of Gram-positive obligate anaerobes and contains common free-living bacteria and important pathogens. The great metabolic capabilities of *Clostridium* species have attracted researchers to investigate their diverse metabolisms for biofuel production and cellulose degradation. As of May 2015, the Integrated Microbial Genomes (IMG) system listed a total of 534 genome sequences for species in the genus *Clostridium* [40]. Of these, 56 genomes were listed as "finished genomes," 33 were listed as "draft genomes," and 410 were listed as "permanent drafts." IMG also lists 13 "finished genomes" of Clostridium plasmids and 22 "finished genomes" of bacteriophages which infect *Clostridium* species. Of the bacterial genome sequences listed, 247 sequences were from C. difficile, 39 were from Clostridium species, 34 were from C. botulinum, 25 were from C. perfringens, and 10 were from C. clostridioforme.

In this chapter we have discussed the draft genome sequence of *C. termitidis* and analyzed the genomes of 18 cellulolytic and 10 non-cellulolytic *Clostridium* species which synthesize fermentation end-products of interest as potential fuels [41] (Table 1). *C. termitidis* strain CT1112 (DSM 5398) was isolated from the gut of the wood-feeding termite *Nasutitermes lujae* from the Mayombe tropical rainforest, Congo, Central Africa [21]. *C. termitidis* was examined for H₂ and other end-products such as acetate, CO₂, formate, and ethanol formation on cellobiose, α -cellulose, xylan, xylose, and glucose by Ramachandran et al. [22] in our laboratory. Experimental data showed the produced amount of H₂, ethanol, acetate, formate, and CO₂ was comparable to other cellulolytic *Clostridium* species. Thus, *C. termitidis* could be used as a potential candidate for biofuel (H₂ and ethanol) production from biomass through consolidated bioprocessing [22, 42]. Comparative analysis of experimental data revealed that *C. termitidis* is distinct from *C. cellulolyticum*, which takes more time to grow on cellulose and produces less H₂ than ethanol during cellulose fermentation [22].

Identifying the core metabolic pathways using an experimental approach in any organisms is a major challenge and a time-consuming process. In this study we used

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		Fermentation		Gene	GC	Gene	CDS	16s rRNA	COG	
NCBI Ref Seq	Genome name	product	Isolation	size	%	count	count	count	count	References
Cellulolytic Clostridium	species									
NC_014393.1ª	C. cellulovorans 743B, ATCC 35296	H ₂ , CO ₂ , acetate, butyrate, for- mate, lactate, ethanol	Woody biomass digester	5.26	30	4,500	4,389	6	2,514	[3-5]
NC_011898.1 ^a	C. cellulolyticum H10	H ₂ , CO ₂ , etha- nol, acetate, lac- tate, formate	Decayed grass in compost pile (packaged for 3-4 months)	4.07	37	3,575	3,488	×	2,036	[6, 7]
NC_014376.1ª	C. saccharolyticum WM1, DSM 2544	H ₂ , CO ₂ , ethanol	methanogenic cellulose- enrichment cul- ture of sewage sludge	4.66	45	4,388	4,299	9	2,785	[8]
NC_010001.1ª	C. phytofermentans ISDg	H ₂ , CO ₂ , etha- nol, acetate, for- mate, lactate	Forest soil near the Quabbin Reservoir in Massachusetts	4.8	35	3,991	3,902	×	2,497	6
NC_009012.1 ^a	C. thermocellum ATCC 27405°	Ethanol, organic acids	Yellowstone National Park	3.84	39	3,335	3,236	4	1,892	[10, 11]
NC_017304.1 ^a	C. thermocellum LQ8, DSM 1313 ^c	Ethanol, organic acids	Evolved mixed population	3.56	39	3,102	3,031	4	1,814	[12]
NC_016627.1ª	C. clariflavum EBR 45, DSM 19732 ^c	H ₂ , CO ₂ , lactate, acetate, ethanol, formate	Methanogenic sludge of a cellulose - degrading bioreactor	4.89	36	4,229	4,131	9	2,294	[13, 14]

Table 1 Genome metadata for sequenced cellulolytic and non-cellulolytic Clostridium species

CP003259.1 ^a NZ_ACXX00000000.2 ^b NZ_AORV0000000.1 ^b C. termitidis AUVG0000000.1 ^b C. termitidis C. termitidis	Clostridium species BNL1100 C. papyrosolvens DSM 2782	tate, L-alanine								
C. pap) 2782 C. term DSM 5 C. cellu	vrosolvens DSM	biofuel production	Corn stover enrichment culture	4.61	37	4,117	4,025	8	2,372	[18]
		H ₂ , CO ₂ , etha- nol, acetate, lactate	Estuarine sedi- ment, River Don, Aberdeen- shire, Scotland	4.87	37	4,479	4,423	-	2,393	[19, 20]
C. celli	C. termitidis CT1112, DSM 5398	H ₂ , CO ₂ , acetate, formate, lactate, ethanol	Gut of termite, Nasutitermes lujae, Congo, Africa	6.42	41	5,389	5,327	7	3,392	[21–23]
	C. cellulosi CS-4-4°	H ₂ , CO ₂ , etha- nol, acetic acid		5.68	42	5,216	5,106	4	3,374	[24]
NZ_JHYD0000000.1 ^b C. cellobiopan ATCC 15832	C. cellobioparum ATCC 15832	H ₂ , CO ₂ , etha- nol, acetic acid	Rumen of cattle, 1998, L. Ganqiu	6.13	41	5,220	5,134	4	3,224	[25]
<i>C. alka</i> Z-7026	C. alkalicellulosi Z-7026, DSM 17461	Cellulose degrader		5.31	32	4,473	4,390	2	2,214	[26]
C. josu	C. josui JCM 17888 ^c	H ₂ , CO ₂ , etha- nol, acetate, butyrate	Thai compost	4.47	36	3,991	3,895	7	2,274	[27]
Genome and cpn60 not C. chan available	C. chartatabidum	H ₂ , ethanol, ace- tate, butyrate	Chloroform treated rumen contents	I	I	I	I	I	I	[28]
C. aldrichii	ichii	H ₂ , CO ₂ , acetate, propionate, butyrate, isobutyrate, isovalerate, lac- tate, succinate	Wood fermenting anaerobic digester	I	I	I	I	I	I	[29]

I able I (continued)										
		Fermentation		Gene	GC	Gene	CDS	16s rRNA	COG	
NCBI Ref Seq	Genome name	product	Isolation			count		count	count	References
Genome and cpn60 not available	C. celerecrescens DSM 5628	H ₂ , CO ₂ , etha- nol, acetate, for-	Methanogenic cellulose -	I	1	1	1	I	I	[30]
		inate, outyrate, isobutyrate, isovalerate,								
		caproate, lactate, succinate								
Non-cellulolytic Clostridium species	ium species									
$NC_{003030.1^{a}}$	C. acetobutylicum	Gelatin hydroly- sis nositive	Plant-derived	4.13	31	4,022	3,848	11	2,589	[31]
		Attrend ere	meal)							
NC_020291.1 ^a	C. saccharoperbutylac-	Acetone, buta-	Derived from	6.67	30	5,981	5,843	11	3,652	[32]
	etonicum N1-4(HMT)	nol, ethanol	existing strain							
		producer	(derived from ATCC 13564)							
NC_009706.1 ^a	Clostridium kluyveri	H ₂ , butyrate,	Mud of a canal	4.02	32	4,073	3,913	7	2,261	[33]
	DSM 555	caproate	in Delft, The Netherlands							
NC_022571.1 ^a	C. saccharobutylicum DSM 13864	Solvent pro- ducers such as	Soya bean field	5.11	29	4,552	4,430	12	2,667	[31]
		acetone, butanol, ethanol								
NC_021182.1 ^a	C. pasteurianum BC1	Nitrogen fixation	Coal-cleaning	5.04	31	4,966 4,851	4,851	6	2,914	[34]
			residues							

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Table 1 (continued)

NC_014328.1 ^a	C. ljungdahlii PETC, DSM 13528	Acetogen, etha- nol production	Chicken yard waste	4.63	31	4,283	4,184	6	2,662	[35]
NC_022592.1 ^a	C. autoethanogenum DSM 10061	Ethanol and acetate	Enriched from rabbit feces and isolated using carbon monox- ide as the sole source of energy and carbon	4.35	31	4,131	4,042	6	2,577	[36]
NC_021047.1 ^a	C. cf. saccharolyticum K10	Metablolize a wide range of sugars	Mixed cellulo- lytic culture and relies on the cel- lulolytic micro- organism to provide sugars for growth	3.77	50	3,124	3,073	_	1,675	
NZ_ADEK0000000.1 ^b	C. carboxidivorans P7, DSM 15243	Acetogenic, sol- vent producer	Agricultural set- tling lagoon at Oklahoma State University, Aquatic, USA	4.41	30	4,234	4,174	2	2,503	[37, 38]
NZ_APJA00000000.1 ^b	C. intestinale URNW	Hydrogen, etha- nol production	Contaminated cellobiose stock solution	4.67	30	4,660	4,549	10	2,941	[39]
^a Sequencing status is "finished" (F)	shed" (F)									

[&]quot;Sequencing status is "finished" (F) ^bSequencing status is "permanent draft" (PD) [°]Thermophilic *Clostridium* species ; remaining *Clostridium* species are mesophilic

an in silico approach to explore the core metabolic pathways in a draft genome sequence of *C. termitidis* using *C. cellulolyticum* and *C. thermocellum* as reference organisms, as they are well studied for their metabolic pathways in comparison to other cellulolytic *Clostridium* species. We have selected six cellulolytic *Clostridium* species known for their ability to produce H₂, CO₂, acetate, ethanol, formate, lactate, or butyrate for comparative genomic analysis, which revealed the presence or absence of enzymes involved in glycolysis, pyruvate formation and catabolism, acetate, ethanol, and hydrogen synthesis. The information generated by the computational approach concerning the core metabolism genes and pathways of *C. termitidis* CT1112 could be helpful in developing metabolic engineering strategies to enhance the natural capacity of *C. termitidis* for better industrial applications. This study demonstrates that comparative genomics analysis is a very useful tool to generate large amount of highly informative data in less time, allowing quick functional prediction for many hypothetical or putative proteins in poorly studied organisms [43].

2 Genome Annotation and Phylogenetic Analysis of *Clostridium* Species

2.1 Annotation and Manual Curation of Draft Genome of C. termitidis Strain CT1112

The genome of C. termitidis CT1112 was sequenced by the Genome Québec/ McGill University platform using a Roche/454s GS-FLX Titanium sequencer by a whole-genome shotgun strategy. A 454 standard flow-gram format (.sff) read file was assembled using Newbler v2.3. The assembled draft genome of C. termitidis strain CT1112 was deposited to the Joint Genome Institute's (JGI) Integrated Microbial Genomes-Expert Review (IMG-ER) platform for annotation using their annotation pipeline (http://img.jgi.doe.gov) [40] which generates protein coding genes (CDS) and assigns names to gene products. The annotated genome was subsequently submitted to the JGI's Gene Prediction Improvement pipeline (GenePRIMP) [44] which allows automated correction of genes, including insertion of missed genes, extension of "short" genes, and identification of putative pseudogenes [45]. GenePRIMP generated 360 anomalies of different types, including short genes, long genes, unique genes, dubious genes, split genes interrupted by frameshifts and stopcodons ("broken genes"), split genes interrupted by transposases "(interrupted genes"), missed genes, missed CrispR elements, and overlaps. Anomalies generated by the GenePRIMP pipeline were manually curated using Artemis Comparison Tool (ACT) [46]. Manual correction of 1,847 genes was accomplished using several lines of evidence, including BLAST searches of nucleotides (BLAST-N), protein (BLAST-P), conserved domain analyses using the Conserved Domain Database (CDD), protein domains and motifs, Interpro (Pfam, prosite, SMART etc.), and characterized proteins in some cases (e.g., UNIPROT entries).

The manually curated draft genome has been deposited at DDBJ/EMBL/ GenBank under the accession no. NZ_AORV00000000.1 [23]. The final draft genome of *C. termitidis* strain CT1112 has 78 contigs with a total size of 6,415,858 bp and G+C content of 41.18%. It was predicted to encode 5,389genes, with 5,327 CDSs (98.85% of predicted genes). The coding region covers 87.94% of the genome sequence. Out of 5,327 CDSs, 4,403 were assigned with functions, although no functional prediction could be assigned to 924 CDSs. Among the 4,403 CDSs, 3,392 (62.94%) genes could be classified into COG families. A total of seven rRNA genes, including three 5S rRNAs, two 16S rRNAs (243 bp and 1,342 bp, of which 1,342 bp was used in phylogenetic tree), and two 23S rRNAs, were present on the *C. termitidis* chromosome. In addition, 55 tRNA genes that represent all 20 amino acids were identified.

2.2 Genome Features of C. termitidis Strain CT1112 and Other Clostridium Species

Comparative analyses of a range of genome features were conducted with 18 cellulolytic and 10 non-cellulolytic sequenced genomes of *Clostridium* species (Table 1). The genomic information included genome size, % G + C, total numbers of genes, numbers of coding sequences (CDS), numbers of Clusters of Orthologous Groups (COG), and 16S rRNAs derived from the IMG-ER platform (http://img.jgi. doe.gov; Table 1).

Comparative analyses of general features of *Clostridium* species revealed that the non-cellulolytic bacterium, *C. saccharoperbutylacetonicum* N1-4(HMT) had the largest genome size (6.67 Mb) with highest number of protein-encoding genes (5,843) and COG count (3,652), whereas the thermophilic, cellulolytic bacterium, *C. stercorarium*, had the smallest genome size (2.97 MB) with the lowest number of protein coding genes (2,706). *C. termitidis* had the largest genome size (6.42 Mb) of the cellulolytic *Clostridium* species [23, 42]. The finished genome of *C.* cf. *saccharolyticum* K10 had the highest G+C content (50%), with the lowest number of protein coding genes (3,073) and COG count (1,675). Interestingly, in this analysis we observed that the 16S rRNA count was higher in non-cellulolytic *Clostridium* species than in cellulolytic *Clostridium* species (Table 1). In addition, the average percentage G+C in non-cellulolytic *Clostridium* species (30%) was lower than the percentage G+C in cellulolytic *Clostridium* species (36%), except for *C. cellulovorans* 743B, which has 30% G+C [5].

2.3 Phylogenetic Analyses of Cellulolytic and Non-cellulolytic Clostridium Species

16S *rRNA* sequences have been used for phylogenetic studies and for sequencebased taxonomy for many years [47–50]. The dynamic nature of the genomes and the impact of lateral gene transfer on genomic evolution [51] have forced researchers to use more than one conserved target to understand the taxonomy and phylogenetics of bacterial diversity. The chaperonin-60 universal target (*cpn60* UT, also known as *GroEL* or *HSP60*) nucleotide sequence (549–567 bp), is highly conserved in bacteria. It can differentiate even more closely related isolates of the same bacterial species and thus find more reliable targets for phylogenetic studies, microbial identification, microbial ecology, and evolution [50, 52, 53] than 16S rRNA [54–56]. *Cpn60* UT sequence alignments have been shown to correlate to whole genome sequence alignments and resolve ambiguities associated with 16S rDNA gene phylogeny in bacteria [54].

To determine the evolutionary relationship between *C. termitidis* and sequenced 18 cellulolytic and 10 non-cellulolytic *Clostridium* species (Table 1), a phylogenetic tree was constructed based on 16S *rRNA* and *cpn60* universal target (UT) gene sequences. The 16S *rRNA* sequences chosen for this study were retrieved from the ribosomal database (RDP) (http://rdp.cme.msu.edu/) [57] and NCBI (http://www.ncbi.nlm.nih.gov/) [58]. The *cpn60* "universal target" (UT) sequences were retrieved from a Chaperonins database (cpnDB) (http://www.cpndb.ca/cpnDB/home.php) [50] and IMG database (http://img.jgi.doe.gov) [59]. The 16S rRNA and *cpn60* sequences of *Acidothermus cellulolyticus* was used as an out group for phylogenetic analysis.

16S rRNA and cpn60 sequences of 28 cellulolytic and non-cellulolytic Clostridium species were aligned using the BioEdit v.7.0.9.0 program [60]. Phylogenetic trees were generated using the PHYLIP 3.69 package [61]. Evolutionary distances between all species were calculated with the DNADIST and the resultant distance matrix was then used to draw Neighbor Joining trees with the program NEIGHBOR [62]. The program SEQBOOT was used for statistical testing of the trees by resampling the dataset 1,000 times [62]. The trees were viewed through TreeView Version 1.6.6 [63]. Phylogenetic analyses with 16S rRNAs revealed that C. termitidis strain CT1112 is closely related to C. cellobioparum DSM 1351 (99%) and with other cellulolytic Clostridium species (Fig. 1). Moreover, the 16S rRNA phylogenetic tree showed that cellulolytic and non-cellulolytic species are very well separated, except for C. cellulovorans and C. chartatabidum. Interestingly, cellulolytic C. cellulovorans and C. chartatabidum clustered with non-cellulolytic species, such as C. intestinale URNW, C. saccharoperbutylacetonicum N1-4(HMT), and C. saccharobutylicum DSM 13864, in Clade 2. Thus, the 16S rRNA phylogeny suggests that C. cellulovorans and C. chartatabidum are different from other cellulolytic *Clostridium* species [2]. This observation is consistent with a previous study in

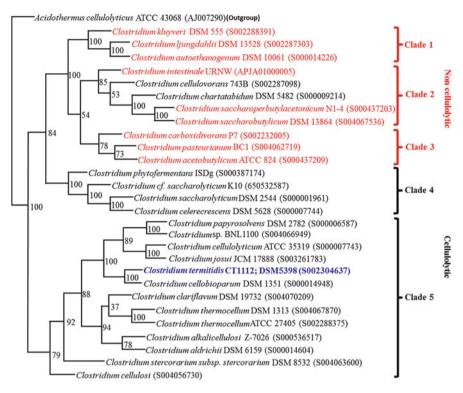


Fig. 1 Neighbor-joining tree based on 16S *rRNA* gene sequences, showing the phylogenetic position of *C. termitidis* with respect to species of the genus *Clostridium*. The non-cellulolytic *Clostridium* species are highlighted in *red* and the cellulolytic *Clostridium* species are indicated in *black*. The evolutionary history of the taxa analyzed was represented using 1,000 replicates obtained from the bootstrap consensus tree. Accession numbers are given in *parentheses*

which the genome sequence of *C. cellulovorans* 743B was compared with other *Clostridium* species [5] and revealed the G+C content of *C. cellulovorans* (30.0%) was very similar to the G+C content of the non-cellulolytic species, *C. acetobutylicum* ATCC 824 (30.9%).

Phylogenetic trees based on *cpn60* of 26 *Clostridium* species, clearly separated the cellulolytic and non-cellulolytic *Clostridium* species into two groups, except for the cellulolytic bacterium *C. cellulolvorans* 743B, which clustered with the non-cellulolytic species *C. acetobutylicum* ATCC 824 in Clade 3. Non-cellulolytic *Clostridium* species in the *cpn60* tree clustered into four Clades (1, 2, 3, and 4), whereas cellulolytic *Clostridium* species grouped into five Clades (5, 6, 7, 8, and 9; Fig. 2). The placement of *C. cellulovorans* with non-cellulolytic *Clostridium* species detected in the 16S *rRNA* tree is clearly supported by the *cpn60* tree (Fig. 2).

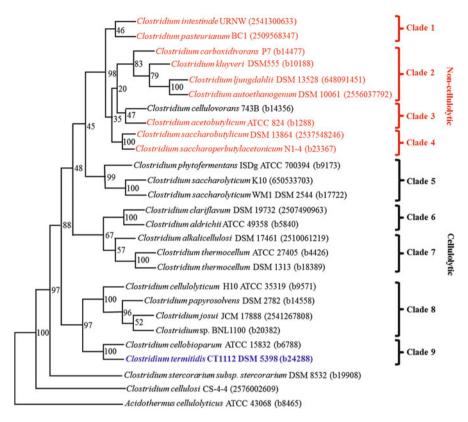


Fig. 2 Neighbor-joining tree based on UT region of the *cpn60* gene sequences, showing the phylogenetic position of *C. termitidis* with respect to species of the genus *Clostridium*. The non-cellulolytic *Clostridium* species are highlighted in *red* and the cellulolytic *Clostridium* species are indicated in *black*. The evolutionary history of the taxa analyzed was represented using 1,000 replicates obtained from the bootstrap consensus tree. Accession numbers are given in *parentheses*

3 Comparative Analysis of Core Metabolisms in *Clostridium* Species

The major fermentation and cellulose degradation end-products commonly observed in cellulolytic *Clostridium* species are H_2 , CO_2 , acetate, formate, and ethanol, whereas most of the non-cellulolytic *Clostridium* species are solvent producers that synthesize H_2 , CO_2 , butyrate, butanol, acetone, and ethanol (Table 1).

We have selected two cellulolytic *Clostridium* species – mesophilic *C. cellulotylicum* H10 and thermophilic *C. thermocellum* ATCC 27405 – as references to search for homologous genes of interest from glycolysis, pyruvate formation and catabolism, acetate, ethanol, and hydrogen synthesis in six *Clostridium* species. Some enzymes in certain pathways were found to be missing in *C. cellulolyticum* and, for these specific cases, we used *C. thermocellum* ATCC 27405 as the reference organism.

The corresponding gene loci and enzymes for each pathway in *C. termitidis*, *C. cellobioparum*, *C. phytofermentans*, *C. cellulovorans*, and *C. papyrosolvens* were identified using different tools from the IMG-ER platform. These tools included alignments against BLAST-P and RPS-BLAST using the conserved domain database [64] from NCBI and Pfams [65] and IMG Terms [40]. Amino acid sequences for each gene product were retrieved from the JGI genome portal (http://genome.jgi-psf.org/ [45]) and the NCBI database (http://www.ncbi.nlm.nih. gov/genomes). Confirmation of CDS features of *C. termitidis* was accomplished by comparing with six cellulolytic *Clostridium* species – *C. cellulolyticum* H10, *C. thermocellum* ATCC 27405, *C. phytofermentans* ISDg, *C. cellulovorans* 743B, *C. cellobioparum* ATCC 15832, and *C. papyrosolvens* DSM 2782.

The functions of predicted genes were manually assessed using different databases such as Clusters of Orthologous Groups (COG) [66], KEGG Orthology (KO) assignments [67], and TIGRFAMs [68]. Clusters of Orthologous Groups (COGs) analyses were conducted using "Abundance Profiles" tools from IMG, which provide a comprehensive examination of the functional components of genomes between strains. Genome clustering was done using cluster 3.0 analysis software [69] within the IMG-ER platform using the COG profile for each selected clostridial genome. In this analysis, genome sequences of cellulolytic mesophilic (C. termitidis, C. cellulotylicum H10, C. cellobioparum ATCC 15832, C. cellulovorans 743B, C. phytofermentans ISDg, C. papyrosolvens DSM 2782) and thermophilic (C. thermocellum ATCC 27405) Clostridium species were used for comparative analyses of core metabolic pathways. The corresponding protein sequences for enzymes were retrieved from the KEGG, JGI/IMG, and NCBI databases. Manual construction of metabolic pathways from the annotated C. termitidis CT1112 genome was accomplished using pathways from the KEGG database as a reference [70].

Genome sequence analysis of *C. termitidis* revealed the presence of all open reading frame (ORFs) encoding proteins for all metabolic pathways, except pyruvate phosphate dikinase (PPDK) when compared with *C. cellulolyticum* genome. However, a gene encoding PPDK was found in the *C. termitidis* genome when *C. thermocellum* was used as the reference organism. The absence of PPDK in *C. termitidis* with *C. cellulolyticum* was observed because of the sequence variation in functional domain. Amino acid sequence of PPDK from *C. termitidis* showed 85% identity when compared with the *C. thermocellum* PPDK gene. Some genes encoding phosphoenolpyruvate synthase, the γ - and δ -subunits of pyruvate ferredoxin oxidoreductase and aldehyde dehydrogenase enzymes, were absent in the *C. cellulolyticum* genome. In such cases, *C. thermocellum* was used as a reference to search for these enzymes in other *Clostridium* species (Table 2).

3.1 Pyruvate Metabolism and End-Product Synthesis

For in silico comparative analysis, it is very important to select more than one reference organism. The gene loci and sequences corresponding to each enzyme

Locus tag		Locus tag	ag						Amino acid identity (%)	intity (%)				
Metabolic enzymes for different metabolisms	EC no.	Ccel	CpapDRAFT_	T344DRAFT_	Cter_	Cthe_	Clocel_	Cphy_	Ccel/ CpapDRAFT	Ccel/ T344DRAFT	Ccel/ Cter	Ccel/ Cthe	Ccel/ Clocel	Ccel/ Cphy
Glycosis														
Cellobiose phosphorylase	2.4.1.20	2109	3781	03023	4494	0275	0032	0430	94	88	88	76	71	66
Glucose kinase/ROK domain containing protein	2.7.1.2	0700	3365	01639	3170	2938	3765	0329	86	75	74	47	32	29
ROK domain containing protein	2.7.1.2	3430	3726	3251	4330	0390	0594	3420	91	75	75	31	30	24
Glucose-6-phosphate isomerase	5.3.1.9	1445	2002	4897	3865	0217	1364	0419	96	06	96	79	68	99
6-Phosphofructokinase	2.7.1.11	2223	3751	00156	4719	0347	1603	3345	96	95	95	83	45	48
6-Phosphofructokinase	2.7.1.11	2612	4116	05203	0067	1261	0388	0336	96	06	90	67	54	56
Fructose-1,6-bisphosphate 4.1 aldolase, class II	4.1.2.13	2222	3750	00157	4718	0349	0553	3683	97	93	93	85	36	38
Triose phosphate isomerase	5.3.1.1/ 2.7.2.3	2260	2776	00088	4786	0138	0720	2875	96	91	91	83	62	59
Glyceraldehyde-3-phos- phate dehydrogenase	1.2.1.12	2275	4374	00072	4809	0137	0719	2876	96	96	95	84	49	45
Phosphoglycerate mutase	5.4.2.1	2259	2775	00089	4785	0140	0722	2868	95	88	87	76	61	63
Phosphoglycerate mutase	5.4.2.1	0619	0778	03891	2329	0946	3764	1900	87	74	74	67	33	30
Enolase	4.2.1.11	2254	2767	00096	4779	0143	0730	3001	96	93	93	85	70	67
Pyruvate formation														
Pyruvate kinase	2.7.1.40	2569	0002	03464	0649	Ι	0389	0741	90	83	83	I	53	56
Pyruvate phosphate	2.7.9.1	2388	1	00787	I	I	1	1	I	29	I	I	I	1
dikinase ^a		I	I	01049	0809	1308	1454	0651	1	86	85	I	74	68
Phosphoenolpyruvate synthase/pyruvate phos- phate dikinase ^a	2.7.9.2	I	I	02136	5054	1253	I	I	I	46	4	I	I	1
Phosphoenolpyruvate carboxykinase [GTP]	4.1.1.32	0212	4012	01445	1146	2874	I	I	96	91	91	83	I	I
Oxaloacetate carboxykinase (α-subunit)	4.1.1.3	1736	0378	02498	0730	0701	2828	2433	92	86	87	84	35	67

 Table 2
 Comparative analysis of core metabolisms in cellulolytic Clostridium species

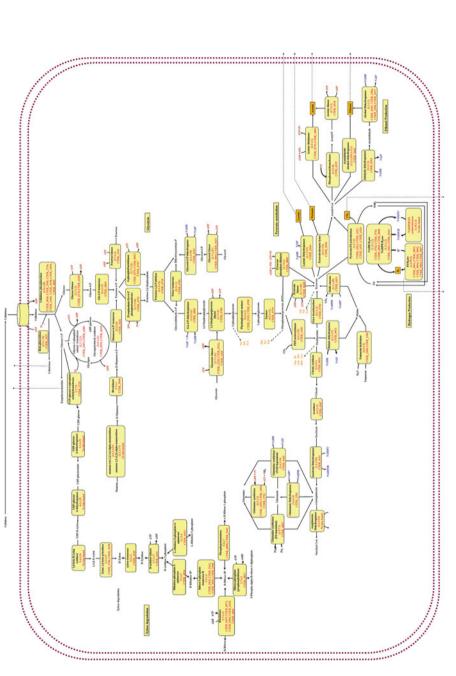
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dehydrogenase(adhE)	5426	0423 2402	3925	96	88	88 75	67	76
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obtained for each pathway were confirmed by the percent amino acids sequence identity, higher score (better alignment), and lowest e-value (most significant hit). In addition, the functionality of each enzyme was verified by conserved domain analysis. Here, we mainly discuss the comparative analysis of genes encoding proteins involved in pyruvate metabolism and end-product synthesis, xylose production, and hydrogen (H_2) production in seven cellulolytic *Clostridium* species.

Glucose is an important carbon source used by bacteria to synthesize a wide-range of metabolic intermediates used in many biosynthetic reactions. During metabolism, glucose can be stored as a polysaccharide, converted to sucrose, oxidized to pyruvate via glycolysis, or oxidized to pentose sugars via the pentose phosphate pathway (Fig. 4a–d). Pyruvic acid can be converted back to glucose via gluconeogenesis, or to acetyl-CoA which is a branch-point precursor for many biosynthesis pathways. Pyruvate can be converted to alanine or to citric acid in the presence of oxygen, whereas it ferments to produce lactic acid using the enzyme lactate dehydrogenase (CTER_2504) and NADH in the absence of oxygen. Alternatively, it is converted to acetaldehyde and then to ethanol in alcoholic fermentation.

Carbon and electrons are distributed between catabolic, anabolic, and energyproducing pathways in bacterial cells. In the glycolytic pathway, carbon and electrons flow from phosphoenolpyruvate (PEP) to the various end-products via different nodes, such as the Phosphoenolpyruvate/Oxaloacetate/Pyruvate node, the Acetyl-CoA/Acetate/Ethanol node, and the Ferredoxin/NAD(P)H/Hydrogen node [71, 72]. Several different enzymes involved in the conversion of intermediate metabolites and the presence of corresponding genes which encode these proteins in C. termitidis have been identified in the annotated genome (Fig. 3). Phosphoenolpyruvate (PEP) is converted to pyruvate directly by pyruvate kinase (PPK) or pyruvate phosphate dikinase (PPDK) (CTER 0809). PEP can also be converted to pyruvate via the "malate shunt" [73] using phosphoenolpyruvate carboxykinase (PEPCK; CTER 1146), malate dehydrogenase (MDH; CTER 0412), and malic enzyme (MalE; CTER 0411) or via other reactions using PEPCK and oxaloacetate decarboxylase (OAADC; CTER 0730). Conversion of pyruvate to lactate via NADH-dependent lactate dehydrogenase diverts reducing equivalents away from hydrogen and ethanol. The reducing equivalents NADH and reduced ferredoxin (Fdr) are generated by the oxidative decarboxylation of pyruvate to acetyl-CoA via pyruvate dehydrogenase (PDH) or pyruvate:ferreodoxin oxidoreductase (Pfor), respectively. NADH and Fdr are oxidized to NAD⁺ and oxidized ferredoxin (Fdo) during hydrogen and ethanol synthesis. Another important enzyme in pyruvate catabolism is pyruvate formate lyase (PFL; CTER_0038), which converts pyruvate to acetyl-CoA and producing formate during the process.

The presence or absence of these enzymes was determined through comparative genomic analyses in *C. cellulolyticum*, *C. cellobioparum*, *C. phytofermentans*, *C. papyrosolvens*, *C. cellulovorans*, and *C. thermocellum* (summarized in Table 2). All genes associated with glycolytic pathways are observed in the *C. termitidis* genome. Seven copies of cellobiose phosphorylase, two copies of glucose kinase, three copies of 6-phosphofructokinase, and two copies of phosphoglycerate mutase were identified in the *C. termitidis* genome, and the functional domains of these





enzymes were confirmed by RPS-BLAST using the conserved domain database (CDD) [65].

3.2 Hydrogen Synthesis

Hydrogen (H₂) is an essential component in the metabolism of many microorganisms. Clostridium species are the most widely studied microorganisms for fermentative H_2 production [73–75]. Fermentative H_2 production is a process in which reversible reduction of proton to dihydrogen is catalyzed by hydrogenases [76, 77]. Hydrogenases have highly reactive and complex metallocenters and synthesize H_2 more efficiently than nitrogenases [78, 79]. On the basis of the metallocenter, hydrogenases are divided into three major classes: (1) [NiFe] hydrogenases which contain Ni and Fe atoms; (2) [FeFe] hydrogenases, which contain two Fe atoms bound to cysteine residues in their active sites; [FeFe] hydrogenases may be dimeric, trimeric, or even tetrameric enzymes, and size variations were observed because of the presence of additional domain accommodating different number of FeS cluster [80]; and (3) [Fe] hydrogenases with one Fe atom [81]. [FeFe] hydrogenases exist in multiple forms with different modular structures and are mostly observed in the genus Clostridium, whereas [NiFe] hydrogenases have been reported in many bacteria, archaea, and in a few Clostridium species. [Fe] hydrogenases are mainly reported in methanogenic archaea [82].

Sequences encoding [NiFe] and [FeFe] hydrogenases, which are homologous to *C. cellulolyticum* hydrogenases, have been searched in the genome sequences of seven cellulolytic *Clostridium* species. This analysis revealed the presence of a small subunit of genes encoding a [NiFe] hydrogenase and Cytochrome b5 only in *C. cellulolyticum, C. papyrosolvens*, and *C. cellulovorans*. The small subunit of [NiFe] hydrogenases contains FeS clusters in their active sites, which transfers electrons between the catalytic center of enzyme and the electron donors. The large subunit of [NiFe] hydrogenases contains the Ni-Fe cluster in the active site. Genes encoding the [NiFe] hydrogenase large subunit were observed in *C. cellulolyticum, C. termitidis, C. cellobioparum, C. cellulovorans, C. phytofermentans, C. papyrosolvens*, and *C. thermocellum*.

Cellulolytic *Clostridium* species were also investigated for Ech hydrogenases. The complex Ech hydrogenases have six membrane-bound subunits, and the genes encoding these subunits are organized into operons. Genes corresponding to these membrane-bound subunits were found in six of seven *Clostridium* species investigated and were absent in the genome of *C. cellulovorans*. Homologs of [FeFe] hydrogenases were also investigated in the seven *Clostridium* species. Amino acid sequences of hydrogenases from *C. cellulolyticum* showed highest percent identity with *C. papyrosolvens*, *C. termitidis*, and *C. cellobioparum* [83]. The locus tags of these predicted enzymes are included in Table 3.

This analysis showed that the genome of *C. termitidis* has all the hydrogenase and pyruvate-ferredoxin oxidoreductase encoding genes responsible for H_2 synthesis (Fig. 4c). Ramachandran et al. [22] reported that rate of H_2 synthesis by

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1.6.99.5		3367	1310	3893	02875	1734	3020	I	96	96	89	62	62	
	0	3368	1311	3894	02876	1733	3021	I	61	79	78	37	4	
	0	3369	1312	3895	02877	1732	3022	1	26	92	92	72	73	1
Ech hydrogenase 1.6.99.5 C subunit B	CM (10 IH)	3370	1313	3896	02878	1731	3023	1	93	88	88	49	46	1
Ech hydrogenase 1.6.99.5 C	CM (18 IH)	3371	1314	3897	02879	1730	3024	1	93	85	84	41	41	1
NADH ubiqui- none oxidoreduc- tase 20 kDa SU	WD	1686	1634	0018	02571	1732	3022	1	88	73	73	47	47	I
NADH dehydro- 1.6.99.5 C genase (ubiqui- none) 30 kDa SU	0	1687	1635	0657	02570	1734	3020	1	06	78	78	34	35	I
Hydrogenase, 1.6.99.5 C membrane SU 2-like protein	CM (13 IH)	1688	1636	0658	02569	1730	3024	1	93	78	78	25	26	I
Hydrogenase, 1.6.99.5 C membrane SU 2-like protein	CM (7 IH)	1689	1637	0659	02568	1	1	1	89	17	77	I	1	1
Respiratory-chain 1.6.99.5 C NADH dehydro- genase, SU 1	CM (8 IH)	1690	1638	0990	02567	1731	3023	I	88	74	74	24	26	I

Comparative Genomics of Core Metabolism Genes of Cellulolytic...

(continued)	
Table 3	

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			LOCUS Lag		Ĩ					Amino acid identity (%)	(%) (mu)			ľ	
Remarks	EC no.	Predicted localization	Ccel	CpapDRAFT_	CTER_	T344DRAFT_	Cphy_	Cthe27405_	Clocel_	Ccel/ CpapDRAFT	Ccel/ Cter	Ccel/ T344DRAFT	Ccel/ cphy	Cthe Cthe	Ccel/ Clocel
NADH/Ubiqui- none/plastoqui- none (complex I)	1.6.99.5	CM (18 IH)	1691	1639	0661	02566	1730	3024	1	82	62	62	28	27	
[FeFe] HYDROGENASE	NASE														
Putative PAS/PAC sensor protein	1.12.7.2	J	2300	3820	4846	00036	0092	0426	3813	94	62	79	41	42	26
Putative uncharacterized protein	I	c	2301	3821	4847	00035	0093	0431	2244	94	83	83	4	46	35
Hydrogenase, Fe-only	1.12.7.2	J	2303	3823	4848	00034	0087	0430	2243	94	85	85	57	56	4
NADH dehydro- genase (quinone)	1.6.99.5	c	2304	3824	4849	00033	0088	0429	2588	94	88	89	67	69	56
NADH dehydro- genase (ubiqui- none), 24 kDa subunit	1.6.99.5	υ	2305	3825	4850	00032	0089	0428	2583	92	85	86	65	68	60
Hydrogenase, Fe-only	1.12.7.2	c	2467	0711	2461	00655	3805	0342	2243	94	89	68	54	63	63
Hydrogenase, Fe-only	1.12.7.2	c	2232	2734	4761	00113	3805	0342	2243	95	87	87	99	79	56
Pyruvate ferre- doxin oxidoreduc- tase, delta subunit	1.6.99.5	υ	2233	2735	4762	00112	3804	0341	2244	95	06	91	72	82	62
Ferredoxin	1.6.99.3, 1.4.1.13	C(IH)	2234	2736	4763	00111	3803	0340	2244	88	71	70	50	69	30
Ferredoxin	1.6.99.3, 1.4.1.13	J	2545	2719	0631	03446	2934	0372	2971	94	91	91	65	8	52
Ccel, C. cellulolyticum H10; CTER, C. termitidis CT1112, DSM 5398; Cthe27405, C. thermocellum ATCC 27405; Clo1313, C. thermocellum LQ8, DSM 1313; Cphy, C. phytofermentans ISDg; T344DRAFT, C. cellobioparum ATCC 15832; CpapDRAFT, C. papyrosolvens DSM 2782; Clocel, C. cellulovorans 743B, ATCC 35296; C, cytoplasmic; CM, cytoplasmic membrane (IH, number of internal membrane helices); U, unknown [83]	lyticum 1 phytoferi 5296; C,	H10; CTER <i>mentans</i> IS cytoplasmi	C, <i>C. tel</i> Dg; T3, c; CM,	(0; CTER, C. termitidis CT1112, DSM 5398; Cthe27405, C. thermocellum ATCC 27405; Clo1313, C. thermocellum LQ8, DSM entans ISDg; T344DRAFT, C. cellobioparum ATCC 15832; CpapDRAFT, C. papyrosolvens DSM 2782; Clocel, C. cellulovorans toplasmic; CM, cytoplasmic membrane (IH, number of internal membrane helices); U, unknown [83]	12, DSM . <i>cellobi</i> a membra	M 5398; Cthe. oparum ATCO ne (IH, numbo	27405, e C 15832 er of int	C. thermoce 2; CpapDRA ternal memb	ellum A7 AFT, C. _I yrane hel	CC 27405; <i>apyrosolver</i> ices); U, un	Clo131 15 DSN known	3, <i>C. therme</i> [2782; Cloc [83]	ocellun el, C. c	ı LQ8, ellulov,	DSM orans

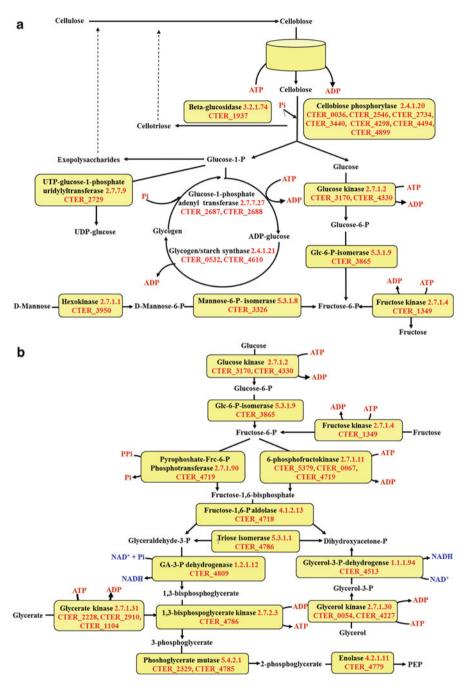


Fig. 4 Metabolic pathways in *Clostridium termitidis*. Detailed schematic representations of: (a) cellobiose degradation; (b) glycolysis; (c) pyruvate catabolism and H_2 synthesis; (d) ethanol synthesis. The KEGG database was used as the reference for construction of pathways. EC numbers and locus tags for each enzyme are written in *red*. "No hits found" means genes encoding these enzymes were not observed in *C. termitidis* genome

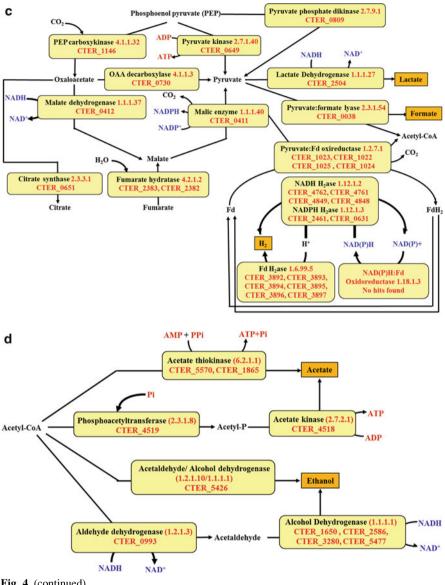


Fig. 4 (continued)

C. termitidis strain CT1112 was comparable to that of the cellulolytic bacterium *C. cellulolyticum. C. termitidis* was observed to synthesize greater amounts of H_2 than ethanol when cultured with either cellobiose or α -cellulose, even though the rates of growth of *C. termitidis* with these substrates were vastly different. *C. termitidis* grows faster using cellobiose (doubling-time of 6.5 h) than α -cellulose (doubling-time of 18.9 h). Moreover, a metabolic shift from ethanol to acetate and H_2 synthesis and a trend toward lower H_2 :CO₂ ratios were observed when the pH dropped below 6.2 during fermentation.

3.3 Xylose Utilization

Many bacteria in the Phylum *Firmicutes*, including *Clostridium* species, are able to utilize xylose as a carbon source. Depolymerization of xylan and xyloglucan, which are major constituents of hemicellulose in plant cell walls, produces α - and β -xylosides, respectively. These compounds are transported into the cell and converted into D-xylose and then transformed to xylulose 5-phosphate. It has already been reported that *C. termitidis* can utilize different types of simple and complex carbohydrates such as cellulose, cellobiose, xylose, glucose, and mannose and produces acetate, formate, ethanol, H₂, and CO₂ during fermentation [21–23, 72]. Recently, Munir et al. [42] reported that *C. termitidis* is also able to grow well on xylan polymers. A computational search, based on gene homology, was used to determine the complete xylose degradation and pentose phosphate pathway in *C. termitidis* (Fig. 3). This analysis showed that *C. termitidis* contains most D-xylose pathway genes.

In the xylose utilization pathway, the first reaction is the conversion of D-xylose into D-xylulose by xylose isomerase (EC 5.3.1.5) (CTER_4329). In the second reaction, phosphorylation of D-xylulose to D-xylulose 5-phosphate via xylulokinase (EC 2.7.1.17) (CTER_4331) was observed as a key intermediate in the pentose phosphate pathway [84]. D-Xylulose 5-phosphate is finally converted into D-ribose, 5-phospho- α -D-ribose 1-diphosphate, L-ribulose 5-phosphate, and α -D-ribose 1-phosphate via several steps. All locus tags belonging to these enzymes involved in the xylose pathway are present in *C. termitidis* (Fig. 5).

Enzymes involved in glutamine synthesis were also screened and hits for almost all the enzymes were found in *C. termitidis* (Fig. 6). Glutamine synthetase (GS) (EC 6.3.1.2) is an enzyme that plays an important role in the metabolism of nitrogen by catalyzing the condensation of glutamate and ammonia to form glutamine. Glutamine synthetase uses ammonia produced by nitrate reduction, amino acid degradation, and photorespiration [85] The amide group of glutamate is a nitrogen source for the synthesis of glutamine pathway metabolites [86] (Fig. 6).

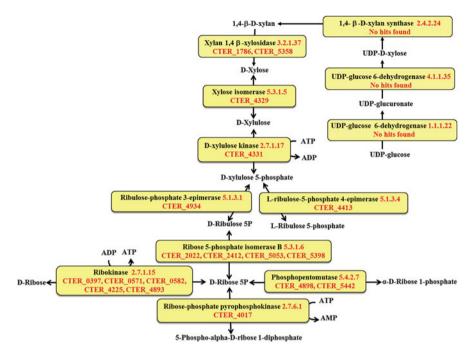


Fig. 5 Detailed schematic representation of xylose catabolism in *C. termitidis*. The KEGG database was used as the reference for construction of pathways. EC numbers and locus tags for each enzyme are written in *red*. "No hits found" means genes encoding these enzymes were not observed in *C. termitidis* genome

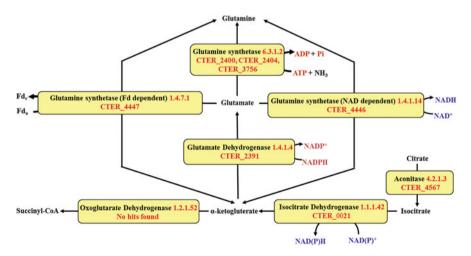


Fig. 6 Detailed schematic representation of glutamine synthesis in *C. termitidis*. The KEGG database was used as the reference for construction of pathways. EC numbers and locus tags for each enzyme are written in *red*. "No hits found" means genes encoding these enzymes were not observed in *C. termitidis* genome

4 Comparative Analysis of Whole Genome of *Clostridium* Species

4.1 Comparative Synteny Dot Plot Analyses of Clostridial Genomes

Comparative synteny dot plot analyses based on protein sequences were carried out using *C. termitidis* and 8 cellulolytic *Clostridium* species (Fig. 7). In this analysis, pairwise comparisons of the *C. termitidis* genome and each of the other genomes

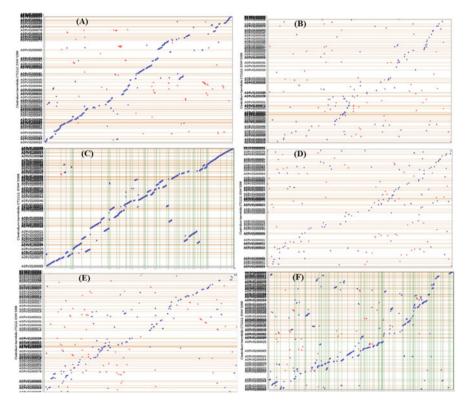


Fig. 7 Comparative synteny *dot* plots between the *C. termitidis* genome and the genomes of other *Clostridium* species. The synteny plots reveal orthologous relationships between *C. termitidis* and six *Clostridium* species. (**a**) *C. termitidis* CT1112, DSM 5398 vs *C. cellulolyticum* H10. (**b**) *C. termitidis* CT1112 vs *C. cellulovorans* 743B, ATCC 35296. (**c**) *C. termitidis* CT1112 vs *C. celluloorans* 743B, ATCC 35296. (**c**) *C. termitidis* CT1112 vs *C. cellobioparum* ATCC 15832. (**d**) *C. termitidis* CT1112 vs *C. phytofermentans* ISDg. (**e**) *C. termitidis* CT1112 vs *C. papyrosolvens* C7. (**f**) *C. termitidis* CT1112 vs *C. thermocellum* ATCC 27405. Comparison was based on amino acid sequences. The *blue points* in the *dot plots* represent the regions of similarity found on parallel strands (rplot) and the *red points* represent the regions of similarity found on antiparallel strands (rplot). The tooltip for each point shows which plot it is and the coordinates and scaffolds of the alignment

was accomplished using Mummer to generate dot plot diagrams [87]. The diagonal line in Fig. 7 show the co-linearity of DNA strands. The blue points in the dot plots represent the regions of similarity found on parallel strands and the red points represent the regions of similarity found on antiparallel strands. On the basis of genome arrangement, *C. termitidis* showed high synteny (co-linearity) with *C. cellobioparum* and *C. cellulolyticum*, but displayed markedly different genome organization from *C. cellulovorans*, *C. papyrosolvens*, *C. phytofermentans*, and *C. thermocellum*.

4.2 Whole Genome Comparisons to Identify Orthologous Genes

Genomes can be compared in terms of gene content using the "Phylogenetic Profiler" which allows one to identify genes in a query genome in terms of presence or absence of homologs in other genomes. Whole genome comparisons were conducted to find orthologous genes in 24 genomes of cellulolytic and non-cellulolytic *Clostridium* species using the *C. termitidis* genome as the reference organism. The analysis was based on the selection of "best gene homologs" between the *C. termitidis* genome and other *Clostridium* species genomes at a 60–90% amino acid sequence identity level. Comparative analysis revealed the highest number of orthologs was observed between *C. termitidis* and *C. cellobioparum*. This observation was supported by phylogenetic analyses based on 16S *rRNA*, *cpn60*, and COG functional profiles. No homologs (0) were found with *C. acetobutylicum* ATCC 824 and *C. cf. saccharolyticum* K10 at 90% identity level (Table 4).

4.3 Comparative Analysis of COGs in Eight Clostridium Species

An analysis of Clusters of Orthologous Groups (COGs) was conducted using the "Abundance Profiles" tools in IMG, which provide a comprehensive examination of the functional components of genomes between strains. In other words, "Abundance Profiles" are based on annotation profiles (e.g., COGs, Pfam, Enzyme EC Numbers, and TIGRfams) to compare and contrast the genome content. In this analysis, eight *Clostridium* species – *C. termitidis* CT1112, DSM 5398, *C. cellulolyticum* H10, *C. thermocellum* ATCC 27405, *C. thermocellum* LQ8, *C. acetobutylicum* ATCC 824, *C. cellulovorans* 743B, ATCC 35296, *C. papyrosolvens* DSM 2782, and *C. phytofermentans* ISDg – were used for comparative COG matrix analysis. On the basis of this analysis, 2,362 common COG families were identified in the genomes of the 8 *Clostridium* species. Some

	Reference	Genome identity (%)			
	genome (Cter ^a)	60+	70+	80+	90+
Cellulolytic and non-cellulolytic	vs query	NT 1	C1 1		
Clostridium species	genome	Number of homologs			
Clostridium cellobioparum ATCC 15832	Cter-Ccellobio	4,317	4,268	4,228	4,138
C. papyrosolvens DSM 2782	Cter-Cpap	1,947	1,449	791	190
Clostridium species BNL1100	Cter-Clo1100	1,944	1,474	812	218
C. josui JCM 17888	Cter-Cjos	1,830	1,400	781	214
C. cellulolyticum H10	Cter-Ccel	1,775	1,342	739	165
C. cellulosi CS-4-4	Cter- CcelCS-4-4	849	306	48	1
C. clariflavum EBR 45, DSM 19732	Cter-Cclari	824	441	128	8
C. thermocellum ATCC 27405	Cter-Cthe	775	417	137	6
<i>C. thermocellum</i> LQ8, DSM 1313	Cter-Cthe1313	773	415	137	6
C. alkalicellulosi Z-7026, DSM 17461	Cter-Calkali	747	360	111	11
<i>C. stercorarium stercorarium</i> DSM 8532	Cter-Cster	512	207	36	2
C. cellulovorans 743B, ATCC 35296	Cter-Ccel743B	364	113	19	1
C. phytofermentans ISDg	Cter-Cphy	325	107	26	1
<i>C. saccharolyticum</i> WM1, DSM 2544	Cter-CsacWM1	300	79	15	1
<i>C. saccharoperbutylacetonicum</i> N1-4(HMT)	Cter-CsacN1	448	136	21	2
C. pasteurianum BC1	Cter-Cpast	386	132	19	1
C. intestinale URNW	Cter-Cinte	371	139	21	2
C. kluyveri DSM 555	Cter-Cklu	352	109	17	1
C. carboxidivorans P7, DSM 15243	Cter-Ccarboxi	341	106	18	2
<i>C. ljungdahlii</i> PETC, DSM 13528	Cter-Cljung	320	97	19	2
C. saccharobutylicum DSM 13864	Cter-Csac13864	318	100	16	2
C. acetobutylicum ATCC 824	Cter-Cace	315	95	16	0
C. autoethanogenum DSM 10061	Cter-Cauto	312	98	18	2
C. cf. saccharolyticum K10	Cter-CsacK10	179	46	9	0

 Table 4 Pairwise whole genome comparison for "best" homologs in cellulolytic and non-cellulolytic Clostridium species

^aCter, C. termitidis

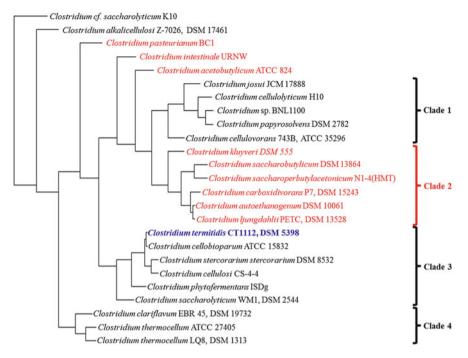


Fig. 8 Phylogenetic tree based on annotated COG functional profiles for 25 sequenced cellulolytic and non-cellulolytic *Clostridium* species genomes. Clustering is based on Cluster 3.0 analysis software [70], and was performed within the IMG-ER platform using the COG profile for each of the genome. Branch lengths correspond to calculated distances between functional profiles. The tree was generated using the Archaeopteryx applet on IMG platform

COGs were present in all species, some were present in more than one copy in some genomes, and some were absent in one or more genomes. Out of 2,362 COG families, 694 COG families were absent in the *C. termitidis* genome. *C. termitidis* genome showed 3,392 protein coding genes with COG families, which was greater than all other *Clostridium* species (Ccel-2036; Cthe27405-1892; Cthe1313-1814; Clocel-2514; Cphy-2497, and Cac-2648).

An analysis of hierarchical clustering based upon COGs was conducted with the genomes of 25 cellulolytic and non-cellulolytic *Clostridium* species to determine whether similar functional profiles among the species could be identified. This analysis revealed four distinct Clades within the genus. Clades 1, 3, and 4 contained the cellulolytic *Clostridium* species, whereas Clade 2 contained non-cellulolytic solventogenic *Clostridium* species (Fig. 8).

5 Conclusions

Although the genus *Clostridium* contains a large number of species with seeming great genetic variation and metabolic capabilities, comparative genomic analyses enabled rapid visualization of the evolutionary relationships among cellulolytic and non-cellulolytic species. Phylogenetic analyses of 16S *rRNA* and *cpn60* genes have suggested a close evolutionary relationship between *C. termitidis* and *C. cellobioparum*. This observation was supported by whole genome comparisons. Genome analyses also revealed that *C. termitidis* has the largest genome (6.42 Mb) [23] of all the cellulolytic *Clostridium* species studied and its genome encodes all enzymes required for pyruvate metabolism and catabolism, xylose utilization, ethanol synthesis, and hydrogen synthesis. Our comparative genomic analyses identified homologs of [NiFe] and [FeFe] hydrogenases in seven cellulolytic *Clostridium* species.

Genomic analyses further determined that the C. termitidis genome encodes the greatest number of carbohydrate active enzymes (CAZymes) in comparison to other cellulolytic *Clostridium* species. These CAZymes have the potential ability to degrade a wide variety of complex and simple carbohydrates, such as cellulose, hemicellulose, starch, chitin, fructans, pectin, glucose, cellobiose, and xylose, thus making C. termitidis an attractive microorganism for biofuel production through CBP [42]. Although many of these CAZymes have homologs in other bacteria, a multidomain GH5 protein, Cter_2817, seems to be unique to C. termitidis because BLAST searches did not give any hits in other *Clostridium* species with this protein. This protein has a modular structure CBM66-CBM66-CBM66-GH5_distGH43-CBM35-CBM66-GH43-SLH-SLH-SLH and would be putatively bound to the cell via the SLH domains. In addition to the non-cellulosomal enzymes, C. termitidis has been shown to harbor the genes and express the products of cellulosomal components and CAZymes, suggesting cellulosome assembly [42, 88]. In conclusion, computational approaches and comparative genomic analyses can facilitate deep insight into the genetic basis of metabolic pathways involved in synthesis of various useful products by cellulolytic and non-cellulolytic biofuel and solvent producing *Clostridium* species. Searching pathways using in silico approaches generates valuable information concerning the presence or absence of the genes involved in particular pathways in a much shorter time. On the basis of this information, we can divert or delete the particular pathway to manipulate or engineer any organisms to enhance the production of various bioproducts.

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Enzyme Systems of Anaerobes for Biomass Conversion

Riffat Munir and David B. Levin

Abstract Biofuels from abundantly available cellulosic biomass are an attractive alternative to current petroleum-based fuels (fossil fuels). Although several strategies exist for commercial production of biofuels, conversion of biomass to biofuels via consolidated bioprocessing offers the potential to reduce production costs and increase processing efficiencies. In consolidated bioprocessing (CBP), enzyme production, cellulose hydrolysis, and fermentation are all carried out in a single-step by microorganisms that efficiently employ a multitude of intricate enzymes which act synergistically to breakdown cellulose and its associated cell wall components. Various strategies employed by anaerobic cellulolytic bacteria for biomass hydrolysis are described in this chapter. In addition, the regulation of CAZymes, the role of "omics" technologies in assessing lignocellulolytic ability, and current strategies for improving biomass hydrolysis for optimum biofuel production are highlighted.

Keywords Biomass, CAZymes, Cellulolytic bacteria, Cellulosomes, Genetic manipulation

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Abbreviations

AA	Auxiliary activities
CAZy	Carbohydrate-active enzyme (database)
CAZymes	Carbohydrate-active enzymes
CBM	Carbohydrate binding module
CBP	Consolidated bioprocessing
CCR	Carbon catabolite repression
CE	Carbohydrate esterase
Doc	Dockerin domain
Fn3	Fibronectin type III domain
GH(s)	Glycoside hydrolase(s)
GT(s)	Glycosyl transferase(s)
Ig	Immunoglobulin (Ig)-like domain
kDa	Kilodalton
PA14	Conserved domain proposed to have a sugar-binding function
PL(s)	Polysaccharide lyase(s)
Sca	Scaffoldin
SLH	Surface-layer homology
SSCF	Simultaneous saccharification and co-fermentation
SSF	Simultaneous saccharification and fermentation
TCS	Two component regulatory systems

1 Importance of Alternative Energy Sources

Increasing concerns about climate change coupled with high demands for fossilbased energy carriers have driven the search for alternative, abundantly available, sustainable, and biodegradable energy sources to meet the future needs of the transportation sector. Biofuels, which include bioalcohols (ethanol, butanol), biogases (hydrogen, methane, syngas), and bio-oils (biodiesel, vegetable oils), are an attractive alternative to fossil fuels. In addition to being sustainable and environment friendly, they can be used as transport fuels with little or no alterations to present technologies [1]. Fossil-based energy resources, such as petroleum, coal, and natural gas, are responsible for about three quarters of the worlds' primary energy consumption, each corresponding to a world consumption of 33, 24, and 19%, respectively. Alternatives to fossil-based energy resources are nuclear power (5%), hydropower (6%), and biomass (13%), representing about one quarter of the world's primary energy consumption [2, 3]. The combustion of fossil fuels is by far the largest contributor to the increased levels of carbon dioxide observed in the atmosphere. Comparatively, conversion of biomass to bioenergy emits smaller amounts of greenhouse gases (carbon dioxide, methane, nitrous oxide. and various engineered chemicals including chloroflurocarbons), and the carbon dioxide generated is consumed during subsequent biomass re-growth [2].

Biomass, which includes microbes, plants, animals, and their organic waste products, is an abundantly available energy resource for the production of biofuels. It contains large amounts of the sugar polymers, cellulose and hemicelluloses, which can be broken down by a mixture of enzymes usually produced by microorganisms into simple sugars that are fermented to produce value-added products such as ethanol [3]. Perlack et al. [4] reported that, by 2030, over 1.3 billion dry tons of biomass could be available for large-scale bioenergy and biorefinery industries, enough to displace 30% or more of the current consumption of petroleum in the United States. Canada has vast amounts of biomass too, much of which remains unused. It is estimated that there may be enough unused biomass (agricultural wastes, mill wastes, unused tree branches) from Canada's forestry and farming operations to provide about 27% of Canada's energy needs. However, biomass remains an important contributor and currently provides about 4.7% of our primary energy needs, the second largest source of renewable energy after hydroelectricity [5].

2 Structure and Composition of Lignocellulosic Biomass

Plant-based lignocellulosic biomass is the most abundant renewable natural resource available for conversion to biofuels [1]. Terrestrial plants produce 1.3×10^{10} metric tonnes of wood per year on a worldwide basis. This is equivalent to providing approximately two-thirds of the world's energy requirements [6]. Lignocellulosic biomass is mainly composed of cellulose, hemicelluloses, and lignin. The long cellulose chains are held together by hydrogen bonds and tangled with hemicellulose molecules to form a highly crystalline structure, which is surrounded by lignin [7]. The relative composition of these polymers varies depending on the type, species, and source of the biomass, although cellulose is the predominant polysaccharide.

2.1 Cellulose

Cellulose, comprising on average about 41% of biomass, is the most abundant biopolymer found in nature. It is almost exclusively found in plant cell walls. Some animals, microalgae, and a few bacterial species, however, can also synthesize cellulose [8]. Cellulose is a highly recalcitrant substrate for enzymatic hydrolysis. It is a linear polymer consisting of up to 10,000 or more D-glucose molecules linked by β -1,4-glycosidic bonds. Because each glucose molecule is tilted by 180° towards its neighbour, the repeating unit of cellulose is cellobiose, a simple disaccharide. As a result, cellulose exhibits a high degree of polymerization [9]. Approximately 30 individual cellulose molecules are assembled into larger units known as fibrils. Cellulose molecules in fibrils are oriented in parallel and maintained together by inter-chain hydrogen bonds and van der Waals interactions between pyranose rings. Although individually the hydrogen bonds are relatively weak, collectively they become a strong associative force as the degree of polymerization increases [10]. The fibrils are in a *para*-crystalline state, which adds to the structural rigidity of cellulose and amorphous regions, which contain large voids for easy hydrolysis [11]. The presence of hemicellulose and lignin, however, restricts their accessibility to hydrolytic enzymes.

2.2 Hemicellulose

Hemicelluloses are an amorphous and heterogeneous group of branched polysaccharides composed of both hexoses and pentoses. D-Xylose and L-arabinose are the major constituents of pentosans (xylans), and D-glucose, D-galactose, and D-mannose are the constituents of hexosans (mannans). Hemicelluloses are composed both of neutral sugars and uronic acids. The sugars are all present as their respective polysaccharides, i.e. xylan, araban, glucan, galactan, and mannan (substituted with acetyl groups). Hemicelluloses constitute on average about 26% of hardwood, 22% of softwood, and 30% of various agricultural residues. Most hemicelluloses are built up by β -l,4-linkages between their backbone sugars. Although hemicelluloses are not digestible by animals, they can be fermented by yeasts and bacteria. Hemicellulose generally surrounds the cellulose fibers and forms a linkage between cellulose and lignin [12, 13].

2.3 Lignin

Lignin is a highly complex three-dimensional polymer of different aromatic phenylpropanoid units bound together by ether and carbon–carbon bonds. Lignin is concentrated between the outer layers of the fibers, leading to structural rigidity and holding the fibers of polysaccharides together. Lignin content can range from 15% to 25% for most grasses and hardwoods, up to 40% for softwoods [14]. Lignin is much more resistant to microbial degradation than polysaccharides and other natural polymers [12, 13, 15] and is devoid of any sugars. Some fungal species have, however, been shown to decompose lignin [16].

3 Lignocellulosic Biofuel Production

The production of biofuel from cellulosic biomass (lignocellulosic biomass) involves the collection of biomass, deconstruction of cell wall polymers to release long-chain polysaccharides, specifically cellulose and hemicellulose, subsequent hydrolysis of these polysaccharides into their component 5- and 6-carbon sugars (pre-treatment and saccharification), and fermentative conversion of the sugars to biofuels [17]. The major obstacle in lignocellulose conversion and utilization is its crystallinity and resistance to hydrolysis. A variety of pre-treatment procedures have been evaluated for their effectiveness towards cellulose biodegradation. Chemical pre-treatments generally practiced involve sodium hydroxide, perchloric acid, peracetic acid, sulfuric and formic acids, ammonia freeze explosion, and the use of organic solvents. Steam pre-treatment strategies have also been effectively used to loosen the cellulose, hemicellulose, and lignin complex [18–20]. These treatment methods, however, tend to be expensive, slow, and relatively inefficient, and produce enzyme inhibitors such as furfural and 5-hydroxymethylfurfural which decrease the overall efficacy of the fermentation process [21].

Biological strategies for degrading lignocellulose include the use of bacteria such as *Bacillus* and *Clostridium* and a variety of fungi. These microorganisms have the ability to attack the non-cellulosic substances and extract the cellulose fibers [22]. Lignocellulose degradation by a combination of enzymes such as pectinases, hemicellulases, and cellulases are particularly attractive and are generally used with a pre-chemical treatment. Biomass treatment using enzymes have potential advantages such as low cost, low-energy input and high yields without generating polluting by-products. The long treatment time and degradation of the resulting carbohydrates are, however, drawbacks of such processes.

The strategies currently employed to produce biofuel from cellulosic biomass utilize simultaneous saccharification and fermentation (SSF) or simultaneous saccharification and co-fermentation (SSCF) techniques [23]. SSF consolidates hydrolysis and fermentation of cellulose hydrolysis products into one process step, with cellulase production and fermentation of hemicellulose hydrolysis products occurring in two additional discrete process steps. SSCF, on the other hand, involves two process steps: enzyme production and a second step in which hydrolysis and fermentation of both cellulose and hemicellulose hydrolysis products occurs. Both SSF and SSCF require extensive cellulosic feedstock pre-treatment strategies, and the addition of exogenous cellulolytic enzymes to hydrolyse cellulose into simple sugars for fermentation. This accounts for a large portion of the cost

involved in biofuel production [24]. Potential single-step conversion of biomass to biofuels afforded by consolidated bioprocessing (CBP) (third generation biofuels) would provide an alternative cost effective cellulose processing strategy, in which enzyme production, substrate hydrolysis, and fermentation are all carried out in a single-step process by microorganisms that express both cellulolytic and hemicellulolytic enzymes [1, 6]. CBP is considered a potential breakthrough for saving the cost of investing in a multistep process and in expensive pre-treatment steps. In addition, the use of costly enzymatic cocktails for saccharification of the biomass can potentially be minimized or eliminated [25, 26]. It is estimated that CBP can reduce the cost of biomass processing to biofuel by 41% [25]. Successful implementation of CBP, however, requires bioprospecting for microorganisms capable of efficient biomass hydrolysis and biofuel production, an understanding of the metabolism of cellulolytic bacteria, and the development of novel microorganisms into industry-relevant microbes as monocultures or as co-cultures.

4 Microorganisms Involved in the Degradation of Cellulosic Biomass

In nature, cellulosic biomass is degraded by a variety of fungi, archaea, and bacteria that utilize it as a carbon source. These microorganisms produce a complex combination of hydrolytic enzymes (cellulases, hemicellulases, and pectinases) which act synergistically to break down cellulose and its associated cell wall components [27]. Cellulolytic microorganisms can be found in all biota where cellulosic waste accumulates (soil, sewage, compost, wood, mud, termite gut, rumen, etc.). They usually occur in mixed populations comprising cellulolytic and non-cellulolytic species which often interact synergistically. These interactions lead to the complete degradation of cellulose. Cellulolytic organisms mainly exist phyla Actinobacteria, Bacteroides, Fibrobacteres, within the Firmicutes. Proteobacteria, Spirochaetes, and Thermotogae. The vast majority (80%) of these species, however, are found within the Phyla Actinobacteria and Firmicutes. Of these, the Gram-positive cellulolytic bacteria are found within the Firmicutes and belong to the Class Clostridia and Genus *Clostridium* [28].

Among aerobic cellulolytic soil bacteria, several species belonging to the genera *Cellulomonas, Pseudomonas, Thermomonospora,* and *Microbispora* have been studied in detail [11]. Generally, in aerobic conditions, cellulose is converted into water and carbon dioxide. In anaerobic cellulose degradation, ethanol and hydrogen are also produced. *Clostridium thermocellum,* an anaerobic, thermophilic, cellulolytic bacterium, has been extensively considered for potential industrial applications in biofuel production through CBP [1, 26]. *Fibrobacter succinogens, Ruminococcus albus,* and *R. flavifaciens* are considered as the primary organisms responsible for degradation of plant cell walls in the rumen. These bacteria have been shown to harbor a complete set of polysaccharide-degrading enzymes [29].

5 Enzyme Systems Involved in the Degradation of Plant Cell Walls

Converting cellulosic biomass in plant cell wall substrates is of crucial importance for the carbon cycle and for economic success. Bacteria and fungi that decompose plant cell wall polysaccharides efficiently employ a multitude of intricate enzymes, otherwise known as carbohydrate-active enzymes (CAZymes) [30]. These highly specialized enzyme systems include the cellulases, hemicellulases, and other related glycoside hydrolases (GHs), as well as the polysaccharide lyases (PL), glycosyl transferases (GT), carbohydrate esterases (CE), enzymes with auxiliary activities (AA), and carbohydrate binding modules (CBM). The various CAZymes are classified into families based on the amino acid sequence and consequent fold of the protein. A complete list of all the CAZymes so far identified, and their respective function, is available in the CAZy database [31]. Currently, the GHs form 133 different families and membership of a given enzyme in a GH family provides insight into its structural features, its evolutionary relationship with enzymes in a family, and its mechanism of action. In addition, the GTs are divided into 97 families, the PLs into 23, the CEs into 16, the AAs into 13, and the CBM families currently number 71. These enzymes act synergistically to break down cellulose and its associated cell wall components. Although CAZymes represent a significant proportion of protein-encoding genes in any given genome [31], the number and types of extracellular GHs produced by biofuels producing Firmicutes indicate the extent of their lignocellulose hydrolysis capabilities.

5.1 Glycoside Hydrolases (GHs)

The glycoside hydrolases are a large group of enzymes which hydrolyse the glycosidic bonds between two or more carbohydrates or between a carbohydrate and a non-carbohydrate moiety. GHs are classified into families based on amino acid sequence similarities and the consequent fold of protein [30]. Figure 1 shows a schematic structure of a hypothetical Clostridial glycoside hydrolase. Many extracellular GHs of the anaerobic bacteria have a modular structure: that is, they consist not only of a catalytic module but also of a complex arrangement of different modules. The enzymes may have one or even more than one catalytic module (s) and can be accompanied by one, several, or all of the following modules: carbohydrate binding (CBM), immunoglobulin (Ig)-like, dockerin (Doc), fibronectin type III (Fn3), and surface-layer homology (SLH). These modules have independent folding units often covalently linked by flexible links of amino acids. Because of the presence of several modules, these enzymes are often quite large, and may consist of more than 1,000 amino acids with a molecular mass of more than 100 kDa.



Fig. 1 Schematic representation of the modular structure of a hypothetical Clostridial glycoside hydrolase. Many extracellular GHs of the anaerobic bacteria consist of one or more catalytic modules accompanied by one, several, or all of the following modules: carbohydrate binding (CBM), immunoglobulin (Ig)-like module, dockerin (Doc), fibronectin type III (Fn3), and Surface-layer homology (SLH)

In general, the non-catalytic modules may support, or even modulate, the activity of the catalytic modules, which are responsible for hydrolysis of the glycosidic bonds. Functionally, the most important and best-characterized non-catalytic module in the extracellular enzymes of the Clostridia is the CBM. The function of the Doc module is discussed in the cellulosome section below. The function of Ig has not yet been successfully addressed and very little is known about the function of the Fn3 module. Earlier it was reported that the Fn3 modules serve as spacers or linkers, allowing optimal interaction between the catalytic modules and the CBM [32, 33]. However, Kataeva et al. [34] used scanning electron microscopy and X-ray diffraction studies, to show that the two Fn3 modules of the multi-modular cellobiohydrolase CbhA of *C. thermocellum* are able to modify the surface of cellulose that had been loosened up and crenulated, and thus promote hydrolysis by the catalytic domain.

5.2 Carbohydrate Binding Modules (CBMs)

The CBMs are proteins of about 35-180 amino acid residues that are generally appended to glycoside hydrolases that degrade insoluble polysaccharides. CBMs guide the enzymes to suitable areas on the surface of the substrate where they are most active. This results in increased concentrations of the enzyme on the substrate surface and improves substrate interaction [35]. As with GHs, the CBMs are divided into families based on their amino acid sequence similarity [35]. Not all CBMs bind cellulose, as many families contain starch-, chitin-, xylan-, or mannose-binding domains. Aerobic fungi bear CBMs from family 1, which are very small (about 35 amino acid residues). The important CBMs of bacterial cellulases are often from family 2 or 3, which are much larger, comprising approximately 100-150 amino acid residues, respectively. All cellulose binding CBMs, despite their size differences, exhibit a strip of conserved aromatic amino acid residues located on a relatively flat surface [36]. These align with the hydrophobic side of the glucose rings along the length of a single cellodextrin on the cellulose surface, thus allowing binding between substrate and the CBM appended parent enzyme, the cellulosome, or the entire microbial cell (in cases where the CBMs have lectin-like specificity and bind to the cell surface via cell surface glycans) [35].

5.3 Surface Layer Homology Domain (SLH)

SLH modules are found in proteins from phylogenetically unrelated bacteria, e.g., Gram-positive and Gram-negative bacteria. These modules are present in three types of proteins: surface-layer (S-layer) proteins, extracellular enzymes/proteins, and outer membrane proteins [37]. The SLH module in most cases is present in three copies of about 50–60 residues each. Even though the overall similarity of SLH modules in proteins from different organisms is low, they contain at least two highly conserved motifs, an FxDV motif at the N-terminus and a TRAE motif at the C-terminus [38, 39].

In S-layer and outer membrane proteins, the SLH modules are generally located at the N-terminus and in enzymes at the C-terminus. Their role in serving as an anchor to the cell wall for the different protein types has been widely explored [40, 41]. Although it was originally proposed that SLH modules bind to peptido-glycan, it is now evident that the secondary cell wall polymer, teichuronic acid, serves as the anchoring structures for SLH modules in the Gram-positive cell wall [42]. The SLH-mediated anchoring mechanism is one of several, but highly conserved strategies bacteria have developed to display proteins on their surface. In Clostridia species, SLH modules have been found in several glycoside hydrolases (e.g., cellulases, xylanases, amylase-pullulanases) [43, 44]. Generally, enzymes can be attached to the cell wall via SLH modules either directly, mediated by a linker protein, or as part of a multienzyme complex [38].

6 Mechanisms of Cellulose/Hemicellulose Hydrolysis

To thrive in their environment, cellulolytic microorganisms have developed several strategies for biomass hydrolysis. These organisms secrete non-complexed (hemi) cellulolytic glycoside hydrolases as single enzymes or enzymes with multiple catalytic sites (free enzymes) and as enzymes in extracellular multi-enzyme complexes (complexed enzymes). Enzymes with multiple catalytic sites have multifunctional properties, distinct CBMs, and exist in both free and cellulosomal enzyme systems. The presence of two different enzymes on the same polypeptide chain may suggest concerted action on a given portion of lignocellulolytic substrate. Based on their primary catalytic domains, four classes have been identified and are reviewed in detail in Himmel et al. [45]. These include: (1) cellulase-cellulase systems which have been identified in *Anaerocellum thermophilum* (renamed *Caldicellulosiruptor bescii*) [46], and may include two or more cellulases such as the catalytic GH5, GH6, GH9, GH48, and other ancillary modules;

(2) hemicellulase-hemicellulase systems which comprise two or more modules of hemicellulases, GH10, GH26, GH43, and GH54, and CBMs 6, 22, and 30, which are related to the binding of various hemicelluloses – this type of enzyme system has been identified in *Caldicellulosiruptor* spp.; (3) cellulase-hemicellulase systems which constitute, in addition to CBMs 3 and 30 capable of binding both to cellulose and hemicellulose, a mixture of cellulase catalytic modules (GH9 and GH48) and hemicellulase catalytic modules (GH10 and GH44) – this type of multicomponent enzyme system has been described in a number of cellulolytic bacteria including *C. thermocellum* [47]; and (4) hemicellulase-carbohydrate esterase systems, which consist of hemicellulase catalytic modules (GH5, GH10, GH11, GH43, and GH53) and carbohydrate esterase modules (CE1, 2, 3, and 4), as well as CBMs 3, 6, and 22. One of the *C. thermocellum* cellulosomal enzymes has a combination of xylanase and CE1 feruloyl esterase on the same polypeptide chain [47].

6.1 Free Enzyme Systems: Non-Complexed Glycoside Hydrolases

In cellulolytic bacteria, all cellulose hydrolysing enzymes (the cellulases) hydrolyse the same type of bond of the cellulose chain, i.e., the β -1,4 glycosidic bond, but they use different modes of action. Based on their mode of catalytic action, these enzymes have been classified into three distinct classes: (1) endo- β -(1,4)glucanases (endoglucanases) – EC 3.2.1.4 – these randomly hydrolyse the amorphous region of the fibrils generating oligosaccharides of various lengths and creating reducing and non-reducing ends; (2) exo- β -(1,4)-glucanases (cellobiohydrolases) – these act on reducing and non-reducing ends of cellulose, liberating glucose, cellobiose or other cellodextrinases – this group includes both cellobiohydrolases (EC 3.2.1.91) which liberates cellobiose in a processive manner from β -1,4-glucans; and (3) β -glucosidases (EC 3.2.1.21) which act to release D-glucose units from cellobiose and soluble cellodextrins, as well as other glycosides.

Structurally, all endoglucanases have open active sites which are cleft-like in topology. This is probably why a cellulose chain can be accessed in a random fashion by endoglucanases, and bond cleavage can occur anywhere along the cellulose chain [48]. In contrast, exoglucanases have a tunnel shaped active site, formed by long loops of protein molecule that fold over the active residues [49]. As with CBM domains, the active sites contain aromatic residues, usually tryptophans, which stack against the glucose residue. Consequently, once a cellulose chain is bound, it is fed into one end of the tunnel through the active site, and subsequently cleaved inside the tunnel to release cellobiose product from the other end [50]. Successive cleavage events continue processively in a unidirectional manner until the entire strand is hydrolysed [51].

It has been shown by Li et al. [52] that some endoglucanases, such as some members of the GH9 family, can exhibit a processive action on the substrate. These enzymes contain a subfamily of CBM 3, termed CBM3c, which is fused tightly to the catalytic module via a characteristic linker segment. The GH9-CBM3c complex works in coordination, where the CBM3c feeds a single cellulose chain into the active site cleft of the endoglucanase, thereby modifying its character from a simple endoglucanase to an endoglucanase which acts successively to hydrolyse the entire chain.

Unlike microbial degradation of cellulose, bacteria and fungi produce many different types of enzymes (hemicellulases) which act efficiently to break down various types of hemicellulose. Hemicellulases can be grouped into three types: (1) endo-acting enzymes, which attack polysaccharide chains internally – these enzymes exhibit very little activity on short oligomers; (2) exo-acting enzymes which, as in exoglucanases, tend to act processively from either the reducing or non-reducing ends and have a preference for shorter chains; and (3) accessory enzymes, which include a variety of acetyl esterases, lyases, and esterases such as coumaric acid esterase and ferulic acid esterase, which hydrolyse lignin-linked glycoside bonds [53].

The complex nature of hemicellulose structures requires a high degree of coordination between the enzymes involved in hemicellulose degradation. In the case of xylan hydrolysis, for example, microbial enzymes act cooperatively to convert it into simple sugars. These enzymes include β -1,4-endoxylanase which cleaves internal glycosidic bonds within the xylan backbone, α -L-arabinofuranosidase which hydrolyses arabinose side chains, α -glucuronidase which removes glucoronic acid side chains from the xylose units, acetyl-xylan esterase which releases acetate groups, and β -xylosidase which hydrolyses xylobiose to xylose. Ferulic and *p*-coumaric acids are removed by phenolic acid esterases [54]. Even though the structure of xylan is more complex than cellulose and a large number of different enzymes are required for efficient hydrolysis, the polysaccharide does not form tightly packed structures and is thus more accessible to hydrolytic enzymes. Consequently, the specific activity of xylanases is considered to be 2–3 orders of magnitude greater than for cellulase hydrolysis of cellulose [55].

Multifunctional xylanolytic enzyme systems are quite widespread among fungi [56, 57], actinomycetes [58], and bacteria [59]. Various anaerobic bacteria belonging to the Firmicutes have been studied for their ability to produce a number of hemicellulases on a variety of substrates. Some examples include *Clostridium cellulolyticum* [60, 61], *Clostridium cellulovorans* [62, 63], *Cadicellulosiruptor* species [64], *C. thermocellum* [47, 65], *Clostridium termitidis* [66], *Clostridium papyrosolvens* [67], and *Butyvibrio fibrisolvens* [68].

6.2 Cellulosomes: Complexed Enzyme Systems

Early studies on the cellulolytic system of the anaerobic thermophilic bacterium *C. thermocellum* revealed that true cellulase activity was part of a large multienzyme complex termed the cellulosome [69]. More recently, a range of anaerobic bacteria and fungi were shown to produce cellulosome systems similar to those of *C. thermocellum*, particularly the bacteria *C. cellulovorans*, *C. cellulolyticum*, *Clostridium acetobutylicum*, *Clostridium josui*, *C. papyrosolvens*, *Acetivibrio cellulolyticus*, *Bacteroides cellulosolvens*, *R. albus*, *Ruminococcus flavefaciens*, *C. termitidis* [67, 70–79], and the anaerobic fungi of the genera *Orpinomyces*, *Piromyces*, and *Neocalimastix* [80–82]. The genome sequences of some of these are already known, and others will follow soon. Sequence analysis provides a better view of the molecular components of the cellulosome of each organism.

Cellulosomes harbor a large variety of lignocellulolytic enzymes such as cellulases, hemicellulases, carbohydrate esterases, polysaccharide lyases, lichenases, pectinases, chitinases, etc., which have activity against various components of lignocellulosic biomass [47, 65, 83, 84]. Members of the same CAZy families of cellulases and hemicellulases involved in the free enzyme systems of bacteria also serve as cellulosomal enzymes, except GH6 enzymes, which occur both in fungi and bacteria but have not been found in native cellulosome systems [47]. Complexed enzyme systems are ecologically advantageous for cellulolytic bacteria because hydrolysis by cellulosomes requires direct attachment of the cellbound cellulosome to cellulosic substrate, thereby minimizing diffusion of soluble cello-oligosaccharides into the environment and ensuring efficient uptake of hydrolysis products into the cell. Furthermore, cellulosomes promote synergism of enzymatic components and increase competitiveness of substrate utilization in the natural environment [26].

The cellulosome of *C. thermocellum* (Fig. 2) is perhaps the most extensively studied and can be seen microscopically as protuberances of the outermost layer of the cell envelope. The protuberances elongate and form filamentous protractions tethering the cells to the substrate. Cellulosomes may act as contact corridors enabling diffusion of soluble degradation products from the cellulose substrate into the cell. Cellulosomes can, however, detach from the cells in the latter part of the growth phase and hydrolyse the substrate independently [85]. In general, the multienzyme cellulosome complex is composed of two major subunits: the non-catalytic scaffoldin (cipA) and the catalytic enzymes. The scaffoldin contains functional modules that carry out various activities. These modules include a single CBM and varying numbers (1 to 11, but usually higher than 4) of type 1 cohesion domains which interact with multiple cellulosomal enzymes [85].

In many ways, cellulosomal enzymes are very similar to their free counterparts except that they possess an additional domain called dockerin type 1 which binds tightly with the type 1 cohesion of the scaffoldin, thereby governing the assembly of the complex [86]. Dockerin modules are usually present in a single copy at the C-terminus of cellulosomal enzymes. Significantly, cohesin domains in any given

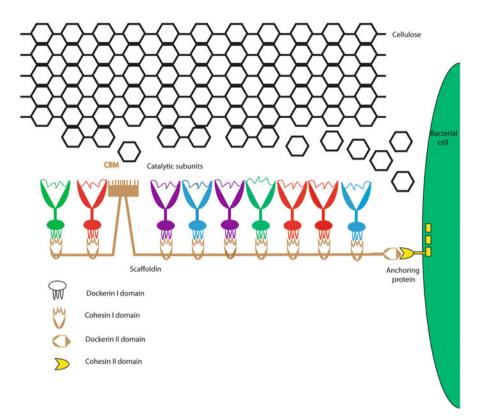


Fig. 2 Diagrammatic representation of the cellulosome components of *C. thermocellum* [79]. Enzymatic components (colored differently to indicate enzyme variety) produced by anaerobic bacteria contain a dockerin domain. Dockerin domains bind to the cohesin domains of a non-catalytic scaffoldin, providing a mechanism for cellulosome assembly. Scaffoldins also contain a cellulose-specific family 3 CBM (cellulose binding module) and a C-terminal dockerin domain II that targets the cellulosome to cellulose and the bacterial cell envelope, respectively

scaffoldin in a particular *Clostridium* species are unable to discriminate between the dockerins present in the various cellulosomal enzymes [87], suggesting that cellulosome complexes may comprise a different ensemble of catalytic subunits influenced by the induction of specific genes by the type of substrate present. This is, however, not true between species, where the dockerin domains of one organism do not cross-react with the cohesion domains of another, suggesting organism-dependent dockerin cohesion specificity/interactions [88].

The interaction of the cellulosome complex with cellulose is mediated by the scaffoldin-borne CBM, which serves to deliver the entire complement of cellulosome enzymes collectively to the lignocellulosic substrate. The attachment of the cellulosomes to the cell surface is, in most cellulosome producers, mediated by type II dockerin domains located on the scaffoldin. Type II dockerin domains do not bind to type 1 cohesions, but instead interact with the complementary type II

cohesions of cell surface anchoring proteins [10]. The majority of the anchoring proteins (encoded by Orf2, SdbA, OlpB, and OlpA in C. thermocellum) are non-covalently bound to the peptidoglycan cell wall via repeats of SLH modules, thereby incorporating the cellulosomes into the bacterial cell surface [1]. Anchoring proteins OlpA and OlpC do not have a type II cohesion domain, and may allow direct adherence of dockerin-containing cellulosomal enzymes via the single C-terminal cohesion I domain [47]. Anchoring scaffoldin Cthe 0736 harbors more than one type II cohesion domain and appears to contribute to the assembly of polycellulosomes which may contain up to 63 catalytic subunits. Lack of SLH domain in Cthe 0736 suggests the formation of extracellular cell-free complexes [89]. In the case of *C. cellulovorans*, there is no evidence for the presence of type II dockerin domains. However, a cellulosomal cellulase EngE was found to contain both a dockerin domain that binds the scaffoldin, and three repeated SLH domains, which are thought to contribute to the anchoring of the complete cellulosome on to the bacterial cell surface [83]. Similarly, analysis of the C. cellulolyticum genome has so far failed to identify genes that may encode any cellulosome anchoring proteins [90, 91].

Genome sequencing and biochemical analyses have provided novel information on the architecture and components of cellulosome systems from different cellulolytic bacteria. This has enabled bacterial cellulosomes to be classified into two types: (1) those that present multiple types of scaffoldin, such as those of *C. thermocellum* and (2) those that contain a single scaffoldin, which is characteristic of most mesophilic Clostridia. Furthermore, the cellulosomes produced by *Acetovibrio cellulolyticus, Bacteroides cellulosolvens*, and *R. flavefaciens* are of a more complex nature and differ in organization from the commonly known cellulosomes of *C. thermocellum and C. cellulolyticum*.

Even though the cellulosomes of B. cellulosolvens and C. thermocellum are similar in architecture and are able to form polycellulosomes, the primary scaffoldin in *B. cellulosolvens* contains type II cohesions and a type I dockerin, whereas the anchoring scaffoldin contains type I cohesins. It is, however, unclear whether the reverse disposition of type I and type II cohesins has any biological significance [73]. In the case of A. cellulolyticus, two distinct cellulosome systems with three different cohesin-dockerin specificities have been identified. The two systems are able to bind up to 113 enzymes at any given time [74]. The cellulosome system of *R. flavefaciens* strain FD-1 is probably the most intricate, and potentially versatile cellulosomal complex described to date. Of the five structural cellulosome components, three - ScaA, ScaB, and ScaE - have cohesion modules that are phylogenetically distinct from the previously described type I and type II cohesins and are classified into type III cohesins [92]. The functional significance for the large array of scaffoldins in different cellulolytic bacteria, which leads to a highly complex cellulosome structures, is currently unclear. Significantly, cellulosome structural organization varies between strains, and this cellulosome heterogeneity may reflect the complexity and diversity of the lignocellulosic substrates found in different ecological environments.

6.3 Attachment of GHs and Cellulosomes to the Bacterial Cell Surface

In addition to the cohesion dockerin interactions of the cellulosome described above, some individual enzymes can interact non-covalently either with the peptidoglycan layer or with secondary cell wall polymers of the bacterial cell surface via a C-terminal SLH module [93]. This phenomenon has been observed in at least two *C. thermocellum* enzymes, a xylanase and a lichenase [43, 94]. Single and multidomain GHs from several other plant cell wall-degrading bacteria such as *C. stercorarium, C. termitidis,* and *C. josui* have also been known to carry SLH domains for attachment to the cell [79, 95, 96].

In *R. flavefaciens*, the cellulosome is attached covalently to the cell surface via the scaffoldin ScaE, which contains a sortase signal motif at its C-terminus. Similar sortase signal motifs have been identified in other cell surface proteins and in at least one GH (GH10 xylanase) from this cellulose degrader. This may represent a more common mode of enzyme attachment to the bacterial cell surface [92].

CBMs, classified as family 37, have recently been discovered and implicated in the non-covalent attachment of cell wall-degrading enzymes to the bacterial cell surface in the rumen bacterium R. *albus* strain 8 [97]. Similarly, in the soil bacterium *Amycolatopsis orientalis*, the CBM35 component of *exo*-Dglucosaminidase, CsxA, has been shown to anchor the enzyme to the bacterial cell wall via its capacity to bind uronic acid sugars [98]. In the case of R. *albus*, the draft genome sequence shows that at least 40 proteins contain CBM37, with half of them classified as putative carbohydrate active enzymes [97]. Even though no cohesion domains and scaffoldin have been identified in this bacterium, many of the GHs do contain dockerin domains. If R. *albus* populates the rumen in multiple strains, as is the case with R. *flavefaciens*, then it is quite possible that this strain may produce and secrete various dockerin-bearing proteins while other strains produce complimentary cohesion-containing scaffoldin, thus providing a synergistic action in degrading plant cell walls [45].

7 Role of Proteomic and Transcriptomic Studies in Assessing Lignocellulolytic Ability

While genome sequencing studies have identified genes encoding a diversity of CAZymes in a variety of organisms, the presence of a gene does not warrant actual production of protein, nor does it adequately indicate the expression profile of the genes under a given condition. In the last decade, "omics"-based technologies such as proteomics and transcriptomics have progressed rapidly and have been applied to elucidate mechanisms of biomass destruction by examining the expression and dynamics of complexed and non-complexed CAZymes in different microbes under different substrate conditions [47, 60, 99, 100]. This is important because, in

addition to bioprospecting and identifying strains with maximum lignocellulose hydrolytic capability, which are potentially useful in CBP, understanding the expression of various glycoside hydrolases under various conditions may help to identify specific limitations that can be resolved through targeted strategies.

Proteomic analysis was conducted to assess quantitative alterations in the expression patterns of catalytic subunits within cellulosomes of *C. thermocellum* grown on either α -cellulose or cellobiose [101]. Of the 41 cellulosomal proteins detected, 16 new subunits were identified. Varying differences were observed in protein expression from cells grown on the two substrates. However, the glycoside hydrolase (GH) family 9 was the most abundant group of enzymes when cells were grown on cellulose, while hemicellulases were the most abundant group on cellobiose. Proteomic studies were similarly employed to examine the cellulosome composition of *C. thermocellum* ATCC 27405 grown on a variety of carbon sources, dilute-acid pretreated switch grass, cellobiose, amorphous cellulose, crystalline cellulose (Avicel), and combinations of crystalline cellulose with pectin or xylan (or both) [47].

These quantitative results suggest a coordinated substrate-specific regulation of cellulosomal subunit composition in *C. thermocellum* to suit better the organism's needs for growth under specific carbon source conditions. Interestingly, xylanases were expressed highly on cellobiose and showed decreased expression during growth on pretreated switchgrass, which contains xylan relative to growth on cellulose. While this suggests xylan-independent expression of xylanases, the increased expression of cellulase observed on polymeric cellulose compared to cellobiose suggests cellulase production is connected to the presence of cellulose and not its hydrolysis products. In contrast to expression in *C. thermocellum*, endo-and exo-glucanases in *C. obsidiansis* secretomes showed increased expression on cellobiose relative to cellulose grown cells, suggesting that cellulose hydrolysis products induce rather than repress cellulases [102]. This indicates that significant differences exist in hydrolytic mechanisms of different Firmicutes, which need to be thoroughly understood before industrial processes should be developed.

More recently, the transcriptional profiles of *C. thermocellum* grown on cellobiose and pretreated yellow poplar indicated increased expression of 47 cellulosomal protein encoding genes which included, among others, both cellulases and hemicellulases on pretreated yellow popular compared to cellobiose. In addition to other genes, genes for glycosidase regulation were also identified and up-regulated, which could be important for studying regulatory mechanisms in this organism [100]. Furthermore, the secretomes of various bacteria and fungi have been analysed to examine secreted lignocellulolytic enzymes [64, 103, 104]. Secretome analysis of *C. bescii* and *Caldicellulosiruptor obsidiansis* during growth on crystalline cellulose identified more than 400 proteins, of which the most abundant were multi-domain glycosidases belonging to the GH family 5, 9, 10, 44, or 48. In addition to their orthologous cellulases, the organisms expressed unique glycosidases with different domain organizations: *C. obsidiansis* expressed the COB47_1671 protein with GH10/5 domains whereas *C. bescii* expressed the Athe_1857 (GH10/48) and Athe_1859 (GH5/44) proteins [64].

"Omics" technologies have similarly been used to examine expression and regulation of GH production in fungal species [105]. The transcriptomes of the softwood-degrading white-rot fungus *Phanerochaete carnosa* were evaluated to identify enzymes capable of reducing recalcitrance of softwood resources. Of the 30 transcripts that were on average over 100 times more abundant during growth on wood than on nutrient medium, 5 were cellulases and 2 were hemicellulases. Overall, transcripts predicted to encode lignin-degrading activities were more abundant than those predicted to encode carbohydrate-active enzymes [106]. Coupling enzymes with different functions and specificities from divergent organisms through genetic engineering or through co-culturing is a promising potential strategy to improve lignocellulosic biomass hydrolysis.

8 Regulation of Carbohydrate-Active Enzyme Synthesis

The production of extracellular CAZymes is an energy-consuming process. These enzymes are therefore only produced when the bacteria needs to use cellulosic substrates as an energy and carbon source – so called induced expression. Studies in *C. thermocellum* have shown that cellulase synthesis and the assembly of cellulosomes, is inhibited in the presence of soluble sugars such as cellobiose compared to growth on crystalline cellulose. This suggests that the expression of cellulolytic enzymes is controlled by a carbon catabolite repression (CCR) mechanism [1, 107, 108] where CCR-related regulators sense intracellular glucose or cellodextrin levels and control CAZyme expression. A similar phenomenon was observed in *C. acetobutylicum*, *C. cellulolyticum*, and *C. cellulovorans*, where cellulases were repressed under glucose and de-repressed upon glucose exhaustion [63, 109, 110].

Additionally, a number of membrane-associated anti-sigma factors, and two-component regulatory systems (TCSs) have been implicated in extracellular carbohydrate sensing and CAZyme gene regulation in cellulolytic Clostridia. Kahel-Raifer et al. [111] identified several putative bicistronic operons in the genome of *C. thermocellum*, with each encoding an anti-sigma factor, which senses the presence of various polysaccharides in the extracellular environment via its CBM, GH10, GH5, and PA14 domains [112], and an alternative sigma factor which mediates the intracellular activation of appropriate CAZyme genes. Furthermore, TCSs have been implicated in inducing the regulation of both cellulosomal (*xyl-doc* cluster) and non-cellulosomal CAZymes and associated transporters in *C. cellulolyticum* [60]. From an ecological point of view, environment sensing coupled with CAZyme expression may be crucial for cellulose utilization in order to survive in the natural competitive environment.

9 Improving Lignocellulose Hydrolysis and Biofuel Production by Genetic Manipulation

Complete understanding of the genomic sequences of cellulolytic microorganisms coupled with proteomics, transcriptomics, and metabolomics is important to improve/increase the production of lignocellulolytic enzymes and desired end products such as ethanol through metabolic engineering. Blocking undesirable pathways, gene knockout experiments, and over-expression of genes associated with desirable pathways have been applied to both cellulolytic and non-cellulolytic organisms for enhanced substrate hydrolysis and production of desired products. Some examples include the expression of cellulases in Saccharomyces cerevisiae [113], construction of ethanologenic Escherichia coli KO11 and Klebsiella oxytoca M5A1 by the integration of ethanol producing *Zymomonas mobilis* genes [114], improved cellulase production and xylanase expression by the deletion of Crel and ACE1 genes from Trichoderma reesi [115, 116], expressing bacterial cellulase genes efficiently in other microbial systems such as Penicillium crysogenum, T. reesei, Pseudomonas fluorescens, and yeast [18], metabolic engineering of Corvnebacterium glutamicum to broaden its lignocellulosic substrate utilization for the production of fermentable sugars, and construction of recombinant C. glutamicum strains by cloning the xylA and xylB genes encoding xylose isomerase from *E. coli* to enable the utilization of xylose as a carbon source [117].

S. cerevisiae is industrially used for the production of bioethanol from glucose. Its inability to ferment five carbon sugars led to the importation of genes for xylose metabolism [118]. Ha and colleagues [119] successfully engineered yeasts to co-ferment mixtures of xylose and cellobiose simultaneously. These strains exhibited improved ethanol yield when compared to fermentation with either cellobiose or xylose as sole carbon sources. Similarly, in an effort to improve xylose fermentation capacity of S. cerevisiae, several groups investigated the effects of importation of xylose isomerase genes from E. coli and Piromyces specie E2 [120–123]. While E. coli xylose isomerase (encoded by xylA) had little activity in yeast, the two-enzyme pathway (xylose to xylulose) using Piromyces xylose isomerase enzyme resulted in yeast strains with higher ethanol yields.

Biobutanol, an attractive alternative biofuel, is produced as part of a natural process which is catalysed by *C. acetobutylicum* [124]. Because it is formed as a mixture with acetone and ethanol, the resulting yield is quite low. Genes involved in an alternative butanol pathway were cloned into *E. coli*, allowing the production of reasonable amounts of butanol by an aerobically grown microorganism possessing the genes of a strict anaerobe, *C. acetobutylicum* [125].

During the past several years, progress has been made towards the development of "designer cellulosomes" which have shown enhanced activity on complex substrates [126–128]. Cellulosome chimeras or "mini cellulosomes" have been produced that contain two or more cohesins of different specificities which anchor different dockerin-containing enzymes in precise locations. Wieczorek and Martin [129] reported the successful display of cellulosome-inspired recombinant complexes on the surface of *Lactococcus lactis* as a key step in the development of recombinant microorganisms capable of carrying out a variety of metabolic processes, including the direct conversion of cellulosic substrates into fuels and chemicals. The efficiency of these recombinant molecules was, however, still much lower than naturally occurring cellulosomes. The same concept has been applied to generate cellulosomes integrating fungal and bacterial enzymes [130] which display promise to increase hydrolytic activities in biomass hydrolysis.

10 Conclusions

Production of biofuels from abundantly available biodegradable lignocellulosic biomass through consolidated bioprocessing is an attractive alternative to fossilbased energy carriers. Although a number of microorganisms have been discovered that have the inherent ability to degrade the components of biomass, only glimpses of the molecular mechanisms of their enzymes have been accomplished. It is expected that, with the discovery of new plant cell wall-degrading organisms and new enzymes, new paradigms can be found. This could potentially enhance our understanding of biomass conversion and improve/increase biofuel production. Research in both native and recombinant microorganisms is currently underway to find/develop the ideal organism(s) for lignocellulosic biomass hydrolysis and biofuel production, and a synthetic biology route may alleviate the problem of limited enzyme production capacity inherent in the anaerobic setting. This is because cellulosomes have so far been identified in slow growing strict anaerobes, and therefore designer cellulosomal components can be produced independently in a faster growing aerobic host cell system and potentially result in increased enzyme production.

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Biotechnology of Anoxygenic Phototrophic Bacteria

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Abstract Anoxygenic phototrophic bacteria are a diverse collection of organisms that are defined by their ability to grow using energy from light without evolving oxygen. The dominant groups are purple sulfur bacteria, purple nonsulfur bacteria, green sulfur bacteria, and green and red filamentous anoxygenic phototrophic bacteria. They represent several bacterial phyla but they all have bacteriochlorophylls and carotenoids and photochemical reaction centers which generate ATP and cellular reductants used for CO₂ fixation. They typically have an anaerobic lifestyle in the light, although some grow aerobically in the dark. Some of them oxidize inorganic sulfur compounds for light-dependent CO₂ fixation; this ability can be exploited for photobiological removal of hydrogen sulfide from wastewater and biogas. The anoxygenic phototrophic bacteria also perform bioremediation of recalcitrant dyes, pesticides, and heavy metals under anaerobic conditions. Finally, these organisms may be useful for overexpression of membrane proteins and photobiological production of H₂ and other valuable compounds.

Keywords Biogas, Bioremediation, Carotenoids, Green sulfur bacteria, Hydrogen sulfide, Membrane proteins, Photosynthetic bacteria, Purple bacteria

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Abbreviations

BChl	Bacteriochlorophyll
E_0'	Standard reduction potential at pH 7 and 25 °C
EPS	Extracellular polymeric substances
FAP	Filamentous anoxygenic phototrophs
GSB	Green sulfur bacteria
PBR	Photobioreactor
PNSB	Purple nonsulfur bacteria
PSB	Purple sulfur bacteria

1 Introduction

Phototrophic organisms are defined by their ability to convert light energy into chemical energy in forms useful for growth and other metabolic processes [1–3]. Cyanobacteria and microalgae are the only phototrophic microorganisms that evolve O_2 as a result of this process. This is because they have an enzyme complex capable of oxidizing water to oxygen ($H_2O \rightarrow 2H^+ + \frac{1}{2}O_2 + 2e^-$) and donating the electrons to a type II photochemical reaction center. These organisms are therefore oxygenic (i.e., oxygen-evolving) phototrophs. Phototrophs that do not oxidize water may, for example, oxidize hydrogen sulfide ($H_2S \rightarrow 2H^+ + S + 2e^-$) and donate the electrons to the photochemical reaction center in the organism. These organisms are therefore anoxygenic (i.e., not oxygen-evolving) phototrophs. In either case, these electron transfer reactions generate a transmembrane proton motive force used for ATP generation and other physiological purposes. The reductants generated by the reaction center are also used for biosynthetic purposes and cyclic electron transfer around the reaction centers to generate even more proton motive force.

The vast majority of anoxygenic phototrophic bacteria grow phototrophically only under anaerobic conditions [4]. Some may be capable of chemotrophic growth under aerobic conditions in the dark (typical of purple bacteria), but others are obligate anaerobic and are killed by O_2 (typical of green sulfur bacteria; GSB). Anoxygenic phototrophic bacteria rarely form visibly large accumulations in natural environments because of their anaerobic lifestyle, but occasionally various purple bacteria may bloom and color ponds, coastal areas, and wastewater reservoirs red, purple, or reddish-brown.

Anoxygenic phototrophic bacteria may not be as extensively used for biotechnological applications as chemotrophic microorganisms. However, given their diversity and the rising interest in biological solutions to societal challenges, more applications should be explored. For example, the extensive intracellular membrane systems in purple bacteria may have practical applications (Sect. 8). Another underexplored area is the potential for production of proteins and metabolites that are O₂ sensitive. In the following, a survey is made of biotechnological applications of the anoxygenic phototrophic bacteria. The bioremediating properties of oxygenic and anoxygenic photosynthetic bacteria were recently reviewed [5].

1.1 Phototrophy and Photosynthesis

There are only two principal sources of energy for living organisms: energy from light (phototrophy) or energy from chemical compounds (chemotrophy) [3]. Photosynthesis usually refers specifically to photoautotrophy, i.e., growth based on CO_2 fixation where the required energy is derived from light. Thus, all photosynthetic organisms are phototrophic but not all phototrophic organisms are photosynthetic. The principal cellular component that allows phototrophy is the photochemical reaction center [1]. This is a large enzyme complex that is always membrane-bound and has the ability to convert excitation energy obtained from light into chemical energy by creating a light-induced charge separation. The chemical energy is used for generation of strong reductants and ATP that are used in CO₂ fixation, biosynthetic pathways, and other cellular activities (Fig. 1). There are only two types of photochemical reaction centers: type I and type II. Type I (also called iron-sulfur type) has a relatively low redox potential and reduces soluble, cytoplasmic ferredoxins with E_0' values between -0.5 and -0.6 V. Type II (also called quinonetype) has a relatively high redox potential and reduces membrane-bound isoprenoid quinones with E_0' values between +0.1 and -0.1 V. The oxygenic phototrophs (cyanobacteria, algae, and plants) have both types of reaction centers (known as photosystems I and II) whereas the anoxygenic phototrophic bacteria have only either type I or type II. Light-harvesting pigment-protein antenna complexes are associated with the reaction centers to increase the amount of light energy harvested by the cells [1, 2]. The excitation energy in the antenna pigments is channeled to the photochemical reaction center in the order of picoseconds. There is a large diversity of evolutionary unrelated light-harvesting antenna complexes, but common to most of them is the presence of chlorophylls or bacteriochlorophylls and carotenoids. Most of the pigmentation in phototrophic bacteria (>99%) is found in these lightharvesting antenna complexes.

In principle, phototrophy can also be supported by alternative enzymes: the rhodopsin-like proteins [2, 3]. These membrane-bound enzymes absorb light energy and, as a result, transfer protons across the membrane, thereby conserving the light energy as a transmembrane electrochemical proton gradient. Rhodopsins

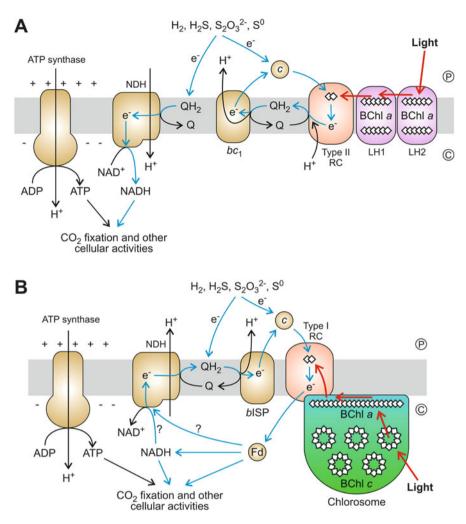


Fig. 1 Simplified models of the photosynthetic machinery in (a) purple bacteria and (b) green sulfur bacteria (GSB) during photoautotrophic growth on inorganic sulfur compounds. Light is harvested by the peripheral antennae (LH1, LH2, or chlorosomes) and the excitation energy is transferred to the reaction center (RC). Light-driven cyclic electron transfer occurs when electrons are continuously transferred between the reaction center and the membrane-bound cytochrome bc_1/b ISP in a light-dependent manner. This electron transfer generates a proton motive force, which fuels other physiological processes such as ATP synthesis. NADH is generated by reverse electron flow in purple bacteria under photoautotrophic growth conditions. If suitable organic substrates are available for photoheterotrophic growth in purple bacteria, NADH for cellular activities is instead obtained by oxidation of these organic substrates and the photochemical system may function exclusively in a cyclic mode to produce ATP. For details on oxidation of sulfur compounds (H₂S, $S_2O_3^{2-}$, and S^0) see Fig. 2. Pathways that carry electrons for cyclic electron transfer, CO₂ fixation, and other cellular activities are shown with *blue arrows*. Transfer of light and excitation energy is shown with red arrows. bc_1 cytochrome bc_1 complex, BChl bacteriochlorophyll, bISP cytochrome b iron-sulfur protein, C (circled) cytoplasm, Fd ferredoxin, NDH NADH:quinone oxidoreductase, P (circled) periplasm, Q isoprenoid quinone (oxidized), RC photochemical reaction center. Modified from [1, 2]

do not transfer electrons and are not associated with large light-harvesting antennae as are photochemical reactions centers. Rhodopsins are well-known components of halophilic archaea where they support a phototrophic lifestyle under anaerobic conditions. Rhodopsin-like enzymes have recently been found in numerous very different marine microbes (archaea, bacteria, and eukaryotes) but the exact contribution to cell physiology is not always clear in these organisms. Phototrophy based on rhodopsins is not considered further here.

1.2 Types of Anoxygenic Phototrophic Bacteria

Purple bacteria belong to the phylum Proteobacteria and are characterized by having type II photochemical reaction centers and bacteriochlorophyll (BChl) a or BChl b as the major pigment [4, 6]. The light-harvesting (LH) antennae known as LH1 and LH2 are located in the cytoplasmic and intracytoplasmic membranes. As a group, the purple bacteria are very physiologically versatile and may grow photoautotrophically, photoheterotrophically, or chemotrophically in the dark by fermentation or by aerobic or anaerobic respiration. A subgroup of the purple bacteria, the purple sulfur bacteria (PSB), is characterized by a predominant photoautotrophic lifestyle where inorganic sulfur compounds such as sulfide serve as electron donors for photosynthesis. The other major subgroup of purple bacteria, known collectively as purple nonsulfur bacteria (PNSB), is characterized by a predominantly photoheterotrophic lifestyle where many organic compounds can be assimilated and these organisms are not as tolerant to sulfide as the PSB. PSB are Gammaproteobacteria whereas PNSB are Alfaproteobacteria and Betaproteobacteria.

GSB belong to the phylum Chlorobi and are characterized by having BChl c, d, or e organized into large light-harvesting organelles known as chlorosomes [4]. These organisms contain type I reaction centers and typically oxidize sulfur compounds for CO₂ fixation. Compared to the purple bacteria, the GSB have much more restricted growth requirements: they are strict anaerobic, obligate phototrophic, and obligate autotrophic.

Filamentous anoxygenic phototrophic (FAP) bacteria belong to the phylum Chloroflexi and are characterized by having BChl a organized into type II reaction centers and light-harvesting antennae similar to those found in purple bacteria [4]. There are two kinds of FAPs: the red FAPs have BChl a as the sole chlorophyll-like pigment, whereas the green FAPs, in addition to BChl a, also have BChl c or d organized in chlorosome structures similar to those found in GSB. The green FAPs are also known as green nonsulfur bacteria.

The only other groups of anoxygenic phototrophic bacteria known are the Heliobacteria, Chloracidobacteria, and the recently discovered Gemmamonatiales [7]. There are no known archaea that contain photochemical reaction centers.

Cyanobacteria are oxygenic phototrophs [8]. However, a few cyanobacteria are capable of anoxygenic photosynthesis and an anaerobic phototrophic lifestyle

where the organisms consume hydrogen sulfide as electron donor for photosynthesis, very similar to the phototrophic GSB and PSB described above. Microalgae are also oxygenic phototrophs but are not known to grow phototrophically under anaerobic conditions. However, this does not exclude the possibility that some microalgae have light-independent lifestyles under anaerobic conditions or in the dark.

1.3 Occurrence

In general, anoxygenic phototrophic bacteria thrive where anaerobic conditions intersect with light [4]. In natural environments these conditions occur in lakes and sediments, often in narrow bands limited by the extent of light penetration. If sulfide is present, typically either PSB or GSB or both accumulate. Purple bacteria in general are physiologically versatile and thrive in many man-made polluted environments such as wastewater lagoons where light coincides with anaerobic or microaerobic conditions and high loads of organic compounds.

1.4 Sulfur Metabolism and Sulfide Tolerance

Reduced inorganic sulfur compounds are abundant in anaerobic environments because of the degradation of sulfur-containing organic materials and H_2S production by sulfate-reducing bacteria. These compounds are oxidized by various chemotrophic bacteria (often collectively denoted "colorless sulfur bacteria") under aerobic conditions or by phototrophic bacteria under anaerobic conditions. The metabolism of sulfur compound oxidation in phototrophic bacteria is complex and not fully elucidated (Fig. 2) [9]. Sulfide and thiosulfate are often incompletely oxidized to elemental sulfur if the sulfide and thiosulfate are supplied in excess. This elemental sulfur is deposited outside or inside the cells as sulfur globules with diameters ranging from very small up to 2 µm. Intracellular sulfur globules are found in PSB of the family *Chromatiaceae* and extracellular sulfur globules are found in GSB, PNSB, and most PSB of the family *Ectothiorhodospiraceae*. Upon depletion of sulfide and other electron sources, the sulfur globules are oxidized completely to sulfate.

Although sulfide is metabolized by most, if not all, phototrophic bacteria, the levels of tolerance vary significantly [9]. Sulfide concentrations above 15–30 mg/L H_2S (0.5–1 mM) tend to inhibit the PNSB and favor the PSB and GSB. The highest sulfide concentrations tolerated by most PSB and GSB are about 100–150 mg/L H_2S (about 3–5 mM), where the GSB typically are the most tolerant. In extreme cases, up to 375 mg/L H_2S (11 mM) is tolerated.

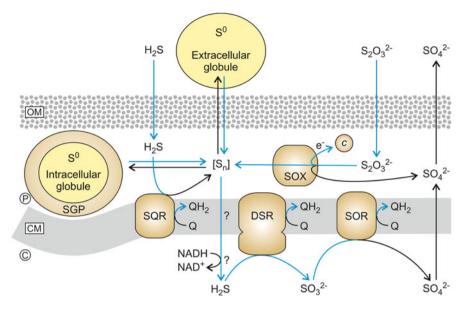


Fig. 2 Simplified model of the oxidative sulfur metabolism in phototrophic sulfur bacteria. Sulfur globules are shown in *yellow*. Intracellular sulfur globules in purple sulfur bacteria (PSB) are located in the periplasm and are associated with sulfur globule proteins (SGP). Pathways that carry electrons towards cellular electron carriers (isoprenoid quinones and cytochromes c) are shown in *blue*. *C* (*circled*) cytoplasm, *CM* (*boxed*) cytoplasmic membrane, *DSR* dissimilative sulfite reductase, *OM* (*boxed*) outer membrane, *P* (*circled*) periplasm, *Q* isoprenoid quinone (oxidized), *SGP* sulfur globule protein, [S_n] oligosulfide pool, *SOR* sulfite oxidoreductase (several types), *SOX* sulfur compound oxidizing system, *SQR* sulfide:quinone oxidoreductase. Modified from [9]

2 Removal of Hydrogen Sulfide from Wastewater Streams

Sulfide is a malodorous, corrosive, and toxic compound often present in liquid waste streams from domestic and industrial sources. The source is typically organically bound sulfur, which is liberated as sulfide or sulfate upon degradation, and inorganic sulfur (mostly sulfate), which is reduced to sulfide under anaerobic conditions by ubiquitous sulfate-reducing bacteria. Anoxygenic phototrophic bacteria offer an environmentally friendly biological approach to remove this sulfide [10]. Partial oxidation of H_2S to elemental sulfur (S^0) rather than complete oxidation to sulfate (SO_4^{2-}) is desirable for a number of reasons. (1) Elemental sulfur can be physically removed from the waste stream by sedimentation of the sulfur granules. This alleviates downstream problems with sulfate (such as reduction to sulfide by sulfate-reducing bacteria). In addition, this biogenic elemental sulfur has commercial value as fertilizer and chemical feedstock. (2) Oxidation of sulfide to elemental sulfur generates less H⁺ than oxidation of sulfide to sulfate. This minimizes corrosion and the requirement for pH control. (3) Conversion to elemental sulfur requires less light than conversion to sulfate; this maximizes the sulfide removal per light input. For these reasons, conditions in the photobioreactor

(PBR) have to be carefully controlled (e.g., flow rate, light intensity) to avoid complete sulfide oxidation and to maximize the output of elemental sulfur. Alternatively, naturally occurring or genetically engineered strains of phototrophic sulfur bacteria could be used which are deficient in sulfate formation and only oxidize sulfide to elemental sulfur, regardless of the sulfide load [11].

For sulfide removal from waste streams, GSB have certain advantages over other anoxygenic phototrophic bacteria [10]. (1) GSB deposit elemental sulfur extracellularly, which enables recovery of the sulfur by sedimentation (most PSB accumulate the elemental sulfur intracellularly). (2) GSB oxidize more sulfide per light input than purple bacteria, which is important for practical design and economic reasons. (3) GSB have higher tolerance for sulfide and higher affinity for sulfide uptake than purple bacteria. (4) Sulfide uptake in purple bacteria is diminished when organic nutrients are available. For these reasons, if a defined microbial culture is to be used for photobiological sulfide removal, a GSB culture may be beneficial. In one such study, a pilot-scale fixed-film continuous-flow PBR (21 mL) with the GSB *Chlorobium limicola* strain DSM 257 was designed and successfully optimized for sulfide removal [12]. At loading rates of 111–286 mg/L/h sulfide, about 100% of the influent sulfide was consumed and 92–95% recovered as elemental sulfur [12].

In another pilot-scale study in Brazil, up-flow anaerobic PBRs were tested with a continuous flow of domestic wastewater containing 1–6 mg/L sulfide [13]. These systems relied on naturally developing microbial communities under the influence of natural light. Sulfide removal efficiencies reached 90% and the effluent contained less than 0.5 mg/L sulfide, which is below the national sulfide discharge standard in Brazil of 1 mg/L. Most of the sulfide was oxidized to elemental sulfur (S⁰) although some sulfate (SO₄²⁻) was also formed. The sulfide was oxidized by a mixed microbial community which was shown by molecular techniques to contain GSB, PSB of the *Chromatiaceae* lineage, and green FAPs of the *Chloronema* lineage. Sulfide removal by chemotrophic denitrification was unlikely to occur because the influent and effluent wastewater contained very little nitrate and nitrite, and microbes capable of preforming this process were not identified in the microbial community.

3 Removal of Hydrogen Sulfide from Gas Streams

Hydrogen sulfide is present in small amounts in biogas (typically 0.1-2%) and off-gases from wastewater treatment plants, for example. Besides being toxic and malodorous, H₂S in biogas causes corrosion and poisoning of the equipment using the biogas. Therefore, a number of chemical technologies are currently used to remove H₂S from biogas. A commercialized approach using chemotrophic sulfide-oxidizing bacteria in a fixed-film bioreactor under controlled oxygen conditions is also available [14]. Fixed-film or suspended-growth PBRs with anoxygenic phototrophic bacteria could be interesting alternatives for cost-effective H₂S

removal because of their ability to operate for long periods of time without requiring a biomass separation step and their ability to operate under high and variable sulfide loadings [14]. Illumination and design of the PBR is a key concern for practical application because light is rapidly attenuated in dense cell suspensions [15]. Studies suggest that illumination using light-emitting diodes (LED) appears to be a very cost-effective approach if the LED emission wavelength is matched to the pigment absorption by the cells [16].

A variety of reactor designs have been investigated which allow the influent gas to exchange H_2S with an aqueous medium containing suspended or immobilized sulfide-oxidizing bacteria. In one study, a continuous-stirred PBR with *Chlorobium thiosulfatophilum* was used to remove sulfide from a synthetic gas stream containing 2.5% H_2S [17]. At its optimum operation, the 1.25-L PBR consumed 118 mg/h H_2S with negligible formation of sulfate corresponding to a conversion rate of sulfide to elemental sulfur per PBR volume of about 100 mg/h/L H_2S . Another study with a larger PBR working volume (11.9 L) used a flat-panel gas-lift PBR design with a PBR thickness of 10 cm and LED illumination [16]. In this system, the sulfide conversion to elemental sulfur was only about 20 mg/h/L H_2S but the energy expenditure for illumination per amount of sulfide removed was the lowest reported in the literature because of the use of LED for illumination.

4 Degradation of Recalcitrant Dyes and Pesticides

Azo dyes are the most important group of synthetic colorants and are generally recalcitrant to biodegradation because of their xenobiotic nature. Degradation of azo dyes in wastewater streams is most efficient under anaerobic conditions because many anaerobic bacteria apparently have a broad-range ability to reduce the azo bond [18]. Azo dyes are decolorized by many PNSB and this degradation is dependent on the enzyme azoreductase [19, 20]. Pure culture studies with different isolates of *Rhodopseudomonas palustris* have shown that this organism efficiently decolorizes various azo dyes in concentrations of around 1 g/L dye [20, 21]. In these studies, decolorization and at least partial degradation of azo dyes occurred only under anaerobic conditions and in the light. In another study, different PNSB strains isolated from various water sources (*Rhodobacter adriaticus, Rhodobacter blasticus, Rhodobacter capsulatus, Rhodovulum strictum*, and *R. palustris*) decolorized up to 96% of the tested azo dyes after only 2 days of illuminated and anaerobic incubation [22].

To circumvent problems associated with wastewater treatment using suspended cultures of bacteria, Wang and colleagues constructed a PBR to treat azo dye-contaminated wastewater [23]. The naturally developed biofilm contained anoxygenic phototrophic bacteria related to the *Rhodopseudomonas*, *Rhodomicrobium*, and *Chlorobium* lineages. This PBR allowed the removal of most of the organic load and up to 90% of the azo dyes. Over a 30-day run, the predominant phototrophic bacteria in the biofilm changed from purple bacteria to a

mixture of purple and GSB, and finally to mainly GSB. During this period the decolorization of azo dye increased from 60% to 90%, suggesting that GSB may also be capable of efficiently decolorizing azo dyes.

Purple bacteria belonging to the *Rhodospirillum* and *Rhodopseudomonas* genera have also been investigated for use in anaerobic biodegradation of halogenated aromatic pollutants such as 3-chlorobenzoate [5, 24].

5 Removal of Toxic Metals and Radioisotopes

Microorganisms – dead or alive, free or immobilized – can be used to remove toxic metals and radioisotopes from the environment [25]. Among anoxygenic phototrophic bacteria, this ability has especially been studied in PNSB [5].

The PNSB Rhodobacter sphaeroides bioaccumulates heavy metals including cadmium (Cd), nickel (Ni), and lead (Pb) [26-28], and metals with radioactive isotopes, cesium (Cs) and strontium (Sr) [29]. In one study, R. sphaeroides strain S accumulated Cd^{2+} with a higher efficiency under aerobic-dark conditions (93%) than under anaerobic-light conditions (50%) over 7 days at an initial Cd²⁺ concentration of 5 mg/L [27]. However, the ability to bioaccumulate metal ions is dependent on the strain of the organism under investigation. R. sphaeroides strain SSI is a spontaneous mutant of R. sphaeroides strain S with an increased ability to produce extracellular polymeric substances (EPS) on the cell surface [29]. The SSI strain has been shown to remove efficiently toxic metals including cadmium, uranium (U), cobalt (Co), mercury (Hg), and chromium (Cr). The removal of these metals has been attributed to the high amount of EPS produced on the surface of strain SSI because the strong negative charges of EPS efficiently adsorb many different kinds of metal ions. In one experimental setup with immobilized cells of strain SSI and 5 mg/L of each Cs⁺ and Sr²⁺, about 100% of the cesium and 50% of the strontium were removed in 3 days. Other strains of R. sphaeroides and other PNSB have also been shown to remove efficiently (>90%) copper (Cu²⁺), zinc (Zn²⁺), and Cd²⁺ from contaminated shrimp pond water [30].

Zinc consumption by live *R. capsulatus* strain B10 cells has been reported at levels of 164 mg Zn^{2+} per gram of cell dry weight [31]. This is among the highest zinc biosorption capacities reported for any microorganism and this suggests that *R. capsulatus* could be useful for zinc bioremediation. The unusually high zinc biosorption capacity was again mainly attributed to the physicochemical properties of the EPS on the cell surface.

6 Photobiological Production of Hydrogen

Hydrogen (H₂) has potential as an environmentally friendly fuel. Most, if not all, oxygenic as well as anoxygenic phototrophic microorganisms have the capacity to produce H₂ but the physiological mechanisms for H₂ production vary among these organisms [32]. Here, only H₂ production in anoxygenic phototrophic bacteria is considered.

Although H₂ production from phototrophic bacteria may not be economically viable by itself, H₂ could be a valuable byproduct from other application of these organisms such as wastewater or biogas cleanup [33]. Photobiological H₂ formation is catalyzed either by a hydrogenase $(2H^+ + 2e^- \leftrightarrows H_2)$ or by nitrogenase as a byproduct from N₂ fixation $(8H^+ + N_2 + 8e^- \rightarrow H_2 + 2NH_3)$. Most bacteria have the ability to re-uptake the produced H₂ so this ability may have to be eliminated if the H₂ production is to be useful.

In *Rhodospirillum rubrum* and other PNSB, photobiological H₂ production is primarily caused by nitrogenase and therefore H₂ production is induced under nitrogen limitation. Interestingly, if N₂ is completely removed (for example, by using an inert gas), nitrogenase produces exclusively H₂ and thus the H₂ productivity is increased. In a nitrogen-limited batch culture of *R. rubrum*, a continuous production of 0.48 L/day H₂ per gram cell dry weight was observed with lactate as electron donor [34]. *R. rubrum* and other purple bacteria also catalyze lightdependent H₂ production from CO with a net reaction corresponding to the water-gas shift reaction (CO + H₂O \rightarrow H₂ + CO₂) [35].

GSB also exhibit light- and nitrogenase-dependent H_2 production. In these bacteria, inorganic sulfur compounds (sulfide, sulfur, and thiosulfate) are electron donors for photosynthesis and H_2 production. Photobiological H_2 production from organic compounds using these bacteria was demonstrated in a syntrophic co-culture of the GSB *Chlorobium vibrioforme* and the acetate-oxidizing, sulfur-reducing bacterium *Desulfuromonas acetoxidans* [36]. In this co-culture, the chemotrophic partner oxidized acetate and reduced sulfur to H_2S , and the phototrophic partner oxidized H_2S back to sulfur and produced H_2 using nitrogenase. In this co-culture the productivity was 1.3 L/day H_2 per gram cell dry weight with acetate as electron donor.

An alternative approach to photobiological H_2 production in GSB might be engineered. In principle, the redox potentials of the type I photochemical reaction center (E_0' approx. -0.6 V) and the soluble ferredoxins (E_0' approx. -0.5 V) in GSB are low enough to allow reduction of H⁺ to H_2 (E_0' -0.42 V). These strong cellular reductants are required for CO₂ fixation by the reductive TCA cycle found in GSB. However, this reducing power might also be used for photobiological H_2 production if a suitable hydrogenase could be inserted in these organisms that would accept electrons from the indigenous strong reductants. Then H_2 production would be independent of N₂ and nitrogenase.

7 Biosynthesis of Carotenoids and Other Terpenoids

Terpenoids (or isoprenoids) are compounds derived from one or more isoprene C_5 units and constitute a very large range of natural compounds. A prominent group is the carotenoids (C_{40} compounds) found in all phototrophic organisms and some chemotrophic bacteria, archaea, and fungi. Carotenoids are yellow, orange, and red pigments with broad applications in the food, feed, nutraceutical, cosmetic, and pharmaceutical industries because of their vibrant colors and health-promoting activities [37]. Most commercialized carotenoids, such as beta-carotene and astaxanthin, are produced in microalgae although genetically modified *Escherichia coli* and yeasts that produce commercially valuable carotenoids are also available [38]. Anoxygenic phototrophic bacteria naturally produce a range of carotenoids (such as okenone and lycopene derivatives) which may have commercial interest [37, 39] (Fig. 3).

The most important role of carotenoids in phototrophic organisms is in protection from light [40]. The detrimental effects of light are much more serious under aerobic conditions than under anaerobic conditions because excitation of (bacterio) chlorophylls under aerobic conditions causes formation of reactive oxygen species (ROS). Mechanistically this occurs by reaction of excited triplet-state chlorophyll (³Chl*) with ground-state molecular oxygen (O₂), which results in formation of singlet oxygen (¹O₂). Singlet oxygen is extremely reactive and detrimental to the cell. Carotenoids quench ³Chl* and thereby prevent formation of singlet oxygen. This means carotenoids cannot be completely removed from phototrophic organisms growing under aerobic conditions. However, phototrophic bacteria growing under anaerobic conditions do not have this requirement and therefore carotenoids are not essential for anoxygenic phototrophic bacteria. This in turn means the carotenoids of these bacteria in principle are freely available for biosynthetic engineering.

Genetic engineering has been used to synthesize the commercially valuable carotenoid lycopene in the purple non-sulfur bacterium *R. rubrum* [41]. Here, the indigenous carotenoid biosynthetic pathway was interrupted by targeted gene inactivation and as a result the cells accumulated lycopene as the sole carotenoid in a content of 2 mg/g cell dry weight. Although this is not high compared to the yield obtained in genetically engineered *E. coli* (33 mg/g cell dry weight lycopene as the sole carotenoid [42]), additional engineering of *R. rubrum* could surely increase the yield. Using a similar approach, lycopene and zeta-carotene have also been produced as the sole carotenoid species in GSB by genetic manipulation of *Chlorobaculum tepidum* [43]. Because carotenoids are not required in anaerobic phototrophic bacteria, the flux of isoprene precursors to carotenoid biosynthesis in these organisms could be redirected to any isoprenoid compound such as valuable plant-type terpenoids [44].

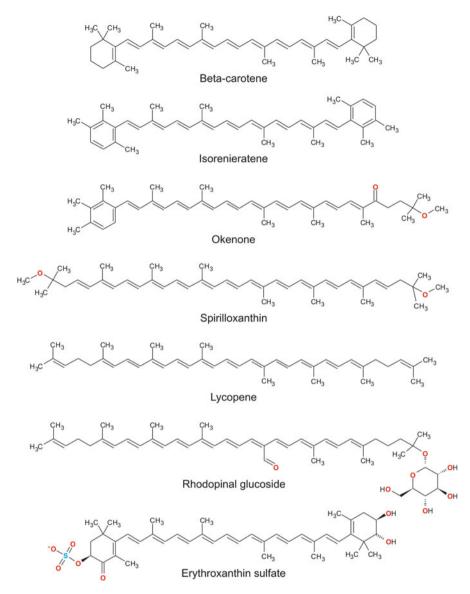


Fig. 3 Examples of carotenoids found in anoxygenic phototrophic bacteria. From [39] and Carotenoid Database (http://carotenoiddb.jp/)

8 Production of Functional Membrane Proteins

To study the structure and function of proteins, it is useful to overexpress the proteins in a foreign host organism to obtain amounts sufficient for experimentation. However, membrane proteins pose a challenge because they often denature in the absence of a suitable membrane environment. For example, heterologous membrane proteins that are overexpressed in *E. coli* in a functional form are usually found in much lower titers than heterologous soluble proteins and tend to form inclusion bodies. To overcome this problem, the PNSB *Rba sphaeroides* has been developed as a host for overexpression of functional membrane proteins [45]. This system takes advantage of the large content of intracellular membranes in purple bacteria which hold the membrane-bound antennae and enzymes of the photochemical machinery. In *Rba. sphaeroides* these internal membranes form intracytoplasmic membrane (ICM) vesicles that sequester newly synthesized foreign proteins and enable easy purification following cell lysis. Using this system, challenging membrane proteins in a functional form have recently been prepared and examined: human aquaporin 9 (hAQP9), human tight junction protein occludin (Occ), *Rba. sphaeroides* cellulose synthase enzyme complex (BcsAB), and *Rba. capsulatus* cytochrome c_y [46].

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Biological Processes for Hydrogen Production

Ed W. J. van Niel

Abstract Methane is produced usually from organic waste in a straightforward anaerobic digestion process. However, hydrogen production is technically more challenging as more stages are needed to convert all biomass to hydrogen because of thermodynamic constraints. Nevertheless, the benefit of hydrogen is that it can be produced, both biologically and thermochemically, in more than one way from either organic compounds or water. Research in biological hydrogen production is booming, as reflected by the myriad of recently published reviews on the topic. This overview is written from the perspective of how to transfer as much energy as possible from the feedstock into the gaseous products hydrogen, and to a lesser extent, methane. The status and remaining challenges of all the biological processes are concisely discussed.

Keywords Dark fermentation, Electrohydrogenesis, Hydrogen productivity, Hydrogen yield, Mesophiles, Photofermentation, Thermodynamics, Thermophiles

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Abbreviations

AcCoA	Acetyl-Coenzyme A
AD	Anaerobic digestion
BES	Bio-electrochemical systems
BHP	Biological hydrogen process
CBC	Calvin–Benson cycle
CEF	Cyclic electron flow
CEM	Cation exchange membrane
CSTR	Continuous stirred tank reactor
DF	Dark fermentation
DFE	Dark fermentation effluent
DOT	Dissolved oxygen tension
DW	Dry weight
$E_{\rm EMF}$	Electromotive force (V)
EMEC	Overall actual energy requirement of the system (V)
EMP	Embden–Meyerhof pathway
EOC	Excreted organic compounds
Fd	Ferredoxin
FHL	Formate hydrogen lyase
FNR	Ferredoxin: $NAD(P)^+$ oxidoreductase
H ₂ ase	Hydrogenase
HE	Hydroelectrogenesis
HRT	Hydraulic retention time (h)
Ι	Current (A)
$I_{\rm V}$	Volumetric current density (A m^{-2})
ĹĊĂ	Life cycle assessment
MEC	Microbial electrolysis cell
MFC	Microbial fuel cell
PBR	Photobioreactor
PF	Photofermentation
PFL	Pyruvate formate lyase
PFOR	Pyruvate ferredoxin:oxidoreductase
P_{H2}	Partial hydrogen pressure (Pa)
PHB	Polyhydroxybutyrate
PS I	Photosystem I
PS II	Photosystem II
1011	

$Q_{ m H2}$	Volumetric hydrogen productivity (mol $H_2 L^{-1} h^{-1}$)
$r_{\rm CAT}$	Cathodic hydrogen recovery
RubisCO	Ribulose 1,5-biphosphate carboxylase/oxygenase
R_{Ω}	All the resistances in the system (Ω)
UA	Up-flow anaerobic reactor
$W_{\rm H2}$	Energy content of hydrogen produced (J)
W_{P}	Energy of the power source (J)
W_{S}	Energy of the converted substrate (J)
$Y_{\rm H2}$	Hydrogen yield (mol H ₂ /mol substrate)
η_{A}	Sum of contributions to the overpotential of the anode (V)
$\eta_{\rm C}$	Sum of contributions to the overpotential of the cathode (V)
η_{TOT}	Overall energy recovery of the system

1 Introduction

In the light of creating a sustainable society, the interest in both hydrogen and biomethane is increasing. The global biogas market is expected to double between 2011 and 2022 from \$ 17.3 to 33.1 billion [1]. There is increasing decentralized production for local demand (farmers and municipalities) and production for "greening" the natural gas grid. The global hydrogen market, on the other hand, is steadily increasing from about \$87.5 billion (2011) to \$118 billion in 2016 [2]. However, hydrogen is mainly produced thermochemically from petroleum and to a small extent through electrolysis of water, as industrial biological hydrogen processes (BHPs) are as yet non-existent. Today hydrogen is mainly used as an industrial reducing agent (oil, food, electronics, ammonia), for which a cost of about $1-2 \notin kg H_2^{-1}$ is set based on the estimated oil prices for 2020 [3]. The increasing demand for hydrogen is especially driven by ever stricter regulatory norms of removing sulfur from petroleum products. Hydrogen as an energy carrier is, as yet, only a niche market, mainly because of a lack of a comprehensible hydrogen fuel infrastructure and an effective hydrogen storage technology. Introducing CO_2 taxes is seen as a driver on the long road to a hydrogen economy [3].

Apart from water used as the source for hydrogen in biophotolysis, feedstocks for hydrogen and methane can be derived as wastes from forestry, agriculture, industry (e.g., food industry), and domestic waste. In addition, special energy crops can be cultivated which do not compete with edible crops. Regarding the biological production of gaseous fuels, anaerobic digestion is the most common and widely applied process. The product biogas, mainly a mixture of methane and carbon dioxide, may need to be purified depending on its use (vehicle fuel or the natural gas grid). Anaerobic digestion (AD) occurs naturally in places rich in organic waste, and is a straightforward process which can be applied, depending on the investment, with low-tech installations. Interestingly, hydrogen is a temporary intermediate in the fermentation process as hydrogen producers are essential members of the microbial consortium. Thus, in principle the fermentation can be

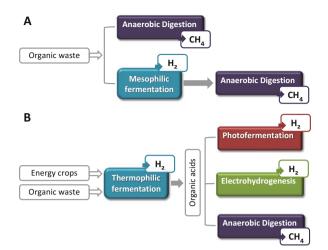


Fig. 1 Various configurations of hydrogen and/or biogas production from "cheap" feedstock (organic wastes) or dedicated energy crops. (a) Cheap feedstock may lead to simplification of gaseous energy carrier production, including emphasizing on hydrogen productivity, hence mesophilic dark fermentation. (b) Expensive feedstocks lead to emphasizing maximizing hydrogen yields, hence thermophilic dark fermentation combined with conversion steps of the organic acids that require either sunlight input (photofermentation) or electricity input (electrohydrogenesis). An alternative could be a hydrogen-methane two-step fermentation process

halted at hydrogen production by removing or inhibiting the methanogens. The drawback of this alternative process is that maximally only one-third of the energy content – on a hexose basis – is captured in the gaseous product. The remaining energy is left in the organic byproducts, but can be extracted in a second stage process consisting of photofermentation (PF), hydroelectrogenesis (HE), or methanogenesis (Fig. 1). Hence, a complete biomass conversion is accomplished by integration of two processes, i.e., a dark fermentation (DF) converting the organic feedstock to hydrogen and organic acids followed by a process that converts the organic acids to either hydrogen or methane. DF, a fermentation without light, comes in two variations depending on the type of bacteria used: (1) mesophilic, operating between 25 and 35 °C and (2) thermophilic, operating between 55 and 80 °C. The two-stage or hybrid hydrogen production process has been discussed earlier [4–6]. This process setup is required to maximize the energy yield contained in the biomass source to make the process sustainable (minimal waste!) and economically feasible.

The choice of mesophilic or thermophilic DF depends on the choice of feedstock:

- 1. If the feedstock is cheap then the hydrogen yield is less important; instead opt for high productivities for which mesophilic bacteria are the best choice
- 2. If specific energy crops or biomass pretreatment is necessary, then efficacy lies in high product yields rather than productivities; hence the choice falls on thermophilic bacteria

Where necessary, pretreatment of biomass increases accessibility of the microorganisms to the substrates [7]. The majority of raw biomass, especially lignocellulosics, consists of rigid materials which have to undergo a thermochemical treatment to destroy the delicate intertwined, fiber structure of the various polymers, i.e., lignin, cellulose, and hemicellulose. In this step, chopped up biomass is treated with steam using acid (sulfuric acid or phosphoric acid) or alkaline (lime or ammonia) water. Often this is followed by a hydrolysis step with a cocktail of commercial enzymes, including cellulases and xylanases. Updated cost analyses related to these different biological hydrogen processes (BHPs) have been published in the last 4–8 years [8, 9].

This chapter looks into the current status of each BHP process and highlights challenges that are still to be faced before an economical feasible process is possible. These challenges are of microbial, physical, and technical nature and solutions have to be found with minimal environmental impact. That is the reason why not one BHP process has moved far beyond the lab scale, and experience has been gained only with some pilot-scale installations. Biophotolysis is a standalone BHP process and can be carried out either aerobically or anaerobically. Therefore, it is not part of an integrated process (Fig. 1), but can deliver surplus algae or cyanobacteria biomass as a feedstock for one of the fermentation processes.

2 Background Information

Essential background information is provided here in order to follow the discussion of each of the processes below.

In principle, there are two different types of electron sources to make hydrogen, i.e., H_2O and organic compounds. The former is the sole original source in the biophotolysis process, whereas in the fermentation processes both electron sources are involved. This is demonstrated by the overall conversion reactions given below.

In biophotolysis, water is split, which demands a very high input of energy from solar radiation:

$$2\mathrm{H}_{2}\mathrm{O} + hv \rightarrow 2\mathrm{H}_{2} + \mathrm{O}_{2} \quad \Delta \mathrm{G}^{0'} = +749\,\mathrm{kJ}\cdot\mathrm{mol}^{-1} \tag{1}$$

In the other BHP processes, sugar-based biomass is mainly used, consisting of both hexoses and pentoses. For the sake of convenience the reactions and hydrogen yields (Y_{H2}) are all based on the hexose glucose. Therefore, the stoichiometrically maximum yield of 12 H₂ per glucose according to [10]:

$$C_6H_{12}O_6 + 12H_2O \rightarrow 12H_2 + 6HCO_3^- + 6H^+ \Delta G^{0'} = +3.2 \text{ kJ} \cdot \text{mol}^{-1}$$
 (2)

is endergonic and thus not thermodynamically feasible. However, ideally it is possible to extract one-third of this total in a fermentation reaction yielding acetate as a byproduct:

$$C_{6}H_{12}O_{6} + 4H_{2}O \rightarrow 4H_{2} + 2HCO_{3}^{-} + 2CH_{3}COO^{-} + 4H^{+}$$
$$\Delta G^{0} = -206.3 \text{ kJ} \cdot \text{mol}^{-1} \qquad (3)$$

In mesophilic DF hydrogen can also be formed in the conversion of sugars to butyrate:

$$C_{6}H_{12}O_{6} + 2H_{2}O \rightarrow 2H_{2} + 2HCO_{3}^{-} + C_{3}H_{7}COO^{-} + 3H^{+}$$
$$\Delta G^{0} = -254.8 \text{ kJ} \cdot \text{mol}^{-1} \quad (4)$$

but at a lower stoichiometry, and is therefore not favored.

Conversion of the remaining two-thirds of the electrons stored in acetate to hydrogen is strongly endergonic:

$$CH_3COO^- + 4H_2O \rightarrow 4H_2 + 2HCO_3^- + H^+ \quad \Delta G^{0'} = +104.6 \text{ kJ} \cdot \text{mol}^{-1}$$
 (5)

and thus needs an external energy source to push this reaction to the right. Sustainable external energy sources can be either solar radiation (photofermentation) or electricity from, e.g., windpower, solar cells, or microbial fuel cells (electrohydrogenesis).

Acetate can also be favorably converted to methane by acetoclastic methanogens:

$$CH_3COO^- + H_2O \rightarrow CH_4 + HCO_3^- \quad \Delta G^{0'} = -31 \text{ kJ} \cdot \text{mol}^{-1}$$
(6)

All these metabolic conversions proceed under mild conditions, i.e., 30–80 °C and neutral to slightly acidic pH [11].

In the large body of BHP literature many different units are used for productivity. For the sake of comparison in this chapter the unit for volumetric hydrogen productivity (Q_{H2}) [mmol H₂L reactor⁻¹ h⁻¹] is used and [mol H₂ mol substrate⁻¹] for the hydrogen yield (Y_{H2}). Only the best results obtained so far have been gathered here to judge the order of magnitude of each BHP technology (Table 1). For detailed lists see the references to reviews mentioned below.

Table 1Comparative overviefar encountered among the var	Table 1 Comparative overview of the best obtained hydrogen yields (Y_{H2}) and maximum potential capacities of volumetric hydrogen productivities (Q_{H2}) so far encountered among the various biotechnological techniques available	ximum potential ca	pacities of volumetric h	ydrogen productivi	ies ($Q_{\rm H2}$) so
Process	Organism	Substrate	$\begin{array}{c c} Y_{\rm H2} & \\ & \text{mol} \ H_2 \cdot \text{mol} \ \text{subst}^{-1} & \\ & \text{mmol} \ \cdot L^{-1} \cdot h^{-1} \end{array} \end{array} \begin{array}{c c} \text{Reference} \end{array}$	$\max_{\text{mmol} \cdot L^{-1} \cdot h^{-1}}$	Reference
Direct biophotolysis	Chlamydomonas reinhardtii	H ₂ O	1	0.1-0.5	[12]
Indirect biophotolysis	C. reinhardtii	Starch	1	2.00	[13]
	Anabaena variabilis	Starch	I	1.68	[14]
Photofermentation fed batch Rhodobacter sphaeroides	Rhodobacter sphaeroides	DL-Malate	4.38	4.1	[15]
Mesophilic fermentation	Mixed culture on granular sludge	Sucrose	3.5	600	[16]
Thermophilic fermentation	Thermoanaerobacterium thermosaccharolyticum Glucose	Glucose	3.4–3.9	160	[17]
Electrohydrogenesis	Undefined consortia	Acetate (0.8 V) 3.8	3.8	5.2	[18]
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3 Hydrogen Production Processes

3.1 Biophotolysis

With five decades of biophotolytic hydrogen production, investigations are still strong and ongoing, whereby two different research lines have been explored, i.e., direct biophotolysis and indirect biophotolysis with both algae and cyanobacteria. However, the majority of studies have remained at lab scale, of which only a few have progressed to pilot plant scale. These studies on photosynthetic metabolism, strategies for improvements and photobioreactor (PBR) development have been discussed recently in dedicated reviews and book chapters [19–23].

3.1.1 Oxygenic Photosynthetic Microbes

Biophotolysis is the only process where eukaryotes (algae) and prokaryotes (cyanobacteria) are exploited in BHP. Yet the hydrogen-producing algae and cyanobacteria share quite similar photosynthetic constitutions and pathways to channel electrons to hydrogen production (Fig. 2).

There are differences (Fig. 2) and one of the most obvious is that cyanobacteria can use nitrogenase to produce H_2 under non-nitrogen fixing conditions according to the following reaction:

$$2 \mathrm{H}^{+} + 2 \mathrm{e}^{-} + 4 \mathrm{ATP} \rightarrow \mathrm{H}_{2} + 4 \mathrm{ADP} + 4 \mathrm{Pi}$$

$$\tag{7}$$

which is an energy-demanding reaction. Hydrogen is a byproduct under nitrogen fixing conditions:

$$N_2 + 8 H^+ + 8 e^- + 16 ATP \rightarrow 2 NH_3 + H_2 + 16 ADP + 16 Pi$$
 (8)

which is even more energy-expensive (fourfold) to gain H_2 and thus should be avoided.

Overall, hydrogen production rates observed with photosynthesis are relatively low (Table 1), especially for direct biophotolysis. Because oxygen irreversibly inhibits the hydrogenase, light-to-hydrogen conversion efficiencies are <0.1%, which is considered impractical for commercial use [24]. Indirect biophotolysis indeed increased the $Q_{\rm H2}$ by an order of magnitude (Table 1). Yet the conversion efficiencies remained below 1%. A major breakthrough to increase hydrogen evolution has been obtained through creating conditions of sulfur limitation [25] as a means to deactivate PS II and thereby preventing oxygen generation. As a consequence, the environment becomes anaerobic, which induces the synthesis of an [FeFe]-hydrogenase that combines electrons and protons from the low active PS II and storage products [26]. Nevertheless, less than 10% of photosynthesis capacity is channeled to hydrogen production because of light saturation [11]. To improve

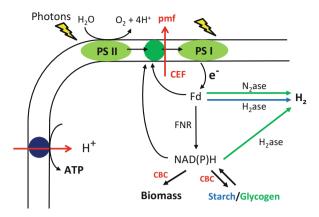


Fig. 2 Principle of direct and indirect biophotolysis in the oxygenic photosynthetic microbes. The major purpose of the photosystem II (PS II) in algae and cyanobacteria is to generate electrons through water splitting. These electrons are transferred via electron carriers in the electron transport chain to photosystem I (PS I) in the thylakoid membranes. PS I reduces the electron carrier ferredoxin (Fd), which is a cofactor for various enzymes. For direct hydrogen production, reduced Fd passes its electrons in algae to [FeFe]-hydrogenase (H₂ase) and in cyanobacteria to nitrogenase (N₂ase). Second, Fd can recycle the electrons in the electron transport chain around PS I (cyclic electron flow, CEF), which competes with hydrogen production during anaerobiosis. Finally, reduced Fd can donate its electrons to ferredoxin:NAD(P)⁺ oxidoreductase (FNR) to generate NAD(P)H. The latter can be involved in cyanobacteria in direct hydrogen production by passing its electrons to an [NiFe]-hydrogenase. NAD(P)H is also important for biomass formation and starch (algae) or glycogen (cyanobacteria) production by donating its electrons to the electron transfer chain to produce ATP via the proton motive force (pmf) or to the Calvin-Benson cycle (CBC), using ribulose 1,5-bisphosphate carboxylase/oxygenase (RubisCO) as the key-enzyme to fix CO₂. Indirect biophotolysis can take place in the dark through fermentation of starch (glycogen), whereby the electrons are carried via NAD(P)H to a hydrogenase. Blue arrows and text: algae only; green arrows and text: cyanobacteria only

 $Q_{\rm H2}$ further, researchers have looked into engineering better strains based on the understanding of the metabolism of photosynthesis and H₂ production.

Electrons liberated in PS II are distributed over at least three competing pathways, i.e., hydrogen production, cyclic electron flow (CEF), and the Calvin–Benson cycle (CBC) (Fig. 2). For direct biophotolysis, strategies to diminish CEF were indeed enhancing hydrogen production [27]. However, under direct biophotolysis conditions the CBC is essential for autotrophic growth [28], and thus deletion of this pathway might be lethal. Instead, it may be possible to lower the electron flux through the CBC by modifying the expression or engineering of RubisCO [26, 29]. Indirect biophotolysis relies on electrons being directed to storage product formation to enhance H₂ production. This was successfully accomplished in an engineered *C. reinhardtii* strain accumulating large quantities of starch [30]. Another approach for directing electrons to hydrogen production would be to engineer hydrogenases for higher affinities for Fd_{red} to better compete with the other pathways [31]. Likewise, introducing heterologous ferredoxins that show better affinities or protein engineering the interacting surfaces of the electron donor and acceptor are potential strategies for both algae and cyanobacteria [32]. Finally, making chimeric complexes between electron carriers and electron acceptors is a recent approach that resulted in successes only in in vitro systems, but similar fusions have shown in vivo successes only in *Escherichia coli* so far [32].

3.1.2 Photobioreactor

For the design of a PBR the light regime and light conversion efficiency are very important factors [33]. The reactor requires a large surface area to volume ratio for optimal light availability per cell in the reactor. Therefore, the choices for closed systems are usually tubular and flat-panel reactors, and for open systems the pond or pool configuration. In the case of H₂ production, it is obvious that one should use closed, gas-tight systems to capture this gaseous product. For industrial-scale indirect biophotolysis a two-reactor in tandem system is likely to be used. As hydrogen production is disconnected from growth and oxygen production, the latter can take place in open systems, of which the raceway is a long-time favorite [22]. This system allows the best conditions for growth and carbon storage production and fewer variables need to be controlled (e.g., temperature and mixing conditions). To speed up growth, active supply of CO_2 into the liquid is required for meeting the carbon demand and maintaining a correct pH. Grown cells are subsequently centrifuged and pumped into the second, closed reactor and kept under sulfur deprivation, allowing the storage products to be fermented to H₂. For proper operation of the closed process it is essential to monitor many variables, including flow rates, pH, dissolved oxygen tension (DOT), H₂, and sulfur content. Still, outdoor tests with C. reinhardtii reached Q_{H2} of only about 0.024 mmol H_2L^{-1} h^{-1} [34], whereas A. variabilis reached productivities as high as 1.68 mmol H₂L⁻¹ h⁻¹ (Table 1). In theory, indirect biophotolysis leads to about 40% of the energy efficiency from light to H_2 of direct biophotolysis [35]. This is because of (1) more steps being involved to extract the captured energy, and (2) significant amounts of ATP are required for the nitrogenase (cyanobacteria only). Still, it more than compensates for the losses of direct biophotolysis with its inherent inhibitory nature of oxygen.

Because light conversion efficiencies tend to decrease at higher light intensities as a result of light saturation of the photosynthetic apparatus, light should be diluted by distribution over the entire reactor volume. Adequately mixing the culture therefore becomes essential to expose the cells only briefly to the light, plus it avoids sedimentation and nutrient gradients.

Because biophotolysis requires large surface areas, a detailed cost analysis is of the utmost importance to minimize material and operation costs. A strategic location of PBRs is part of this, as factors such as light environment, climate, land space, and availability of water should be considered. For upscaling, modular design is the most effective way to increase surface area, bringing flexibility of handling to the system, and minimizing efforts for mixing.

3.1.3 Conclusions and Challenges

The most crucial parameter of all photosynthetic processes is the photon conversion efficiency. Further, direct biophotolysis with oxygenic phototrophs is not a viable commercial option as the produced oxygen inhibits the hydrogenases. Therefore – next to sulfur deprivation – indirect biophotolysis is the best strategy to produce H₂, but requires a more complex reactor configuration and process operation. Interestingly, hydrogen production via direct biophotolysis can be further improved using designed co-cultures of the oxygenic photosynthetic microorganism with another microorganism that removes oxygen through respiration. For instance, co-cultivation of *C. reinhardtii* with *Bradyrhizobium japonicum*, a symbiotic rhizobium of the soybean *Glycine max*, resulted in improved Y_{H2} and 14-fold higher Q_{H2} [36]. This is an interesting field which needs to be further explored.

At present there is great uncertainty as to what scaling effects lie in store when progressing to pilot scale, as current calculations are based on data gathered from lab-scale experiments. As large surface areas are required for PBRs, because of low photon conversion efficiencies, it involves high costs for investment (material and land area) and operation. Yet, for further development of this BHP, abundant pilot-scale experience is required.

3.2 Photofermentation

The advantages of purple non-sulfur bacteria (PNSB) are (1) they do not produce oxygen, (2) they convert a broad variety of organic substrates, and (3) they harvest photons at a wide light spectrum (300–1,000 nm). Photofermentation has been extensively investigated with synthetic media, various organic waste streams, hydrolysates, and effluents from dark fermentations (DFE), in both indoor and outdoor situations, and was recently reviewed [21, 37]. Many different waste streams of the food industry, such as dairy food, molasses, olive mill waste (especially in the Mediterranean), and tofu (especially in Asia), can be directly converted by PNBS using light as an external energy source. The choice of feedstock is generally strain dependent, meaning that a screening for an adequate species needs to precede the optimization of the fermentation process. Still, many biological and technological parameters need to be optimized to arrive at a sustained process, and are briefly discussed below.

3.2.1 Feedstock

Most studies have been performed using artificial media, partly to optimize the system and partly to determine possible maximum productivities and yields without complications associated with complex feedstocks. One of the important

parameters of the feedstock is the carbon to nitrogen ratio (C/N ratio). It is essential that the concentration of the N-source is low enough to avoid repression of expression levels of nitrogenase. Ammonium is a strong inhibitor, but glutamate appeared to be an adequate alternative. A C/N-ratio of 25 for a feedstock containing mainly acetate and glutamate resulted in improved productivities and vields [38]. However, to reduce costs, it is essential to find cheap replacements for glutamate, most probably by using smart combinations of waste streams which are complementary in nutrients. Many feedstocks are short in particular nutrients, such as iron and molybdenum, which need to be added for optimal functioning of nitrogenase and proteins of the electron transport chain. In addition, the buffer capacity needs to be high enough to keep the pH between 6.5 and 8.0. This is of particular importance because it is very difficult to control the pH in large surface area bioreactors. Most probably the buffer capacity can best be increased with bicarbonate as phosphate is not a sustainable solution. However, this needs to be investigated as it might lead to higher CO₂ concentrations which can become inhibitory [39].

Even though PNSB can theoretically convert all 24 electrons in glucose to H_2 , they prefer organic acids [40]. Moreover, in practice PNSB reach only a fraction of this maximum yield because of excretion of intermediates [41].

Raw feedstocks and hydrolysates are not transparent and contain particles that absorb precious light in the photobioreactor. For instance, the light penetration into the reactor to a depth of 1 cm is 51% for molasses dark fermentation effluent (DFE) compared to 89% for a clear artificial medium [42]. In addition, the absorption spectrum of the feedstock should not overlap too much with that of the PNSB. Therefore, a pretreatment step maybe required, such as filtration or decolorization. Clay treatment is a promising method as it removes the majority of light absorbing compounds though hardly affecting the preferred compounds [43]. Finally, the feedstock should be kept as anaerobic as possible. Oxygen does not kill the PNSB, but shifts its metabolism and thus decreases the hydrogen production rate and yield.

3.2.2 PNSB Strains

As in cyanobacteria, hydrogen production is catalyzed by a molybdenum nitrogenase (Mo-N₂ase), which is abundantly present in the cytoplasm, as a compensation for its slow reactivity (electron turnover ~5 s⁻¹). The latter explains its rate of H₂ production (approx. 1.3 mmol H₂ mg protein⁻¹ min⁻¹) being one order of magnitude lower than for hydrogenases, and matching the Q_{H2} of the hydrogen-utilizing oxygenic phototrophs [40]. Nitrogenase is expressed when the soluble N-source (NH₄⁺) is below a certain critical concentration. In the presence of N₂ the Mo-N₂ase catalyzes the fixation of this gas molecule into ammonia, thereby producing hydrogen as a byproduct (8), but under non-fixing conditions of N₂ the energy demand, as with cyanobacteria, for hydrogen production by Mo-N₂ase is fourfold lower (7).

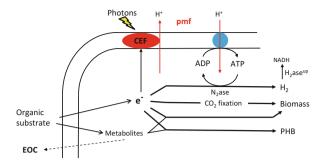


Fig. 3 Principle of photofermentation metabolism. Organic substrates donate electrons (e^-) in a pool of reductants, which are used for several purposes. (1) Electrons transferred to nitrogenase are converted together with protons to H₂, a reaction that requires ATP, making this reaction, in contrast to hydrogenases, quite irreversible (7). However, H₂ can partly donate electrons to NADH by an uptake hydrogenase (H₂ase^{up}). (2) Electrons together with light – in a cyclic electron flow (CEF) in the electron transport chain in the cell membrane – can create a pmf to enable ATP production. (3) Electrons are used for producing biomass via CO₂ fixation in the CBC and to some extent to produce polyhydroxybutyrate (PHB) for storage of carbon and electrons. Part of the organic substrates is C-source for biomass, PHB production, and excreted organic compounds (EOC). If the fermentation process is allowed enough time the EOC are taken up again and consumed [44]

Genetic modification has been another approach [23], in addition to determining optimal environmental conditions.

Several genetic engineering strategies have been carried out for improving hydrogen yields and productivities (Fig. 3), i.e., (1) removing the uptake hydrogenase, (2) removing the CBC pathway, and (3) increasing the expression of the proteins involved in directing electrons to nitrogenase and overexpressing the latter. Knocking out of the gene (Hup) coding for the uptake hydrogenase improved hydrogen production by Rb. sphaeroides as tested indoors in an artificial medium [45]. In addition, one of the highest $Q_{\rm H2}$ (approx. 2 mmol H₂L⁻¹h⁻¹) with a $Y_{\rm H2}$ of 3.1 mol H₂ mol acetate⁻¹ was measured for the *Rb. capsulatus* hup⁻ mutant on DFE of molasses in an outdoors flat panel reactor [46]. Deleting the RuBisCO genes in a Rhodopseudomonas palustris, possessing no uptake hydrogenase and containing constitutively expressed nitrogenase, indeed improved $Y_{\rm H2}$ [44]. However, it was more effective for succinate and butyrate (both twofold increase) as substrates than for acetate (only 1.3-fold increase), because of the metabolism of the former two substrates being connected to a higher CBC flux than for acetate. Conveniently, the constitutively expressed nitrogenase made growth and hydrogen production possible in the presence of NH_4^+ [47]. Overexpressing the Rnf complex in *Rb. capsulatus* [48] and NifA, encoding the specific transcriptional regulator of all *nif* genes, in *Rb*. sphaeroides [49] did improve H₂ production. The former study succeeded in increasing the electron flow to nitrogenase as it was rate-limiting in the wild type. In the latter study the expression of nitrogenase was made constitutive and perhaps increased its activity, whereby the H_2 production increased by 20%.

3.2.3 Light Radiation

Even though the majority of studies have been carried out indoors with artificial light, for cost-effective operation photobioreactors should be outside using sunlight. The major results of a wide selection of these studies are listed in recent reviews [21, 37]. So far, only a few studies have been performed outdoors, where additional issues affect sustained operation: (1) day and night rhythm, (2) temperature, and (3) light intensity. As sunlight is the light source, the culture needs to adjust to the day-night regime. Indeed, delay in growth and H₂ production for more than a week has been observed for outdoor conditions [50]. Second, sunlight contains infrared light and the biochemical reactions produce heat, and hence cooling is required to keep the temperature between 20 °C and 45 °C. This cooling is either accomplished internally [22] or by sprinkling water on the outer surface [36], although the latter may introduce cracks in the panels depending on the material.

3.2.4 Bioreactor and Operation Conditions

To allow as much light penetration per surface area, the best reactors are either of the tubular or flat panel type. Both types of reactors' configuration and operation have been discussed in detail [22]. The limitations of each reactor type for photofermentation are similar to those of biophotolysis. Light penetration is one of the most important parameters to gain high hydrogen yields, and therefore, the diameter of the tubular reactor should not be too big. To receive similar portions of light, high recirculation can be applied, which is also an appropriate way of mixing the culture [37].

High organic acid concentrations have a detrimental effect on the start up of the photofermentation process. Therefore, the substrate concentration requires dilution, which increases the water demand even though part of the water can come from recirculation of treated wastewater from the entire process. After a lag phase growth starts without hydrogen evolution, and once the culture reaches a critical mass, hydrogen production is observed. Optimal production is seen with a cell density of 0.5–0.7 g DW L⁻¹ [51] and concentrations of 30–40 mM acetate [52], beyond which hydrogen production activity may decline again. Therefore, it is also important to regulate the optimal cell density for sustained operation.

3.2.5 Conclusions and Challenges

Comparison between different feedstocks revealed that PNSB prefer short-chain organic acids, particularly acetate, with which the highest yields and productivities are achieved [37]. This is an appropriate property for considering this process as a process step in tandem with the DF process. The best procedure would be to use a

combination of mutations in one strain to maximize the electron flow in the cell to nitrogenase and preventing H_2 being consumed.

The photofermentation process requires rigorous control (including light penetration, pH, temperature, substrate concentration, adequate mixing in reactors with high ratio of surface area to volume, and cell density). The optimum temperature of the process for PNSB is 30–35 °C [53], and consequently cooling is often required for much of the day. Interestingly, there are moderate thermophilic PNSB growing at 40–45 °C [54], but up till now they have not been tested for H₂ production. It would be of interest whether these thermophiles may give higher productivities and yields.

3.3 Electrohydrogenesis

Biocatalyzed electrolysis, as performed in microbial electrolysis cells (MECs) or bio-electrochemical systems (BESs), is the most recent technique applied to renewable hydrogen production [55, 56]. It is a variant of the microbial fuel cell (MFC), but, instead of producing electricity, biochemical conversion takes place through addition of a low voltage from an external power source. In general, similar to conventional batteries and water electrolysis cells, MECs consist of two chambers separated from each other by a semi-permeable membrane to prevent diffusion of hydrogen to the anode chamber. An MEC needs to be completely anaerobic as oxygen would interfere with either chamber. In principle, microorganisms oxidize organic compounds in the anode chamber, thereby transferring electrons to the anode. Gaseous carbon dioxide leaves the anode chamber and the protons diffuse through a cation exchange membrane (CEM) to the cathode where, together with the electrons supplied by the cathode, they form hydrogen (Fig. 4).

3.3.1 Electrochemistry

A small input of electrical energy is required to accomplish the endothermic conversion of acetate under anaerobic conditions (3). The upper limit of the electromotive force (E_{EMF}) of the MEC is set by the half reactions at the electrodes:

$$E_{\rm EMF} = E_{\rm CAT} - E_{\rm AN}$$

In theory, 0.14 V is adequate for H_2 production through biocatalyzed electrolysis of acetate. This is according to the equilibrium potentials for the two half reactions, i.e., oxidation of acetate (1 mol L⁻¹) and proton reduction. Thus, the supplied electricity enables the conversion of, for instance, acetate at the anode:

$$CH_3COOH + 2H_2O \rightarrow 2CO_2 + 8H^+ + 8e^- \qquad E^{0'} = -0.28V$$
 (9)

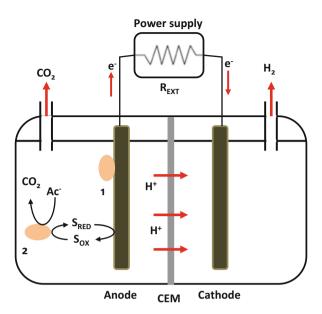


Fig. 4 Principle of the microbial electrolysis cell (MEC). Through oxidation of organic compounds (e.g., acetate Ac⁻) microbes transfer electrons to the anode via (1) direct contact or (2) indirectly by an electron shuttle (reduced shuttle, S_{RED}). The shuttle is reoxidized at the anode and returns back into the culture (S_{OX}). The protons (H⁺) diffuse through a cation exchange membrane (CEM) to the cathode where, together with the electrons from the cathode, it is converted to hydrogen. As the anodic reduction potential is higher than the cathodic one, a small voltage must be applied to drive the reaction. The power supply possesses a certain resistance (R_{EXT}) which contributes to energy loss

Together with the electrons of the external power source, the protons are converted to hydrogen at the cathode:

$$8 \,\mathrm{H}^{+} + 8 \,\mathrm{e}^{-} \to 4 \,\mathrm{H}_{2} \qquad \mathrm{E}^{0'} = -0.42 \,\mathrm{V}$$
 (10)

In practice, a higher voltage is required because of (1) the electrons being partly consumed by the bacteria for their growth and maintenance requirements, (2) the ohmic resistance of the electrochemical systems, and (3) the overpotentials of the electrodes. Hydrogen production is usually observed at the cathode at a voltage of >-0.2 V, corresponding with an applied voltage of at least 0.22 V instead of 0.14 V.

Ohmic voltage losses in MECs are determined by (1) the resistance to electron flow through electrical conductors (electrodes and external circuitry), (2) resistance to ion flow through ionic conductors (electrolyte and membrane), and (3) the reactor size and spatial configuration [57, 58]. Reducing electrode spacing, increasing electrolyte conductivity, and choice of the electrode material with low resistivity are therefore pivotal. Even more important, removing the membrane and turning the MEC into a single chamber has a most profound effect on the ohmic loss [18].

Electrode overpotentials in MECs are related to (1) activation losses, (2) coulombic losses, and (3) concentration losses [57]. To overcome activation energy of a redox reaction, additional energy is required. These activation losses are inherent to the mode of transfer of electrons to or from a substance reacting at the electrode surface (see below). To minimize activation losses the catalyst reaction kinetics should be improved together with increasing the operating temperature and increasing surface areas [57–59]. Concentration losses are related to ionic transport between anode and cathode, and when considering protons, the pH is of utmost importance. Most processes use bacteria that ferment optimally at neutral pH, but at the anode where proton formation is high the pH might drop several units. Likewise, at the cathode, conversion of the protons to H₂ increases the pH to 11 [60]. At both electrodes, therefore, steep pH gradients may exist, which contribute to overpotentials. This can be prevented by enforcing the buffering capacity of the feedstock [61].

3.3.2 Bacteria Involved

The bacteria that transfer electrons to the anode are called electrigens and their mode of transfer is either direct or indirect. Direct electron transfer is accomplished by cells attached to the anode via (1) outer membrane c-type cytochromes and (2) nanowires. The dominating bacterial species attached to the anode surface are Gram-negatives belonging to the phylum Proteobacteria [62], possessing c-type cytochromes in the outer cell membrane. The connection of this cytochrome with external electron transfer was proved by $omcS^-$ mutants (deletion of one of the genes coding for outer membrane cytochromes) showing reduced current production [63]. Pili type IV are relatively big protein filaments (4–5 nm diameter and 20 µm long) and have been recognized as a means of cell-to-cell communication. These pili effectively function in biofilms as distributors and dissipaters of electrons, hence the name 'nanowires.' These nanowires enable electrons to be transferred from biofilms as thick as 75 µm to the anode [64].

Indirect electron transfer uses soluble exogenous mediators or electron shuttles that get reduced by the electrigen and diffuses to the anode where reoxidation takes place (Fig. 4). These shuttles are organic compounds which are either produced by the electrigens (e.g., riboflavins [65]) or can in principle be added to the anode culture (e.g., humic acids [66]). However, because of delaying diffusion processes, these shuttles introduce unnecessary energy losses to the system, and thus are not a preferred option for cost-effective MECs [67].

3.3.3 Calculating Efficiencies of the System

The conversion of acetate to H_2 is mediated by a voltage over two electrodes, according to (not considering the CO₂ formation)

$$1 \operatorname{Acetate} \xrightarrow{(1)} 8 \operatorname{H}^{+} + 8 \operatorname{e}^{-} \xrightarrow{(2)} 4 \operatorname{H}_{2}$$
(11)

so that two new efficiencies are introduced: (1) coulombic efficiency and (2) cathodic efficiency. The coulombic efficiency can be influenced by, e.g., the presence of microorganisms which can consume the produced hydrogen, such as methanogens. This is often the case when working with undefined microbial consortia and applying too low a voltage to the system [18]. In addition, coulombic losses are also produced by bacteria using part of the electrons for growth and maintenance requirements. Therefore, a balance should be found between bacterial growth and electrode potential for optimal performance of the system.

The hydrogen productivity is proportional to the volumetric current density (I_v) and the cathodic hydrogen recovery (r_{CAT}) :

$$Q_{\rm H2} \approx I_{\rm v} \cdot r_{\rm CAT}$$

and the hydrogen yield is proportional to the current (I):

$$Y_{\rm H2} \approx I$$

Because $V = R \cdot I$, it is obvious that the system becomes more efficient the lower the overall resistance.

The overall energy recovery of the system (η_{TOT}) is estimated as a ratio of the energy content of hydrogen produced (W_{H2}) and the energy added to the system, i.e., energy of the converted substrate (W_{S}) and the energy of the power source (W_{P}):

$$\eta_{\mathrm{TOT}} = W_{\mathrm{H2}}/(W_{\mathrm{P}} + W_{\mathrm{S}})$$

3.3.4 Factors Affecting Efficiency

Optimal performance of an MEC depends on a combination of parameters: (1) applied voltage, (2) electrode quality and surface area, (3) solution conductivity, (4) microbes, (5) substrate, and (6) cation exchange membrane (CEM). Each of these parameters are briefly discussed below.

1. The minimum voltage necessary is 0.14 V as it is the difference between the two half reactions (9) and (10). However, a voltage of at least 0.22 V is necessary in practice to overcome resistance in the system, but higher voltages up to 0.7 V has

been seen to increase the Q_{H2} [18]. All in all, the potential remains significantly below the value for electrolyzing water (1.6 V). Moreover, it should be noted that too high applied voltages can irreversibly damage biofilms, resulting in declining efficiency of the system [18].

- 2. Electrodes should have several qualities, including possessing high conductivity and high specific surface area, and should be non-corrosive, non-fouling, inexpensive, easy to manufacture, and scalable [59]. Both carbon and graphite electrodes meet the majority of these requirements, and are especially used as the material for the anode. To increase the surface area, brush-type electrodes are now the regular choice [18]. Graphite-based anodes require heat treatment prior to use as it leads to faster start up. For cathodes usually platinum electrodes are used in lab-scale experiments, but that would make the MEC technology too expensive for scaling up. Fortunately, microbial bio-cathodes have been developed that successfully catalyzed hydrogen production [68]. However, these cathodes have low cathodic hydrogen recovery yields (21%) and maximum hydrogen productivities are in the order of 0.067 mmol H₂L⁻¹ h⁻¹.
- 3. Increase of the solution conductivity improves hydrogen production, but only to a certain limit as high values are detrimental to microbial activity [69]. Call and Logan [18] showed that increasing the solution conductivity increased the hydrogen production rates but decreased the total energy recovery. Clearly, an optimum should be determined here for each system at hand.
- 4. The majority of MEC studies mention the use of undefined microbial consortia, usually originating from sediments or wastewater treatment, leaving it up to a selection process as to which bacteria attach to the anode [55]. Thus far, pure culture studies were mainly performed with *Geobacter sulfurreducens* [56]. Interestingly, both options resulted in similar H₂ production rates and recovery yields. So far, no studies have been carried out to select better microorganisms. Most researchers remain with undefined consortia because of several advantages: (1) it improves system robustness, (2) no need to apply aseptic techniques against contaminations, and (3) greater potential for digesting a broader palette of organic compounds. However, care should be taken to avoid methanogen activity as it may remain persistent in the system once it has established itself [70]. To minimize methanogenic activity, several strategies can be followed, such as exposing the reactor to air between feeding cycles or applying polarity reversal at higher applied voltages for a short time [18, 70, 71].
- 5. Several MEC systems fed with different organics from sugars to fatty acids have been studied and a selection of the results is discussed in a review [56]. From these studies it became clear that acetate is the preferred substrate, as demonstrated by H₂ recovery yields >91% [72] compared to recovery yields of 10–28% with wastewater as substrate [73]. Note that for a high productivity the chamber should be well mixed for an optimal substrate flux to the biofilm, reducing diffusional gradients. This might add to energy-demanding mixing devices.
- 6. The membrane is traditionally applied coming from electrolysis of water, where the production of H_2 and O_2 should be kept separated. However, experience with

 H_2 production in MECs revealed leakage of H_2 at the anode [55], indicating the fallible nature of the membrane. Furthermore, membranes hinder proton diffusion to the cathode, adding resistance to the system. Finally, membranes create a pH gradient across the membrane leading to substantial potential loss [74]. Therefore, removing the membrane altogether might improve operation. Indeed, the first studies with a single chamber MEC revealed a more than doubling of the hydrogen production rates at applied voltages of 0.3–0.8 V (Table 1, [18]), obtaining similar or higher hydrogen recoveries and higher energy recoveries. In addition, placing the electrodes close to each other meant that pH gradients were non-existent, adding to a lower ohmic loss. Thus, simplifying the design of MECs by removing the membrane is a way forward to cost-effective H_2 recovery. However, because H_2 is mixed with CO₂, a gas upgrading step is required.

Finally, performance optimization of MECs needs to take place. The challenge is to fine-tune the system pertaining to the type of substrate and microbial consortia applied.

Thus the overall actual energy requirement of the system (E_{MEC}) can be estimated [57]:

$$E_{\text{MEC}} = E_{\text{EMF}} - \sum (\eta_{\text{A}} + |\eta_{\text{C}}|) + I\left(\sum R_{\Omega}\right)$$

with η_A the sum of contributions to the overpotential of the anode, η_C the sum of contributions to the overpotential of the cathode, and IR_{Ω} the ohmic loss (R_{Ω} all the resistances in the system).

3.3.5 Conclusions and Challenges

Hydrogen production with MECs has undergone fast development in the last decade and a myriad of studies have demonstrated its potential to become an efficient and reliable technology. The knowledge obtained of MEC technology, including the microbiology and reactor configuration, can soon lead to real applications. Yet two major challenges are to be met in the near future before scaling up, i.e., low-cost cathode material and directions how to increase the $Q_{\rm H2}$. The essential challenge is to find a solution for the expensive platinum cathode. Fortunately this expensive metal can be replaced by low-cost stainless steel and nickel alloys without loss in performance [75]. New electrodes have become available, consisting of combinations of materials (metals and carbon), although their manufacturing might be too costly for now [76]. The second major challenge, increasing $Q_{\rm H2}$, can be met by optimizing MECs for high current densities with low overpotentials and low ohmic losses. This can be partly achieved by selecting improved anodic biofilms to enhance microbe–electrode interaction related to electron transfer [77].

Tests with the first MEC pilot scale (1 m^3) has revealed a longer initiation time to establish biofilms on the anode (~60 days) and maximum gas production was in the order of 0.32 mmol L⁻¹ h⁻¹, although most of this was methane [78]. Even though this first reactor consisted of up-to-date technology (containing 24 modules, immersing brush anodes, and stainless steel cathodes), it again underlines the pivotal role of troubleshooting. It has been revealed that at a larger scale the operation conditions are crucial, especially at start up to initiate proper development of the microbial population.

Finally, both a thorough LCA and techno-economical evaluation is urgently required to determine the best options of this technology and how to implement it efficiently into other systems.

3.4 Dark Fermentation

About 73% of the research on dark fermentation (DF) has been carried out with mesophilic bacteria [79], whereas thermophilic DF has been researched to a lesser extent. Yet both share common process parameters that similarly affect the fermentation, such as partial hydrogen pressure (P_{H2}), pH, substrate concentration, and composition of the feedstock.

The P_{H2} is a key parameter as high hydrogen concentrations limit its own production because of a thermodynamic constraint (for the thermodynamics of hydrogen formation the reader is referred to reviews [80, 81]. If hydrogen is not removed effectively from the broth it easily accumulates at up to 12–70 times the equilibrium concentration because of liquid-to-gas mass transfer limitations [82]. As a consequence, the intracellular NADH/NAD⁺ ratios rise, which shifts metabolism toward other reduced end-products rather than H₂ (Fig. 5) [24].

At the industrial scale, removal of H_2 using an inert gas (N₂) or CO₂ is not an option as it dilutes the H_2 gas, which drives up gas upgrading costs. In addition, CO₂ leads to acidification in the culture because of bicarbonate formation. As a consequence, more caustic agent is required to correct the pH. This unnecessarily increases the osmotic potential, thereby limiting hydrogen production [83]. Even though DF has been observed over a wide pH range [84], a slightly acidic pH (6–7) appears to be optimal for thermophilic H_2 production [85].

Increasing the substrate concentration is important for a cost-effective process, as relatively less water is required and it contributes to higher Q_{H2} . However, instead it has been observed that higher sugar concentrations led to decreases in Q_{H2} which can be because of the limitation of other nutrients, such as iron [86], or critical osmotic potentials [87].

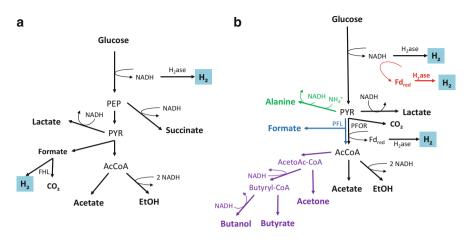


Fig. 5 Principle of hydrogen metabolism of dark fermentation. A variety of fermentative pathways exist because of facultative (a) and strict anaerobic (b) hydrogen producers. The common route for hexose metabolism is the Embden-Meyerhof pathway (EMP), although several hyperthermophilic archaea and bacteria employ both EMP and the Entner-Doudoroff pathway. (a) Optimal H₂ production in facultative anaerobes is via a hydrogenase (H₂ase) reoxidizing NADH combined with formate hydrogen lyase (FHL) which includes an [NiFe]-hydrogenase, thus producing CO_2 and acetate as by-products. (b) Strict anaerobic mesophiles have several catabolic pathways in common with the thermophiles (black arrows). Both possess pyruvate ferredoxin: oxidoreductase (PFOR) to catalyze the oxidation of pyruvate to acetyl-CoA (AcCoA), thereby delivering the electrons to ferredoxin. H_2 is produced via NADH and reduced ferredoxins (Fd_{red}) donating electrons to [FeFe]- and/or [NiFe]-hydrogenases. Thermotoga maritima contains a bifurcating hydrogenase using NADH and Fd_{red} simultaneously [88] (given in red). Strict anaerobic mesophilic hydrogen producers also possess other pathways, leading to less efficient hydrogen production (purple arrows). Among the thermophiles, Thermotoga species and Pyrococcus furiosus can also form and excrete alanine (given in green). Caloramator celer possesses pyruvate formate lyase (PFL) besides PFOR producing formate instead of H₂ and CO₂ [89] (given in *blue*). Depending on the microorganism, the alternative pathways to reoxidize NADH occur during conditions that create redox imbalances in the cell (leading to products such as succinate, lactate, ethanol, butanol, butyrate, acetone, alanine, and/or formate). Abbreviations: PEP phosphoenolpyruvate, Pyr pyruvate, Ac-CoA acetyl-CoA, EtOH ethanol

3.4.1 Mesophilic Fermentation

The biggest advantage of mesophilic DF is the capacity to reach very high volumetric hydrogen productivities (100–600 mmol $H_2 L^{-1} h^{-1}$). Unfortunately, they are accompanied by relatively low Y_{H2} (<2.5 mol H_2 mol glucose⁻¹) (Table 1) [16] because of production of various other reduced byproducts (Fig. 5). For practical reasons, studies on mesophilic DF usually use undefined cultures as inocula originate from wastewater treatment, compost, or soil [79] (for a list of results see [21]). All these ecosystems contain both facultative and strict anaerobic hydrogen producers, often belonging to enterobacteriaceae and clostridia [84]. Mesophilic dark fermentations are relatively cheap and simple to operate with low or no contamination control, are very robust, and can take broad sources of feedstock [90]. However, undefined inocula contain undesirable metabolic types such as methanogens. Therefore, a pretreatment of these inocula, such as acid shock or heat treatment, is carried out to minimize methanogenic activity. Reducing the HRT is an even better strategy to trim microbial diversity in the culture and clearly has been shown to increase the hydrogen yield [91]. Moreover, besides methanogens, with their low specific growth rates (0.017–0.02 h^{-1}), propionic acid bacteria are also removed, whereas hydrogenic bacteria remain [92, 93].

In the fermentation of sugars there are many by-products formed as NADH reoxidation is easily diverted from hydrogenase to other pathways (Fig. 5). To maximize NADH oxidation via the hydrogenase, the most practical solution is to remove hydrogen effectively from the culture broth. In the case of using pure cultures, knockouts of genes of competing pathways through metabolic engineering is an interesting option, which has indeed been shown to increase hydrogen production [94, 95].

3.4.2 Thermophilic Fermentation

Among thermophilic hydrogen production, three subclasses can be distinguished: moderate thermophiles (50 °C $< T_{opt} < 64$ °C), extreme thermophiles (65 °C < T_{opt} < 79 °C), and hyperthermophiles (T_{opt} > 80 °C). The interest in thermophilic hydrogen production has increased in the last decade as there are several advantages attached to this process compared to mesophilic fermentation. Many thermophiles have been described to consume a wide range of sugars, including hexoses, pentoses, oligosaccharides, and polysaccharides such as cellulose and pectin (for extensive lists see [81, 96, 97]). According to a technoeconomic evaluation, additional heat demand required for thermophilic DF did not incur significantly higher costs compared to mesophilic DF [98]. Instead, the production cost of DF is largely influenced by (1) the cost of media ingredients and (2) low substrate concentrations [98]. Yeast extract and phosphates are the most expensive components in the medium for which cheaper substitutes should be tested such as manure and urine. Alternatively, there are hydrogen producers that do not require a rich medium, as they can synthesize all amino acids and nearly all B vitamins [99]. A solution to using higher sugar concentrations is to apply osmotolerant strains, obtained through genetic engineering or evolutionary adaptation, which can stand higher substrate and product concentrations [100].

For an optimal DF process, an ideal hydrogen producer would be needed possessing superior properties, including (1) generating hydrogen at high Q_{H2} and Y_{H2} , (2) the ability to degrade a wide variety of biomass, (3) tolerating high sugar concentrations and fermentation products, (4) resisting inhibitors in the feedstock, (5) minimum requirement for a non-complex medium, (6) tolerating oxygen, and (7) easy to engineer genetically. However, so far none of the investigated organisms completely fulfil all these criteria, but thermophilic species of *Clostridium*, *Caldicellulosiruptor*, and the order of Thermotogales come very close, and, not surprisingly, are the most studied [81, 85, 101–104] in addition to *Cl. thermocellum*

[105]. Interestingly, the extreme thermophilic *Caldicellulosiruptor* species can degrade celluloses at the highest temperature so far found [106]. Working at higher temperatures lowers the chance of contamination, enabling one to work with pure cultures, and eliminates cooling of pretreated biomass. Another advantage of thermophilic hydrogen producers is the formation of less different by-products (Fig. 5). Thus, often only acetate is produced together with hydrogen near maximum theoretical yields (4 mol H_2 mol hexose⁻¹) under ideal growth conditions. Only under high P_{H2} or high osmolalities are reduced by-products such as lactate and ethanol produced [107]. Lactate formation is accompanied by less optimal growth and H₂ production and might not only be regulated by the redox ratio (NADH/NAD⁺) but also by the energy status of the cell [108]. As several hydrogenic thermophiles are often isolated from terrestrial hot water springs with lignocellulosics as their primary substrates, they have adapted to low sugar concentrations and low osmolalities in general. Instead, they express a vast array of glycoside hydrolases to grow on (oligo)saccharides released during the ratelimiting breakdown of (hemi)celluloses. For that they adopt one of two strategies: either via secretion of exo hydrolases (e.g., Caldicellulosiruptor and Thermotoga spp.) or via a cellulosome attached to the outer cell surface (*Cl. thermocellum*) [109, 110].

3.4.3 DF Bioreactors

At lab scale the suspension culture in CSTR with sparging N₂ is the preferred system for fundamental research on hydrogen metabolism and factors influencing the Y_{H2} and Q_{H2} . However, this system has an upper limit for Q_{H2} of approximately 20 mmol $H_2 L^{-1} h^{-1}$, but can be increased threefold by increasing the cell density through immobilization [111]. Still, for an economically feasible process the rate should be an order of magnitude higher. The strategy foreseen to improve production yet keeping the operation costs low is based on increasing cell retention, using recirculation fluxes instead of sparging gas, and stirring to improve liquid-to-gas mass transfer rates. For that purpose, other bioreactor systems have been tested such as the up-flow anaerobic reactor (UA) [17], trickling filter [112], packed bed reactor [113], anaerobic sequencing blanket reactor [114], and membrane reactor [115]. These reactor types are further discussed in more detail elsewhere [116]. The most promising results obtained so far were obtained with the thermophile, Thermoanaerobacterium thermosaccharolyticum strain, forming biofilms on granular sludge in a UA reactor [17] (Table 1). However, granular sludge, originating from wastewater treatment, might give rise to contamination from hydrogenotrophic methanogens. This can be avoided by using other appropriate carrier material such as porous glass beads, as recently reported [117].

For optimizing the fermentation process it is important to avoid nutrient limitations, and consequently a feedstock needs to be supplied well-balanced in its elemental composition. Nearly all lignocellulosic-based feedstocks are low in vital elements such as nitrogen, phosphorus, sulfur, and trace elements. Therefore, nutrients need to be added for allowing unlimited growth of the hydrogen producers. In lab-scale experiments yeast extract is often used, but this rich nutrient source is too costly for industrial application [98]. Cheap alternatives, such as manure, urine, and whey, need to be tested in combination with the carbon-rich feedstock.

3.4.4 Conclusions and Challenges

There are two choices of hydrogenic bacteria, either mesophiles or thermophiles. The practical advantage of mesophilic facultative anaerobes is a less stringent application of anaerobic conditions, making the process less expensive than thermophilic DF. Furthermore, if the feedstock is of low-grade organic waste, then it may be better to opt for high $Q_{\rm H2}$. However, thermophilic DFs operating at \geq 70 °C provide 'pasteurization conditions,' and thus are less inherent to contaminations (e.g., methanogens) and produce an effluent containing a smaller palette of by-products which complements most appropriately with the second process (either photofermentation or electrohydrogenesis). In addition, thermophilic DF leads to higher yields, which offers a wider choice of feedstocks from cheap waste to more expensive energy crops.

The biggest challenge for thermophilic DF is to increase the Q_{H2} by an order of magnitude to make it into a cost-effective process. The best way to tackle this might be a combination of several strategies: (1) (artificially) increasing cell densities (biofilm), (2) elevating osmotolerance (evolutionary adaptation), (3) designed co-cultures, and (4) applying an appropriate bioreactor configuration. These reactors should possess a proper manner of H₂ removal, thus excluding sparging gases to avoid expensive gas upgrading equipment. High cell densities of osmotolerant strains provide the solution for using high feed concentrations to reduce costs from water consumption and reactor material. Interestingly, applying designed co-cultures of two or more species, instead of pure cultures or undefined consortia, has been shown to create synergies based on complementary substrate utilization [118, 119], O₂ scavenging [120], extending optimal process conditions [121], kinship relation [122], and biofilm formation [123]. Finally, the ability to degrade lignocellulosic biomass either untreated, as recently shown for *Caldicellulosiruptor* species [124, 125], or in defined co-cultures [116], opens up new possibilities to explore whether consolidated bioprocess can be an economical viable replacement for the current proposal of a two-step pretreatment-DF.

Genetic engineering can be of interest to improve hydrogen producers through (1) eliminating pathways leading to undesirable by-product formation (such as lactate (e.g., [126]), (2) implementing new synthetic pathways to raise the $Y_{\rm H2}$ beyond the theoretical limits [127], and (3) constructing cells that are more robust against inhibitors and stresses (osmolality, inhibitors in hydrolysates) [128]. Most metabolic engineering has been carried out with mesophilic enterobacteria as they are relatively easy to manipulate genetically, but various challenges exist for strict anaerobic mesophilic and thermophilic hydrogen producers, including handling

under strict-anaerobic conditions, finding appropriate shuttle vectors and selection markers, and the presence of restriction modification systems preventing uptake of foreign DNA [85, 129]. Through trial and error, a few successes have been accomplished only recently.

4 Integrated Processes

The several possible combinations of BHP processes (Fig. 1b) are discussed below. With integration of these processes, new challenges are added on top of those of each single BHP process. Mostly they are related to the composition of the effluent of the dark fermentation (DFE) not being optimal for the second BHP. In general, all the obstacles related to tuning the two fermentation steps have to be dealt with before any integration can be realized. Few studies had looked beyond mere integration of two fermentation steps. One of the most intensive investigations, including mass, energy and exergy balances, and LCA, has been carried out for the DF-PF integration by the EU-funded project "Hyvolution" [130–133]. The outcome of the process simulations of this project may be similar for other integrated BHP processes. Of course, as a consequence of the simulations being based on experimental data that were available at that time, some conclusions possess limited validity. Nevertheless, it can be concluded that heat integration of effluent recirculation saves on the total required energy input and water demand (can be up to 90%) [132]. The latter is of particular importance when dealing with low substrate concentrations, and it provides a significant reduction in the environment impact of the process [133]. However, recirculation of fermentation effluents have the inherent problem of increasing osmolality. This is mainly because of the continuous correction of the pH with caustic agents (usually sodium or potassium hydroxide) in both fermentation processes. To prevent this, one should investigate the possibility of using other cheaper alternatives such as ammonia which can also be used as a nitrogen source. The outcome of the LCA study revealed that production of each process ingredient (phosphate, caustic agent, etc.) has nearly100% environmental impact, which is in great contrast with the impact of the DF-PF process itself which had a value tenfold lower than that of alternative hydrogen production processes, i.e., reformation of natural gas or the water gas shift reaction [133].

4.1 Integrated DF and PF

Recently an intensification of projects has taken place looking into the possibility of integration of mesophilic or thermophilic dark fermentation and photofermentation [21, 37, 134]. Demonstration of an integrated DF-PF system is currently lacking. Instead, researchers investigated the effect of the DFE on the photofermentation

process. The DF was run on either artificial media (glucose or sucrose as substrate) or pretreated biomass (wastewaters, potato starch, algal biomass, beet molasses), which have been reviewed in detail [4]. Use of artificial media and light is a means to determine the potential of the integrated system and how to tune the composition of the medium, considering each fermentation process step. One of the best results was obtained using a PBR with clay carriers and in situ optical fibers in addition to external light sources [135]. With this mesophilic-DF-PF system, maximum $Y_{\rm H2}$ values of 7.1 mol H₂ mol hexose⁻¹ were obtained with a $Q_{\rm H2}$ of 1.2 mmol H₂L⁻¹h⁻¹ and nearly 90% carbon conversion. This study showed that elaborate light distribution significantly contributed to overall $Y_{\rm H2}$ and carbon conversion.

Using realistic feedstocks revealed new bottlenecks such as background color, particles, concentration levels of inhibitors and substrates, and buffering capacity. This may include redesigning the medium composition for the DF to be tuned with the criteria for PF. As an example, the ammonium concentration needs to be within a specific range in the initial feedstock, i.e., the minimum depends on the growth requirements in the DF and the maximum on the threshold value in the DFE that influences nitrogenase expression levels in the PNBS. Hence, it is required to know how much ammonium is consumed in the DF and the ammonium threshold value for the strain(s) used in the PF (average around 2 mM [36]). However, concentration variations are inherent to fermentation processes, and thus for the sake of process robustness it would be safer to remove the ammonium from the DFE by, e.g., electroseparation [136] or pretreatment with clinoptilolite (natural zeolite) [137] even though this brings in additional costs. Alternatively, ammonium concentration does not create any problems by applying ammonia-tolerant PNSB strains [47] which would be the most sophisticated solution.

For large-scale production, mild sterilization of the DFE might be necessary before it is added to the PF [37]. However, this is not required when the DF is thermophilic; although mild sterilization should be necessary for any additional components to the DFE, such as trace elements iron and molybdenum.

4.2 Integrated DF and MEC

Integration of the MEC with DF is an interesting strategy because (1) the MEC functions optimally with compounds that are typically byproducts of the DF, especially acetate [72], (2) both processes are near scaling up, and (3) both possess high Y_{H2} , at least when considering thermophilic DF, and thus complete conversion of sugars can be expected with this combination.

So far, only a few studies have fed DFE to an MEC [138], of which the best performance was seen with a hydrogen-ethanol fermentation reaching 83% conversion to hydrogen and 70% energy recovery, but with a Q_{H2} of approx. 2.3 mmol $H_2 L^{-1} h^{-1}$ [139]. An interesting approach was reported by Wang et al. [140] through implementing an MFC in the DF-MEC process that was fed with DFE to produce electricity for driving the MEC. In this way, no external energy source was

necessary for the MEC and thus can be a starting point to increase further the energy efficiency of the DF-MEC process.

Before any scaling up is possible, the MEC needs to be improved in performance – as discussed above – plus optimization of the buffer capacity of the feedstock [139].

4.3 Integrated DF and AD

In this case, two different gases are produced and either used separately or mixed, as the latter, called hythane, forms a cleaner fuel (lower production of CO and greenhouse gases) than methane alone when used in combustion engines. In the last decade, the number of studies on the DF-AD process have developed close to a mature state which is ready for scaling up [141]. The process is quite promising as high total energy yields can be reached combined with nearly zero waste. To obtain high total product yields, the best option is to combine thermophilic DF with mesophilic or thermophilic AD. Just to illustrate this fact, several studies are compared with respect to the obtained product yields and productivities (Table 1). It is clear that the thermophilic processes have higher yields for both hydrogen and methane. Various organic acids are produced in the mesophilic DF (e.g., [142]), which require a more complex consortium composition for the methanogenic reactor. Working with pure cultures or designed co-cultures of thermophiles in the DF results mainly in acetate and low quantities of lactate in the DFE [143], which narrows the consortium composition of the AD to mainly acetoclastic methanogens. The study by Kongjan et al. [144], using an undefined consortium, but enriched in hydrogenic thermophiles, lies somewhere in the middle of these two extremes as it produced low quantities of butyrate and propionate.

It can be concluded from these studies that superior performance of the DF-AD process is related to a DF process that produces a DFE containing mainly acetate which simplifies, and thus improves yields of the AD [146]. In addition, the DF-AD process is superior over the single-stage AD process because of higher waste treatment efficiencies [147, 148]. In addition, according to [149] the DF-AD process adds only little production costs to the AD process, although at least 10% more energy is gained. However, the productivities of both the DF and AD remain quite low in the studies (see, e.g., Table 2). One way is to use higher substrate concentrations, but then the microorganisms in both the DF and AD need to be adapted to higher osmolalities, for instance by evolutionary adaptation.

Other challenges are related to adjusting the DFE to the AD. Most important would be the pH, as the DF runs at slightly lower pH (5–6.5) than the AD (pH 7–8),

Process	TDF–TAD [144]	TDF-AD [143]	DF-AD [142]
Inoculum DF	Hydrogenic enrichment from a thermophilic methanogenic reactor	C. saccharolyticus 70 °C	Heat-treated mesophilic methanogenic sludge
Inoculum AD	Methanogenic granular sludge	Mesophilic granular sludge	Mesophilic methanogenic sludge
$Y_{\rm H2} \ ({\rm mol} \ {\rm mol}^{-1})$	1.4	2.1-3.4	0.5–1.2
$Q_{\rm H2} ({\rm mMol} {\rm h}^{-1})$	1.5	2.0-5.2	-
$Y_{\rm CH4} ({\rm mol} {\rm mol}^{-1})^{\rm a}$	1.9–2.7	2.4	1.9
$Q_{\rm H4} \ ({\rm mMol} \ {\rm h}^{-1})$	0.8–3.5	2.7-4.4	-

 Table 2
 Comparison of a selection of thermophilic vs mesophilic fermentations of the DF-AD process

All studies used pretreated lignocellulosic biomass as feedstock

TDF thermophilic dark fermentation, TAD thermophilic anaerobic digestion

^aApproximated 1 mmol CH₄ g COD⁻¹ \equiv 0.19 mol CH₄ mol glucose⁻¹ [145]

and micronutrients need to be added [143]. Ca^{2+} is preferred over Na⁺ for correcting the pH as acetoclastic methanogens are relatively sensitive to the latter [150].

5 Conclusions

Research on BHP processes is a very active area as is reflected in a decade of impressive progress in understanding and genetically improving the metabolism and improving technical cultivation of hydrogen producers. Genomics, genomewide metabolic models, and molecular technologies have recently matured and are now also entering the field of BHP (e.g., [151, 152]). This is a welcoming asset as BHP has a lot of biological challenges still needing to be tackled and systems biology brings a new approach for finding solutions. On the one hand, undefined consortia, mostly enrichment cultures, can be applied which are related to high $Q_{\rm H2}$ but low $Y_{\rm H2}$. Its advantage is that no or little investment has to be made in the control of contamination. On the other hand, there is the possibility of using pure cultures, for which the challenge is to find ways to improve both Q_{H2} and Y_{H2} . This can be done by genetic engineering and/or evolutionary adaptation. The disadvantage is the high control on contamination prevention. Another strategy lies somewhere in the middle of these two extremes, i.e., by exploiting synergies between two or more species in optimized designed co-cultures, for which genetic engineering might not be required. Which of these three options are to be applied might depend on the costs of the feedstock and should be determined by a careful technoeconomical evaluation.

There are also plenty of technological challenges to face before any costeffective process is possible. The majority of the research has been carried out at lab scale, and several technologies have moved on to – or are on the brink of – scaling up. An important shift has taken place from artificial media to more realistic feedstocks. Likewise, research with integrated BHP systems is increasing as more researchers recognize it as the most suitable way for future biohydrogen production. Important here is the development of operation control of the two processes with all the recirculation flows, heat integration, and gas upgrading included.

The intention of these integrated BHP processes is to convert the biomasscarbon of the feedstocks to CO_2 , a waste gas which can be applied as aerial fertilizer for greenhouse agriculture or algae ponds, or used in industrial processes based on critical carbon dioxide.

Most attention has been paid to integrative DF-PF processes, revealing there are still many challenges to meet for overall optimization. Further, a major drawback of photofermentation is its dependency on the diffuse nature of solar radiation, dilute streams of organic matter, and limited conversion efficiencies. Consequently, in the current state it requires a huge surface area and material investments [153]. Breakthroughs are needed in smart light distribution if it is to meet a viable industrial BHP process. Instead, the integration of thermophilic DF with MEC might be a better option for the near future, especially as it is concluded here that these two processes are tailor-made for each other.

For the near future, it can be foreseen that more pilot-scale plants of the dark fermentation process, the one most closely resembling a conventional fermentation process, should be operational. An earliest commercial production of such a process would fit best via coupling with existing anaerobic digestion plants for zero-waste production. This leads to a win-win situation as it creates an opportunity to build up essential experience with larger-scale biohydrogen production and to improve the anaerobic digestion process. In addition, decentralized small-scale hydrogen production creates new opportunities, such as jobs at the rural level and new ways of investment for plants and equipment [154].

The complexity of this area lies partly in that each BHP has advantages and disadvantages. One major obstacle related to that is the inverse relationship between Y_{H2} and Q_{H2} . Thus, improving on yield often directly affects productivity and vice versa. Tackling these challenges requires the work to be done by multidisciplinary teams. Furthermore, in a practical way it depends on the goal of producing H₂ and whether to opt for fast or for efficient production. The former process can be carried out in a simpler setup, whereas the latter requires more efficient control. Selection of the appropriate process is further related to the cost of the feedstock and whether the BHP process becomes part of a biorefinery process. In that respect, one of the most fundamental conclusions coming out of all the work is that the BHP process needs to be tailor-made to the specific waste [37].

Scale up and optimized reactor configurations are the next major step necessary to arrive at viable BHP processes. In addition, these activities should be accompanied with rigorous LCA and techno-economical evaluations to enable direct feedback for finding sustainable solutions. High integration, including heat integration and water recirculation, can indeed pay off to make the process more cost- and energy-efficient. However, for the consequential osmolality increase in the system, sustainable solutions need to be found. Preliminary LCA has revealed that integrated processes themselves are highly sustainable, but their high environmental impact is connected to the additional nutrients from non-sustainable origin. Therefore, for lowering the impact of BHP processes, part of the focus should be on finding (cheap) renewable sources for all ingredients required for optimal operation of the fermentations.

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Biogas Production: Microbiology and Technology

Anna Schnürer

Abstract Biogas, containing energy-rich methane, is produced by microbial decomposition of organic material under anaerobic conditions. Under controlled conditions, this process can be used for the production of energy and a nutrient-rich residue suitable for use as a fertilising agent. The biogas can be used for production of heat, electricity or vehicle fuel. Different substrates can be used in the process and, depending on substrate character, various reactor technologies are available. The microbiological process leading to methane production is complex and involves many different types of microorganisms, often operating in close relationships because of the limited amount of energy available for growth. The microbial community structure is shaped by the incoming material, but also by operating parameters such as process temperature. Factors leading to an imbalance in the microbial community can result in process instability or even complete process failure. To ensure stable operation, different key parameters, such as levels of degradation intermediates and gas quality, are often monitored. Despite the fact that the anaerobic digestion process has long been used for industrial production of biogas, many questions need still to be resolved to achieve optimal management and gas yields and to exploit the great energy and nutrient potential available in waste material. This chapter discusses the different aspects that need to be taken into consideration to achieve optimal degradation and gas production, with particular focus on operation management and microbiology.

Keywords Biogas, Feedstocks, Microbiology, Process operation, Reactor concepts

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Abbreviations

Acetyl-CoA	Acetyl coenzyme A	
COD	Chemical oxygen demand	
CODH	Carbon monoxide dehydrogenase	
CSTR	Continuous stirred tank reactor	
DIET	Direct electron transfer	
ED	Enter-Doudoroff	
EGSB	Expanded granular sludge blanket	
EMP	Embden-Meyerhof-Parnas	
FHS	Formyltetrahydrofolate synthetase	
H ₄ MPT	Tetrahydromethanopterin	
HS-CoM	M Coenzyme M	
mcrA	Methyl coenzyme A	
MFR	Methanofuran (MFR)	
PA	Partial Alkalinity	
SAO	Syntrophic acetate oxidation	
SAOB	Syntrophic acetate oxidising bacteria	
SGBR	Static granular sludge reactor	
TA	Total Alkalinity	
TS	Total solids	
UASB	Upflow anaerobic sludge blanket	
VS	Volatile solids	
W-L pathway	Wood–Ljungdahl pathway	

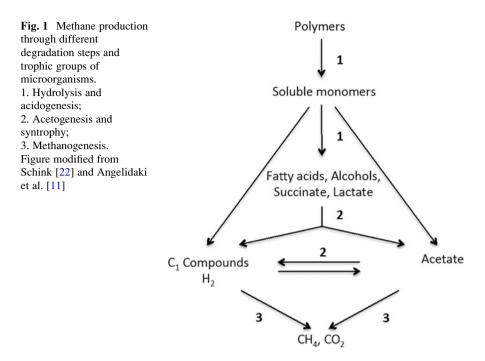
1 Introduction

Methane-rich biogas is produced through biological conversion of organic matter in the absence of oxygen. The process occurs in natural environments, but can also be implemented for controlled production on either small or large scale. This makes it interesting when designing flexible and sustainable energy solutions for industrial applications and also for farms and even single households, as typically seen in developing countries [1, 2]. Methane can also be produced by thermal gasification, but in that case comprises a lower proportion of the gas than in biogas [3]. For biological production of gaseous fuels, anaerobic digestion is the most common and widely applied process.

Biogas is a versatile renewable energy carrier which can be used to replace fossil fuels in power and heat production and can also, after purification, be converted to vehicle fuel [4]. Methane-rich biogas can also replace natural gas as a feedstock for production of other biochemicals [4, 5]. In a number of studies, production of biogas has been shown to offer significant advantages over other forms of bioenergy production and it has been rated one of the most energy-efficient and environmentally beneficial technologies for bioenergy production [1, 6, 7]. Moreover, during the anaerobic digestion (AD) process, nutrients are retained, making the digestion residue suitable as an organic fertiliser which can replace fossil energy-requiring mineral fertilisers [8, 9]. Anaerobic digestion for full-scale biogas production has been in operation for many years [4], but many questions still need to be resolved, on a technological and microbiological level, to achieve an economically feasible process. Moreover, application of this process is currently expanding to include not only energy and nutrient recovery but also production of value-added chemicals through mixed culture biotechnologies [10]. Depending on the character of the organic material to be degraded, different approaches can be used as regards digester design and operation management strategies. The biogas production process involves a series of successive metabolic reactions and requires combined activity of several groups of microorganisms with differing metabolic capacities and growth requirements. To obtain a stable and efficient biogas process, all these conversion steps and microorganisms must work in a synchronised manner, and it is important to meet the requirements of all microorganisms involved. In this chapter, different aspects that need to be taken into consideration to reach optimal degradation and gas production are discussed, with specific focus on operation management and microbiology.

2 Methane Production Process

Anaerobic digestion of organic material is a complex microbiological process requiring the combined activity of several groups of microorganisms with differing metabolic capacities [11]. The microorganisms engaged in the process are mainly



assigned to the Bacteria and Archaea domains, but fungi also take part in the degradation. It is clear that the community is comprised of both generalists and specialists, together forming a microbial community which by intricate interactions converts large organic macromolecules into a variety of smaller organic components and finally into methane. The degradation process can be divided into four main steps: hydrolysis, acidogenesis, acetogenesis and methanogenesis. These are performed by the combined action of three physiological groups of microorganisms: hydrolytic-acidogenic bacteria (and most likely fungi), syntrophic acetogenic bacteria and methanogenic archaea (Fig. 1).

During the first two steps, polymers (lipids, proteins, carbohydrates, etc.) are converted to soluble monomers (long-chain fatty acids, glycerol, amino acids, sugars, etc.), which are subsequently further converted via various fermentation reactions to short-chain fatty acids, alcohols, hydrogen and carbon dioxide. In the next step the acids and alcohols are degraded through anaerobic oxidation by proton-reducing syntrophic acetogens to form hydrogen, carbon dioxide and acetate, which are used by the methanogens in the final step for the production of biogas.

2.1 Hydrolysis/Acidogenesis

In the hydrolysis and acidogenesis steps, complex polymeric compounds are broken down into soluble monomers. The hydrolysis is mediated by extracellular enzymes, either secreted to the bulk solution or attached to the cell wall. The hydrolysis rate varies depending on the character of the polymeric compound being broken down, but this step is often considered the rate-limiting step, particularly when plant-based lignocellulosic materials or sludge from wastewater treatment plants are used as feedstock for biogas production [12-14]. The low rate is caused by the intricate structure of lignocellulose, which comprises lignin, cellulose and hemicellulose closely associated in a structure recalcitrant to microbial degradation. The microbes responsible for lignocellulose degradation use either free extracellular enzyme systems or cell-anchored enzyme systems including cellulosomes, a large enzyme complex [12, 14, 15]. This complex contains numerous catalytic modules, including a dockerin domain, as well as a carbohydrate-binding module (See also Chap. 5 in this volume). The presence of a cellulosome distinguishes the anaerobic cellulose-degrading bacteria from their aerobic counterparts, which instead secrete different enzymes with cellulolytic capacity [15]. Proteins and lipids, often found together in waste of animal origin, are converted by proteases and lipases, respectively, and the degradation rate depends on the chemical structure, but also the solubility [11]. The monomers resulting from the different hydrolysis reactions are further oxidised mainly through various fermentation reactions through the Embden-Meyerhof-Parnas (EMP) or Enter-Doudoroff (ED) pathways. The biochemical pathways of sugar oxidation are diverse, but in most cases end up with pyruvate as a key intermediate. In the next step, pyruvate can be used as an internal electron acceptor for re-oxidation of NADH, resulting in production of C2-C6 products such as acetate, propionate, butyrate, lactate, valerate and caproate, and to some extent hydrogen/formate. Pyruvate can also be further oxidised through anaerobic respiration to acetate by acetogenic bacteria (acetogenesis step). In the presence of a hydrogen-scavenging partner such as methanogens, some bacteria can also reoxidise NADH by the formation of hydrogen, redirecting the fermentation towards production of comparatively more oxidised end products such as acetate and carbon dioxide, and inherently increased ATP yield [16].

Amino acids are in principle degraded anaerobically in two different ways [17]. The Stickland reaction represents one degradation pathway. Here, pairs of amino acids are degraded by coupled oxidation/reduction reactions. One amino acid is used as an electron donor and the other as an electron acceptor. The amino acid acting as the electron donor is oxidised to a volatile carboxylic acid that is one carbon atom shorter than the original amino acid. For example, alanine with its three-carbon chain is converted to acetate. If the hydrogen partial pressure is sufficiently low, fermentation of amino acids can also proceed through an alternative pathway involving uncoupled oxidation and release of electrons as hydrogen. Irrespective of the degradation pathway, the amino group in the amino acid is released as ammonia and the sulphur in cysteine and methionine results in sulphide.

Triglycerides are degraded into glycerol and long-chain fatty acids, i.e. carboxylic acids containing >12 carbon atoms. The composition of long-chain fatty acids varies between different raw materials, but palmitic and oleic acid are in general the most abundant saturated and unsaturated long-chain fatty acids, respectively [18]. LCFA are further degraded to acetate and hydrogen by β -oxidation by syntrophic acetogenic bacteria (see below).

2.2 Acetogenesis and Syntrophy

Acetogenesis is performed by a phylogenetically diverse bacterial group (acetogens) and is characterised by the reduction of carbon dioxide (CO_2) to the acetyl moiety of acetyl-co-enzyme A (CoA) through the acetyl-CoA pathway, also called the Wood-Ljungdahl (W-L) pathway [19, 20] (Fig. 2). The W-L pathway serves two functions: as an electron-accepting, energy-conserving pathway and as a pathway for carbon assimilation. Acetogens can use a wide variety of carbon sources, electron donors and acceptors and grow as autotrophs or heterotrophs. One-carbon compounds used for growth include, for example, H₂+CO₂, carbon monoxide (CO), formate, methanol and methyl groups from many methoxylated aromatic compounds. In addition sugars, aldehydes and organic acids can be used by acetogens (Table 1). Various electron acceptors can also be used, including CO₂, nitrate, sulphate and protons, with the latter being most important in the biogas process [21]. When acetogens grow as lithotrophs with H_2+CO_2 , one molecule of CO₂ is reduced to CO by the enzyme carbon monoxide dehydrogenase (CODH), which becomes the carbonyl group of acetyl-CoA, and another molecule of CO₂ is reduced to formate, which serves as the precursor of the methyl group of acetyl-CoA (Fig. 2).

Under heterotrophic growth conditions, sugars are converted to pyruvate through the EMP pathway and the pentose phosphate pathway. Carbon dioxide and electrons, generated from the decarboxylation of pyruvate by a pyruvate ferredoxin oxidoreductase, and external CO_2 are shuttled into the W–L pathway (Fig. 2). When CO is the growth substrate, one molecule of CO must be converted to CO_2 , which is then reduced to formate for conversion to the methyl group of acetyl-CoA, and another molecule of CO can be incorporated directly into the carbonyl group. Acetogens that oxidise organic acids typically produce hydrogen or formate as electron carriers, a process that is limited by unfavourable thermodynamics [16].

The reactions can only proceed if the partial pressure of these products is kept low, for example through consumption by methanogens. For some acids, such as propionate, the removal of acetate can also be of crucial importance. The difficult thermodynamic situation for the oxidation of volatile fatty acids is clearly illustrated by the positive values of Gibbs free energy (Table 2). The energetic situation for the methanogens is more favourable, however, and combining these reactions allows both organisms to obtain energy for growth. This type of symbiosis, in which

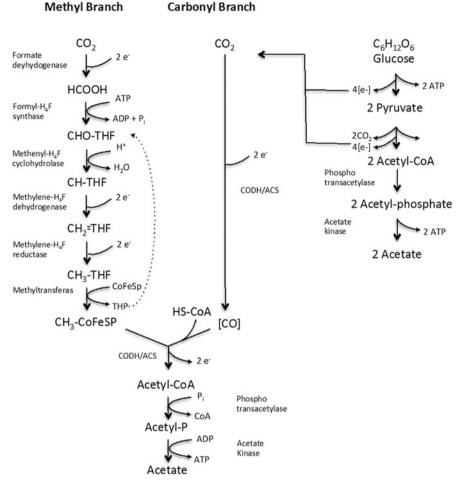


Fig. 2 *Left*: The Wood–Ljungdahl pathway (also called the Acetyl-CoA pathway). The pathway comprises two branches, the methyl and the carbonyl branch, and involves a series of reactions resulting in the reduction of two carbon dioxide molecules to form acetate finally. During the process no net ATP is formed and energy production is dependent on chemiosmotic processes coupled to the translocation of protons or sodium ions. *Right*: The two molecules of CO₂ that are reduced in the W–L pathway can also be derived through oxidation of an exogenous carbon source, such as glucose. In this process, two ATP molecules are produced through substrate level phosphorylation. *ACS* acetyl-CoA synthase, *CODH* carbon monoxide dehydrogenase, *CoFeSP* corrinoid iron sulphur protein, *THF* tetrahydrofolate

neither organism can operate without the other but together they exhibit metabolic activities which they could not accomplish on their own, is called syntrophy [16, 22].

The actual energy available to each member of the syntrophic consortium depends on the in situ concentration of substrate, intermediates and products

Electron donors	Electron acceptors
СО	CO ₂
H ₂ , formate	Fumarate
Methyl chloride	Nitrate
Pyruvate	Thiosulfate
Lactate	Dimethylsulfoxide
Glycolate, glyoxylate	Pyruvate
Oxalate	Acetaldehyde
Methoxyacetate and methoxylated aromatics	H ⁺
Alcohols	
Hexoses, pentoses	
Betaine, acetoin	
Cellobiose	

 Table 1
 Some electron donors and electron acceptors used by acetogenic bacteria Ragsdale and Pierce [21]

 Table 2
 Standard Gibbs free energy changes for oxidation of some fatty acids and methanogenesis (taken from Worm et al. [16])

Reaction	$\Delta G^{\rm o}$ (kJ/reaction)	
Fatty acid oxidation		
Acetate-+4H ₂ O \rightarrow H ₂ +2HCO ₃ ⁻ +H ⁺	+105	
Propionate ⁻⁺³ H ₂ O \rightarrow acetate-+HCO ₃ ⁻⁺ H ⁺ +3H ₂	+76	
Butyrate ^{-+2H₂O\rightarrow2 acetate⁻+H⁺+2H₂}	+48	
Methanogenesis		
$4H_2+HCO_3^-+H^+\rightarrow CH_4+3H_2O$	-136	
Acetate+H ⁺ \rightarrow CH ₄ +CO ₂	-35	
$4Formate+4H^+ \rightarrow CH_4+3CO_2+2H_2O$	-145	
Syntrophic oxidation of acetate		
Acetate ⁻ +H ₂ O \rightarrow CH ₄ +HCO ₃ ⁻	-31	

[23]. These concentrations can vary during growth and thus also change the thermodynamic situation for a specific reaction. Another important factor for the efficiency of the process is the distance between bacteria and methanogens. Felchner-Zwirello et al. [24] showed that a decrease in the interbacterial distance between propionate degraders and methanogens from 5.30 to 0.29 μ m caused an increase in the maximum possible hydrogen flux from 1.1 to 10.3 nmol mL⁻¹ min⁻¹. The maximum possible hydrogen flux was always higher than the hydrogen formation and consumption rate, indicating that reducing the interspecies distance by aggregation is advantageous. Hydrogen transfer is considered a key factor for syntrophy, because many syntrophic relationships are dependent on hydrogen as an electron shuttle [25]. Hydrogen is a small molecule which can easily diffuse. It functions well as an electron carrier and also an electron donor, and is thus efficiently removed. Hydrogen partial pressure in syntrophic co-cultures has been

shown to be as low as 10^{-5} Pa and calculations suggest that, under environmental conditions, syntrophic reactions can reach -10 to -30 kJ mol⁻¹, a very small amount of energy [23]. As mentioned above, several studies also suggest that, in addition to hydrogen transfer, interspecies formate transfer can happen in methanogenic syntrophy [26]. Acetate, a key intermediate in biogas processes, has also been shown to act as an electron carrier for syntrophic partners [25]. Moreover, transfer of electrons by direct cell-cell contact, without production of hydrogen, has been shown to be possible through so-called pili or nanowires or the formation of multispecies aggregates [25–27]. Such electron transfer is called direct electron transfer (DIET).

2.3 Methanogenesis

Methanogens catalyse the terminal step in the anaerobic food chain by converting products from acidogenesis/acetogenesis into methane. If the methanogens maintain a low concentration of products such as hydrogen and acetate, numerous classical primary fermentations are shifted to the formation of hydrogen, carbon dioxide and acetate and many fewer reduced side-products such as fatty acids are produced. Based on substrate and pathway used, methanogens are typically classified into two groups: the hydrogenotrophs and the methylotrophs [28, 29]. The hydrogenotrophs use formate or hydrogen as an energy source, and CO₂ is reduced to methane. Some methanogens within this group can also use certain alcohols as an electron donor. Moreover, this group contains methanogens with the ability to use hydrogen obligately and reduce methanol and methylamines instead of carbon dioxide. The ability to use hydrogen and formate is common among methanogens, but the ability to utilise alcohols is less common. The hydrogenotrophic methanogens are either obligate and use only hydrogen/formate as an electron donor or are more flexible and also use other energy sources. Methylotrophic methanogens are more versatile and substrates for methanogenesis include hydrogen and carbon dioxide, acetate, methyl compounds such as methanol and methylamines, and carbon monoxide. Here the methyl group is reduced to methane. Methanogens have a metabolism involving unique enzymes and co-enzymes [28, 29]. During methanogenesis from carbon dioxide, the CO_2 is first reduced to a formyl group, attached to the carrier methanofuran (MFR) (Fig. 3). The formyl group is then further transferred to the carrier tetrahydromethanopterin (H_4MPT), followed by dehydration to form methenyl-H₄MPT. This methenyl group is then reduced further to a methylene and finally to a methyl group, which is further transferred to a third carrier, the sulphydryl-containing coenzyme M (HS-CoM). Finally, the methyl group is reduced to methane and the coenzyme is regenerated. In methanogenesis from methanol, methylamines, etc., the substrate enters the pathway as methyl-S-CoM (Fig. 3). Electrons for reduction of methyl-S-CoM to methane come either from hydrogen or methyl disproportionation, e.g. oxidation of another methyl-S-CoM to carbon dioxide [28]. During growth on acetate, the

$$CO_{2}$$

$$Fd_{red} \longrightarrow Fd_{red} \longrightarrow H_{2}$$
Formyl-MFR
$$H_{4}MPT \longrightarrow H_{4}MPT$$

$$MRF \longrightarrow MRF$$
Methenyl-H_{4}MPT
$$F_{420}H_{2} \longrightarrow F_{420}H_{2} \longrightarrow H_{2}$$

$$CO_{2}$$

$$Methylene-H_{4}MPT$$

$$F_{420}H_{2} \longrightarrow F_{420}H_{2} \longrightarrow H_{2}$$

$$CO_{2}$$

$$Methylene-H_{4}MPT$$

$$F_{420}H_{2} \longrightarrow F_{420}H_{2} \longrightarrow H_{2}$$

$$Methyl-H_{4}MPT \longrightarrow Acetyl-CoA \longrightarrow Acetate$$

$$HS-COM \longrightarrow F_{420} \longrightarrow F_{420} \longrightarrow F_{420} \longrightarrow H_{2}$$

$$Methyl-H_{4}MPT \longrightarrow Acetyl-CoA \longrightarrow Acetate$$

$$HS-COM \longrightarrow F_{40} \longrightarrow F$$

Fig. 3 Pathway of methanogenesis. Solid black lines represent hydrogenotrophic methanogenesis, dashed lines methylotrophic, and dotted lines the aceticlastic. During methylotrophic methanogenesis the methylated compounds enter at the methyl-S-CoM level. During aceticlastic methanogenesis, the methyl group of carbon enters at the level of methyl-H₄MPT. All pathways share the final step. Electrons from the oxidation of the carbonyl carbon are used for the reduction of the methyl group to methane. *MFR* methanofuran, H_4MPT tetrahydromethanopterin, *HS-CoM* coenzyme M, *HS-CoB* coenzyme B, *Fd* ferredoxin, F_{420} coenzyme F_{420} (reduced form $F_{420}H_{20}$). Figure adapted from Welte and Deppenmeir [84] and Costa and Leigh [28]

methyl group enters the pathway as methyl- H_4MPT , and the carboxyl carbon is oxidised to provide an electron for methyl reduction (Fig. 3). Irrespective of pathway used, energy is most likely only generated by proton or sodium motive forces, as methanogens cannot use substrate level phosphorylation for ATP production [28, 29].

3 Microbial Composition

The microbial communities engaged in methanogenesis have been extensively investigated, initially mainly through isolation and cultivation work, but in recent years also using various molecular techniques to determine the diversity and dynamics of the microbial community and the level of expression [30–33, 139].

The knowledge we have today about the physiological capacities of the microorganisms involved in the biogas process to a great extent derives from traditional microbiological methodologies, i.e. the isolation and cultivation of pure strains and species. The invention of techniques for cultivation of strict anaerobes can thus be considered a breakthrough in the area of biogas [34] (Fig. 4). For many years these methods represented the main tools for generating knowledge about the organisms engaged in methane production. However, with the powerful tools available today, knowledge of these isolated organisms has expanded to include detailed information about their genomic structure and gene expression, as well as valuable insights about mechanisms within microbial metabolism (Fig. 5). However, as with other complex environments, the majority of microorganisms in the anaerobic digestion process have not yet been cultivated, as is obvious from recent amplicon sequencing studies targeting 16S rDNA and the whole metagenome [35–39]. Thus, an increasing number of microbes in the biogas process have been found, but not all have been identified, or have been identified as 'Candidatus', such as the candidate phylum Cloacimonetes (WWE1) and the candidatus genus Cloacimonas [39, 40].

Traditionally, cultivation of anaerobic species from the biogas process is mainly done by manipulating the level of macronutrients and micronutrients in a low redox medium and by changing the cultivation conditions. The removal of oxygen from the medium is performed by purging and replacing the gas phase with O_2 -free gases, together with the addition of reducing agents such as hydrogen sulphide and cysteine. Strict anaerobic microorganisms such as methanogens and different syntrophic bacteria have been isolated using this rather tedious method. However,



Fig. 4 Anaerobic cultivations. *Left*: Single bacterial colonies growing in an anaerobic agarshake. *Right*: Cultivation of cellulose degrading bacteria in anaerobic liquid medium in serum bottles. Photo: Li Sun

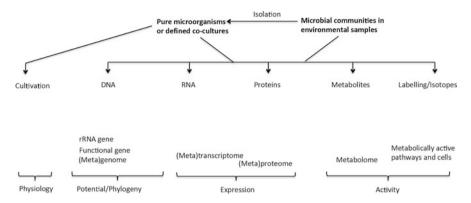


Fig. 5 An array of different approaches, both cultivation based and molecular methods as well as labelling techniques, using environmental samples, defined co-cultures or pure microbial strains, can be used to generate information with regard to physiology, phylogeny, expression and activity. Isolation and cultivation can be used to study physiology and generate information with regard to substrate utilization, etc. Analysis of DNA reveals information with regard to phylogeny and shows genetic potential of both pure strains and whole communities, and analysis of RNA (transcriptome) shows actual expression of different genes. Both DNA and RNA can also be used to target and quantify specific genes, either rRNA or functional genes. Proteomics and metabolomics reflect the functional proteins expression and activity, and labelling techniques such as fluorescence probes and stable or radioactive isotopes can be used to visualize cells. Using a combination of these approaches can generate valuable information needed to link community structure with function of anaerobic digesters. Figure adopted from Vanwonterghem et al. [33]

identification of strict anaerobic microorganisms is highly challenging, because of the requirement for low oxygen concentrations and the high degree of commensalism and mutualism in the communities, making them difficult to isolate and cultivate [41–43]. Significant numbers of novel cultivation methods have been introduced over the past 10 years, all leading to a significant increase in microbial recovery [41]. Strategies that have been successful include the use of metabolites/ signal substances in the media, prolonged incubation times and co-cultivation [41]. In addition, to facilitate and simplify the isolation, less laborious methods for cultivating and isolating anaerobic microorganisms, such as a six-well plate system, have been developed [44]. This technique has been successfully used to isolate a number of strict anaerobes, including the first methanogenic representative of the class Thermoplasmata, *Methanomassilicoccus* [45, 46]. This organism was first isolated from human faeces but has lately also been observed in different biogas processes and is suggested to be important for maintained methane production at high organic loads [47–49].

As mentioned above, studies concerning microbial communities in anaerobic digestion processes have recently been expanded to include culture-independent molecular methods [30, 139]. As the function of the anaerobic microbiome depends on a highly complex interplay rather than on the potential of individuals, studies using culture-based methods for the whole community are essential. Functions

related to competition and interaction between microorganisms, which is typical of the biogas process, are difficult to determine when using isolated microorganisms only [33]. Different techniques also need to be used depending on the research question [30], i.e. microbial diversity (what is there?), microbial dynamics (how does the community change over time?), microbial quantification and microbial functioning (what are the roles of the different groups in the anaerobic community)? Many studies are also devoted to finding links between microbial community structure and interactions with the function of the anaerobic digester [33].

To optimise the anaerobic digestion process and steer it in a desired direction, it is important to have knowledge and understanding of the anaerobic microbiome, including metabolic capacities of the microorganisms, the level of functional redundancy within the community and the fundamental mechanisms for interspecies interactions. Methods applied to generate knowledge in this area include community analysis based on the extraction of DNA, RNA, protein, phospholipid fatty acids or metabolites [32, 33, 50–52]. Based on generated genomic data, a variety of molecular methods have also been developed for in-depth investigations of the microbial community structures within anaerobic digestion processes (Fig. 5).

The 16S rRNA gene is the most commonly used marker gene, both for description of the whole bacterial and archaeal communities [53, 54] and for detection of specific key groups or species, such as methanogens [55], syntrophic bacteria [56–58] and lignocellulose-degrading bacteria [59]. Communities with specific functions have also been analysed by targeting different functional genes, such as methyl coenzyme A (mcrA), a key enzyme for methanogenesis [60, 61], formyltetrahydrofolate synthetase (FHS), a key enzyme for acetogenesis [62] and glycosidase hydrolase, a cellulose-degrading enzyme commonly found in anaerobic bacterial communities [63]. Besides characterisation of genes, mRNAs, proteins and metabolites using dedicated assays, microscopic analysis of microorganisms continues to be a valuable option, particularly when using labelled probes specifically targeting microbial groups or species of interest [30, 52]. Such methods provide different levels of information concerning spatial organisation and taxonomic composition. Use of the various methods described above has generated valuable information about the structure of the microbiome in the biogas process and its activities.

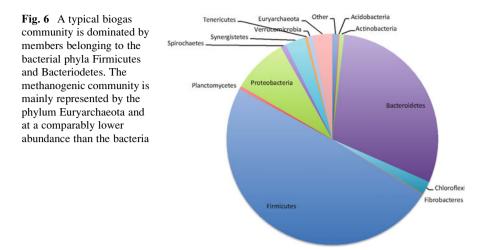
3.1 Bacterial Communities

In the biogas process, microbial communities appear to undergo large shifts in species diversity over the short term, but show surprising robustness and consistency over the long term. Microbial dynamics are strongly related to operating parameters such as substrate composition, process temperature, retention time and organic loading rate. Many recent studies have investigated correlations between microbial composition and digester performance in terms of microbial community

structure, diversity and activity, and degradation pathways [31, 33, 52, 64-66]. However, the majority of these studies have been unable to show consistent relationships, particularly for methane production. Large-scale shifts in communities have been observed, particularly in the bacterial community, without any change in function of the digester. Changes in performance without any significant changes in the microbial community present have also been observed. However, some recent investigations using molecular tools have successfully correlated specific microorganisms to digester performance, including methane production and fatty acid degradation and operating parameters such as temperature and ammonia concentration [53, 58, 62, 64, 67-69]. The complexity of the biogas system was clearly illustrated in a recent publication examining a total of 43 rural digesters in China [70]. Correlation-based network analysis of the prokaryotic communities in all digesters suggested strong within- and between-domain correlations between different groups of microorganisms in the biogas digestion system. It also showed that the prokaryotic communities of biogas digesters are well organised by some functional modules. Moreover, significant positive correlations were observed between members within modules, suggesting mutualistic interactions such as exchange of metabolic intermediates and syntrophic interactions [70]. It is clear that more research is needed in this area to link fully the microbiology with the function of the process and to reach a point when microbial management could be accomplished [31].

In general, members of the Firmicutes and Bacteriodetes dominate in the biogas process, but representatives from the phyla Proteobacteria and Chloriflexi are also commonly found, although in lower abundance [31, 32, 39, 53, 54, 70, 71] (Fig. 6). The bacteria within these phyla in total possess a great ability to degrade a wide range of complex organic macromolecules, most likely explaining their high prevalence in biogas reactors. In addition, representatives belonging to the other phyla such as Acidobacteria, Actinobacteria, Fibrobacteres, Spirochaetes, Thermotogae, Planctomycetes, Synergistetes, Tenericutes, candidate phylum Cloacimonetes, Thermi and Verrucomicrobia have also been found, but typically at comparatively lower levels. Despite the overall dominance of a few phyla, a high degree of variation is often seen with regard to variance between, but also within, these phyla. This diversity is driven by the composition of the substrate used for the biogas process and by the operating conditions applied, including strongly regulating parameters such as retention time, organic loading rate and temperature [31, 53, 70]. Ammonia level is another parameter with a strong impact on microbial community structure [53, 62, 70, 72]. Recent studies have also suggested core populations and co-occurrence patterns within and between different groups in the digesters, again varying with substrate and process conditions [53, 70, 73].

Within Firmicutes, the classes Clostridia, degrading both cellulose and protein, and Bacillus, typically degrading fat and carbohydrates, dominate. The class Clostridia also contains species capable of performing both acetogenesis and syntrophic acid degradation. Known syntrophs belonging to this class include the genus *Syntophomonas*, degrading different fatty acids including long-chain fatty acids [16], and acetate oxidisers belonging to the families Thermoanaerobacteriaceae and



Clostridiaceae [74]. Firmicutes, especially the class Clostridia, have been shown to increase in response to increasing temperatures and increasing ammonia levels arising because of the degradation of proteins [53, 70, 72].

The phylum Bacteriodetes is typically dominated by the class Bacteriodia and this phylum has also been shown to have hydrolytic activity [14, 75]. De Vrieze et al. [53] suggest that this phylum appears in biogas digesters operating under "easy" conditions, i.e. low levels of volatile fatty acids, mesophilic conditions and low ammonia and salt concentrations. This suggestion is in line with results reported by Sun et al. [39], who identified an increase in this phylum in response to straw addition and a decrease in response to increased temperature in biogas reactors digesting manure. However, representatives of the Bacteroidetes have also been reported to ferment sugars to acetate and propionate. Moreover, Proteobacteria are often found in relatively high abundance in upflow anaerobic sludge blanket (UASB) systems and this phylum contains many members that can convert sugars, fatty acids and aromatic compounds such as benzoate and ethanol [14, 53, 76, 77]. The phylum includes syntrophs belonging to the genera Syntrophus, Pelobacter, Smithella, Syntrophorhabdus and Syntrophobacter. In addition, genes necessary for degradation of cellulose have been found in bacteria belonging to this phylum [78, 79]).

The candidate phylum Cloacimonetes has been found to represent as much as 10% of the community and this uncultured cluster has been found in several anaerobic digesters [39, 70]. The genome of one species from this phylum, namely '*Candidatus* Cloacamonas acidaminovorans', was recovered in a metagenomic study which suggested that it is a syntrophic bacterium capable of degrading propionate and amino acids [80]. In a recent study, evidence emerged suggesting that this group of bacteria is also involved in anaerobic digestion of cellulose, through an extracellular cellulose hydrolysis process and/or fermentation of organic substrates originating from cellulose [81]. The phylum Fibrobacter also contains

lignocellulose-degrading members, so far only represented by two cultured species [14, 82]. Thermotogae, containing hyperthermophilic, thermophilic and mesophilic members, are known to degrade carbohydrates with production of hydrogen and are typically seen in higher abundance in thermophilic biogas plants [14, 59]. Representatives of this phylum have also been suggested to be involved in syntrophic acetate oxidation (SAO) [83]. The phylum Chloriflexi has been shown to dominate in digesters operating with municipal wastewater [54] whereas manure digesters are more typically dominated by Firmicutes [70, 76]. Similarly to representatives from the phylum Synergistetes, many bacteria belonging to the Chloriflexi are able to perform syntrophic metabolism in association with hydrogenotrophic methanogens [72].

3.2 Archaeal Communities

The methanogenic community, representing typically a few percent of the whole microbial community in biogas digesters but still performing a critical role, is dominated by members of the domain Archaea and exclusively the kingdom Euryarchaeota. The methanogens are divided into seven different taxonomic Methanobacteriales. Methanomicrobiales. orders: Methanocellales. Methanopyrales, Methanococcales, Methanosarcinales and the recently discovered seventh order Methanoplasmatales [84]. Among these seven orders, three are frequently found biogas digesters. These are Methanobacteriales, in Methanomicrobiales and Methanosarcinales [11, 67]. Methanoccocales are seldom found in biogas digesters, but have been found, for example, in granular sludge [85]. Methanopylares, containing hyperthermophilic species, and Methanocellales, typically found in rice paddy soils, have not yet been detected in biogas processes. However, Methanomassiliicoccaceae, order Methanoplasmatales, have recently been found in biogas digesters operating at relatively high organic load and high ammonia levels [47, 48, 86].

As mentioned above, depending on substrate and pathway, methanogens are divided into two groups: the hydrogenotrophs and the methylotrophs. Hydrogenotrophic methanogens belong to the orders Methanobacteriales, Methanococcales, Methanomicrobiales and Methanosarcinales. Methylotrophs are represented mainly by members of the order Methanosarcinales and the families Methanosarcinaceae and Methanosaetaceae. Members of the family Methanosarcinaceae are comparatively more versatile, having the ability to grow on several different substrates, such as acetate, hydrogen and methanol, whereas the Methanosaetaceae use only acetate [87]. In addition to representatives from the order Methanosarcinales, Methanosphaera species belonging to the order Methanobacteriales have been shown to perform methylotrophic methanogenesis [88]. Methanomassiliicoccaceae from the order Methanoplasmatales are obligate hydrogen-consuming methanogens, but they reduce methanol and methylamines instead of carbon dioxide [45]. The methanogenic population dominating in a specific methane production process depends on many parameters, including type of process, operating parameters such as organic load, hydraulic retention time and environmental conditions such as pH, temperature, and ammonia and acetate concentrations. Stable biogas reactors operating at low ammonia levels are often reported to have a comparatively higher abundance of aceticlastic methanogens. It is commonly accepted that aceticlastic methanogens contribute as much as 70% of the methane produced in biogas digesters. Experimental data generally support this assumption, especially for digesters operating with municipal sewage sludge or manure, which are typically characterised by low ammonia levels and low organic loading rate [39, 54, 76]. Two methanogens, Methanosarcina and Methanosaeta sp., use acetate for growth. These methanogens have differing characteristics. For example, Methanosarcina generally exhibits higher growth rate but requires acetate concentrations above 1 mM, whereas Methanosaeta species typically dominate below that range because of their higher affinity for acetate [87, 89]. High ammonia and acetate levels suppress the growth of Methanosaeta sp., although Methanosarcina has been reported in high abundance even in high ammonia digesters [87]. Methanosarcina has also been reported to grow better under high loading rates, most likely because of higher acetate turnover. In general, *Methanosarcina* is reported to be a very robust methanogen because of its ability to tolerate common stress factors in biogas reactors, including temperature variations, high organic loading rates, high concentrations of ammonia and other salts and low pH [67, 87]. The ability of *Methanosarcina* sp. to use several different substrates, not only acetate as in the case of Methanosaeta sp., most likely improves its competitiveness. However, in processes dominated by Methanosaeta sp., a decrease in the numbers of this methanogen has been suggested to be an early warning of process instability [31].

Although acetate is considered an important precursor for methanogenesis, a growing number of studies report a clear dominance of hydrogenotrophic over aceticlastic methanogenesis [67]. This dominance of hydrogenotrophic methanogens suggests that hydrogen and/or formate is available in large amounts in some types of biodigesters and is the main methanogenic substrate, rather than acetate. The abundance of hydrogenotrophic relative to aceticlastic methanogens typically increases at elevated process temperatures and levels of compounds, such as high ammonia levels, causing selective inhibition of acetate-utilising methanogens. High ammonia levels are believed to result in the appearance of microbial competitors for acetate, promoting the development of SAO as the main mechanism for methanogenesis [90]. Syntrophic acetate oxidising bacteria (SAOB) are considered to be slow growers, which can be a disadvantage in the competition for acetate with the aceticlastic methanogens. Nevertheless, a majority of the SAOB possess relatively high ammonia tolerance, a feature that probably provides them with a competitive advantage in ammonia-stressed systems. The oxidation of acetate, instead of direct cleavage as performed by the aceticlastic methanogens, results in production of hydrogen/formate, which can be further utilised by hydrogenotrophic methanogens.

Several investigations of biogas processes operating at high ammonia levels have demonstrated a correlation between ammonia and the abundance of hydrogenotrophic methanogens, as well as SAO [53, 67, 90, 91]. At mesophilic conditions (~37°C), a positive correlation has been observed between ammonia levels and numbers of the genus Methanoculleus, belonging to the order Methanomicrobiales [31, 67, 70, 90]. In particular, the level of *Methanoculleus* bourgenis has been shown to be positively correlated with high ammonia levels. However, other hydrogenotrophic methanogens are also reported to be abundant at elevated ammonia levels, including Methanomassiliicoccacea luminyensise and Methanoculleus marisnigri as well as members of the Methanobacteriales and Methanosarcinales [67, 70, 90] (Fig. 7). Interestingly, Methanosarcina sp. has frequently also been reported at relatively high levels in various processes operating at high ammonia levels and with methanogenesis proceeding mainly through SAO. This has led some authors to suggest that this methanogen is engaged as a hydrogen consumer during SAO, or is even able to mediate the entire process from acetate [11, 90].

A decrease in abundance of Methanosarcinales and Methanobacteriales and an increase in abundance of Methanomicrobiales in response to increasing temperature has also been shown and is most likely caused by redirection of various fermentation reactions towards increased hydrogen production [39, 92]. Methanobacteriales species have also been reported as the hydrogenotrophic partner during SAO in thermophilic conditions [90]. Dominance of hydrogenotrophic methanogenesis has also been observed for a number of bio-reactors operating under lower ammonia and temperature conditions and with various substrates and operating conditions [67].

Despite the importance of methanogens for the overall degradation process, contradictory results have been reported in the literature regarding the possibility of following this specific group as a way to determine process performance. However, it is obvious that there are some general trends regarding abundance in reactors operating under different conditions. The structure of the methanogenic community compared with that of the bacterial community is most likely shaped to a higher degree by operating parameters such as temperature, ammonia and acetate level, etc., rather than the type of substrate used by the biogas plant.

3.3 Anaerobic Fungi

Anaerobic fungi have been reported to be present in biogas processes. Anaerobic fungi are best known in the rumen of herbivores, where they are key players in the degradation of lignocellulosic plant fibre [93]. Anaerobic fungi belonging to the phylum Neocallimastigomycota utilise various carbohydrates through fermentation reactions and produce molecular hydrogen, carbon dioxide, acetate, formate, lactate and ethanol as metabolic waste products [93]. Hydrogen is produced through hydrogenosomes, organelles containing hydrogenases [93, 94]. In the rumen,

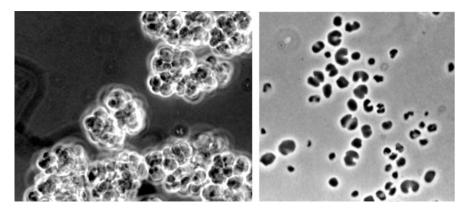


Fig. 7 Methanosarcina sp (left) and Methanoculleus sp (right) represent two commonly detected methanogens in biogas processes. Photo: Anna Schnürer

anaerobic fungi exist in a relationship with methanogenic archaea and the latter have been shown to increase the enzymatic activity in the fungi through the removal of hydrogen, which is followed by a shift in metabolic activity within the fungi towards higher production of methanogenic precursors [95]. Experimental studies on cellulose degradation have shown that co-culture of methanogens and fungi increases the rate of cellulose breakdown dramatically compared with fungal monocultures [96, 97]. The fungi can attach to the most lignified plant tissues and this is followed in turn by the ingress of cellulolytic bacteria, which then gain access to the interior of otherwise less fermentable plant material [98]. The capacity of the fungi to produce a wide range of enzymes and to degrade even the lignified walls of plant cells has made them interesting for different biotechnological approaches, including development of biogas reactors [93, 99, 100]. In a recent study, different anaerobic fungi were also demonstrated to be present in several German biogas plants [100]. Fungi belonging to the subphyla Agaricomycotina, Mucoromycotina, Pezizomycotina, Pucciniomycotina and Saccharomycotina and to the class Neocallimastigomycetes were identified in that study using molecular techniques.

4 Substrate and Operation

4.1 Substrates

To achieve a stable and efficient biogas production process, the material added to digesters must have a good balance of both macro- and micronutrients [11]. Some materials work well as a single substrate, whereas others can only be used in mixtures with other substrates. To overcome the drawbacks of a single material, simultaneous co-digestion using two or more substrates in a mixture is a feasible alternative to mono-digestion [101]. Co-digestion can result in favourable nutrient

and water content and in dilution of potential inhibitors. To ensure sufficient microbial activity, some materials and mixtures of materials may also have to be complemented with process additives such as iron, trace metals, buffering chemicals, anti-foaming agents, etc. [102–104]. The chemical composition of the material used as substrate affects the biogas yield and the methane content of the gas, as well as the biodegradability and degradation kinetics [105-107, 183]. The actual yield can be estimated by a theoretical calculation (Buswell formula, Table 3) or by performing a so-called biomethane potential test, where the substrate is added to an inoculum and the methane production is monitored using a controlled batch cultivation procedure [108]. Optimally, the substrate should have a composition that meets the nutritional requirements of the microorganisms involved and also results in high biogas and methane yield and a high quality digestate in terms of high nutrient composition and low levels of contaminants. These different requirements are sometimes difficult to meet, as some materials with high methane potential, e.g. fat and protein, can cause problems with inhibition of the biogas process [109].

Protein-rich materials such as slaughterhouse waste and various food wastes have a relatively high methane yield potential and result in high levels of plantavailable ammonium nitrogen (NH_4^+ -N) in the residue [90]. However, degradation of proteins results in the release of ammonium, in equilibrium with ammonia. A high content of ammonium provides the process with alkalinity and increases the value of the digestate as a fertilising agent, but unfortunately it also causes inhibition of the process, specifically of the methanogenic community [90, 110]. Temperature and pH indirectly affect the level of inhibition, because these parameters shift the equilibrium between ammonium (NH_4^+) and ammonia (NH₃) towards the latter, which has been shown to be the actual cause of the inhibition. Inhibition has been reported to occur at varying NH₃ concentrations ranging from 53 to 1450 mg L^{-1} and is most likely caused by differences in substrate composition, reactor design and operating parameters such as hydraulic retention time and temperature. High levels are often associated with reactor instability, indicated by reduced methane production rate and high effluent concentrations of volatile fatty acids, believed to be caused by selective inhibition of aceticlastic methanogens, as mentioned above [110]. However, adaptation to high

 Table 3
 Theoretical methane potential of some organic polymers calculated using the Buswell formula

Compound	~Methane yield (m ³ /kg VS ^d)	Composition of the biogas, CH ₄ :CO ₂ (%)
Carbohydrate ^a	0.42	50:50
Lipid ^b	1.01	70:30
Protein ^c	0.50	50:50

 $(C_nH_aO_b+(n-a/4-b/2)H_2O\rightarrow(n/2-a/8+b/4)CO_2+(n/2+a/8-b/4)CH_4)$

^aCalculation made using cellulose

^bCalculation made using gelatin

^cCalculation made using glycerol trioleate (figures taken from [11])

^dVolatile solids

ammonia levels has long been emphasised in the literature, as reviewed in Westerholm et al. [90]. Allowing the microbial community to acclimatise to the prevailing conditions can allow efficient biogas production even at elevated ammonia levels. Adaptation to high ammonia levels has been shown to be correlated with a shift in the methane-producing pathway, with significant contributions by SAO to methane formation [90]. For optimal degradation of proteins in an anaerobic digestion process, the carbon:nitrogen (C/N) ratio has been suggested to be set between 15:1 and 25:1 [111]. If the ratio is too low, the process risks suffering from ammonia inhibition, whereas if it is too high the bacteria may experience nitrogen limitation. A high C/N ratio poses a greater risk of process problems arising if the majority of the carbon is easily accessible, e.g. as is that in starch. In that case, the carbon is quickly degraded and there is a risk of acidification. In addition to ammonia, protein-rich substrates are also a common source of formation of sulphide, which is not only toxic for various microbial populations but also forms complexes with metals, resulting in decreased bioavailability of trace elements essential for microbial activity [112]. Sulphides are also undesirable in methanogenic processes because of direct toxic effects [109] and contamination of the biogas, causing bad odours and corrosive effects on pipes and gas engines. Sulphides can be reduced by iron addition.

Materials rich in lipids, such as fats, oils, fish waste and slaughterhouse waste, are also energy-rich and have high methane potential. However, lipids result in the release of long-chain fatty acids, which can cause a drop in pH, foaming and, at high levels, toxicity to the microbial community [101, 109, 113]. Degradation of LCFA is considered the slowest degradation step during degradation of lipids, and a difference between the rate of the hydrolysis step and the oxidation of LCFA can result in product imbalance and accumulation over time [114]. Acclimatisation to inhibitory levels of long-chain fatty acids has been shown to be possible by repeated exposure of the process, followed by periods of recovery [115, 116]. An alternative strategy to access the high biogas potential in lipid-rich waste is to use a stepwise start-up strategy to allow development of a specialist microbial community [117].

As mentioned earlier, materials with a high degree of lignocellulose, such as straw and crop residues, are difficult to degrade and thus give somewhat restricted biogas production and slow degradation. Some plant-based materials in this category also contain low levels of trace metals and alkalinity and need to be mixed with complementary materials to function as a substrate for biogas production [118]. The degradation of this type of material and biogas production can be somewhat improved by pre-treatment to break up the intricate structure of the lignocellulose [118–123]. Different pre-treatment methods have been evaluated and shown to increase the biogas production including, for example, mechanical, thermal and biological treatments. It should, however, be noted that many pre-treatments are energy- and cost-intensive, sometimes limiting large-scale application. However, materials with a high level of easily accessible carbon, such as fruit residues, potato and sugar beet, undergo rapid initial conversion, which can instead cause acidification in the process if they are added in large amounts [124].

4.2 **Operating Parameters**

Important operating parameters include stirring, process temperature, organic loading rate and retention time [108]. Reactor stirring is a parameter of critical importance, as mixing increases the contact between substrate and microorganisms, and thus the degradation rate. Mixing mode and mixing intensity have consequently been shown to have direct effects on biogas yield [125]. Mixing ensures even distribution of the substrate and thus good nutrient supply to the microorganisms active in the biogas process. However, if too harsh, mixing can disrupt microbial aggregates, resulting in less efficient degradation. Biogas production can proceed at different temperatures, typically mesophilic (35–42°C) or thermophilic (46–60°C). Biogas production can also proceed at psychrophilic temperature (15–25°C) [126]. Temperature, together with substrate, is the most strongly determining parameter for stability and process performance. As mentioned above, the temperature impacts strongly on community structure, but also on microbial diversity, degradation pathways and degradation rate [108, 127]. In general, anaerobic digestion at thermophilic temperatures gives higher methane production rates and higher methane yield, but this is not always the case [108, 128]. Moreover, thermophilic digestion results in comparatively higher reduction of pathogens [108, 129] and gives lower viscosity, resulting in less energy consumption for stirring [130]. Disadvantages with higher temperatures include lower microbial diversity, with an accompanying risk of a less stable process and less efficient degradation of certain chemical compounds, such as phenols [108, 128]. Moreover, a higher process temperature needs a higher energy input in the form of heating. Processes operating at mesophilic temperature are generally considered to be more stable and less sensitive to inhibitory components such as ammonia. The microbial community, specifically the methanogens, are sensitive to temperature variations and experience from large-scale operation shows that temperature fluctuations should not exceed $\pm 2-3^{\circ}$ C for best results and to avoid instability [131]. However, biogas production is possible at a wide range of temperatures, even in the range between mesophilic and thermophilic temperatures, and it is also possible to shift from mesophilic to thermophilic temperature and vice versa [90, 132, 133]. To ensure stable operation, the organic loading rate, defined as the amount of organic material added per reactor volume (active) and day, should not be too high. The optimal load depends on a number of factors, including substrate characteristics and the operating temperature [108]. The load to the digester can either be the daily amount added on one occasion, spread out over several occasions or continuously fed into the reactor. The feeding approach affects the degradation kinetics, formation of intermediates and biogas production, but usually does not affect the final biogas yield [134]. The feeding regime has also been shown to affect the activity and structure of the microbial community and its functional stability [65, 135]. Repeated pulse feeding with addition of substrate every second day, compared with daily feeding, has been shown to result in a bacterial community that is more tolerant to organic shock load and high ammonia [135]. Dynamic feeding has lately also been suggested as an approach to allow flexible electricity supply from biogas [134]. An increase in organic loading rate typically results in a decrease in retention time which, if too short, might cause wash-out of microorganisms and inefficient degradation. The retention time should be sufficiently long to ensure good degradation of a specific material under specific operating parameters. The retention time varies depending on the type of process, e.g. high or low rate with 15–40 days and 1h-1 day, respectively, being commonly used. Substrates rich in sugar and starch are typically easily broken down and require shorter retention times. For the degradation of these materials, no hydrolysis is necessary and the degradation starts directly at the second degradation step, fermentation. However, much longer times are required for microbial degradation of fibre- and cellulose-rich plant matter. For such materials it is often the hydrolysis step and not methanogenesis that limits the rate of decomposition. A typical sign of too low organic loading rate is either accumulation of degradation intermediates or a low degree of degradation.

4.3 Monitoring

It is important to monitor carefully the biogas process, as many different parameters can result in instability and failure of the process [52, 108, 131]. Monitoring makes it possible to detect problems in a timely manner and rectify them before things have gone so far that the process deteriorates (Fig. 8). Some microorganisms, such as methane producers, are extremely sensitive and may stop growing and/or be washed out of the process if they do not thrive. For example, the process temperature must be closely monitored, as some microorganisms engaged in degradation are sensitive to temperature fluctuations. Alkalinity and pH are other parameters of high relevance. The optimal range of pH for methane production is around 6.5–7.5, but the range varies with different substrates and operating parameters. With an acid substrate or an easily degradable substrate resulting in rapid acid production, a pH change can occur in the reactor. The magnitude of this pH change depends on the available alkalinity (buffer capacity) in the reactor, which also regulates how fast the pH is restored to optimal levels. The total alkalinity (TA) gives a measure of the combined effect of several different buffering systems [136]. The partial alkalinity (PA) represents the buffering capacity of the carbonate system, and also includes the ammonium-ammonia system. The intermediate alkalinity (IA) is the difference between TA and PA and mainly includes the buffering capacity of the volatile fatty acids. The stability of the process can be evaluated by calculating the IA/PA ratio, with a value of 0.3 or less indicating a stable process [108]. A value between 0.3 and 0.8, on the other hand, indicates a risk of instability and a value above 0.8 suggests instability.

Other parameters of importance for monitoring include the concentration of fatty acids and ammonium (see section on substrate) and the carbon dioxide and methane content of the gas. Accumulation of volatile fatty acids is highly undesirable, as it is a sign of an inefficient process and also represents a significant loss of biogas. These

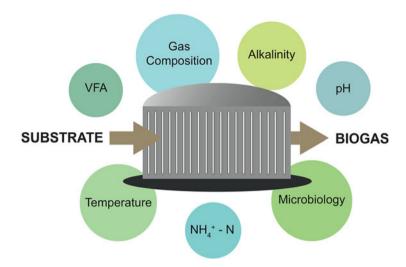


Fig. 8 Many different parameters impact on the performance of a biogas process, such as substrate composition, organic load, retention time, process temperature and stirring efficiency. To secure a stable and efficient process a monitoring program can be used. Important parameters in this regard are total gas production, gas production kinetics and gas composition (methane, carbon dioxide, hydrogen sulphide and hydrogen). Other important parameters to monitor are temperature, pH, alkalinity, ammonium (N-NH₄⁺) and volatile fatty acids (VFA). Different microbiological methods have also recently been evaluated as early warning indicators

compounds represent intermediates from the acidogenesis and acetogenesis steps and typically the degradation proceeds through syntrophic reactions involving acid degraders and methanogens. Accumulation is believed to be a consequence of lower activity of methanogens compared with acid producers and to be caused either by organic overloading or by inhibition of the methanogenic microbial communities. Alternatively, accumulation can be a consequence of direct inhibition of the acid-degrading community. The feedstock itself can also have high levels of acids. For monitoring, the propionate:acetate ratio is reported to be a useful early indicator of imminent process failure [137], with an increasing ratio indicating a higher risk. With increasing volatile fatty acid concentration there is also a significant risk of a pH drop, particularly in processes with low buffering capacity.

The composition of the gas is of great interest for monitoring, as a change in gas composition, i.e. increasing levels of carbon dioxide, may be a sign of process instability. However, if the input material varies over time, a change in gas composition can also just reflect the character of the substrate. To detect a deviation from the 'normal' variation, it is thus important to consider the gas composition and carbon dioxide content over a longer period and look for increasing/decreasing trends. Hydrogen is another interesting monitoring parameter, and in a balanced anaerobic digester the hydrogen concentration is normally low. However, an imbalance between hydrogen-producing bacteria and hydrogenotrophic methanogens leads to hydrogen accumulation. Higher hydrogen concentrations, as mentioned earlier, redirect the electron flow and result in the production of reduced compounds such as butyrate, propionate, lactate, or ethanol, and consequently result in lower methane yield. For technical reasons, the hydrogen level is usually not monitored in industrial scale processes. However, a hydrogen-sensitive palladium metal oxide semiconductor (Pd-MOS) sensor in combination with a membrane for liquid-to-gas transfer for monitoring of dissolved hydrogen was suggested to be possible to adjust for large-scale applications [138]. Moreover, analysis of hydrogen sulphide is also important for evaluating the gas quality. High levels of hydrogen sulphide in the gas indicate risk for formation of complexes with metals in the liquid, which can decrease the bioavailability of trace elements essential for microbial activity [109].

Microbial analysis represents a new and interesting approach for the monitoring of biogas plants. Such techniques are mainly investigated in lab-scale reactors and have so far not been used in full-scale biogas plants to any large extent but represents promising approaches for successful process control. Analysis of the whole microbial community or specific microbial bioindicators can allow identification of risks for process failure before conventionally used process chemical parameters [139]. By analysis of relevant microorganisms critical for crucial degradation, steps can be taken to manage the process towards high stability and efficiency [31, 33, 52]. Microbial analysis as a tool for monitoring includes both general and specific approaches, for example analysis of metagenome and metabolome [140], the whole bacteria and archaeal community [66, 141], and specific groups of key organisms such as methanogens [67, 142, 143] and cellulose degraders [59]. Other approaches investigated for monitoring include stable isotope analysis of gases to determine the pathway used for production of methane [144, 145] and analysis of the metabolic quotient (MQ) and the cDNA/DNA quota to determine methanogenic activity [184]. The MQ corresponds to the ratio of the predicted to the actual concentration of methanogens and the cDNA/DNA ratio reflects the activity of the methanogens. These studies and their results all represents steps towards the implementation of microbial ecology-based engineering to optimize performance of the anaerobic digesters.

4.4 Process Additives

Different chemical and biological components to enhance methanogenesis and/or improve stability are used and under evaluation [146]. For example, addition of macro and micronutrients trace have been evaluated in a number of studies and often shown positive results [146, 147]. Macronutrient, such as P, N, S, are essential for microbial growth and can in some materials be a limiting factor. Micro nutrient, such as trace elements, are essential for enzymatic activity and addition of trace elements has been shown to circumvent accumulation of degradation intermediates and lower the risk of process instabilities, for example those produced by ammonia inhibition [102, 147, 148]. Addition of trace metals has given positive results with

various types of substrate, such as food waste, crop material and stillage [49, 103, 108]. Cobalt, nickel, molybdenum and selenium are suggested to be critical to process performance, but other metals can also be important [146, 147]. With materials resulting in sulphide formation, such as protein-rich materials, metals can also be precipitated in the form of metal sulphides. Inclusion of iron in addition to trace metals has been shown to give positive effects in such cases, primarily because of removal of sulphide by the iron, allowing higher bioavailability of trace elements [146]. Addition of iron also improves the gas quality by lowering the amount of hydrogen sulphide in the gas phase. Iron can be added directly to the reactor liquid in different forms to precipitate the sulphides and hence reduce the undesired precipitation of trace elements [108]. Sulphides can also be reduced in biogas by aeration of headspace, resulting in oxidation of reduced sulphides to elemental sulphur.

Addition of conductive materials, such as granular activated carbon, carbon cloth, graphite, biochar and magnetite (Fe_3O_4) particles to methanogenic reactors has in some cases been shown to improve methanogenesis and degradation of different organic acids [26, 149]. The background to such addition is that DIET has been shown to be mediated by the presence of conductive materials, functioning as wires and electrically connecting the syntrophic organisms (reviewed in [26, 150]).

If necessary, alkalinity and pH can be adjusted in the biogas process by adding various stabilising agents such as carbonates and bicarbonates, combined with sodium or potassium, calcium carbonate (lime) and hydrochloric acid [108]. Other alkaline substances, such as lime, ammonia, lye and urea, can be used but are more easily overdosed and may not always contribute to increased alkalinity in the process. The exact amount of buffering substance that must be added to alter the alkalinity may vary between different biogas processes and is dependent on several factors, such as the bicarbonate content, temperature, pH, fatty acid concentration, ammonia content, etc.

Foaming is a common cause of process problems and common factors triggering foam formation include organic loading and substrate composition, such as content of proteins or lipids. The most commonly applied solution to suppress foaming is the addition of antifoams [151], e.g. surface active chemicals which destroy the foam by causing bubble coalescence. Recently Kougias et al. [151] showed that natural oils such as rapeseed oil and oleic acid efficiently suppress foaming.

Recently, different attempts to enhance the biogas process by direct addition of microorganisms or enzymes have been made, some with successful results [146]. Bioaugmentation has been made mainly to enhance the hydrolytic step of the biogas process and improve the degradation of lignocellulose. For example, addition of the cellulose-degrading bacterium *Clostridium cellulolyticum* was recently shown to increase degradation efficiency of wheat straw [152]. Bioaugmentation with the aim of improving the hydrolysis was also shown to be successful using an anaerobic fungus, *Piromyces rhizinflata*, in a two-stage process for biohydrogen and biogas production using corn silage [153] and with the fermentative bacterium *Acetobacteroides hydrogenigenes* for methane production from corn straw [154].

Moreover, addition of a consortium comprised of 16 isolated strains of cellulose degrading bacteria were shown to improve the methane yield from maize silage with as much as 38% [155]. Attempts have also been made to improve the stability and efficiency of methane production at high ammonia levels and here addition of a pure methanogenic culture (Methanoculleus bourgensis, strain MS2^T) was proposed to enhance successfully the methane yield in an ammonia-stressed continuous biogas digester [156]. Improved methane yield was also obtained after addition of the hydrogen producing acetogen *Enterobacter cloacae* [157] and improved lipid degradation was obtained with the lipolytic bacterium Clostridium lundense [158]. Most studies using direct addition of enzymes to the biogas process have shown negative results. However, addition of proteases was shown to give an increase in methane yield in batch tests with maize silage, chicken dung and cow manure, but no effect was seen during semi-continuous operations [74]. Application of a commercially available enzyme mixture, prepared by fungal fermentation, resulted in increased biogas production yield (10-15%) and an increased methane content of the biogas (5-10%) in a semi-continuous process using grain silage and maize silage as substrate [159].

5 Digester Technologies

Anaerobic digestion can be set up with various configurations, for example continuous or batch mode and one- or two-stage systems (Fig. 9). Digester types are usually categorised into two groups, low and high rate, but classification of the process can also be based on the characteristics of the incoming material, i.e. low (<15%), medium (15–20%) or high (20–40%) total solids concentration [160]. Total solids contents lower and higher than 15% characterise wet and dry anaerobic digestion systems, respectively. Materials with high and medium total solids concentration are typically treated in low rate digesters with comparatively long retention times and large digester volumes. For more diluted materials, high rate digesters with short retention times and high dilution rates are typically used [161, 162].

5.1 Low and Medium Rate Reactors

A common reactor design for low rate continuous digestion includes the continuously stirred tank reactors (CSTR) for wet digestion and plug flow (PL) reactors for dryer materials. The most commonly used approach for commercial scale biogas production in Europe is the CSTR, using a continuous or semi-continuous feeding system. The process is typically used for materials with a dry solids content between a few percent and up to about 10% and commonly used waste streams include sludge from wastewater treatment plants, slaughterhouse waste, food waste,

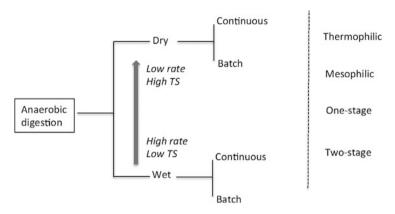


Fig. 9 Anaerobic digestion can proceed with different types of process configurations, mainly depending on the character of the material to be treated in the system. Dry materials are typically digested in a low rate digester although more diluted materials are used in high rate systems. The digestion either proceeds in a continuous process or in batch, set up in a one- or a two-stage configuration. The operation proceeds typically at either a thermophilic or mesophilic temperature

manure or other industrial waste streams, crops and crop residues [4, 163]. During operation of a CSTR, materials are typically continuously pumped into the reactor or fed in a semi-continuous manner, digestate being taken out in similar amounts and biogas being produced continuously. Solid materials, such as solid manure, crops or crop residues, are, however, more typically fed into the reactor in batch mode, for example through semi-continuous feeding. The feeding frequency for a CSTR is often set based on practical considerations, i.e. how often the operator can feed the system, but also depends on the characteristics of the feeding material. The hydraulic retention time should typically be set to 15–40 days, but can also be shorter or longer depending on substrate availability and operating parameters. The organic loading rate commonly ranges between 2 and 6 g L^{-1} day⁻¹ volatile solids. The degree of degradation varies greatly depending on the characteristics of the material, but a common range is 30–70% volatile solids reduction [108].

Dry anaerobic digestion is an attractive method for stabilisation of organic waste with a high solids concentration (>15%). Different types of reactor concepts can be applied for this type of digestion and it can be operated in both batch and continuous mode [160]. The batch reactor concept involves a single-mode or sequential batch system, with several reactors connected in series. An increasing number of dry anaerobic digestion systems have been installed in Europe in recent years, because they provide some advantages over the wet digestion systems, for example they require less reactor volume, which reduces the material cost and need for heating [160]. Moreover, the digestion residue produced has comparatively lower water content and thus also higher nutrient content per unit wet weight, making it attractive as a fertilising agent. Many different types of feedstocks have been successfully used for biogas production in the dry digestion process, such as different crops and crop residues, manure and the organic fraction of municipal organic waste. The performance of the process is robust and allows equal or higher loading rates than the CSTR process [160]. In line with this, the retention times are usually shorter than with the CSTR, but still result in a greater volatile solids reduction. Different feedstocks require different loading systems depending on their consistency [160]. Addition of water or a more diluted co-digestion material is sometimes needed to improve stirring of the material and conditions suitable for microbial growth and nutrient transportation. Water is seldom added from external sources but process liquid (leachate) is often recycled back to the process and sprayed on or mixed into the material [35]. For anaerobic microorganisms to be able to grow, a water content of >0.91 has been suggested. Some dry digestion systems available in the market are coupled to a second digester, for example an upflow anaerobic sludge blanket (UASB, see below). The leachate from the first reactor, which contains a high level of organic acids, is transferred to the UASB, where methanogenesis occurs.

5.2 High Rate Reactors

In high rate reactors, biomass is retained by the formation of granules or flocculated sludge or by attachment to a support material [162, 164, 185, 186]. This concept allows decoupling of the hydraulic retention time and sludge retention time, thus allowing high organic loading rates without risk of wash-out of biomass and at relatively small reactor sizes. Self-immobilisation of the microorganisms not only improves the ability of the biomass to withstand high-strength wastewaters and shock loads, but also increases the tolerance to toxic compounds. As anaerobic microorganisms grow slowly because of low energy yield per unit substrate utilised, detainment of biomass is of particular importance when using diluted waste streams for anaerobic digestion and energy production. Thus, high rate reactors are typically used for energy, nutrient and water recovery from various municipal and agro-food industrial wastewater streams [165], such as wastewater from slaughterhouses [166, 167] and dairy industries [168], municipal wastewaster [164], manure [169] and wastewaster from pulp and paper industries [170]. The operating costs are low, the effluent quality is relatively good and the footprint is small. Different types of reactor concepts have been developed and are used depending on the chemical composition and organic content of the wastewater and the purpose of the process [182, 185, 186].

UASB reactors represent the first generation of granule-based high-rate reactor systems and were developed back in the late 1970s ([171]; see also Chap. 13). To date, this reactor type is the most commonly used design for commercial wastewater treatment applications. In a UASB reactor, wastewater is pumped upwards through the reactor under strict anaerobic conditions at rates between 1 and 5 m h⁻¹. Inside the reactor, anaerobic microorganisms grow and form cell aggregates (granules) of varying size, typically 0.5–5 mm diameter [172]. Biodegradable organic matter is converted to biogas by the microbial communities making up the granules at organic loading rates of about 10–20 kg chemical oxygen demand (COD) per m³ reactor volume and day, with potential COD removal

efficiencies of above 90%. The conventional sludge bed UASB reactor has a low mixing intensity and, as a consequence, rather poor substrate-biomass contact. Optimisations in this regard have led to the development of the expanded granular sludge blanket (EGSB) reactor and static granular sludge reactor (SGBR) [164, 173–175]. These reactors have been modified to improve the treatment performance through improving the contact between the wastewater and the granular sludge by internal recycling (EGSB) or by operation in downflow mode without flow recirculation (SGBR). Compared with the UASB reactor, these processes can typically operate at higher upflow velocity and/or at higher organic loads. For this reason, the EGSB reactor has been suggested as an attractive alternative for treatment of low strength wastewaster, particularly at ambient temperatures, because of the efficient biomass-substrate contact induced by the high upflow velocity [164, 174]. The hydrolysis rate of suspended solids drops with decreasing temperature, but nevertheless anaerobic reactor systems with stable methanogenesis have been successfully operated at temperatures as low as 4–5°C [174].

For optimal operation of high rate upflow anaerobic treatment systems, development of a granular sludge with high strength, high biological activity and a narrow settling distribution is necessary. The granulation process is complex and affected by many parameters, including physico-chemical and microbiological factors, the inorganic and organic composition of the wastewater, operating parameters such as load, retention time, temperature and pH, the microbial composition and the impact on the formation and characteristics of the granular sludge [172, 175–178] investigated granules from full-scale reactors and compared them in terms of basic composition, size distribution, density, settling velocity, shear strength and extracellular polymer substances content. The results suggest that granule properties are influenced relatively more by wastewater type than by reactor design or operating conditions such as pre-acidification level. The formation of granules involves transportation and irreversible adhesion of a cell to the surface of an inert material or another cell, followed by multiplication to develop the granule. The cell transportation can proceed through non-active processes such as advection or diffusion or active processes using, for example, flagella. The granular structure contains cavities and holes, which are suggested to function as transport channels for gases, substrates and metabolites. In this process, extracellular polymer substances such as polysaccharides, proteins, lipids, phenols and nucleic acids play a very important role [175]. High levels of divalent cations (e.g. Ca^{2+} , Mg^{2+} and Fe^{2+}) and organic and inorganic nuclei (e.g. clay minerals) have also been shown to be important for initiating granule formation [172, 179]. Divalent cations have been suggested to stimulate the formation of granules by attracting negatively charged bacteria and have also been suggested to increase the amount of protein and polysaccharides in the sludge [179]. Granules harbour all the different metabolic groups of microorganisms engaged in anaerobic degradation, including hydrolytic, acidogenic, acetogenic and methanogenic microorganisms [180, 181]. Regarding the placement of different microbial groups, various investigations have shown differing results, but often with hydrolytic and acidogenic bacteria situated in the outer layers of granules and methanogens in the centre [175].

6 Concluding Remarks

Biogas production represents a highly interesting process for recovery of both energy and nutrients from various organic waste streams and dedicated crops. The process has also become of great interest for production of value-added chemicals through mixed culture biotechnologies and is also suitable for use in combined bioenergy production systems and other industrial networks. The process can also be used for "energy on demand" production, i.e. by varying the feeding regimes and substrate compositions, a flexible biogas production can be achieved. The multifunctionality of this process and the fact that it can be operated at different scales assures its place in a future more sustainable society. Knowledge of digester technologies and process biology has expanded rapidly in recent years, and could soon reach a point where the process can be set up and managed under even more controlled conditions than is possible today. However, new microbial methods and models for monitoring the efficiency and stability of the process need to be developed to steer and manage the process towards higher efficiency and for controlled production. Another important factor for future expansion of biogas production is the development of small-scale, cheap and efficient technologies for use at farm scale to reach the full potential and to access the high gas potential in the agricultural sector. Small-scale solutions are also of importance in non-industrialised countries, where this process can be of great importance for the nation as a whole and for individual families.

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Life in the Anoxic Sub-Seafloor Environment: Linking Microbial Metabolism and Mega Reserves of Methane Hydrate

Varsha Honkalas, Ashwini Dabir, and Prashant K. Dhakephalkar

Abstract Sub-seafloor methane hydrate deposits have attracted attention in recent times as an enormous and yet untapped source of alternate energy. It is interesting to note that methane in sub-seafloor methane hydrate deposits is of biogenic origin. The sub-seafloor environment is mostly anoxic and characterized by high pressure and the presence of complex organic matter. Microorganisms adapted to such extreme sub-seafloor environmental conditions may serve as source of novel taxa and industrially valuable biomolecules. Microbial metabolism is responsible for the degradation of complex organic matter and subsequent formation of methane. Various ecophysiological and nutrient conditions have a significant influence on the rate of methane formation and on the conversion of methane into methane hydrate deposits. Understanding the kinetics of methanogenesis is of utmost importance in predicting the rate and extent of methane hydrate deposits in sub-seafloor environments. This review illustrates the diversity of anaerobes in deep-sea sediments associated with methane hydrates and their metabolism leading to methane generation.

Keywords Metabolism \cdot Methane hydrate \cdot Microbial diversity \cdot Sub-seafloor sediments

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1 Introduction

Microorganisms, unlike most plants and animals, are not always dependent upon the supply of atmospheric oxygen for their growth. Bacteria and archaea are classified on the basis of their oxygen requirement into the following categories: (1) obligate aerobes which grow only in the presence of oxygen; (2) facultative anaerobes which grow both in the presence and absence of free oxygen (examples of facultative anaerobic bacteria are Staphylococcus sp., Streptococcus spp., Escherichia coli, Listeria sp., Shewanella oneidensis, etc.) [1]; (3) microaerophilic organisms which can grow best in the presence of low concentrations of molecular oxygen; and (4) obligate anaerobes which can grow only in the absence of oxygen (examples of anaerobic bacteria include Actinomyces, Prevotella, Bacteroides, Clostridium, Fusobacterium, Peptostreptococcus, Porphyromonas, Veillonella, etc.) [2]. Aerobic bacteria utilize molecular oxygen as a terminal electron acceptor or as an oxidizing agent. Thus, the energy need of aerobes is fulfilled by aerobic respiration. Facultative anaerobes can utilize molecular oxygen as terminal electron acceptor when available. Anaerobic bacteria, however, do not use molecular oxygen to obtain energy – they use fermentation or anaerobic respiration. Some anaerobes can tolerate - but not grow in - the presence of oxygen, whereas the presence of oxygen could be toxic for others such as rumen bacteria and methanogens. Anaerobic bacteria are capable of utilizing other electron oxidants. Thus, in anoxic conditions, microbial communities are sequentially observed which can utilize NO_3^- , Mn^{2+} , Fe^{2+} , SO_4^{-2-} , and CO_2 . During aerobic respiration, the maximum amount of energy is liberated with a positive O₂ redox potential (820 mV). Redox potential decreases with different electron acceptors and finally, for methanogenesis, it is as low as -240 mV. A negative value indicates high electron activity and intense anaerobic conditions.

The energy-generating metabolism of anaerobes is not as efficient as that of aerobic microorganisms. This is evident because anaerobic fermentation of a glucose molecule yields only 2 molecules of ATP whereas aerobic respiration of a glucose molecule yields 36–38 ATP molecules [3]. However, during metabolism, anaerobes consume less carbon for biomass generation and a bigger carbon pool is directed towards the formation of metabolism advantageous compared to aerobic metabolism [4]. Anaerobic bacteria have had a long history of industrial applications ranging from the production of biogas, fuels, and chemicals [5, 6] to that of

alcohols and solvents [7]. Substrate flexibility and toxicity tolerance coupled with unique biosynthetic capabilities make anaerobes suitable candidates for industrial applications. However, because of their complex metabolism and often special cultivation requirements, they have been less explored.

Anaerobes thrive in a wide range of environments on planet Earth. Natural systems such as the animal gut, rumen, river sediments, lake sediments, ocean floor, and sub-seafloor deposits are the favored habitats for anaerobic bacteria and archaea. They can also be found in micro-environments where oxygen has been depleted by other aerobic organisms. In the case of submarine sediments, particularly sediments near coastal areas, oxygen is removed rapidly by aerobic respiration. Once oxygen is removed, a microbial population adapted to anaerobic environments predominates. In sediments near coastal areas, anaerobic conditions are generated when oxygen consumption exceeds oxygen supply.

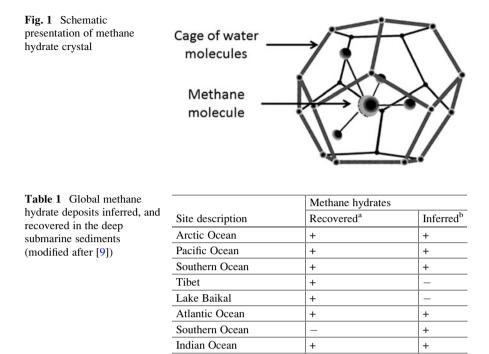
Sub-seafloor sediments associated with methane hydrate deposits form an interesting habitat for anaerobes. Because of its pristine nature, such a habitat forms a fertile source of novel anaerobic taxa. A description of the diversity and potential industrial applications of anaerobes associated with methane hydrate deposits is given below. Further, the role of anaerobic metabolism leading to the formation of methane hydrate deposits is discussed.

2 Methane Hydrates

Methane hydrates are crystalline solid structures formed of a cage of water molecules surrounding natural gas methane under specific conditions of relatively high pressure and low temperature. Methane hydrates are made up of approximately 85 mol% water. Their properties such as physical appearance, refractive index, and density are similar to those of ice, whereas other properties such as mechanical strength, heat capacity, thermal conductivity, etc. differ from those of ice. The structure of methane hydrate (Fig. 1) is stabilized by weak van der Waals interactions between the water and methane molecules [8, 9].

2.1 Occurrence of Methane Hydrates

Large amounts of methane naturally frozen in hydrated form have been discovered in various environments. These are (1) sediment below arctic permafrost, (2) sedimentary deposits along continental margins, (3) deep-water sediments in lakes and seas, and (4) under Antarctic ice. Massive methane hydrate deposits are found in the Siberian arctic region, Kara Sea, Skan Bay in Alaska, Tibetan Plateau, etc. in the Arctic permafrost region, and the Chilean margin, Norwegian margin, Nankai Trough of Japan, Cascadian continental margin, Hikurangi Trough off the East Coast of New Zealand, Gulf of Mexico, Margins of Taiwan, etc. represent methane



-Presence: +Absence

Caspian Sea

^aConfirmed by direct sampling

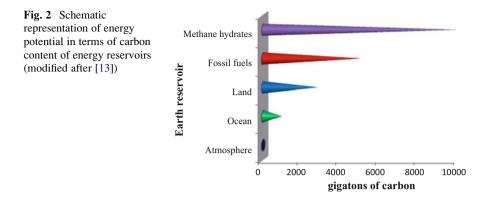
^bInferred from the data obtained from Bottom Simulating Reflectors (BSR), seismic profiles, and other geological evidence

+

hydrate sites along continental margins. Methane hydrate deposits were found in Lake Baikal in Siberia, Krishna Godavari basin of the Bay of Bengal in India, Cascadian margin, Black ridge, Ulleung Basin off the coast of South Korea, Gumsut – Kakap in Malaysia, Shenhu Basin in south China, etc. In Antarctic regions, huge deposits of methane hydrate were found in the Weddell Sea and the edge of glaciers in Antarctica. Table 1 represents the presence of methane hydrates throughout the world.

2.2 Significance of Submarine Methane Hydrate Deposits

Methane content associated with global methane hydrate deposits has been estimated to be around $1-5 \times 10^{15}$ m³ [10]. This amount is twice the amount of energy contributed by all hydrocarbon reservoirs available worldwide [11]. Approximately 1,900 Trillion Cubic Meters (TCM) of methane gas is accumulated in the form of methane hydrate jus within the Indian subcontinent. This volume of gas is sufficient



to fulfill India's increasing energy requirement – it is predicted that recovery of even 10% of this huge methane resource can fulfill India's energy requirement for about a century [12]. Hence, methane in the form of hydrate is being considered as an alternate source of energy/fuel for the future. Comparison of energies in conventional hydrocarbons and hydrates in total forms of energy available worldwide is shown in Fig. 2.

The significance of methane hydrate is not limited to its application as an alternate fuel, but is also extended to its potential contribution to global warming. Methane is a greenhouse gas which has been proven to contribute to global warming. Methane associated with methane hydrate deposits can escape into the atmosphere as a result of an earthquake, tectonic disturbances, and leakage during extraction/excavation operations, etc. Methane escaped into the environment could cause enormous holes in the ozone layer, which can significantly contribute to global warming. The potential of methane hydrates as a source of alternate energy and associated environmental concerns have necessitated accurate estimation of global deposits of methane hydrate. Carbon isotopic studies from marine sediments have interpreted the widespread release of carbon from dissociating marine methane hydrates, which would contribute to global warming [14, 15].

2.3 Contribution of Microbes to Methane Formation in the Sub-Seafloor Environment

Stable carbon isotope analysis revealed that most of the methane hydrates and surrounding sediments are of microbial origin [9]. The sub-seafloor production of methane requires the activity of a variety of bacteria and archaea. Organic matter consists of different polymers such as polysaccharides, proteins, nucleic acids, lipids, etc. Organic matter in the uppermost few centimeters of sediments is rich in carbohydrates, both, simple and complex. Methanogens do not possess the ability to utilize carbohydrates as a source of carbon and energy. Hydrolytic bacteria and

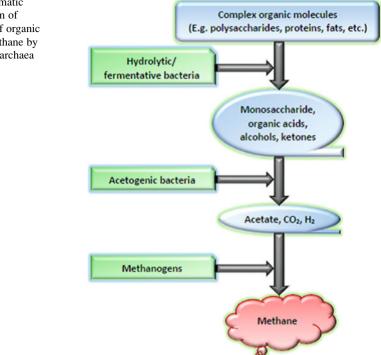


Fig. 3 Schematic representation of conversion of organic matter to methane by bacteria and archaea

fungi can metabolize complex polysaccharides to produce metabolites such as organic acids, volatile fatty acids, and H_2/CO_2 . The large, complex polymeric organic molecules are hydrolyzed into smaller molecules (e.g., cellulase catalyzes the hydrolysis of cellulose into glucose and cellobiose; proteases hydrolyze proteins into peptides and amino acids; lipids are hydrolyzed by lipase enzymes to glycerol and fatty acids). Syntrophs and acetogenic bacteria can convert organic acids and some of the volatile fatty acids into acetate, formate, etc. [16]. Acetate, formate, methylamine, methanol, and H₂/CO₂ are utilized by methanogens to produce methane as an end product (Fig. 3). Microbial degradation of organic matter and generation of methane occurs over time scales ranging from minutes to hours for the breakdown of simple biomolecules. Millions of years are required for the mineralization of complex organic compounds in deep submarine sediments. The most rapidly decomposed substances are amino acids, simple sugars, and shortchain carboxylic acids, etc. These substances decompose on time scales of hours to weeks. Complex organic polysaccharides such as cellulose, chitin, pectin, and amino sugars take time scales of years for biodegradation. Several bacteria and archaea are involved in the biodegradation of complex organic matter associated with sediments and further conversion of metabolites into methane. Examples of bacteria involved in biodegradation of organic matter in sub-seafloor sediments include Oceanirhabdus sediminicola, Acetobacterium, Marinilactibacillus, Clostridium lartetii, Clostridium bifermentans, Clostridium welchii, Clostridium sordellii, Clostridium botulinum, Clostridium celerecrescens, Clostridium sulfidigenes, Clostridium glycolicum, etc. [17–20]. Methanogens from deep submarine sediments such as *Methanosarcina mazeii*, *Methanoculleus* sp., *Methanosarcina acetivorans*, *Methanoculleus palmolei*, etc., have been reported for the generation of methane [21–23].

3 Microbial Diversity Associated with Sub-Seafloor Sediments

3.1 Taxonomic Novelty

The sub-seafloor environment is characterized by extreme temperatures (4–50 $^{\circ}$ C) and pressures (2–1,000 MPa) [9, 11]. Growth of bacteria and methanogens has been observed, even under such extreme conditions. Such a pristine and as yet unexplored environment may serve as a source of taxonomically novel bacteria/ archaea, enzymes, and biomolecules of industrial importance. A few novel methanogens have been reported from deep submarine sediments. Methanoculleus submarinus was reported as a novel species associated with methane hydratebearing deep submarine sediments. Three novel strains of methylotrophic methanogens were isolated. One of the strains, Methanococcoides alaskense, was proposed as a novel species, whereas the other two were novel strains within the species Methanosarcina baltica. Several bacterial species were reported as novel species from deep submarine sediments. A novel piezotolerant marine lactic acid bacterium Marinilactibacillus piezotolerans, barophilic sulfate-reducing bacterium Desulfovibrio profundus, and psychrophilic bacterium Sediminicola arcticus were reported from different deep-sea sediments. Several taxonomically novel bacterial and methanogen species were reported from deep sub-seafloor sediments. A few of them are listed in Table 2.

Aerobic and anaerobic bacteria have been reported from deep-sea sediments. Anaerobic isolate *Oceanirhabdus sediminicola* was found to be mesophilic, growing in the pH range of 6–8.5 with optimum salinity of 2.5% [17]. Most of the isolates were found to be facultative anaerobes, which could grow in a temperature range of 4–45 °C. *Alcanivorax dieselolei* and *Citreicella marina* were halophilic. *Alcanivorax dieselolei* was industrially important because of its property of alkane degradation. Strict anaerobic metabolism is reported for methanogens which are mesophilic except *Methanococcus aeolicus* which grows at 46 °C. Most methanogens from deep-sea sediments grow at neutral pH [34, 41, 46].

Novel bacterium	Source of sub-seafloor sediments	Reference
Aestuariivita atlantica	Atlantic Ocean	[24]
Oceanirhabdus sediminicola	South China Sea	[17]
Microbacterium indicum	Chagos Trench, Indian Ocean	[25]
Brevibacterium oceani	Chagos Trench, Indian Ocean	[26]
Streptomyces hoynatensis	Southern Black Sea coast of Turkey	[27]
Celeribacter indicus	Indian Ocean	[28]
Kangiella profundi	Southwest Indian Ocean	[29]
Roseovarius pacificus	Western Pacific Ocean	[30]
Devosia pacifica	South China Sea	[31]
Oceanobacillus profundus	Ulleung Basin of the East Sea, Korea	[32]
Streptomyces indicus	Indian Ocean	[33]
Palaeococcus pacificus	East Pacific Ocean	[34]
Citreicella marina	South-west Indian Ocean Ridge	[35]
Altererythrobacter atlanticus	North Atlantic Rise	[36]
Luteimonas abyssi	South Pacific Gyre	[37]
Roseivivax pacificus	Deep-sea sediments of East Pacific Rise	[38]
Oceanobacillus pacificus	South Pacific Gyre	[39]
Salinimicrobium sediminis	Bay of Bengal at Visakhapatnam, Andhra Pradesh, India	[40]
Alcanivorax dieselolei	East Pacific Ocean	[41]
Methanoculleus sediminis	Upper slope of southwest Taiwan	[42]
Methanobacterium arcticum	Kolyma lowland in the Russian Arctic	[43]
Methanolobus profundi	Natural gas field in Japan	[44]
Methanococcus aeolicus	Nankai Trough	[45]

Table 2 Novel species reported from sub-seafloor sediments world over

3.2 Biotechnological Potential

Microorganisms adapted to environmental extremes serve as a source of enzymes that are of biotechnological importance because of their activity at extreme pH, temperature, pressure, etc. Novel bacteria obtained from extreme environments such as sub-seafloor sediments may also serve as a source of valuable biomolecules such as lipids, pigments, antibiotics, enzymes, etc. Most of the microorganisms reported for production of such compounds were found to be facultative anaerobes except *Clostridium* sp. Various cold active enzymes such as amylase, lipase, protease, and pectinase from deep submarine sediments were reported from *Anoxybacillus* sp., *Pseudomonas* sp., *Rhodococcus* sp., *Nocardiopsis* sp., etc. [47, 48]. Cold active enzymes are used in various industrial processes such as synthesis of volatile and heat sensitive compounds (flavors and fragrance), detergents, etc. They are catalytically efficient at low temperature and save both energy

and time [49]. *Streptomyces* sp. isolated from deep-sea sediments yielded antibiotics such as pluramycin which is active against *Staphylococcus aureus*, *Bacillus subtilis*, *Mycobacterium phlei*, and *Shigella dysenteriae* [50]. It also yielded caboxamycin (which is active against Gram-positive bacteria) and anticancer chemical streptokordin [51]. *Bacillus* sp. isolated from deep-sea sediments yielded a phenazine derivative with a novel ring structure which could be used to treat cancer [52]. Polyunsaturated fatty acids present in barophilic and psychrophilic microorganisms from deep-sea sediments were used in the treatment of heart diseases, allergies, rheumatoid arthritis, psychiatric disorders, etc. [53, 54]. *Kocuria* sp., *Pantoea* sp., and *Alcanivorax* sp. from submarine sediments produce biosurfactant which could be used for *n*-alkane degradation and in heavy metal and hydrocarbon bioremediation processes [55–57]. *Clostridium celerecrescence* isolated from deep-sea sediments associated with methane hydrates is known for its hydrogen and organic acid production [19]. Pigments from psychrophiles have potential for use as food coloring agents [47].

3.3 Microbial Diversity Reported from Sub-Seafloor Sediments

3.3.1 Profiling of the Microbial Community by a Culture Independent Approach

A wide variety of microorganisms are associated with the sub-seafloor environment. It is difficult to anticipate the growth and nutritional requirements of these microorganisms. It is important to replicate the growth and nutritional requirements when cultivating the diverse microorganisms in the laboratory. This is especially important in documenting the diversity and to eliminate bias introduced in a culture-based approach. Molecular approaches such as PCR-based DNA fingerprinting techniques, sequencing of cloned SSU rRNA (16S rRNA) gene libraries, and metagenomics facilitate accurate documentation of the diversity of microbial population. Such information can subsequently be used to provide adequate growth and the nutritional environment required for the cultivation of a majority of the constituents of the microbial population. However, several challenges are faced during culture-independent investigation of microbial diversity associated with environmental samples such as sub-seafloor sediments. These challenges include (1) extraction of DNA from marine sediments inhabiting low biomass of extremophiles, (2) PCR bias introduced because of GC rich template inaccessible to primer annealing during PCR, and (3) PCR inhibition in the presence of inhibitors such as humic acids, phenolic substances, etc. which are co-purified with nucleic acids as contaminants.

Extraction of DNA from deep subsurface sediments is difficult considering the complexity of sediments, low biomasses, structures, presence of PCR inhibitors, etc. [58]. The most widely used methods for DNA isolation from deep submarine

sediments is the method described in [59] which was based on the use of bead beating to lyse the microbial cells and release DNA. Other techniques combined freeze thawing and chemical lysis using detergents such as SDS, CTAB, Proteinase K, etc. [23, 59]. Chemical lysis and bead beating methods are the basis for commercially available kits for DNA isolation from soil. These kits are MoBio Ultra Clean Soil DNA kit, Fast DNA SPIN Kit, Geneclean DNA isolation kit, Qiagen soil DNA mini Kit, etc.

Extraction of DNA from sediment samples may result in co-purification of PCR inhibitors such as humic acids and phenolic compounds. These compounds are known to inhibit the activity of Taq polymerase enzyme [60]. Amplification of community DNA from deep-sea sediments was improved by including PCR additives such as bovine serum albumin, Triton X-100, T4 gene 32 proteins, polyethylene glycol 8000, and glycerol [61]. Bovine serum albumin (BSA) increases the thermal stability and half-life of the enzymes in the PCR reactions [62]. Triton X-100 overcomes the inhibitory effects of trace amounts of strong ionic detergents remaining in DNA [63]. Glycerol improves the efficiency of PCR by enhancing hydrophobic interactions between protein domains and lowering the strand-separation temperature [64]. By altering the annealing temperature, Mg²⁺ concentration, and DNA template concentration, the efficiency of amplification of community DNA was enhanced. Following is an illustration of molecular approaches used by researchers to document microbial diversity associated with sub-seafloor methane hydrate deposits.

Bacterial and Archaeal Diversity

Microbial community profiles investigated by a culture-independent approach from various locations (associated with methane hydrate) are described below. Members of phylum Proteobacteria, Chloroflexi, Firmicutes, Bacteroidetes, Euryarchaeota, and Crenarchaeota were dominant in most of the sites. Proteobacteria, which are found to be most common in the sub-seafloor sediments, perform functions such as degradation of organic matter. They are major contributors in nitrogen and sulfur cycle. Products of their metabolism could be the source of electron acceptors for another group of microorganisms. Members of phylum Firmicutes were common members observed in most of the deep submarine sediment. Their presence could be related to their functions at that site. Firmicutes are known for survival in extreme conditions. They may be aerobes, facultative anaerobes, or strict anaerobes. Several members of phylum *Firmicutes* are involved in the biodegradation of complex organic matter associated with sediments such as Clostridium, Marinilactibacillus, etc. They produce gaseous metabolites such as H₂ and CO₂ in large amounts which could be the substrate for methanogens. Phylum Euryarchaeota includes methanogens which indicates the presence of the methanogenesis process in a deep sub-seafloor environment. Methanogens of the orders Methanomicrobiales and Methanosarcinales are detected most commonly. These methanogens are known to utilize acetate, formate, and H₂/CO₂, which are the major bacterial metabolites. *Methanoculleus* was common in most sites, whereas *Methannosaeta* is found to be unique to the Gulf of Mexico site AT425. All these functions of bacteria and archaea justify their presence in the deep sub-seafloor environment. Bacterial and archaeal diversity from various sites are listed in Table 3.

3.3.2 Culture-Dependent Approach

The microbial community profiled by culture-dependent techniques usually constitutes less than 1% of the diversity existing in situ. This percentage is even lower in the case of extreme habitats such as the deep submarine environment [72]. However, it is important to isolate, identify, and characterize diverse microorganisms to study biochemical processes and physiology of microorganisms associated with sub-seafloor habitats. Several investigators have adopted combinations of special cultivation techniques and parameters such as pressure, temperature, nutrient requirements, etc., to isolate, identify, and characterize microorganisms from the deep sub-seafloor environment. Following is an illustration of cultivation and characterization of diverse microorganisms from sediments associated with methane hydrate deposits in the marine environment.

An adequate supply of nutrients is essential for the cultivation of diverse microbial population. A range of nutrient media was used in different studies to cultivate microorganisms in the laboratory. Generally, basal media comprising organic/inorganic nitrogen source, trace elements, and vitamins was supplemented with complex organic carbon and energy sources. Organic matter in deep-sea sediments consists of complex polysaccharides; hence, the majority of the studies used complex carbohydrates as a source of carbon and energy for bacteria. Marine agar [73] or synthetic anaerobic MM medium [67] were used as basal medium and supplemented with one or a few carbon and energy sources such as Tween 40, carboxymethylcellulose, sodium formate, acetate, methanol, monoethylamine to isolate heterotrophic bacteria, acetogens, sulfate reducers from deep-sea sediments, etc. In another approach, a mixture of glucose, fructose, galactose, lactate, glycolate, glycerol, mannitol, casamino acids, etc., was used with synthetic seawater to isolate bacteria [74]. There are very few reports of isolation of archaea/ methanogens from deep submarine sediments. Methanogens cannot utilize complex substrates as bacteria can, and hence they have a very limited substrate range. MSH medium [22] and MJYP medium [75] were used for isolation of methanogens and archaea, respectively, from deep submarine sediments. Acetate, formate, trimethylamine, H₂, and CO₂ were used as carbon/energy sources for isolation of methanogens whereas sulfur was used for isolation of archaea.

Ecophysiological Conditions

The temperature at seafloor level is ca. 4 $^{\circ}$ C; as sub-seafloor depth increases, there is an increase in temperature. Before isolation of bacteria and archaea from deep submarine sediments, the depth of the samples below seafloor was considered to

Source	Phylum	Species	Reference
Sediments of the Xisha Trough,	• Proteobacteria	Stella humosa	[65]
South China Sea		Inanidrilus makropetalos	
	• Firmicutes	Moorella sp.	
	Chloroflexi	Dehalococcoides sp.	
	Planctomycetes	Verrucomicrobia	
		thermoacetica	
	• Acidobacteria		
	• Actinobacteria		
	• Bacteroidetes		
	• Crenarchaeota		
South Hydrate Ridge (SHR) on	• Actinobacteria		[66]
the Cascadia Margin	• Planctomycetes		
	• Spirochaetes		
	Chloroflexi		
	• Bacteroidetes		_
	• Proteobacteria		
	• Firmicutes		
	• Crenarchaeota		
	• Euryarchaeota	Methanoculleus sp.	
Deep-sea sediments of Nankai	• Proteobacteria	Ralstonia pickettii	[67]
Trough		Desulfofrigus fragile	
		Pseudomonas	
		chloritidismutans	
		Acinetobacter lwoffi	
	. Einninnter	Klebsiella planticola	_
	• Firmicutes	Carnobacterium alterfundicum	
		Acetobacterium	
		psammolithicum	
		Acetobacterium	
		carbinolicum	
		Marinilactibacillus	
		psychrotolerans	
		Carnobacterium	
		alterfundicum	
		Desemzia incerta	
		Eubacterium limosum	_
		Clostridium acetobutylicum	
		Fusibacter paucivorans	-
	• Spirochaetes	Spirochaeta sp.	-
	spirocnueies	Spirochaeta	
		smaragdinae	

Table 3 Bacteria and archaea reported in various locations across the world

(continued)

Source	Phylum	Species	Reference
Cascadia Margin in and around Ocean Drilling Program (ODP) site 892B, 889, 890	• Proteobacteria	Thiomicrospira denitrificans	[23]
		Desulfolobus	
		rhabdoformis	
		Desulfolobus sp.	
		Desulfobacula toluolica	
		Desulfonema magnum	
	• Crenarchaeota	Crenarchaeum symbiosum	
		Thermoproteus tenax	-
		Pyrodictium occultum	-
		Thermofilum pendens	_
		Solfolobus solfataricus	
	. Eumanahaaata		
Deeply huriad marine codiments	Euryarchaeota Actinobacteria	Methanosarcina mazeii	[21]
Deeply buried marine sediments of the Pacific Ocean Margins	Bacteroidetes		[21]
of the Facilie Ocean Margins		D 101	-
	• Proteobacteria	Desulfobacterium	_
		Desulforhopalus	-
		Pelobacter sp.	_
		Desulfococcus sp.	_
		Desulfosarcina sp.	
	Firmicutes		
	Spirochaetes		
	Crenarchaeota	Pyrococcus sp.	_
		Thermococcus sp.	_
		Archaeoglobu sp.	_
	• Euryarchaeota	Methanosarcina	
		acetivorans	_
		Methanoculleus	
		palmolei Methanocaldococcus sp.	-
		Methanothermococcus	_
		sp.	
Gas hydrate bearing sediments of	• Cloroflexi		[35]
good weather ridges offshore SW	Planctomycetes		
of Taiwan	• Spirochaetes		
Deep marine sediments in a Forearc Basin	• Actinobacteria	Streptomyces thermodiastaticus	[68]
	• Bacteroidetes	Prevotella tannerae	
		Prevotella pallens	
	Proteobacteria	Kingella denitrificans	
		Pelobacter acetylenicus	1
		Idiomarina loihiensis	1
	Planctomycetes	Pirellula sp.	-

Table 3 (continued)

(continued)

Source	Phylum	Species	Reference
	Euryarchaeota	Archaeoglobus fulgidus	
		Thermococcus	-
		fumicolans	
		Pyrococcus horikoshii	
		Halobacterium	
		salinarum	_
		Thermolasma	
		acidophilum	_
	Crenarchaeota	Staphylothermusmarinus	_
		Thermoproteus nutrophilus	
		Acidianus infernus	
		Thermofilum pendens	
		Desulfurococcus mobilis	
		Sulfolobus sulfataricus	
Hikurangi margin deep-sea sedi-	• Proteobacteria	Roseobacter litoralis	[69]
ments, New Zealand		Acrobacter halophilus	
		Photobacterium	
		lipolyticum	
		Leucothrix sp.	
	Bacteroidetes	Flavobacterium granuli	
	Chloroflexi	Chloroflexus aggregans	
	• Crenararchaeota		
Shenhu area, South China Sea	Proteobacteria		[70]
	Chloroflexi		
	Planctomycetes		-
	Crenarchaeota		-
Gulf of Mexico site AT425	Proteobacteria		[71]
	Actinobacteria		1
	• Firmicutes		1
	Euryarchaeota	Methanosaeta sp.	1

Table 3 (continued)

decide ecophysiological conditions during isolation. Isolation of bacteria was carried out at different incubation temperatures. Bacteria isolated from Antarctic deep-sea sediments were enriched at 10 °C. This temperature covered the growth of psychrophilic as well as psychrotolerant bacteria. Bacteria were isolated from Nankai Trough deep-sea sediments by enriching them at 25 °C in dark anaerobic conditions. The pH of the medium in these studies was 6.8–7.8. In a few cases, enrichment was set up at pH 4.5–9 to isolate bacteria [67, 73, 76].

For isolation of methanogens from sediments in Hydrate Ridge, enrichments were set up at neutral pH and incubated at 4 °C and subsequently 15 °C. For

sediments of the Forearc basin of the Nankai Trough, enrichments for methanogens were incubated at 10 °C and 35 °C [22, 45, 77]. Isolation of archaea from deep-sea hydrothermal sediments was carried out at 80 °C.

Special Techniques Used

Various new strategies were used for isolation of different types of bacteria. A few of them are described below.

- 1. *DeepIsoBUG:* A system was developed for the cultivation of microbes from deep-sea sediments using pressure retaining instruments. DeepIsoBUG is a combination of HYCINTH and PRESS systems. HYCINTH is for pressure retaining and coring of samples and PRESS is for core cutting and processing of samples. In situ pressure (ca. 100 MPA) was applied in this technique for the enrichment of microflora from deep-sea sediments. Bacteria belonging to phylum *Chloroflexi* were isolated from deep-sea sediments associated with methane hydrates using this approach [74].
- 2. Continuous flow bioreactor: The Down flow Hanging Sponge (DHS) continuous flow bioreactor is one of the novel approaches for isolation of microbes from deep-sea sediments [78]. This uses polyurethane sponges to provide a large surface area for microbial colonization [79]. It enriches slow growing anaerobic microbes. Continuous cultivation mode allows the outflow of metabolites which may inhibit microbial growth. Ammonia oxidizing anaerobic bacteria, heterotrophic bacteria, and archaea were enriched from deep-sea sediments of Japan using this approach [80, 81].
- 3. *High pressure reactor cultivation:* In yet another approach, high pressure and continuous flow bioreactor techniques were combined for the cultivation of microbes of marine origin. An anaerobic environment under high pressure was created using CO₂ (up to 100 MPa). This system enriched methanotrophs and sulfate reducers from deep-sea sediments [82]. Microbial metabolism investigated in this system revealed sulfate-driven anaerobic oxidation of methane wherein methane coupled with sulfate in an anoxic environment to form HCO₃⁻, HS⁻, and water. This metabolism was mediated by the consortium of methanotrophic archaea and sulfate-reducing bacteria.

For isolation of archaea/methanogens, traditional methods were used. After enrichment, isolation of archaea/methanogens was carried out using the roll tube technique described in [83].

Bacterial and Archaeal Diversity

Most of the bacteria isolated from deep submarine sediments belonged to phylum *Proteobacteria*, *Firmicutes*, *Actinobacteria*, *Bacteroidetes*, etc. [67, 74, 84, 85] which are the most dominant members of deep submarine associated environments.

Phylum	Species	Source	Reference
• Actinobacteria	Brevibacterium iodinum	Eastern South Atlantic	[73]
	Micrococcus luteus	Ocean	
	Nesterenkonia halobia		
• Firmicutes	Paenibacillus glucanolyticus	_	
	Brevibacillus parabrevis		
	Bacillus firmus		
	Staphylococcus saprophyticus		
	Oceanobacillus iheyensis	_	
	Teribacillus saccharophylus		
• Proteobacteria	Pseudoalteromonas	_	
	tetreodonis	_	
	Psychrobacter aquaticus	_	
	Cobetia marina	_	
	Marinobacter excellens		
	Halomonas aquamarina		
	Idiomarina loihiensis		
• Proteobacteria	Desulfofrigus fragile	Nankai Trough, Leg 190	[67]
	Pseudomonas		
	chloritidismutans	_	
• Firmicutes	Carnobacterium alterfundicum		
	Acetobacterium		
	psammolithicum	_	
• Spirochaetes	Spirochaeta sp.		
• Actinobacteria	Rhodococcus, Microbacterium	Shimokita Peninsula	[76]
Proteobacteria	Paracoccus sp.		
	Halomonas sp.		
	Pseudoalteromonas sp.		
	Pseudomonas sp.		
• Euryarchaeota	Methanoculleus submarinus	Nankai Trough	[22]
• Euryarchaeota	Methanococcoides alaskense	Skan Bay, Alaska	[77]
	Methanosarcina baltica		
• Crenarchaeota	Paleococcus pacificus	East Pacific Ocean	[34]

 Table 4
 Bacterial and archaeal flora reported from deep submarine sediments using various techniques

Important sub-seafloor phylotypes such as *Chloroflexi*, candidate division JS1, etc., were also enriched from sea sediments [86]. The presence of these bacteria was confirmed using molecular approaches [21, 68]. Bacterial flora from deep submarine sediments across the world are detailed in Table 4.

4 Microbial Metabolism in Sub-Seafloor Sediments Leading to Methanogenesis

Sediment surface at the sea bottom represents an oxic environment, whereas sub-seafloor layers or the buried sediment represents an anoxic environment. Both aerobic and anaerobic biodegradation of organic matter in marine sediments has been reported. However, whether the metabolism is faster under aerobic or anoxic conditions is a contentious issue. Organic matter is usually deposited and partially degraded in an oxic environment. The degradation process proceeds/ completes when anaerobic decomposers attack organic matter. Biodegradability of organic matter has been reported to decrease with the depth [87]. This observation emphasizes that direct comparison of the biodegradation rates under aerobic and anaerobic environment is deceptive and does not reveal the significance of the metabolism occurring in an anaerobic environment. Complex organic matter is aerobically metabolized by heterotrophic microorganisms to form CO₂ and build biomass. The simpler organic matter is usually metabolized via an aerobic route, whereas decomposition of complex organic compounds is effected under anaerobic conditions. Anaerobic metabolism involves hydrolysis and fermentation of complex organic compounds to simpler metabolites such as volatile fatty acids, organic acids, etc. These metabolites are mineralized to CO₂ by microorganisms in an anoxic environment using inorganic compounds such as nitrates and sulfates as electron acceptors. Thus, anaerobic decomposition is effected by a consortium of organisms in two steps: (1) hydrolysis of macromolecules such as polysaccharides, proteins, lipids, etc., and (2) mineralization of metabolites/intermediates into CO₂. Comparison of microbial metabolism of organic compounds in oxic and anoxic conditions at the sediment surface and in sub-seafloor sediments reveals two important aspects. Aerobic metabolism almost always occurs at a higher rate. This observation could be attributed to the dual role played by oxygen in oxic metabolism. Oxygen acts as a terminal electron acceptor, a role that can be shared by inorganic electron acceptors such as nitrates and sulfates in anoxic microbial metabolism. Oxygen also acts as a potent reactant in the oxygenase-catalyzed initial attack on organic substrates. No such equivalent to oxygen as a reactant in the primary transformation of organic compounds is known in anaerobic metabolism. These observations emphasize the role played by facultative microorganisms in the metabolism of the organic matter a in sub-seafloor environment [88].

Organic matter in sub-seafloor sediments is mainly contributed by dead and decaying material of plant and animal origin. Over the period, this organic matter gets buried under fresh sediments. Analysis of sediments revealed that sediments below seafloor level seem to be deposited with different sedimentation rates which vary from hours to years [89, 90]. Organic matter consists of complex carbohydrates, proteins, lipids, etc. [91–93]. Carbohydrates are among the most abundant and reactive components which consist of pectin, lignin, cellulose, hemicellulose, starch, xylan, chitin, etc. [94]. Different microalgae contribute different carbohydrates such as carrageenans and alginates in marine sediments. Carrageenan and

carrageenin are a family of linear sulfated polysaccharides, synthesized by red seaweeds. Alginates, a linear hetero-polyuronic acid consisting of 1.4 linked a-Lguluronic acid (G) and its C5 epimer b-D-mannuronic acid (M) are synthesized by brown seaweeds. These carbohydrates are utilized by marine organisms. Glucose (>70% of total carbohydrate) is the most abundant monosaccharide observed in deep-sea sediments. The abundance of other simple sugars such as fructose, rhamnose, ribose, arabinose, and galactose in marine sediments decreases as depth increases [95]. The polysaccharide, chitin, which is a structural polymer of Nacetyl-D-glucosamine, is produced through degradation of different marine organisms, mainly crustaceans, some molluscs, coelenterate, protozoa, lower fungi, copepoda, and filamentous yeast [96]. Another complex sugar, pectin, is a major cell wall component of plants made up of polymers of methoxylated galacturonic acid. Proteins are the major source of nitrogen for growth of microorganisms. Protein concentration in deep-sea sediments ranged from 507 to 4.098 μg^{-1} . Cell membranes of plants and animals contain lipids and hence the remains of them could act as a source of fats for microbes. Lipids from deep-sea sediments were found to be present in the range of 23–518 μ g g⁻¹ [97]. Most of the organic matter buried in marine sediments subjected to elevated temperatures and pressures gets transformed into a complex compound, namely kerogen, a mixture of polycyclic aromatic hydrocarbons [98].

Extracellular enzyme activity is needed for the degradation of complex carbohydrates, proteins, and lipids. Chitin, the most abundant complex carbohydrate, is degraded by hydrolytic bacteria (Pseudomonas, Aeromonas, Xanthomonas, Serratia, Cytophaga, Arthrobacter, and Bacillus) through the action of chitinolytic enzymes [99]. About 10% of marine bacterial population could be supported by chitin [100]. Hemicellulose and lignocellulose, part of plant cell wall, becomes degraded into simple sugars and organic acids by cellulolytic bacteria such as Clostridium thermocellum. Bacteroides cellulosolvens. and Clostridium cellulolyticum using cellulase enzyme [101]. Acetogenic bacteria convert these metabolites into acetate. Another major polysaccharide, pectin, is degraded by pectinases including pectin esterases and depolymerases. These enzymes are produced by various Gram-positive and Gram-negative bacteria. Some of them are Pseudoalteromonas haloplanktis, Georgenia muralis, Bacillus subtilis, etc. [102– 104]. Decomposition of pectin results in the formation of H_2/CO_2 , methanol, and acetate, which are the catabolic substrates for methanogens [105]. Pseudomonas, Cytophaga, Alteromonas atlantica, Alteromonas carrageenovora, and some unidentified strains have been found to possess the carrageenan-degrading enzymes. Alginate lyases, which are alginate-degrading enzymes, have been isolated from various marine fungi and bacteria [106].

Proteins present in organic matter are degraded into amino acids by bacteria such as *Planococcus* and *Psychrobacter* using proteases. Lipids are degraded into fatty acids and glycerol by bacteria such as *Halomonas*, *Methylarcula*, *Micrococcus*, and *Psychrobacter* using lipase [107–109]. Bacteria such as *Cycloclasticus*, *Alteromonas*, *Marinobacter*, *Neptunomonas*, etc. degrade polyaromatic hydrocarbons [110].

Metabolites produced from the degradation of carbohydrates, proteins, and lipids are hydrogen, carbon dioxide, formate, acetate, methanol, etc. These metabolites are the ultimate source of carbon/energy for methanogens [111, 112]. Meth-ylated amines produced by degradation of choline, creatine, betaine, trimethylamine oxide, etc., which are common excretory products of marine organisms, also act as substrates for methanogens. *Methanosarcina barkeri* and *Methanococcus mazeii* utilize methanol and methylated amines [113].

Large amounts of H_2/CO_2 occur in the upper region of deep submarine sediments; hence, hydrogenotrophic methanogens are dominant in this region (*Methanoculleus, Methanothermobacter*). Acetoclastic methanogenesis was found to be dominant at deeper sediment sites. In some cases, both hydrogenotrophic and acetoclastic methanogenesis were taking place simultaneously in deep-sea sediments [114–116]. Sulfate reduction activity is detected at depths greater than 20 m below seafloor. Here, SO_4^{2-} , which is a major electron acceptor, is contributed by organic matter. Sulfate-reducing bacteria make use of sulfate as electron acceptor. Hydrogen, which acts as an electron donor in this process, is also required for methanogens. Where competition between methanogens and sulfate-reducing bacteria occurs for acetate and hydrogen, methanol and methylated amines act as an important resource for methane production. Different processes occurring below sub-seafloor are represented in Fig. 4.

Organic matter degradation is a complex process and involves the interplay of several biotic and abiotic factors [118-120]. One of the crucial factors is age of the organic matter in sediments. Microbial degradation decreases the amount of available substrates with an extended period of microbial activity. Subsequently, bulk organic matter breaks down at an increasingly lower rate as it degrades [121, 122]. Temperature is an important controlling factor in biodegradation. Generally, reaction rate increases with increase in temperature. However, for sediments, multiple factors such as microbial physiology, the reaction pathway, the timescale of interest, the intensity and duration of temperature perturbation, and the climatic play important role the temperature response zone in [123, 124]. Another important factor affecting degradation is the physical protection of organic matter. It is aided by the formation of mineral matrix which controls degradation on a micro scale [125, 126]. Presence of metal ions also affects the growth of microorganisms in deep-sea sediments. Metal ions such as zinc, copper, cadmium, lead, and nickel have also been reported in sub-seafloor sediments. Most of these trace metals are required for growth of bacteria and archaea. These metal ions act as cofactors for several enzymatic reactions in microorganisms [23].

Thus, methane generation in deep sediments below seafloor level is a cascade of activities of different groups of microorganisms. Huge deposits of such biogenic methane in deep-sea sediments are found throughout the world which could be used as an alternate, clean energy source in the future. Considering global warming produced by methane, better understanding of the exact estimation of methane hydrates is a must. Determining accurate rates for microbial activities in deep submarine environments associated with methane hydrates is difficult. The direct measurement of in situ activities by using methods such as radiotracer-labeled

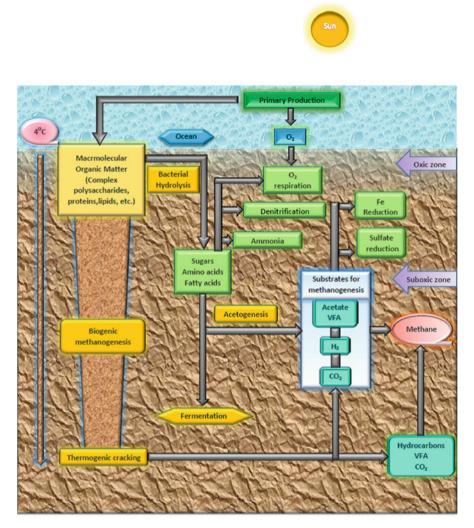


Fig. 4 Schematic representation of processes occurring below sub-seafloor (modified after [117])

substrate turnover is often used to assess microbial activity, although it could overestimate the rate of microbial metabolism compared to geochemical modeling [127]. One approach used biomass recycle reactors (BRRs) or retentostats which were developed to measure the metabolic rates of starved cells from deep-sea sediments associated with methane hydrates. This estimated the in situ methanogenesis rates in Hydrate Ridge (HR) sediments by coupling experimentally derived minimal rates of methanogenesis to methanogenesis. When starved in a biomass recycle reactor, *Methanoculleus submarinus* produced ca. 0.017 fmol methane/cell/day [128].

Current estimates of methane hydrates are based on extrapolation of field data and geochemical transport reaction modeling. Even then, predictions made by different researchers vary over three orders of magnitude. Different models and observations have helped in the determination of critical parameters for methane hydrate formation. These include accumulation of particulate organic carbon at the sea floor, kinetics of organic matter degradation and methane generation, thickness of the gas hydrate stability zone, solubility of methane in pore fluids, sediment compaction, and transport of methane gas and pore fluid from sediment [129].

Model-based estimates of global methane hydrates were made for the first time by Buffet and Archer. Particulate organic carbon rain rate was considered as the major external driving force for stimulation of hydrate formation. It was calculated as a function of water depth. Another important factor considered was the rate of upward fluid flow. The model was calibrated using data obtained at Black Ridge and the Cascadia margin. A value of 700–900 Gt C has been predicted based on this model [130]. In another study on the determination of global methane hydrate deposits, it was assumed that the entire pool of particulate organic carbon is completely degradable. This model has predicted the presence of 55-700 Gt C [131, 132]. The first simulation of gas hydrate formation under quaternary boundary conditions was performed [133], predicting 995 Gt C in marine sediments. Evaluation of methane hydrate resource potential in the entire outer continental margin, including Alaskan, Atlantic, Gulf of Mexico, and Pacific margins, has been carried out by the Minerals Management Service. It has conducted extensive research for comprehensive assessment of undiscovered methane hydrates across the U.S. The model was derived from a Monte Carlo mass balance progression which utilized a combination of spatially resolved geologic inputs and empirically defined probability distributions. The assessment model works on various modules including a charge module, a container module, a concentration module, and an integration module. A mean in place volume of 606.87 trillion m³ has been predicted for Gulf of Mexico OCS [134].

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Anaerobes in Bioelectrochemical Systems

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Abstract In bioelectrochemical systems (BES), the catalytic activity of anaerobic microorganisms generates electrons at the anode which can be used, for example, for the production of electricity or chemical compounds. BES can be used for various purposes, including wastewater treatment, production of electricity, fuels and chemicals, biosensors, bioremediation, and desalination. Electrochemically active microorganisms are widely present in the environment and they can be found, in sediment, soil, compost, wastewaters and their treatment plants. Exoelectrogens are microorganisms capable of donating electrons to anode electrode or accepting electrons from cathode electrode and are mainly responsible for current generation or use in BES. However, current generation from fermentable substrates often requires the presence of electrochemically inactive microorganisms that break down complex substrates into metabolites which can be further utilized by exoelectrogens. The growth and electron transfer efficiency of anaerobes depend on several parameters, such as system architecture, electrode material and porosity, electrode potential and external resistance, pH, temperature, substrate concentration, organic loading rate, and ionic strength. In this chapter, the principles and microbiology of bioelectrochemical systems as well as selective factors for exoelectrogens are reviewed. The anaerobic microorganisms and their electron transfer mechanisms at the anode and cathode are described and future aspects are briefly discussed.

Keywords Anaerobe · Bioelectrochemical system · Exoelectrogen

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Abbreviations

BES	Bioelectrochemical system
BOD	Biological oxygen demand
CE	Coulombic efficiency
MDC	Microbial desalination cell
MEC	Microbial electrolysis cell
MES	Microbial electrosynthesis
MFC	Microbial fuel cell
OLR	Organic loading rate
VFA	Volatile fatty acid

1 Introduction

Bioelectrochemical systems (BES) have received increasing attention in the past decade. They can be used for various purposes, including production of electricity, fuels and chemicals, wastewater treatment, biosensors, bioremediation, and desalination. In BES, the catalytic activity of anaerobic microorganisms is used at the anode to generate current. At the cathode, electrons can be accepted by anaerobic microorganisms that utilize them, e.g., for the reduction of carbon dioxide to acetate, or utilised for abiotic reduction reactions. Aerobic microorganisms [1, 2] and enzymes [3, 4] can also be used as biocatalysts at the cathode but are

not within the scope of this chapter and are not further discussed. There are two main types of BES – microbial fuel cells (MFC) in which the anaerobic oxidation of organic matter is used for the production of electricity and microbial electrolysis cells (MEC) where applied electricity is required to overcome thermodynamically unfavorable biotic or abiotic reactions at the cathode.

Electrochemically active microorganisms are widely present in the environment and they can be found, for example, in sediment, soil, compost, wastewaters, and their treatment plants. The most studied electrochemically active pure cultures are Geobacter and Shewanella species. Microorganisms capable of transferring electrons outside of the cell to the anode electrode are called exoelectrogens [5] and are mainly responsible for current generation in BES. These anaerobic bacteria can use the anode electrode as electron acceptor either through direct contact via *c*-type cytochromes or nanowires or via electron shuttling compounds called mediators. However, the current generation from fermentable substrates, such as glucose or wastewaters, often requires the presence of electrochemically inactive microorganisms that break down the complex substrates into organic acids or alcohols which can be more readily utilized for current production by exoelectrogens. Anaerobes have also been shown to be capable of accepting electrons from the cathode electrode. Although the electron-accepting mechanisms at the cathode are still fairly unknown, it has been shown that enzymes such as c-type cytochromes and hydrogenases are involved in the process. The growth of anaerobes and their electron transfer efficiencies depend on several parameters, including system architecture, electrode material and porosity, electrode potential and external resistance, pH, temperature, substrate concentration, organic loading rate, and ionic strength.

Bioelectrochemical systems are an attractive approach to capture the chemical energy stored in waste streams containing easily degradable organics and to convert this energy into valuable products. BESs have many advantages over traditional wastewater treatment systems, including energy savings due to lack of aeration, simultaneous production of electricity, and less sludge production. In addition, MECs can be used for the production of valuable chemicals, bioremediation, or CO₂ fixation. Current densities of laboratory-scale BESs approach values that would be suitable for practical implementation for wastewater treatment. However, more studies with real wastewaters are required to develop strategies for improving the degradation of complex substrates, controlling the microbial reactions, and optimizing the performance of full-scale BES [6].

In this chapter, the principles and microbiology of bioelectrochemical systems as well as selective factors for exoelectrogens are reviewed. The anaerobic microorganisms and their electron transfer mechanisms at the anode and cathode are described, and future aspects are briefly discussed.

2 **Bioelectrochemical Systems**

2.1 Principles of Bioelectrochemical Systems

There are various applications of bioelectrochemical systems where anaerobes are used as biocatalysts for the production of electrons from biodegradable materials at the anode and/or for the utilization of electrons at the cathode (Table 1). BESs traditionally consists of anode and cathode chambers separated by a selective membrane or separator. At the anode, microorganisms anaerobically oxidize organic or inorganic materials producing electrons that generate current when transferred from anode to cathode electrode through an external load. Simultaneously, protons are transferred through the separator to the cathode. At the cathode, electrons and protons react with electron acceptor either abiotically or biologically. The generated current can be directly utilized in the form of electricity, in which case the bioelectrochemical systems are called microbial fuel cells. Although MFCs often have abiotic cathodes where oxygen reduction completes the electron transfer, biological anaerobic cathodes can also be utilized (Fig. 1a). One example of an anaerobic biocathode is the denitrification of nitrate into nitrite [19] or directly to nitrogen [8].

Instead of producing electricity, current can be applied to the system to produce different compounds at the cathode. By adding current, thermodynamic limitations are overcome and the otherwise unfavorable biological reactions are supported energetically [20]. In microbial electrolysis cells (MEC, Fig. 1b), protons combine at the cathode with electrons or CO_2 to produce hydrogen or methane, respectively. The reactions can be abiotic [21] or biotic [6, 22]. One form of MEC are microbial electrosynthesis cells (MES; [23]), where CO_2 or other carbon sources are reduced to, e.g., acetate or ethanol [13, 14, 24].

BES	Function/purpose	Reference
Microbial fuel cell	Electricity production	[7]
(MFC)	Electricity production and denitrification at the cathode	[<mark>8, 9</mark>]
	Biological oxygen demand (BOD) sensor	[10]
Microbial desalination cell (MDC)	NaCl removal from saline waters with simultaneous electricity production	[11]
Microbial electrolysis cell (MEC)	H_2 or CH_4 production at the cathode with applied voltage	[6, 12]
Microbial electrosynthesis (MES)	Production of organics at the cathode with applied voltage	[13, 14]
Pollutants removal	Bioremediation of organic/inorganic compounds with or without applied voltage	[15, 16]
Resource recovery	Recovery of metals at abiotic cathode with or without applied voltage	[17, 18]

 Table 1
 Different applications of bioelectrochemical systems with anaerobic microorganisms at the anode and/or at the cathode

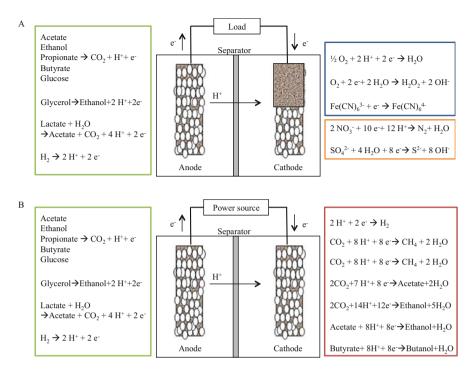
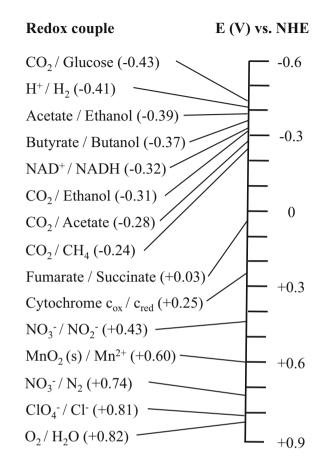


Fig. 1 Schematic diagrams of (**a**) two-chamber microbial fuel cell with abiotic (*blue*) or biotic (*orange*) cathode, and (**b**) production and synthesis of compounds in microbial electrochemical cells or through microbial electrosynthesis at the cathode, which requires additional voltage

2.2 Bioelectrochemical Calculations

In bioelectrochemical systems, oxidation-reduction reactions and their biological standard potentials (Fig. 2) at the anode and cathode determine whether the whole cell potential is positive, i.e., electricity is produced, or negative when applied voltage is required to drive the reaction. Gibbs free energy of reaction in standard conditions ($\Delta G^{0'}_{r}$) (available in [25]) can be used to calculate the electrode potentials at standard conditions by using the Nernst equation (1), where $E^{0}_{an/cat}$ is the standard reduction potential (2), *R* the universal gas constant (8.31447 J/mol K), *T* the temperature (K), *n* the number of electrons per reaction mol, *F* the Faraday's constant (96 485 C/mol), and [*P*] and [*S*] the concentrations of products and substrates, respectively.

The whole cell voltage (E_{eq}) is determined by the difference between the anodic (E_{an}) and cathodic (E_{cat}) redox potentials – see (3). Thus, the higher the cathodic redox potential and the lower the anodic redox potential, the higher the whole cell voltage. If the redox potential at the cathode is lower than at the anode, voltage has to be applied to the system. The performance of the BES is often interpreted as current (*I*) flowing through the system. This can be further converted into current density calculated based on the area of the anode electrode (I_{an}) or volume (I_v) .



Another way of analyzing the performance of BES is to calculate Coulombic efficiency – see (4) – that gives the ratio of total electrons derived from the oxidized substrate for current production to maximum electrons present in the added substrate. In (4), C_p is calculated by integrating the current over time ($\int I dt$) and C_t according to $C_t = n \cdot F \cdot c \cdot V$, where c is the concentration of substrate (mol/L) and V the liquid volume at the anode (L).

$$E = E_{\rm an/cat}^0 - \frac{RT}{nF} \ln\left(\frac{[P]^x}{[S]^y}\right),\tag{1}$$

$$E_{\rm an/cat}^{\rm o} = \frac{-\Delta G_{\rm r}^{\rm o'}}{nF},\tag{2}$$

$$E_{\rm eq} = E_{\rm cat} - E_{\rm an}, \qquad (3)$$

$$CE = \frac{C_p}{C_t} \cdot 100\%.$$
(4)

Fig. 2 Biological redox tower of electron donors and acceptors at pH 7

Theoretically, all the biochemical energy in the substrate can be converted into electricity. In practice, however, losses occur due to microbial growth and BES configuration. Electrons can be lost because of activation, ohmic, and mass transport losses. Activation losses occur due to the activation barrier present in the substrate or electron acceptor [26]. These losses can be decreased by enhancing the biofilm thickness [27] or by increasing the electrode surface area, temperature, or substrate concentration [28], which enhances the electron transfer between anaerobes and the electrode [29]. Ohmic losses are associated with the electron and proton flows through the electrodes, electrolytes, and interconnections (such as separators) [28, 30]. Ohmic losses can be minimized by selecting highly conductive electrodes, improving contacts, decreasing the distance between anode and cathode electrodes, or by increasing solution conductivity [21, 26, 31]. Substrate diffusion or product removal close to the electrodes causes mass transport losses [30]. For example, a thick biofilm may prevent diffusion at the electrode [32]. Mass transport losses can be decreased by optimizing the operating conditions, geometry of BES or electrode materials [28].

3 Anaerobic Microorganisms at the Anode

The current at the anode of bioelectrochemical systems is produced by anaerobic bacteria called exoelectrogens that are able to transfer electrons outside the cell to an insoluble electron acceptor, i.e. anode electrode. Exoelectrogens have been shown to convert, e.g., H_2 [33], acetate [34], lactate [35], ethanol [34], and glucose [36, 37] directly to current. However, direct conversion of more complex substrates, such as wastewater, into current is not possible, and even the oxidation of glucose or lactate to current often requires syntrophic interaction of different bacterial species [38–40]. The fermentable substrates are first oxidized into soluble metabolites, volatile fatty acids (VFAs) and alcohols, which are further converted to electrons, protons, and CO₂ by exoelectrogens. In addition to producing current, the utilization of metabolites by exoelectrogens decreases feedback inhibition to fermentative bacteria [41]. To optimize current production, competing anaerobic biological reactions have to be avoided. These include methanogens, homoacetogens, fermentative bacteria not leading to products amenable to exoelectrogens, nitrate reducers, aerobic microorganisms, and sulfate reducers that do not directly compete with current production but require carbon for their growth [42].

When bacteria oxidize organic or inorganic materials (Table 2), they have to dispose the produced electrons. In aerobic conditions, electrons are donated to oxygen, which has the highest redox potential of electron acceptors (Fig. 2). In anaerobic conditions, possible electron acceptors include nitrate, sulfate, carbon dioxide, ferric iron, fumarate, as well as the anode electrode. In BES, the competing electron acceptors are avoided so that the anode electrode is the sole means for bacteria to complete respiration. The electron transfer mechanisms of

Electron donor	Reaction	Reference
Hydrogen	$H_2 \rightarrow 2 H + + 2 e -$	[33]
Acetic acid	$CH_3COOH + 4 H_2O \rightarrow 2 HCO_3^- + 10 H^+ + 8 e^-$	[34]
Lactic acid	$C_2H_5OCOOH + 6 H_2O \rightarrow 3 HCO_3^- + 15 H^+ + 12 e^-$	[43]
Butyric acid	$C_{3}H_{7}COOH + 10 H_{2}O \rightarrow 4 HCO_{3}^{-} + 24 H^{+} + 20 e^{-}$	[21]
Propionic acid	$C_2H_5COOH + 7 H_2O \rightarrow 3 HCO_3^- + 17 H^+ + 14 e^-$	[44]
Xylose	$C_5H_{10}O_5 + 10 H_2O \rightarrow 5 HCO_3^- + 25 H^+ + 20 e^-$	[45]
Glucose	$C_6H_{12}O_6 + 12 H_2O \rightarrow 6 HCO_3^- + 30 H^+ + 24 e^-$	[7]
Sulfur compounds	$H_2S \rightarrow S^0 + 2 H^+ + 2 e^-$	[46]
	$\mathrm{HS}^{-} \rightarrow \mathrm{S}^{\mathrm{0}} + 2 \mathrm{H}^{\mathrm{+}} + 2 \mathrm{e}^{-}$	

 Table 2
 Potential electron donors at the bioanode

exoelectrogens originate from nature where, e.g., solid iron or manganese oxides can be used as electron acceptors by metal-reducing bacteria [47, 48]. For example, metal-reducing bacteria *Geobacter sulfurreducens* [33] and *Shewanella putrefaciens* [49] have been shown to donate electrons directly to the anode electrode.

The selection of efficient exoelectrogenic communities is crucial because the anaerobic metabolism and the rate and nature of electron transfer determine the anode performance [50]. Thus, the anaerobic culture affects the biofilm formation on the electrode, internal resistance of the BES, and the overall current generation [51, 52]. Both pure and mixed cultures can be used for current production in BES. Exoelectrogenic pure cultures are usually capable of utilizing only certain substrates [53]. Mixed cultures are often preferred over pure cultures because they (1) are more suitable for wastewater treatment, (2) allow wider substrate versatility due to the presence of both acidophilic and exoelectrogenic microorganisms, (3) have higher resistance to process disturbances, (4) often give higher current outputs, and (5) obligate aerobes present minimize the effects of oxygen diffusion through the separator [54–56]. However, pure culture studies are required to understand in detail electron transfer mechanisms and metabolism of microorganisms in BES and to evaluate how dominant strains evolve in mixed cultures to optimize BES performance [57].

3.1 Pure Cultures

Direct electron transfer by bacteria attached to the anode electrode was first reported in the late 1990s by Kim et al. [49] with a pure culture of *Shewanella putrefaciens*. Exoelectrogens are found from many bacterial groups including metal-reducing bacteria, such as *G. sulfurreducens* [33] and *S. putrefaciens* [49], sulfate-reducing bacteria, such as *Desulfobulbus propionicus* [58], and denitrifying bacteria, e.g., *Orchobactrum anthropic* [34] and *Comamonas denitrificans* [59]. Pure exoelectrogenic cultures and their currently known electron transfer mechanisms and substrates used for current generation are listed in Table 3.

Bacterium	Substrate(s)	Electron transfer mechanism	Reference
Aeromonas hydrophila	Yeast extract	<i>c</i> -Type cytochromes ^a	[60]
Bacillus selenitireducens	Lactate	Nr	[39]
Clostridium butyricum	Glucose	Nr	[61]
Comamonas denitrificans	Acetate	Nr	[59]
Deltasulfuromonas acetoxidans	Acetate	Nr	[62]
Desulfobulbus propionicus	Lactate, propionate, pyruvate, H ₂	Direct	[58]
Enterobacter cloacea	Sucrose, glycerol, glu- cose, cellulose	Nr	[63]
Geobacter sulfurreducens	H ₂ , Acetate	<i>c</i> -Type cyto- chromes, nanowires	[33, 64, 65]
Geothrix fermentas	Acetate, propionate, malate, lactate, succinate	Excreted elec- tron shuttle	[66]
Geopsychrobacter electrodiphilus	Acetate, malate, fuma- rate, citrate	<i>c</i> -Type cytochromes	[67]
Haloferax volcanii	Yeast extract + peptone	Nr	[68]
Klebsiella pneumoniae	Starch, glucose	Direct ^a	[69]
Lactococcus lactis	Glucose	Excreted elec- tron shuttle (soluble quinone)	[70]
Natrialba magadii	Yeast extract	Nr	[68]
Ochrobactrum anthropic	Acetate, lactate, propio- nate, butyrate, glucose, sucrose, cellobiose, glyc- erol, ethanol	Nr	[34]
Pseudomonas sp.	Tryptone and yeast extract	Excreted elec- tron shuttle (phenazine-1- carboxamide)	[71]
Rhodoferax ferrireducens	Glucose	Nr	[72]
Rhodopseudomonas palustris	Acetate, lactate, ethanol, yeast extract, valerate, fumarate, glycerol, buty- rate, propionate, thiosulfate	Direct ^a	[73]
Shewanella japoinica	Sucrose	Excreted elec- tron shuttles	[74]
Shewanella marisflavi	Lactate	Nr	[75]
Shewanella oneidensis	Lactate	Nanowire	[35, 76]

 Table 3 Pure cultures of exoelectrogenic bacteria their substrate versatility, and proposed electron transfer mechanisms (without added external mediators)

(continued)

		Electron	
Bacterium	Substrate(s)	mechanism	Reference
Shewanella putrefaciens	Lactate	Outer mem-	[43, 49]
		brane	
		cytochromes	
Thermincola sp.	Acetate	Direct ^a	[77]
Thermincola ferriacetica	Acetate	Direct ^a	[78]

Table 3 (continued)

^aSuggested, Nr not reported

Most known exoelectrogens are Gram-negative bacteria but a few electrochemically active Gram-positive bacteria have also been recognized. The first evidence of direct electron transfer by Gram-positive bacteria *Thermincola* sp. and *Thermincola ferriacetica* was reported by Wrighton et al. [77] and Marshall and May [78], respectively. Direct metabolism of carbohydrates into solely current is rare [63, 79]. For example, in addition to current, *Lactococcus lactis* produced lactate and smaller amounts of acetate and pyruvate from glucose [70]. Current production from cellulose by *Enterobacter cloacae* resulted in accumulation of many VFAs and alcohols with acetate as the main by-product [63].

3.2 Mixed Cultures

Current-producing microbial communities can be enriched and isolated from different natural and industrial environments, including anaerobic sludge from wastewater treatment plants [80, 81] and reactors treating brewery waste [82], domestic wastewater [51, 83, 84], paper recycling wastewater [85], compost [45, 86, 87], cow rumen, [88], soil [1, 89], sediment [75, 90], and river water [91]. During the enrichment of exoelectrogenic cultures, the inhibition of methanogens is crucial because they compete for the same organic substrate with exoelectrogens and are the most critical cause of decreasing Coulombic efficiency in BES [12]. Methanogens can be inhibited, e.g., by initial selection of pH and buffer concentrations [92], periodic aeration [38], and controlled substrate loading [93]. However, Rismani-Yazdi et al. [94] showed that methanogenesis in MFCs stopped over time and performance of MFC improved without any need for methanogenic inhibition.

The microbial communities in MFCs usually contain species from phyla *Proteobacteria* and *Firmicutes* [88, 95]. The bacterial composition depends on the original culture and substrate used for enrichment. With fermentable substrates, more diverse cultures are enriched than with non-fermentable substrates, which enhances the fermentation of sugars and more complex substrates [88, 96]. These diverse cultures have been shown to contain fermentative bacteria, such as *Clostridium* [97], *Rhodopseudomonas* [40] and *Escherichia* and *Bacteroides* [45],

when fed with cellulose, glucose, and xylose, respectively. Gram-negative bacteria, such as *G. sulfurreducens* [41], often dominate the exoelectrogenic communities [55] and generally result in higher current production than Gram-positive bacteria [42]. Although Gram-negative bacteria are most often associated with current generation, Gram-positive bacteria have also been shown to transfer electrons to the anode electrode [77].

3.3 Electron Transfer Mechanisms

For current to be produced in BES, electrons have to be transferred from the inside of the cell membrane to its outside and, further, to the anode electrode. The intercellular electron transfer can occur through physical transfer with reduced compounds or via electron hopping across the cell membrane using membranebound redox enzymes [50]. Figure 3 shows examples of proposed intercellular electron transfer mechanisms that start from NADH derived from substrate

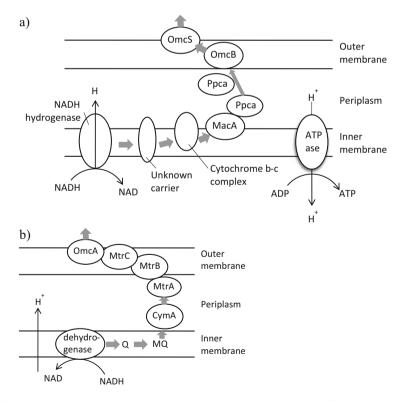


Fig. 3 Proposed intercellular electron transport system in (**a**) *Geobacter sulfurreducens* [98] and (**b**) *Shewanella oneidensis* [99]

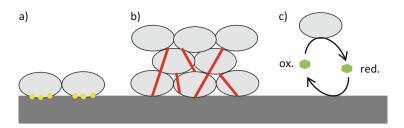


Fig. 4 Electron transfer mechanisms in BES anode: direct electron transfer with (a) outer membrane cytochromes (*yellow circles*) or (b) nanowires (*red sticks*), and (c) mediated electron transfer with electron shuttling compound (*green cycle*). Ox oxidized, *red* reduced

oxidation. The disposal of electrons by *G. sulfurreducens* is proposed to occur via different cytochromes (OmcS, OmcB, Ppca, MacA) [98]. In *Shewanella oneidensis*, outer surface cytochromes (OmcA, MtrC) and other proteins are involved in intercellular electron transfer [99]. Electron transfer to the anode electrode occurs only if other electron acceptors, e.g., oxygen, sulfate, nitrate, or fumarate, are not present.

Several electron transfer mechanisms from bacterial cell to the electrode have been proposed (Fig. 4). In direct electron transfer, exoelectrogens have to be in close contact with the electrode and thus form a monolayered or multilayered biofilm on the anode. Direct electron transfer requires either the utilization of electrically active membrane-bound enzymes, such as *c*-type cytochromes [64, 100], or nanowires that can transfer electrons from longer distances [65]. In addition to current generation, nanowires also play a structural role in biofilm formation [101]. Electrons from planktonic microorganisms as well as inside biofilm can also be transferred to the anode with endogenous or exogenous electron shuttles called mediators [102-104]. Exogenous, i.e., added mediators include humic acids, thionine, viologens, methylene blue, and sulfur species [55, 105]. However, synthetic mediators are often expensive and even toxic, which limits their use in BES [106]. Some bacteria can secrete electron shuttles (i.e., endogenous mediators). For example, Shewanella sp. can produce riboflavins [107], L. lactis quinones [70], and Pseudomonas sp. phenazines [71]. However, production of electron shuttles can be thermodynamically unfavorable [108], although they have also been observed in continuous flow MFCs [109].

The electron-transfer mechanisms of pure cultures of *G. sulfurreducens* and *S. odeinensis* have been widely studied. *G. sulfurreducens* has been reported to transfer electrons in direct contact with the electrode via *c*-type cytochromes [33, 64] or through nanowires [107]. The electron-transfer mechanisms of *S. oneidensis* are are more diverse. *S. oneidensis* has been reported to use direct electron transfer mechanism through both outer membrane cytochromes [110, 111] and nanowires [76]. Furthermore, *S. oneidensis* can excrete flavins to mediate electron transfer [112].

4 Anaerobic Microorganisms at the Cathode

Anaerobic microbes can be used at biological cathodes of MFCs and MECs for wastewater treatment (e.g., denitrification), production of compounds, CO_2 fixation, and bioremediation (Table 4). In biocathodes, electrons for the reduction reactions are provided by the oxidation reactions at the anode. An external power source is used in MECs to overcome cathodic reaction overpotentials [2] and thermodynamic limitations [20]. The use of anaerobes at the cathode has many advantages [1]. They replace the expensive catalysts otherwise required at the cathode electrodes, which decreases construction and operation costs. Further, the use of anaerobic cathodes eliminates the diffusion of oxygen to the anode, which could result in aerobic respiration by facultative exoelectrogens or by other bacteria [5]. In addition, a life cycle assessment showed that MECs producing hydrogen resulted in larger environmental benefits when compared to electricity generation in MFCs [115]. Aerobic biocathodes can also be used, e.g., for the reduction of oxygen, Fe²⁺, or Mn²⁺ (e.g., [1]), but are not within the scope of this chapter.

Electrochemically active anaerobic microorganisms used at the cathode include pure cultures, such as *G. sulfurreducens* [116], *Geobacter metallireducens* [117], and *Methanobacterium palustre* [22], as well as mixed cultures. Anaerobes can form electrochemically active biofilms on the cathode electrodes, although the extracellular electron-transfer mechanisms at the cathodes are still poorly known [42]. In nature, some bacteria are known to accept electrons from solid electron donors. For example, chemolithotrophic iron and sulfur oxidizers can accept electrons from Fe²⁺,

Purpose (MFC/MEC)	Reaction	Reference
Nitrate reduction (MFC)	$NO_{3}^{2-} + 2 H^{+} + 2 e^{-} \rightarrow NO_{2}^{-} + H_{2}O$ 2 NO ₃ ²⁻ + 12 H ⁺ + 10 e ⁻ \rightarrow N ₂ + 6 H ₂ O	[8, 9]
Sulfate reduction (MFC)	$2 H_{2}O + 2 e^{-} \rightarrow H_{2} + 2 OH^{-}$ SO ₄ ²⁻ + 4 H ₂ \rightarrow S ²⁻ + 4 H ₂ O SO ₄ ²⁻ + 4 H ₂ O + 8 e^{-} \rightarrow S ²⁻ + 8 OH ⁻	[113]
Hydrogen production (MEC)	$2 \text{ H}^+ + 2 \text{ e}^- \rightarrow \text{H}_2$	[6]
Methane production (MEC)	$CO_2 + 8H^+ + 8e^- \rightarrow CH_4 + 2 H_2O$	[12]
Acetate synthesis from CO ₂ (MEC/MES)	$CO_2 + 7 H^+ + 8e^- \rightarrow Acetate + 2 H_2O$	[13]
Acetate synthesis to ethanol (MEC/MES)	Acetate + 5 H ⁺ + 4 e ⁻ \rightarrow Ethanol + H ₂ O	[14]
Fumarate reduction to succinate (MEC)	Fumarate + 2 H ⁺ + 2 e ⁻ \rightarrow Succinate	[114]
Trichloroethane (TCE) reduction to ethane or ethene (MEC)	$TCE \rightarrow E$ thane	[15]
Perchlorate reduction to chloride (MEC)	$ClO_4^- \rightarrow Cl^-$	[16]

Table 4 Potential cathodic reactions without (MFC) or with (MEC) applied voltage

 S^0 , or S^{2-} in oxic/anoxic interfaces where oxygen is used as electron acceptor [2]. In BES biocathodes, the electrode serves as the only electron donor for the microorganisms, whereas for the carbon source a small amount of CO₂ or other carbon has to be added.

4.1 Pure Cultures

Pure electrochemically active cultures have been shown to accept electrons at the cathode for various different purposes, including denitrification and reduction of protons, CO₂, and environmental contaminants (Table 5). Some bacteria have

		Electron transfer	
Culture	Reduction reaction	mechanism	Reference
Pure culture			
Actinobacillus succinogenes	Fumarate/succinate	Exogenous NR mediator	[118]
Azospira suillum	ClO ₄ ⁻ /Cl ⁻	Exogenous AQDS mediator	[119]
Dechloromonas agitata	ClO ₄ ⁻ /Cl ⁻	Exogenous AQDS mediator	[119]
Desulfovibrio vulgaris	H ⁺ /H ₂	Exogenous MV mediator	[120]
Geobacter lovleyi	PCE/cis-DCE	Direct ^a	[121]
Geobacter metallireducens	NO ₃ ⁻ /NO ₂ ⁻	Direct ^a	[117]
Geobacter sulfurreducens	Fumarate/succinate	Direct ^a	[117]
Geobacter sulfurreducens	Fumarate/succinate	Direct ^a	[116]
Geobacter sulfurreducens	U(VI)/U(IV)	Nr (mediatorless)	[122]
Methanobacterium palustre	CO ₂ /CH ₄	Direct ^a	[22]
Sporomusa ovate	CO ₂ /acetate	Direct ^a	[13]
Mixed culture			
Anaerobic sludge	NO ₃ ⁻ /N ₂	Nr	[123]
Anaerobic sludge	NO ₃ ⁻ /N ₂	Nr	[8]
Hydrogenophilic mixed culture	H ⁺ /H ₂	Nr	[6]
Hydrogenophilic mixed culture	H ⁺ /H ₂	Nr	[124]
Hydrogenophilic methanogenic culture	H ⁺ /H ₂ , CO ₂ /CH ₄	Exogenous MV mediator/ Direct ^a	[125]
Anaerobic sludge	Acetate/ethanol	Exogenous MV mediator	[14]
Sulfate-reducing bacteria	Acetate/ethanol Butyrate/butanol	Direct ^a	[24]
Hydrogenophilic dechlorinating culture	TCE/cis-DCE (VC/ethane)	Endogenous mediator	[126]
Anaerobic digester effluent	Cr(VI)/Cr(III)	Nr	[127]

 Table 5
 Anaerobic pure and mixed exoelectrogenic cultures detected in biological cathodes (with or without mediators)

^aSuggested, AQDS anthraquinone-2,6-disulfonate, MV methyl viologen, NR neutral red, Nr not reported

been reported both to donate electrons to anode electrode and to accept electrons from cathode electrode. For example, *G. sulfurreducens* can act as biocatalyst both at the anode to oxidize acetate [65] and at the cathode to reduce fumarate [116] or uranium [122].

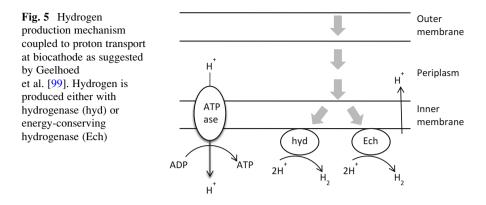
4.2 Mixed Cultures

Mixed cultures used at biocathodes are listed in Table 5. Not many microbial communities from biocathodes have been characterized. Croese et al. [128] produced hydrogen at a biocathode of an MEC and reported that *Proteobacteria* dominated. *Methanobacterium* spp. was a dominant anaerobe at an MEC biocathode producing methane [22]. Similar to bioanodes, the growth of methanogens at MEC biocathodes producing hydrogen should be prevented. Methanogens disturb the process by decreasing CE, utilizing produced H₂, and reducing the purity of the produced gas [129]. For example, Wang et al. [130] reported that hydrogenotrophic methanogens (producing methane from H₂ and CO₂) were responsible for methane production in one-chamber MEC. The easiest way to decrease methane production is to use two-chamber MEC, where methanogens may occur at the anode but are separated from the produced H₂ by a separator. Using higher applied voltages of >0.6 V have also been reported to reduce methane production in one-chamber MECs [130].

4.3 Electron Transfer Mechanisms

At the cathode, anaerobes have been suggested to accept electrons directly or with mediators. However, the precise electron-transfer mechanisms of direct electron transfer are not yet known. The electrode has been reported to serve as a direct electron source, for example, for the following cultures: *Sporomusa ovata* for CO_2 reduction to acetate [13], *Geobacter metallireducens* to reduce nitrate to nitrite, *Geobacter sulfurreducens* to reduce fumarate to succinate [117], and for methanogens [30]. Rosenbaum et al. [2] suggested that *c*-type cytochromes and hydrogenases would play a role in cathodic electron transfer. Strychartz et al. [131] and Rosenbaum et al. [2] reported that the electron transfer mechanisms between the anode and cathode differed significantly, despite the similar gene expression. This was due to the different redox potentials of the electron transfer components [2]. Geelhoed et al. [99] suggested a mechanism for biological hydrogen production at the cathode of an MEC (Fig. 5).

Exogenous mediators used for cathodic reduction reactions include methyl viologen, anthraquinone-2,6-disulfonate (AQDS), and neutral red. Methyl viologen has been used as mediator, e.g., for the reduction of protons to hydrogen [120, 125], acetate to ethanol [14], or for the reduction of trichloroethane (TCE) to ethane or



ethene [15]. Thrash et al. [119] reported perchlorate reduction with an exogenous AQDS mediator. However, perchlorate was also reduced in a mediatorless BES with a novel strain isolated from a natural culture [119]. Neutral red was used for fumarate reduction by Park and Zeikus [118]. Aulenta et al. [126] reported that a mixed hydrogenophilic dechlorinating culture produced unknown endogenous mediators when reducing TCE at an anaerobic biocathode.

5 Factors Affecting the Growth of Electroactive Anaerobic Bacteria

In addition to the type of inoculum, operational parameters affect the growth of anaerobic electroactive communities. The structure and activity of the exoelectrogenic cultures are affected by various physical and chemical parameters, including pH, temperature, substrate concentration and loading rate, conductivity, shear stress, external resistance, electrode potential, and materials for electrodes and separators. This chapter presents a short introduction to these different parameters. Due to the low number of studies on the effects of operational parameters on biocathodes, most of the chapters deal mainly with bioanodes.

5.1 Temperature

Current production in BES is affected by temperature changes because anaerobes are sensitive to the operating temperature. Most BES studies are conducted with mesophilic bacteria, but few studies have investigated the BES performance at higher temperatures (above 50°C) [79, 86, 90]. Elevated temperatures make bioprocesses less sensitive to contamination, favor the kinetics and stoichiometry of chemical, electrochemical, and enzymatic reactions, and increase conductivity

according to the Arrhenius laws [132, 133]. Increasing temperature up to a certain point enhances microbial growth which helps microbial attachment to an electrode [134]. For example, Patil et al. [135] reported that increasing the temperature from 15 to 35°C increased the current densities and reduced lag times. The main drawbacks of thermophilic conditions are lower cell densities, complex nutrient requirements, and energy required for process heating [132, 136]. However, high temperature waste streams may enable the use of higher temperatures.

5.2 pH

Neutral anodic pH has been used in several BES studies [33, 88, 137]. In BES, cathodic pH tends to rise and anodic pH to decrease due to poor proton transfer through the separator. The resulting pH difference between the anode and cathode leads to increased internal resistance and reduces the whole cell voltage by 0.06 V per pH unit [129]. Further, low pH can decrease bacterial activity at the anode [138] and may set limitations to materials and chemicals used. There are few studies utilizing lower pH at the anode and/or the cathode. For example, Borole et al. [139] oxidized glucose at pH below 4 and Sulonen et al. [140] oxidized tetrathionate at pH below 2.5. Substrate oxidation or reduction at the biofilms can also lead to pH gradients across the biofilm and result, e.g., in lower pH values close to the anode electrode surface. The local pH changes reduce the performance of microorganisms and introduce a higher stress level to the anaerobes [141, 142].

5.3 Anodic Substrate, Substrate Concentration, and Organic Loading Rate

The BES performance is greatly affected by the type, concentration, and feeding rate of substrate [56]. Electricity production from many different substrates has been investigated, varying from simple organic acids, such as acetate [34, 137] and butyrate [21], to more complex substrates, including sugars [7, 53], cellulose [143], and real waste materials. Real wastewaters used for current production include domestic [83], brewery [144], paper recycling [85], and food processing [80] wastewaters. In addition, biological sulfide oxidation to sulfate with simultaneous current production was reported by Sun et al. [52].

Substrate influences the bacterial community composition, CE, and current density of the BES. The more complex the substrate, the more diverse microbial community develops due to the syntrophic bacterial interactions required for substrate degradation and electricity generation [44, 145, 146]. Using fermentable

instead of non-fermentable substrates often results in decreased CEs, because a proportion of the electrons are directed to the production of soluble metabolites instead of current [85, 147]. Wastewaters may also contain inorganic or non-biodegradable compounds that interfere with current production and decrease current densities and CEs [148]. Wastewaters from food-processing industries, breweries, and animal confinements that contain high levels of easily degradable organic material and have high water content are especially suitable for BES [54].

Substrate concentration and organic loading rate (OLR) also affect the current generation in BES. Substrate concentration controls the current production according to the Monod relationship ((5); [149]), where *j* is current density (A/m²), $j_{max,app}$ the maximum current density, S substrate concentration (e.g., g COD/m³), and $K_{S,app}$ the half-maximum concentration (g COD/m³). Increased substrate concentrations and OLR increase the current [150] but only up to a certain limit [151]. High substrate concentrations in MFCs may lead to enhanced formation of fermentation products that decrease anodic pH, lowering bacterial activity [152]. At higher substrate concentrations more substrate is used for bacterial growth or alternative reactions, such as methanogenesis, lowering the CE [152]. In general, substrate concentrations may form gradients across the biofilm, which decreases the activity and performance of electroactive anaerobes close to the anode electrode [154].

$$j = j_{\max, app} \left(\frac{S}{K_{S, app} + S} \right)$$
(5)

OLR has an effect on current density and substrate degradation [155]. It has been reported that with small external resistance increase in OLR results in enhanced current generation [151]. However, Martin et al. [156] reported that increased portion of substrate was used for methane production at increasing OLR.

5.4 Ionic Strength

Ionic strength of an electrolyte in BES increases the solution conductivity and current production [85] and decreases the internal resistance. However, there are only few microbial strains that can produce electricity at a very high ionic strength [75]. Liu et al. [157] reported that power production was enhanced from 720 to 1,330 mW/m² by increasing ionic strength from 0.1 to 0.4 M, respectively. Furthermore, halophilic bacteria *Shewanella marisflavi* and halophilic archaea *Haloferax volcanii* and *Natrialba magadii* have been reported to produce electricity

at very high ionic strengths of 1.1 M (9.6 mW/m²), 2.7 M (119 mW/m²), and 3.6 M (46 mW/m²), respectively [68, 75]. Thus, BES can also be effective for treatment of saline industrial wastewaters [62].

5.5 External Resistance and Anode Potential

External resistance regulates the anode availability as electron acceptor and electron flux through the circuit [158]. External resistance (R_{ext}) controls the ratio between the current (I) generation and cell voltage (U) according to Ohm's law (6). In general, the lower the external resistance, the higher the current and coulombic efficiency [158–160]. Up to certain point, lower external resistance may select exoelectrogens that can meet their metabolic energy requirements with a small potential gradient between the redox potential of their electron donor and the anode [158]. Thus, external resistance can be used in the enrichment of exoelectrogens because low external resistance facilitates electron transfer and favors the enrichment of exoelectrogens [161].

$$U = \mathrm{IR}_{\mathrm{ext}}.$$
 (6)

Anode potential, on the other hand, regulates the activity of a bacterial community in BES. Theoretically, microbes gain more energy by reducing a terminal electron acceptor with a more positive potential [50] according to Gibb's free energy ($\Delta G^{0'}$; (7)), where n is the number of electrons transferred, F is Faradays constant (96 485 C/mol), and $\Delta E^{0'}$ the difference in the potentials between the electron donor and electron acceptor, e.g., outer membrane cytochrome and anode electrode. More positive anode potential should increase the growth rate of bacteria, resulting in higher biocatalyst density, respiration rates, faster start-up of electricity production, and higher current generation [159, 162]. However, microbes must have metabolic pathways capable of capturing the available energy and maximizing their energy gain for a given anode potential [163, 164]; e.g., Geobacter sp. that use only a small portion of their net electron flow to ATP production dominated microbial communities at low anode potentials [162].

$$\Delta G^{0'} = -nF\Delta E^{0'} \tag{7}$$

Although more positive anode potentials theoretically result in higher energy gain for bacteria, Wagner et al. [164] proposed that it is primarily the potential of the terminal respiratory proteins used by exoelectrogenic bacteria, rather than the anode potential, which determines the optimal growth conditions in the reactor. This is supported by the studies of Finkelstein et al. [163] and Wei et al. [165], who reported the anode potential selected for exoelectrogens whose terminal respiratory proteins had redox potentials just negative of the anode potential. Theoretically, to maximize current flow in BES, anode potential should be as negative as possible - see (3). However, experimental results on the effects of anode potentials on current production remain contradictory. For example, Torres et al. [166] reported increased current production at lower anode potentials, whereas Wei et al. [165] and Sun et al. [167] obtained higher current densities at higher anode potentials.

5.6 Electrode and Separator Materials

Several electrode materials are applicable in BES and their main requirements include conductivity, biocompatibility, high surface area, chemical stability, high mechanical strength, and low cost [26, 168]. The electrode material affects the growth and electrochemical activity of the anaerobic culture [151, 169]. Electrode materials used in BES include graphite plates and rods, carbon cloths and papers, graphite fiber brushes, activated carbon, carbon mesh, graphite foam, carbon nanotubes, tungsten, and stainless steel [170–173]. High surface area minimizes activation and ohmic losses and provides more space for the growth of anaerobes [174]. For example, Liu et al. [169] reported 40% higher current densities with electrodes having higher surface area (carbon fiber or carbon paper) than graphite rod. Graphite fiber brushes, activated carbon cloth electrodes, and carbon nanotube-based materials have high surface areas.

Separators are used in two-chamber BES and often in one-chamber BES. A separator is used to separate physically anode and cathode chambers, to reduce oxygen diffusion to the anode, to increase CE, and to allow closer electrode spacing. Further, in MECs the use of a separator reduces H_2 losses caused by methanogenesis and increases the purity of gases [129]. Separators used include salt bridges, proton exchange membranes, cation exchange membranes, anion exchange membranes, bipolar membranes, porous fabrics, and glass fibers [173]. Although the use of separator is often compulsory, its use has many problems. It increases the BES construction costs and the internal resistance, and may result in a pH gradient across the membrane [129]. Further, the membrane surface can meet fouling, which affects the performance of the separator [175].

6 Future Directions

Anaerobes are used in various BES applications at both the anode and the cathode chambers. Further studies using different electrochemically active pure cultures are required to understand better the electron transfer mechanisms to and from the electrode. Oxidation of simple synthetic compounds has produced a fundamental mechanistic understanding during the past 15 years. However, more research is required on the oxidation of real wastewaters in the anode chamber and the possible inhibitory effects of wastewaters on exoelectrogens and current generation.

The utilization of electrochemically active anaerobes at the cathode is a rather new area of research. In recent years it has been reported that many pure and mixed cultures accept electrons from the cathode for the reduction of various different compounds. Of these processes, the biological production of H_2 and CH_4 are the most widely studied. More knowledge is required on the anaerobic cultures catalyzing reduction reactions at the cathode electrodes and their electron transfer mechanisms, reaction routes, and the effects of operational parameters on the reduction reactions.

In the future, BES may not be applicable solely for electricity production and/or wastewater treatment [6]. Bioelectrochemical systems are more likely to become viable sooner when combined with other valuable processes, such as bioremediation, denitrification, or hydrogen production at the cathode [176, 177]. Prior to commercialization, BESs have to be scaled up. A few studies on the up-scaling of MFCs [178] and MECs [179] have reported various problems that require further attention. Challenges that need to be solved include the development of lower cost and more efficient electrode and separator materials, scaling-up by maintaining the current densities obtained at laboratory scale, and minimizing the losses in BES.

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Low-Carbon Fuel and Chemical Production by Anaerobic Gas Fermentation

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Abstract World energy demand is expected to increase by up to 40% by 2035. Over this period, the global population is also expected to increase by a billion people. A challenge facing the global community is not only to increase the supply of fuel, but also to minimize fossil carbon emissions to safeguard the environment, at the same time as ensuring that food production and supply is not detrimentally impacted. Gas fermentation is a rapidly maturing technology which allows low carbon fuel and commodity chemical synthesis. Unlike traditional biofuel technologies, gas fermentation avoids the use of sugars, relying instead on gas streams rich in carbon monoxide and/or hydrogen and carbon dioxide as sources of carbon and energy for product synthesis by specialized bacteria collectively known as acetogens. Thus, gas fermentation enables access to a diverse array of novel, large volume, and globally available feedstocks including industrial waste gases and syngas produced, for example, via the gasification of municipal waste and biomass. Through the efforts of academic labs and early stage ventures, process scale-up challenges have been surmounted through the development of specialized bioreactors. Furthermore, tools for the genetic improvement of the acetogenic bacteria have been reported, paving the way for the production of a spectrum of ever-more valuable products via this process. As a result of these developments, interest in gas fermentation among both researchers and legislators has grown significantly in the past 5 years to the point that this approach is now considered amongst the mainstream of emerging technology solutions for near-term low-carbon fuel and chemical synthesis.

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Abbreviations

ABE	Acetone-butanol-ethanol fermentation
ACS	Acetyl-CoA synthase
AOR	Acetaldehyde: ferredoxin oxidoreductase
BDO	Butanediol
BOF	Basic oxygen furnace
CO	Carbon monoxide
CO_2	Carbon dioxide
CODH	Carbon monoxide dehydrogenase
CSTR	Continuous Stirred Tank Reactor
GHG	Greenhouse gas
H ₂	Hydrogen
LCA	Life-cycle analysis
MSW	Municipal solid waste
RED	Renewable Energy Directive
SLP	Substrate-level phosphorylation
THF	Tetrahydrofolate
WL	Wood–Ljungdahl

1 Introduction

Concerns about climate change and energy supply are driving the production of more sustainable fuels and chemicals [1]. Renewable fuels such as bioethanol are a promising alternative to fossil-based transport fuels, and extensive research and development has been carried out to deploy technologies for their commercial

production [2]. In addition, similar approaches to make commodity chemicals from non-petrochemical feedstocks are under development [3].

The production of most renewable fuels and chemicals involves microbial fermentation of farmed sugars. Examples include yeast-based fermentation to produce bioethanol, and Escherichia coli fermentation to produce renewable 1,4-butanediol [4, 5] or 1,3-propanediol [6]. Although these technologies have successfully entered the market, the crops used as feedstocks compete for the use of arable land. Consequently, advanced technologies for the production of low-carbon fuels and commodity chemicals are being developed to access additional carbon sources [2]. Advanced technologies such as gas fermentation use microbial platforms which offer key advantages over traditional yeast and E. coli. Gas fermentation uses anaerobic acetogenic bacteria to ferment carbon-rich gas generated from a range of sources, including forestry residues, municipal solid waste (MSW), and industrial waste gases to produce a spectrum of fuel and chemical products. Although feedstock-specific legislative hurdles exist in some geographies, gas fermentation technology provides numerous benefits over established technologies and is nearing the commercial scale for the production of low-carbon fuels and chemicals [7].

2 Alternative Carbon-Containing Feedstocks

The fermentation of sugar to bioethanol is the dominant microbial-based renewable fuel technology. Typical substrates include corn, sugar cane, and molasses [2]. Although these technologies are mature, new approaches which can utilize alternative, more abundant feedstocks are required to displace adequately petroleum-derived fuels and chemicals and meet legislated biofuel demands and climate targets [8, 9]. The requirement for water and arable land may limit the availability of sugar-based feedstocks and can put their production in direct competition with the production of food [10]. Consequently, reports highlight an inherent limit on the level of first-generation biofuel production before biodiversity and food security are negatively impacted [11]. There are also considerable emissions associated with making new land available for crop production [12]. To encourage the development of advanced biofuels, mandates such as the United States Energy Independence and Security Act of 2007 limit the incentives for biofuel production from traditional feedstocks [13].

In response to the limitations of available technologies, new approaches to low-carbon fuel and chemical production are under development which allow the utilization of abundant, alternative carbon-containing feedstocks. Low-carbon fuels and chemicals are those which deliver material greenhouse gas savings [14]. Examples include lignocellulosic hydrolysis and fermentation, biomass gasification and fermentation, and microalgae fermentation [2, 14]. The production of low-carbon fuels from a diverse range of biomass sources allows greater potential displacement of traditional fossil fuels. These biomass sources include lignocellulosic energy

crops such as wheat straw and willow, and waste sources such as MSW or carboncontaining industrial waste gases. Furthermore, many of these advanced technologies allow access to non-commodity feedstocks, thus enabling the paradigm of producing commodities such as fuels and chemicals from commodity feedstocks to be broken. Although the price of sugar-based crops fluctuates significantly, the price of feedstocks such as carbon-containing industrial waste is more stable as they only participate in the energy market. Furthermore, many of these advanced technologies have flexible feedstock requirements, preventing their reliance on the economics of a single input. This is important because feedstock price makes the largest contribution to the cost of biofuel production.

Gas fermentation uses synthesis gas, composed of carbon dioxide and/or hydrogen, and carbon monoxide [15]. This can be generated from the gasification of carbon-containing feedstocks such as industrial and municipal solid waste and lignocellulosic forestry residues. Gasification is an efficient process to convert feedstocks to synthesis gas thermochemically using oxygen, steam, or air as a medium [16, 17]. In addition, carbon dioxide and carbon monoxide-rich gas streams are also available as a by-product of different industrial processes such as steel production and oil refining, and through the reforming of methane (biogas or natural gas), which can also be utilized as feedstock for the gas-fermentation process.

3 Advancement of Non-traditional Host Organisms

E. coli and yeast have become model microorganisms over the past 50 years as they are easy to cultivate, genetically accessible, and well-studied, with over half a million published research articles. Bioengineering and synthetic biology capabilities for these model organisms have advanced recently, benefiting from rapid DNA design [18] and automated high-throughput strain engineering platforms which allow rapid prototyping [19]. The high-throughput bioengineering capabilities established in these systems have set the technological benchmark for other bioproduction organisms.

Despite these advancements, only a handful of examples of successful commercialization of *E. coli* and yeast processes for fuels and commodity chemical (such as 1,3-propanediol or 1,4-butanediol) production exist [5, 6]. Key challenges include the limited substrate range, low maximum yields, susceptibility to contamination, fermentation instability, scale-up difficulties, and the inability to operate in a continuous mode. These challenges have prevented more rapid commercialization. Additionally, *E. coli* and yeast lack certain metabolic and cellular traits such as unique co-factors or cell structures which prevent certain reactions and pathways from being functional. Because of the challenges associated with *E. coli* and yeast, most commercial processes applied to date rely on other more robust organisms and native producers such as *Corynebacterium* for amino acid production [20], ABE (acetone-butanol-ethanol)-fermenting Clostridia [21], and propionic acid and succinic acid producing bacteria or fungi for citric acid and itaconic acid production.

Fermentation processes with modified *E. coli* and yeast are reported to be prone to bacterial contaminations and bacteriophage infection caused by the rich substrates used in the process [22–24]. Although the use of pure sugar feedstocks and strict sterility regimes control this problem on the lab scale, continuous fermentations using modified *E. coli* and yeast on raw sugars are challenging. As a result, *E. coli* and yeast fermentations at scale are nearly always limited to batch processes and often require the addition of antibiotics. This leads to significantly increased capital and operating costs [24]. A low tolerance to acids and alcohols, and the inability to survive in low pH conditions, further limit industrial *E. coli* fermentation [25]. Production rates achieved in the lab are often challenging to reproduce at scale using industrial-grade chemicals and raw C6 sugar streams with lot-to-lot variations [24]. A considerable amount of work has been conducted to improve the substrate range and yield of *E. coli* and yeast and to allow the use of cellulosic material. To date, this work has only been moderately successful, despite the availability of advanced engineering tools and significant investment.

In general, fermentations from sugar offer low maximum theoretical yields because of the inevitable formation of significant amounts of CO₂. For example, ethanol production from sugar with E. coli or yeast has a maximum theoretical carbon yield of 66%, with the remaining 33% of carbon lost as greenhouse gas CO₂. There have been attempts to engineer E. coli and yeast strains to improve yields by preventing CO₂ production and to allow the utilization of other cheap and abundant feedstocks, including glycerol or C1 substrates such as carbon monoxide (CO), carbon dioxide (CO₂), methane (CH₄), or methanol. Although some innovative new pathways have been designed which show promise [26, 27], the lack of efficiency prevents commercialization in the foreseeable future. Besides these synthetic pathways, there has also been significant efforts to optimize glycerol utilization [28] and to engineer methane [29] and methanol [30] utilization pathways from methanotrophs and methylotrophs or the reductive acetyl-CoA pathway for CO and CO₂ utilization [31] from acetogens into E. coli. However, redox imbalances, lack of co-factors, difficulties expressing active protein, and the complex biochemistry of involved enzymes have only allowed low rates of carbon utilization, or prevented any utilization of carbon into the metabolism.

Therefore, there is a need to establish and advance additional, complementary model systems. These would ideally be industrially-proven organisms, such as anaerobic acetogens, with unique capabilities that cannot be achieved using the current microbial models. However, for most of these microbial strains there are at best only basic genetic tools available to enhance the native biological capability. This limitation excludes these production organisms from the enormous potential benefits made possible by advances in synthetic biology, refactoring, and highthroughput strain engineering.

4 Anaerobic Acetogens as a Microbial Chassis

Anaerobic acetogens possess unique capabilities which make them an ideal microbial chassis. In particular, their ability for autotrophic carbon assimilation via the reductive acetyl-CoA pathway, also known as the Wood–Ljungdahl (WL) pathway, makes them attractive. This pathway is argued to be the most energy-efficient process of carbon fixation as it operates in a linear fashion [32] and is speculated to be one of the first biochemical pathways on Earth [33]. Although a repertoire of acetogenic microbes (acetogens are present in at least 25 different genera) that grow chemolithoautotrophically on CO and CO_2/H_2 have been discovered, only a handful are being considered for their ability to ferment syngas and produce useful biofuels and biocommodities on an industrial scale [34–37]. Those mainly belonging to the class of Clostridia and genus *Clostridium* are particularly exploited. Clostridia are known for their enormous capacity for biotechnological applications such as fuel, chemical, and natural product synthesis. As such, they have been industrially proven over almost 100 years for production of fuels and commodity chemicals [38–40].

The exceptional substrate flexibility and metabolic diversity of Clostridia enables the production of a broad range of compounds at high yield from a variety of feedstocks [40]. Beside a range of C5 and C6 sugars, many Clostridia are able to utilize substrates such as glycerol and cellulose [41]. Acetogenic Clostridia can also utilize C1 compounds such as CO, CO₂, methanol, or formate [42]. Furthermore, acetogenic Clostridia have been shown to be able to utilize electricity as a source of energy, allowing CO₂ fixation and product synthesis [43–46], a process far more efficient than photosynthesis, with more than 85% of electrons and more than 70% of energy input recovered in produced biocommodities [44].

Acetogens currently being used for commercial syngas fermentation include *C. autoethanogenum*, *C. ljungdahlii*, *C. ragsdalei*, *C. coskatii*, *C. carboxidivorans*, *C. aceticum*, *Moorella thermoacetica* (formerly: *Clostridium thermoaceticum*), *Acetobacterium woodii*, and *Butyribacterium methylotrophicum*. Isolated from various habitats, these organisms can grow on a range of other carbon sources (Table 1). *C. aceticum*, *M. thermoacetica*, and *A. woodii* are mainly considered for acetate production, *B. methylotrophicum* and *C. carboxidivorans* for butanol production, and *C. ljungdahlii*, *C. autoethanogenum*, *C. coskatii*, and *C. ragsdalei* for ethanol and 2,3-butanediol production. *C. ljungdahlii*, *C. aceticum*, and *M. thermoacetica* can also produce other organic compounds such as 2-oxobutyrate and formate by electrosynthesis using CO₂ as the electron acceptor and electrons derived from electrodes [45].

Microbe	Isolated from	Products	Substrates	Genome data (GenBank accession)	References
C. autoethanogenum	Rabbit feces	Acetate, Fructose, ethanol, rhamnose, 2,3-BDO, xylose, arabi- lactate nose, mannose, pyruvate, sucrose, malate, gluta- mate, etc.		CP006763	[38, 47– 49]
C. ljungdahlii	Chicken yard waste	Acetate, ethanol, 2,3-BDO, lactate	Fructose, glu- cose, rham- nose, xylose, arabinose, mannose, pyru- vate, sucrose, malate, gluta- mate, etc.	CP001666	[38, 50, 51]
C. coskatii	Sediment	Ethanol, acetate	Fructose, glu- cose, rham- nose, xylose, arabinose, mannose, pyru- vate, sucrose, malate, gluta- mate, etc.	NA	[52]
C. ragsdalei	Duck pond sediments	Ethanol, acetate, lactate, 2,3-BDO	Fructose, glu- cose, rham- nose, xylose, arabinose, mannose, pyru- vate, sucrose, malate, gluta- mate, etc.	NA	[38, 53]
C. carboxidivorans	Agricultural settling lagoon	Ethanol, acetate, butyrate, butanol, hexanol	Fructose, glu- cose, rham- nose, xylose, arabinose, mannose, pyru- vate, cellubiose, cel- lulose, malate, glutamate, etc.	CP011803	[54–56]

 Table 1
 List of gas-fermenting acetogens currently pursued for commercial production of fuels

 and some of their characteristics

(continued)

Microbe	Isolated from	Products	Substrates	Genome data (GenBank accession)	References
C. aceticum	Soil	Acetate	Fructose, ribose, pyru- vate, gluta- mate, fumarate, and malate	CP00698	[57–62]
M. thermoacetica	Soil, horse manure	Ethanol, acetate	Glucose, fruc- tose, xylose, pyruvate, methanol, etc.	CP000232	[63–65]
A. woodii	Black sedi- ment from marine estuary	Acetate	Glucose, fruc- tose, pyruvate, methanol, lac- tate, 2,3-BDO	CP002987	[66, 67]
B. methylotrophicum	Sewage digester	Ethanol, acetate, butanol, butyrate, lactate	Glucose, pyru- vate, methanol, etc.	NA	[68, 69]

Table 1 (continued)

NA not available

5 Metabolism of Acetogens

Understanding the metabolism, energy-conserving processes, and redox balance mechanisms of acetogens is crucial for their industrial exploitation for fuel and commodity chemical production. This understanding is the key to strain optimization through metabolic engineering and process optimization on the industrial scale. Acetogens are considered to thrive at the thermodynamic edge of life, and until recently it was unclear how these organisms conserve energy. Insights into energygenerating processes and redox homeostasis from industrially relevant acetogens are now becoming available.

Carbon is taken up via the reductive-acetyl-CoA or Wood–Ljungdahl (WL) pathway (Fig. 1) which is briefly discussed below. The pathway has been reviewed in detail by Wood [70], Müller [71], Ragsdale [72], Drake et al. [73], and Ragsdale and Pierce [74]. The WL pathway consists of two branches, the methyl (Eastern) and carbonyl (Western) branch (Fig 1). In the methyl branch, CO_2 is reduced by formate dehydrogenase to formate, which is then activated by condensation with tetrahydrofolate (THF) to form formyl-THF by a formate-THF synthetase. This is an energy-intense reaction and consumes one molecule of ATP. A formyl-THF cyclohydrolase then converts formyl-THF to methenyl-THF with the removal of a molecule of water. Methenyl-THF is reduced by methylenetetrahydrofolate dehydrogenase and methylene-THF reductase to methylene-THF and methyl-THF, respectively. The methyl group in the final reaction of the methyl

Acetogens

- · Has a wide portfolio of natural products
- Recently catching-up in the development of genetic tools and metabolic engineering
- Industrialization of gas fermentation face scale-up and engineering challenges
- Can utilize a wide range of carbon sources starting from C1 by gas fermentation (Wood-Ljungdahl pathway)

Traditional hosts

- Needs to be genetically modified to diversify its product portfolio
- Backed by almost a century of work on genetic tools and metabolic engineering; fast growing
- Sugar fermentation, scale-up and industrialization is well-established
- Cannot utilize C1 as carbon source, depend on sugar (glycolysis)

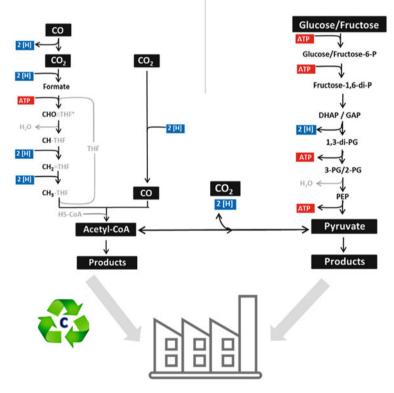


Fig. 1 Comparison between acetogens and other traditional hosts such as *E. coli* and yeast for product synthesis. Acetogens can use C1 carbon compounds as a carbon source by the Wood-Ljungdahl pathway to make a wide range of compounds that can substitute petroleum derived fuels and chemicals. Use of acetogens for such biotechnology purposes has a major benefit in recycling carbon and reducing greenhouse gas effect. Other traditional hosts mainly use sugar as carbon source by glycolysis to produce a limited number of products that can substitute petroleum derived fuels and chemicals. Industrialization of sugar fermentation is backed by years of work on genetic modification and scale-up by a wide community

branch is transferred to a corrinoid iron-sulfur-containing protein. The carbon monoxide dehydrogenase/acetyl-CoA synthase (CODH/ACS) enzyme complex catalyzes the reaction in the carbonyl branch. When grown in CO alone, CO_2 required for the methyl branch is generated by the CODH-catalyzed water-gas shift reaction. For the carbonyl branch, CO is formed from CO_2 by CODH, or CO is directly fed to the CODH/ACS complex, which then condenses with the methyl group transferred to ACS from corrinoid iron-sulfur-containing protein, forming acetyl-CoA.

By the action of phosphotransacetylase and acetate kinase, acetyl-CoA can be converted to acetate. The reaction catalyzed by acetate kinase generates a molecule of ATP via SLP. Still, there is no net energy gain by SLP via the WL pathway, as one molecule of ATP is consumed in the methyl branch. Additional energy derived from chemiosmotic mechanisms is used for energy conservation [71, 73, 75, 76].

Different energy conservation mechanisms exist across acetogenic bacteria. In *M. thermoacetica* [77] a cytochrome-mediated proton gradient is generated for energy conservation, whereas *A. woodii* relies on a membrane-integral Rnf complex (which acts as a ferredoxin:NAD oxidoreductase) to build up a sodium gradient which can be used for energy conservation [78–80]. *M. thermoacetica*, which lacks Rnf complex, may have a different membrane-bound energy-converting hydrogenase (Ech) complex. However, less energy is released by the Ech complex compared to the Rnf-catalyzed mechanism [76]. Energy conservation in *C. autoethanogenum* [81, 82] and *C. ljungdahlii* [83] is also Rnf-mediated but seems to rely on a proton-dependent chemiosmotic mechanism. Genome analysis of *C. aceticum* reveals the presence of genes encoding the Rnf complex and all the genes necessary for cytochrome synthesis [57].

In addition, several enzymes have recently been discovered in acetogens which allow coupling of exergonic reactions to the endergonic reduction of ferredoxin by flavin-based electron bifurcation [75]. The reducing equivalents gained by the reduction of ferredoxin and NAD(P) from CO or from H₂ by hydrogenases can be used to generate the chemiosmotic ion gradients required for ATP production. Acetogens can utilize a range of electron donors and acceptors because of the presence of electron carriers with a range of redox potentials, such as NADH, NADPH, ferredoxins, cytochromes, quinones, and rubredoxins [75, 76]. A recently-proposed bioenergetic classification divides acetogens into two groups based on the type of integral membrane protein complex involved in creating the electrochemical gradient: either Rnf-containing (membrane integral, multi-subunit ferredoxin–NAD+ oxidoreductase) or Ech-containing. These groups are further subdivided based on the ions involved in creating the electrochemical gradient: proton-dependent [76].

The WL pathway and its energetics in *C. autoethanogenum* [81, 82] and *C. ljungdahlii* [83], grown on syngas and CO_2/H_2 , respectively, have recently been studied. In *C. autoethanogenum* grown on syngas, CO_2 is reversibly reduced to formate by a heptameric protein cluster consisting of a selenium-containing formate dehydrogenase in complex with an NADP and ferredoxin-specific electron bifurcating tungsten dependent [FeFe]-hydrogenase cluster, HytABCDE₁E₂ [82]. This is the first report of an NADP-specific electron bifurcating [FeFe]-

hydrogenase. In other acetogens, such as *A. woodii*, the same reaction is NAD specific and is composed of a different electron-bifurcating hydrogenase, HydABCD [76].

Apart from NADP and ferredoxin-dependent hydrogenase and formate dehydrogenase activities, other hydrogenase and formate dehydrogenase activities are also detected. Additional hydrogenases and formate dehydrogenases are found in the genome annotations of C. autoethanogenum. The methylene-THF dehydrogenase reaction of the WL pathway is NADP-dependent, whereas it is NAD specific in A. woodii [84]. C. autoethanogenum has an electron-bifurcating and ferredoxindependent transhydrogenase (Nfn) [81] which is absent in A. woodii [67]. The enzymes, acetaldehyde dehydrogenase and alcohol dehydrogenase, involved in ethanol production from acetyl-CoA, and 2,3-butanediol dehydrogenase (converts acetoin to 2,3-butanediol), involved in 2,3-BDO production, can use both NADH and NADPH as substrates, but NADPH is the preferred substrate. In addition to formation by dehydrogenase acetaldehyde alcohol from acetyl-CoA, C. autoethanogenum can also convert acetic acid to acetaldehyde by the activity of acetaldehyde: ferredoxin oxidoreductase (AOR). Genome analysis of C. autoethanogenum reveals two copies of acetaldehyde: ferredoxin oxidoreductase which are ~75% identical at protein level. A. woodii does not have acetaldehyde: ferredoxin oxidoreductase [81]. The reason that C. autoethanogenum is an ideal platform strain and can make reduced products as ethanol is based on three important distinguishing features: (1) NADPH electron-bifurcating HytABCDE₁ E_2 hydrogenase, (2) electron-bifurcating and ferredoxin-dependent transhydrogenase Nfn and (3) acetaldehyde: ferredoxin oxidoreductase. The latter two activities are absent in A. woodii which only makes acetate from CO₂/H₂ and cannot grow on CO [85].

The information on energy conservation mechanisms is not only useful for further optimizing *C. autoethanogenum* and *C. ljungdahlii* for improved production of ethanol and 2,3-BDO but is also useful in the metabolic engineering of *C. autoethanogenum* and *C. ljungdahlii* for diverse fuel and bulk chemical production.

6 Genetic Manipulation of Acetogens

The ability to modify acetogens genetically is required to establish a chemical production platform via gas fermentation. Through genetic manipulation, fermentation performance can be improved, and strains can be created which would have the potential to produce non-native chemicals. However, the intrinsic difficulty in genetically manipulating these organisms has historically been a major challenge in strain engineering and optimization. Over the past two decades, research in understanding the basic physiology, cellular metabolism, genetic manipulation, and metabolic engineering of the Clostridial species has gained momentum [7, 36, 40, 86–89]. Major highlights include the genetic manipulation and pathway

engineering of *C. aceticum* for acetone production [36], *C. ljungdahlii* [90] and *C. autoethanogenum* [91] for butanol production, and *C. autoethanogenum* for isopropanol [92] and methyl ethyl ketone/2-butanol production [93].

Initially, strains have been optimized for solvent production by adapted evolution [7, 94], by chemical mutagenesis for solvent tolerance [95, 96], and by transposon-based random mutagenesis [97]. These traditional methods can be time-consuming and require a robust protocol for screening vast mutant libraries. Consequently, rational targeted metabolic engineering of strains is a preferred approach. Metabolic pathways have been optimized, and strains with desirable phenotype have been engineered using these different genetic tools. A few examples include *C. acetobutylicum* mutant strains with decoupled sporulationsolventogenesis pathways [98], aerotolerant strains to study oxidative stress response [99], strains engineered to study acid and solvent production [100–102], and strains engineered to grow on CO_2/H_2 and CO as the carbon source [103]. An example from *C. thermocellum* [104, 105] and *C. cellulolyticum* [106] includes its genetic manipulation to create strains with high ethanol yield.

C. acetobutylicum is a platform organism for the genus Clostridium for understanding the biology and developing basic genetic manipulation and metabolic engineering tools [107]. Transformation of Clostridia is performed either by electroporation or by conjugation by in vitro or in vivo methylation of plasmids and using E. coli as conjugal donor strain, respectively [108-112]. A set of replicative plasmids that work in several Clostridia are available [109, 113]. Genetic manipulation by homologous recombination at reasonable efficiency is achieved in non-acetogenic Clostridia by using one of the many methods such as (1) suicide or non-replicative plasmids [102] or replicative plasmids with segregation instability (pseudo suicide plasmids) [113] alone or in combination with helper factors such as recU, a Holiday junction resolvase from Bacillus subtilis [98, 114], (2) counter selection markers such as codA, a cytosine deaminase [115], and B. subtilis mazF, an mRNA interferase [96, 114], (3) in the absence of a suitable counter selectable marker auxotrophic mutants of *pyrE*, an orotate phosphoribosyltransferase [116], pyrF, an orotidine-5'-monophosphate decarboxylase [105], upp, uracil phosphoribosyltransferase [117], galK, a galactokinase [118] are used as base strains with the corresponding mutated genes as counter selectable marker, (4) by the use of I-SceI, an intron-encoded endonuclease from Saccharomyces cerevisiae [119], and (5) with the application of Streptococcus pyogenes CRISPR/cas9 for scarless genetic modifications [120, 121]. Gene disruption using group II intron directed insertional inactivation of genes has been a successful alternative to homologous recombination [106, 108, 122, 123]. Having efficient transformation and chromosomal integration strategies is a prerequisite to metabolic engineering. However, to regulate and fine-tune cellular and heterologous metabolic pathways, various other accessories such as a selection of reporter genes, a library of promoters (both constitutive and inducible promoters), ribosome binding sites, terminators, and overexpression systems are also essential. Reporter genes shown to work in Clostridia include gusA, a β -glucuronidase [107, 114], anaerobic fluorescent protein [120, 124], Thermoanaerobacterium thermosulfurogenes β -galactosidase lacZ [125, 126], *Photinus pyralis* luciferase gene, *lucB* [125], oxygen-independent fluorescent reporter [96], and the most common reporter gene, *catP* for chloramphenicol acetyltransferase [127, 128]. Some promoters and terminators from *Clostridium* species have interspecies compatibility [108]. However, a library of synthetic promoters would be desirable to avoid complications of cross-regulation in using the clostridial promoters. Inducible promoter or gene expression systems applied in non-acetogenic Clostridia have only recently been developed and include those that are induced by anhydrotetracycline [129], lactose [114, 130], isopropyl β -D-1-thiogalactopyranoside (IPTG) [108], xylose [107], and arabinose [124]. Heterologous controlled expression systems, analogous to the T3/T7 system used in *E. coli*, such as *tcdR* and *botR*, sigma factors from *C. difficile* and *C. botulinum*, respectively, are successfully applied to drive the expression of genes only in the presence of their cognate transcription factor in other Clostridia [96].

The most recent progress made in extending the genetic tools developed for acetogenic Clostridia is discussed below.

A major hurdle in genetic manipulation of acetogenic syngas-fermenting Clostridia, as with other members of the genus *Clostridium*, is in transforming or introducing plasmid DNA into these organisms followed by chromosomal integration events for gene deletions and gene insertions. Of the gas-fermenting acetogenic Clostridia discussed above, a genetic system has been established only for *C. ljungdahlii*, *C. autoethanogenum*, *C. aceticum*, and *M. thermoacetica*. In particular *C. ljungdahlii* and *C. autoethanogenum* have been proved as useful chassis organisms for the production of fuels and bio-commodities using CO_2 and H_2 and/or syngas as the electron and carbon source [90, 131].

A first genetic system has been developed for C. ljungdahlii. Köpke et al. demonstrated the heterologous expression of butanol pathway genes on an E. coli-Clostridium pIMP1 shuttle plasmid in C. ljungdahlii [90]. The plasmid was introduced into C. ljungdahlii by electro-transformation. Derek Lovely's group has further optimized electro-transformation and plating protocols and obtained transformants at a much higher frequency and efficiency with E. coli-Clostridium shuttle plasmids having different Gram positive replicons [131]. Furthermore, they have demonstrated chromosomal modification of C. ljungdahlii by gene deletions via homologous recombination [131, 132]. Using suicide plasmids, they have successfully deleted *filA*, involved in flagella formation and motility, and *adhE1* and *adhE2*, bi-functional aldehyde/alcohol dehydrogenases, involved in ethanol formation. However, the frequency of double crossover recombination was only ca. 30%. The wild-type phenotype of $\Delta adhE1$ mutant was restored to a larger extent by complementing the mutant with a plasmid borne copy of *adhE1*. By deleting adjacent adhE1 and adhE2 genes simultaneously, they have shown that the genomic region spanning ~5 kb can be targeted by homologous recombination [131]. Even though this is a first big step in genetic manipulation of C. ljungdahlii, the drawback is that this strategy leaves the antibiotic selection marker on the chromosome. Following the same electroporation protocol and using suicide plasmid, the Rnf complex operon in C. ljungdahlii was disrupted [83]. However, the efficiency of electroporation was very low with suicide plasmid. Because

of the limited availability of positive selection markers, alternatives such as marker recycling or scarless gene deletion strategies to target genes at different loci on the chromosome is preferred. The *cre-lox* system has been successfully tested in *C. ljungdahlii* to remove markers from the genome, leaving behind a scar of 32 bases [132].

Genetic modification of C. autoethanogenum was demonstrated by introducing heterologous pathways for butanol [91] and acetone/ isopropanol [92, 133] as well as to increase ethanol tolerance [134]. For this, the native groESL operon, encoding heat shock proteins, was episomally overexpressed. For butanol production, biosynthetic genes thiolase A (thlA), 3-hydroxybutyryl-CoA dehydrogenase (hbd), crotonase (crt), butyryl-CoA dehydrogenase (bcd), and electron transfer protein A and B (etfAB) were heterologously expressed from a plasmid. Similarly, heterologous genes thiolase (thlA), CoA transferase (ctfAB), and acetoacetate decarboxylase (adc) were episomally expressed to obtain isopropanol producing a C. autoethanogenum strain. A native secondary alcohol dehydrogenase is present in the strain [135] which can be inactivated for production of acetone [136]. In all these instances, the plasmids, following in vivo methylation in E. coli strains harboring a C. autoethanogenum methyltransferase gene, were introduced into С. autoethanogenum by electroporation. Recently, transformation of C. autoethanogenum by conjugation has been achieved using E. coli as a plasmid donor strain [81].

Targeted gene deletion by homologous recombination has also been reported in C. autoethanogenum [137]. The budA gene coding for an acetolactate decarboxylase enzyme involved in 2.3-butanediol production was deleted by homologous recombination, but the frequency of integration was low and involves extensive screening. Gene disruption by using a mobile group II intron-based retrohoming strategy works reliably in *C. autoethanogenum* [81] but this method leaves a scar on the genome. Using group II intron, the role of genes encoding 2,3-butanediol dehydrogenase (bdh) and acetolactate decarboxylase (budA) in 2,3-butanediol pathway [137] and hydrogenases in energy conservation [81] in C. autoethanogenum has been investigated.

Apart from gene deletion and gene insertion tools, other important genetic tools in metabolic engineering and for constructing synthetic genetic circuits in any organism are libraries of constitutive and inducible promoters, ribosome binding sites, and terminators. There is some progress made in this direction in *C. ljungdahlii* where the lactose-inducible system is used to control the expression of *gusA*-coded β -glucuronidase reporter gene [138] and the butyrate metabolic pathway is optimized by manipulating the ribosome binding sites [132]. This is just the beginning, and these arsenals are yet to be further developed for acetogenic Clostridia.

Only with the aid of an effective genetic tool box is it possible to bring together metabolic engineering and systems biology knowledge onto a synthetic biology platform in acetogenic Clostridia. This is essential in maximizing the breadth of fuels and biocommodities that can be produced on an industrial scale.

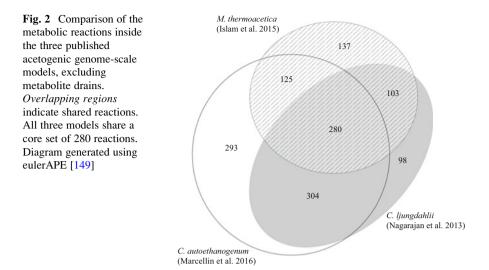
7 Modeling of Gas-Fermenting Organisms and Fermentation Process

Genome-scale modeling promises to be a powerful tool for the systems-level characterization and metabolic manipulation of gas-fermenting acetogens. Metabolic network reconstructions describe the relationship between the metabolic reactions and genes of an organism. Genome-scale modeling uses these reconstructions to predict computationally microbial phenotypes from a specified genotype [139]. Researchers have used these genome-scale models to predict microbial metabolism for metabolic engineering, network analysis, and biological discovery applications. For example, new microbial strain designs can be tested in silico prior to creating them in the lab.

Researchers have recently published models for gas-fermenting acetogens *C. ljungdahlii, M. thermoacetica*, and *C. autoethanogenum*. As highlighted in Table 2, these models were informed by previously published models for related non-acetogenic Clostridia, including *C. thermocellum, C. beijerinckii, C. acetobutylicum*, and *C. cellulolyticum* (Fig. 2) [143–147]. Nagarajan et al. [140] published the first genome-scale model of an acetogen, *C. ljungdahlii* model iHN637. The authors used the model, alongside transcriptomic and physiological data, to characterize a nitrate reduction pathway. Furthermore, they identified the importance of flavin-based electron bifurcation in energy conservation during autotrophic

Organism	Reconstruction technique	Reactions	Metabolites	Genes	References
C. ljungdahlii	Model SEED	785	698	637	[140]
	SimPheny	-			
	C. acetobutylicum model				
	C. thermocellum model				
	Manual curation				
M. thermoacetica	Model SEED	705	698	558	[141]
	C. ljungdahlii model				
	C. acetobutylicum model				
	C. cellulolyticum model				
	C. thermocellum model				
	Manual curation				
C. autoethanogenum	Model SEED	1,002	1,075	805	[142]
	KBase				
	C. ljungdahlii model				
	Manual curation				

Table 2 Published acetogenic genome-scale models



growth. The model was validated by comparing heterotrophic growth and acetate secretion rates with experimental observations. Recently, Chen et al. [148] developed a bubble column fermentation reactor model using this *C. ljungdahlii* genome-scale model. They ran multiple instances of the genome-scale model to represent the localized behavior of cells in the bioreactor, across time. Although this approach was not validated with experimental data, spatiotemporal metabolic modeling promises to be a powerful way to link predictive metabolic models into the full context of industrial fermentation modeling.

Islam et al. [141] published iAI558, a genome-scale model of *M. thermoacetica*. The authors compared predicted growth rates with experimental data and used the model to analyze the feasibility of different energy conservation mechanisms.

Marcellin et al. [142] developed a genome-scale model of *C. autoethanogenum*. They explored growth on autotrophic and heterotrophic carbon sources and the patterns of ATP generation and redox balancing. Using the model, combined with transcriptomic and metabolomic experiments, they investigated the roles of two distinct glyceraldehyde 3-phosphate dehydrogenase genes in *C. autoethanogenum* energy metabolism.

To date, these published acetogenic genome-scale models have undergone limited validation, often using the same experimental data used to calibrate the model. Fermentation data from genetic and environmental perturbation-based studies allow researchers to validate and improve these models further.

8 Fermentation, Reactor Design, and Scale-Up

Because gas fermentation is different to traditional sugar fermentations, the technology has undergone significant development. Gas fermentation is typically operated as a fed-batch process with substrate gas continually supplied or as pure continuous chemostat process. Researchers have extensively studied parameters including reactor design, pH, temperature, and media formulation [7, 150, 151].

Gas fermentation bioreactors are designed to transfer gaseous substrates efficiently into the microbial cell. The gas-to-liquid mass transfer of substrate into the culture medium is the rate-limiting step during gas fermentation because of the low solubilities of CO and H₂ in water. Maximizing this mass transfer rate at the same time as minimizing operational cost is important; consequently, the volumetric mass transfer coefficient per unit power input $(k_L a P_g^{-1})$ is a measure of the performance of a gas fermentation bioreactor.

Continuous Stirred Tank Reactor (CSTR) is the most commonly used design for gas fermentation research. Mechanical agitation with a rotating impeller facilitates mixing and creates smaller bubbles of gaseous substrate. The decreased volume and increased overall surface area of these bubbles increases gas-liquid mass transfer rates. This design achieves high mass transfer rates. However, the power input required makes it challenging for commercial scale gas fermentation [152]. Bubble column reactors achieve efficient mass transfer by mixing the gas through gas spargers. For example, researchers achieved an ethanol concentration of 6 g/L by culturing C. carboxidivorans P7 in a 4-L bubble column reactor [153]. This design requires lower capital and operation costs, making it more appropriate for commercial scale reactor designs. Other proposed reactor designs include immobilized cell column reactors, where cells are affixed to insoluble materials and packed within the cell, and trickle-bed reactors, which involve trickling liquid culture through packing media that contains suspended cells. Gas substrate is delivered co-currently or counter-currently to the liquid flow. Finally, hollow fiber membrane bioreactors consist of fibers through which substrate gases are introduced. Cells are attached to the outer surface of the membrane, and the entire fiber is immersed in growth media. Munasinghe and Khanal compared the mass transfer coefficients of more than eight different reactor designs. They found that an air-lift reactor combined with a 20-µm bulb diffuser had the highest mass transfer coefficient $(k_{\rm L}a)$ [150]. Orgill et al. [154] compared the mass transfer coefficients of variants of trickle bed, hollow fiber membrane and stirred tank reactors and found that hollow fiber membrane reactors offered the highest volumetric mass transfer coefficients. Pressure is another parameter that has successfully been employed to improve mass transfer and production.

The cost-efficient recovery of fermentation products is an important consideration in gas fermentation. Distillation is traditionally used, although researchers have developed techniques which require lower energy input including pervaporation, adsorption, gas stripping, and liquid–liquid extraction [155].

Parameters including pH, temperature, media formulation, gas composition, and gas pressure have a significant influence on gas fermentation [156]. Acetogens have a limited pH range which supports optimum growth, and controlling this extracellular pH enables the gas fermentation product profile to be defined. Generally, a lower pH favors solventogenesis, allowing increased yields of highly reduced products such as ethanol [50, 157]. For example, Abubackar et al. [158] found that a pH of 4.75 is optimal for high ethanol yields in C. autoethanogenum. Temperature is important because of its effect on gas solubility and microbial activity. Most acetogens operate best at temperatures between 30 and 40 °C, although some strains such as *M. thermoacetica* are thermophiles. Finally, many media optimization studies have been carried out to identify the best formulations of vitamins, minerals, trace metal elements, and reducing agents. For example, reducing B-vitamin concentrations and eliminating yeast extract increased final ethanol yield in C. ljungdahlii [50] Trace metal concentrations are also needed because of their importance to many Wood-Ljungdahl pathway enzymes which require co-factors including nickel, selenium, and tungsten [72].

As a result of process optimization, high productivities of 360 g/L/day ethanol [159], 150 g/L/day acetic acid [160], and 330 g/L/day 2,3-BDO [161] have been demonstrated in CSTRs at bench scale, providing the basis for processes developed at scale.

9 Commercialization of Gas Fermentation

The majority of gas fermentation research has occurred at bench scale. However, three companies have operated demonstration plants and are seeking to commercialize gas fermentation for the production of sustainable fuels and chemicals.

The first gas fermentation patents were filed by J. L Gaddy of the University of Arkansas [162–164]. These patents and related technology using proprietary isolates of *C. ljungdahlii* were acquired in 2008 by INEOS, who created the subsidiary INEOS Bio (www.ineos.com/businesses/ineos-bio/). In 2012, they completed construction of the Indian River BioEnergy Center, a semi-commercial plant in Florida. This plant has a projected annual output of eight million gallons of ethanol, and 6 MW (gross) of power from unused syngas and recovered heat. In 2013, INEOS Bio reported that the plant was producing ethanol using gasified municipal solid waste as a feedstock (INEOS [165]). However, the plant was taken offline and has recently been upgraded to overcome difficulties associated with gas impurities such as hydrogen cyanide [166].

Coskata (http://www.coskata.com) was founded in 2006 using technology licensed from Oklahoma State University and the University of Oklahoma [167, 168]. Coskata has reported the use of acetogens *C. ragsdalei*, *C. carboxidivorans*, and a related proprietary bacterium "*C. coskatii*" [52]. Coskata operated a demonstration facility for 2 years from 2009, using syngas produced from wood biomass and municipal solid waste to make ethanol [167, 168]. However,

at the time of writing, they have not announced the implementation of a commercial project.

LanzaTech (http://www.lanzatech.com) was founded in Auckland, New Zealand in 2005 and is now based in Chicago, Illinois. In 2012, it operated a 100,000 gal/ year pre-commercial plant at a Baosteel steel mill near Shanghai, China. This plant produced ethanol from steel-mill waste gases using a proprietary strain of C. autoethanogenum [169]. In 2013, LanzaTech operated a second 100,000 gal/ year pre-commercial plant at a Shougang steel mill near Beijing, China. This facility was certified by the Roundtable on Sustainable Biomaterials (RSB), a global group which certifies biomaterials based on environmental, social, and economic principles [170]. In April 2015, China Steel Corporation approved investment for a full 50,000 MT/year of ethanol LanzaTech commercial project [171]. In July 2015, LanzaTech reported a partnership with ArcelorMittal and Primetals Technology to construct a flagship plant in Ghent, Belgium, with a total capacity 47,000 MT/year of ethanol [172]. The company has reported that it is working to diversify the product portfolio. These products include 2,3-butanediol, jet fuel, nylon and rubber precursor butadiene, and other specialty plastics [173-175].

10 Legislative Challenges and Life-Cycle Analysis

Today's biofuel legislation is largely prescriptive, often citing specific feedstock lists, qualifying the resulting fuel as a biofuel. The content of these lists were mostly written prior to the development of gas fermentation technology. As a result, legislation in some countries is either ambiguous or specifically prevents fuels made through carbon recycling technologies from being classified as a biofuel [176]. This lack of clarity makes investment in such novel technologies a problem as biofuels legislation creates the market for fuels in each jurisdiction and a secure market is needed for investor confidence. Policy makers, however, are beginning to understand the importance of creating technology and feedstock-neutral legislation. A model very similar to California's Low Carbon Fuel Standard (LCFS) or Europe's Fuel Quality Directive (FQD) focuses on the sustainability of a fuel, as measured by a reduction in greenhouse gas emissions compared to petroleum gasoline [177, 178]. This approach is more robust as it supports advanced biofuel technologies which not only give the most impactful sustainability results but also take into account the range of feedstocks or processes that can be used.

Life-cycle analysis (LCA) indicates that fuels and chemicals produced through gas fermentation are sustainable. LCA is a technique to evaluate systematically the environmental impact associated with all stages of a product's life, from creation to disposal. Key areas of analysis for fuels and chemicals include total greenhouse gas emissions and local air pollution. LCA has been carried out for gas fermentation technology to determine the sustainability of its products. For example, Ou et al. [179] carried out an LCA of the LanzaTech steel mill off-gas to ethanol process in China. They calculated that the use of this ethanol reduces greenhouse gas emissions by approximately 50% compared with conventional petroleum gasoline.

In 2014, the UK-based environmental consultancy E4tech Ltd studied the greenhouse gas (GHG) emissions associated with the production of ethanol via the LanzaTech process in line with the European Union's Renewable Energy Directive (RED) [180]. The process considered gas from the basic oxygen furnace (BOF) of a steel mill. The study included all stages of production, i.e., the production of the feedstock gas, its fermentation, the subsequent processes leading to the final product (ethanol), and its transport to a filling station. The calculated total emissions associated with LanzaTech ethanol, following the RED requirements, represent a 76.6% saving over current (2014) EU baseline fossil fuel. This is even higher than Brazilian sugarcane ethanol which offers close to 70% savings over conventional fossil gasoline and significantly higher than savings from US corn ethanol (30%) and SE Asia cassava (25-50% depending on the energy used for production) [181, 182]. Current US mandates require >20% GHG savings from conventional fuels, >50% GHG savings from advanced biofuels, and >60% GHG savings from cellulosic biofuels, wheres EU mandates require 50% GHG savings (60% from 2018).

The study also includes a comparison of GHG emissions savings between alternative uses of BOF gas. In conclusion, ethanol production saves 30% more GHG emissions than electricity generation. Furthermore, with decreasing electrical grid carbon intensity, the production of LanzaTech ethanol becomes increasingly attractive compared to the generation of electricity from a GHG perspective.

Ethanol produced by the LanzaTech gas fermentation process at the LanzaTech Shougang Demonstration plant in China has been recognized as a sustainable bioethanol by the Roundtable on Sustainable Biomaterials (RSB) [170]. These findings confirm that gas fermentation can contribute to the displacement of fossil-based fuels and chemicals. A technology and feedstock neutral approach to legislation continues to support these technologies.

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Anaerobic Fermentation for Production of Carboxylic Acids as Bulk Chemicals from Renewable Biomass

Jufang Wang, Meng Lin, Mengmeng Xu, and Shang-Tian Yang

Abstract Biomass represents an abundant carbon-neutral renewable resource which can be converted to bulk chemicals to replace petrochemicals. Carboxylic acids have wide applications in the chemical, food, and pharmaceutical industries. This chapter provides an overview of recent advances and challenges in the industrial production of various types of carboxylic acids, including short-chain fatty acids (acetic, propionic, butyric), hydroxy acids (lactic, 3-hydroxypropionic), dicarboxylic acids (succinic, malic, fumaric, itaconic, adipic, muconic, glucaric), and others (acrylic, citric, gluconic, pyruvic) by anaerobic fermentation. For economic production of these carboxylic acids as bulk chemicals, the fermentation process must have a sufficiently high product titer, productivity and yield, and low impurity acid byproducts to compete with their petrochemical counterparts. System metabolic engineering offers the tools needed to develop novel strains that can meet these process requirements for converting biomass feedstock to the desirable product.

Keywords Anaerobic fermentation · Biomass · Bulk chemical · Carboxylic acid · Metabolic engineering

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Abbreviations

1,3-PDO	1,3-Propanediol
3-HP	3-Hydroxypropionic acid
ACK	Acetate kinase
AroY	Protocatechuic acid decarboxylase
AroZ	3-Dehydroshikimic acid dehydratase
B/A	Butyrate to acetate ratio
BUK	Butyrate kinase
CAD	cis-Aconitic acid decarboxylase
CatA	Catechol 1,2-dioxygenase
DO	Dissolved oxygen
EDI	Electrodeionization
EMP	Embden–Meyerhof–Parnas
FOC	Formate transporter
GDH	Glycerol dehydrogenase
GDR	Glycerol dehydratase reactivase
GHG	Greenhouse gas
GlpF	Glycerol facilitator
GlpK	Glycerol kinase
HMP	Hexose monophosphate
KGSADH	Ketoglutaric semialdehyde dehydrogenase
LAB	Lactic acid bacteria
LDH	Lactate dehydrogenase
MDH	Malate dehydrogenase
MGS	Methylglyoxal synthase
MMC	Methylmalonyl-CoA carboxyltransferase
MMD	Methylmalonyl-CoA decarboxylase

MV	Methyl viologen
ORP	Oxidoreduction potential
PDC	Pyruvate decarboxylase
PDH	Pyruvate dehydrogenase
PEP	Phosphoenolpyruvate
PFL	Pyruvate formate lyase
PFOR	Pyruvate ferredoxin oxidoreductase
PPC	Phosphoenolpyruvate carboxylase
PTA	Phosphotransacetylase
PTB	Phosphotransbutyrylase
PuuC	NAD ⁺ -dependent γ -glutamyl- γ -aminobutyraldehyde dehydrogenase
PYC	Pyruvate carboxylase
rTCA	Reductive tricarboxylic acid
TCA	Tricarboxylic acid
YqhD	NADPH-dependent aldehyde reductase/alcohol dehydrogenase

1 Introduction

More than 80 million tons of industrial chemicals valued at over \$2 trillion are manufactured annually from petroleum-based feedstock, which, however, is not sustainable because of the depletion of oil and serious environmental pollution, especially greenhouse gas (GHG) emissions, caused by the current petrochemical industry. In recent years we have seen increasing interests and commercial activities in producing bulk chemicals from renewable biomass by microbial fermentation. Table 1 lists some bio-based bulk chemicals that are already in or should soon be in commercial production. These bio-based chemicals are more environmentally friendly and sustainable in their manufacturing and can replace those manufactured from traditional petroleum-based feedstocks (e.g., ethylene, propylene, and butadiene).

In this chapter we provide an overview on bio-based carboxylic acids that have wide applications in chemical, food, and pharmaceutical industries, focusing on recent advances and challenges in their industrial production by anaerobic fermentation. Presently, some carboxylic acids, such as citric acid and itaconic acid, are exclusively produced from sugar by fermentation, and some (e.g., acetic and propionic acids) are produced mainly chemically but also by fermentation for food applications. Historically, some carboxylic acids (e.g., fumaric acid) were produced by fermentation but their industrial manufacturing was phased out because of the rise of the petrochemical industry. In fact, many carboxylic acids are or can be produced in large quantities by naturally occurring or genetically engineered microorganisms in anaerobic fermentation. In recent years, metabolic engineering and synthetic biology have been applied to developing novel microbial strains which can produce these chemicals economically from renewable resources, including agricultural commodities and residues, industrial wastes, and plant biomass, for commercial applications. Figure 1 shows anaerobic metabolic pathways

Chemical	Status/applications	Company
1,3-Propanediol	In commercial production	DuPont/Tate & Lyle
1,4-Butanediol	For butadiene and other chemicals	Genomatica
Iso-butanol	In commercial production	Gevo
Succinic acid	Production plant in start-up testing	Myriant, DSM, BASF
Lactic acid	For polylactic acid production	Cargill, NatureWorks
3-Hydroxypropionic	For acrylic acid production; still in	Cargill/Novozymes;
acid	development stage	OPX/Dow Chemical
Isoprene	For natural rubber production	Genencor/Goodyear
Polyhydroxybutyrate	For biodegradable plastics	Metabolix and ADM

Table 1 Bio-based bulk chemicals already in or soon to be in commercial production

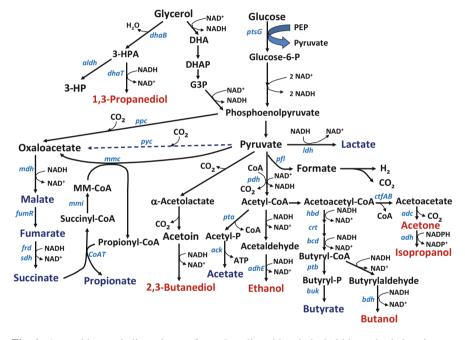


Fig. 1 Anaerobic metabolic pathways for carboxylic acid and alcohol biosynthesis in microorganisms. *DHA* dihydroxyacetone, *DHAP* dihydroxyacetone-P, *G3P* glyceraldehyde-3-P, *3-HP* 3-hydroxypropionate, *3-HPA* 3-hydroxypropionaldehyde. Key enzymes and genes in the pathway: *adc* alcohol decarboxylase, *adh* alcohol dehydrogenase, *adhE* aldehyde/alcohol dehydrogenase, *aldh* aldehyde dehydrogenase, *bcd* butyryl-CoA dehydrogenase, *bdh* butanol dehydrogenase, *buk* butyrate kinase, *crt* crotonase, *ctfAB* CoA transferase, *dhaB* glycerol dehydratase, *dhaT* 1,3-PDO oxidoreductase, *frd* fumarate reductase, *fumR* fumarase, *hbd* β-hydroxybutyryl-CoA dehydrogenase, *ldh* lactate dehydrogenase, *mdh* malate dehydrogenase, *mmc* methylmalonyl-CoA carboxyltransferase, *mmi* methylmalonyl isomerase, *pdh* pyruvate dehydrogenase, *pff* pyruvate formate lyase, *ppc* PEP carboxylase, *pta* phosphotransacetylase, *ptb* phosphotransbutyrylase, *ptsG* glucose phosphotransferase, *pyc* pyruvate carboxylase, *sdh* succinate dehydrogenase

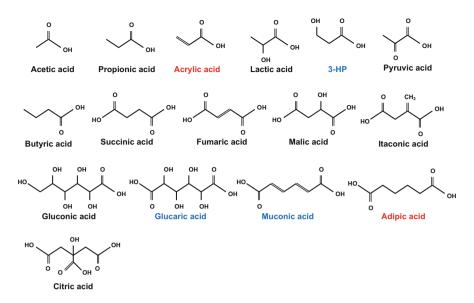


Fig. 2 Chemical structures of some carboxylic acids. Most of them can be produced by natural (*black*) or engineered microorganisms (*blue*); some cannot be produced directly by any microorganism in a significant amount (*red*)

leading to the biosynthesis of various carboxylic acids and alcohols. Compared to aerobic fermentation, higher product yields can usually be obtained in anaerobic fermentation because less carbon substrate would be used for cell growth and energy generation. Certain anaerobes can produce lactic or acetic acid with nearly 100% of substrate-to-product conversion yield without emitting any CO₂. Some species can fix CO₂, which can not only increase product yield from sugar but also reduce GHG emissions.

Figure 2 shows chemical structures of various carboxylic acids in the following groups: short-chain fatty acids (acetic, propionic, and butyric), hydroxy acids (lactic acid and 3-hydroxypropionic), dicarboxylic acids (succinic, malic, fumaric, adipic, muconic, and glucaric), and others (acrylic, pyruvic, citric, and gluconic). We briefly discuss their applications and bio-production, highlighting recent advances in strain engineering and fermentation process development and performance. Challenges and future prospects for industrial production of these carboxylic acids as bulk chemicals are also presented in this chapter.

2 Short-Chain Fatty Acids

2.1 Acetic Acid

Acetic acid, the smallest short-chain volatile fatty acid, is an important bulk chemical with an annual global demand of ~10 million tons. Acetic acid used in the chemical industry is mainly produced by the carbonylation of methanol with carbon monoxide. Currently, only about 10% of acetic acid on the market is produced by *Acetobacter* in aerobic vinegar fermentation, with ~60 wt% yield from sugar. However, many homoacetogenic anaerobes, including *Clostridium formicoaceticum, Moorella thermoacetica* (*C. thermoaceticum*), *Clostridium aceticum, Acetobacterium woodii*, and *Acetogenium kivui* can produce acetic acid as the sole fermentation product at a theoretical yield of 3 mol acetate per mol glucose – see (1) – or ~100 wt% from a variety of hexoses, pentoses, and lactic acid [1]. In addition, most of the homoacetogens can also use CO and CO₂/H₂, as carbon and energy sources for their growth – see (2, 3) [2].

$$C_6H_{12}O_6 \to 3\,CH_3COOH,\tag{1}$$

$$2\operatorname{CO}_2 + 4\operatorname{H}_2 \to \operatorname{CH}_3\operatorname{COOH} + 2\operatorname{H}_2\operatorname{O},\tag{2}$$

$$4CO + 2H_2O \rightarrow CH_3COOH + 2CO_2. \tag{3}$$

As shown in Fig. 3, via the Embden–Meyerhof–Parnas (EMP) pathway, 1 mol glucose is converted into 2 mol pyruvate, which is decarboxylated into acetyl-CoA

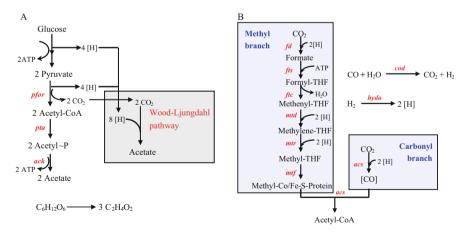


Fig. 3 Homoacetogenic conversion of glucose to acetate (a) with Wood-Ljungdahl pathway for CO_2 fixation (b). Key enzymes and genes in the pathway: *ack* acetate kinase, *acs* acetyl-CoA synthase, *cod* CO dehydrogenase, *fd* formate dehydrogenase, *ftc* formyl-THF cyclohydrolase, *fts* formyl-THF synthase, *hyda* hydrogenase, *mtd* methylene-THF dehydrogenase, *mtf* methyltransferase, *mtr* methylene-THF reductase, *pfor* pyruvate: ferredoxin oxidoreductase, *pta* phosphotransacetylase

by pyruvate ferredoxin oxidoreductase (PFOR) and then converted to acetate by phosphotransacetylase (PTA) and acetate kinase (ACK). One additional acetate is also formed by reducing 2 mol CO_2 arising from pyruvate decarboxylation with eight hydrogens via the Wood–Ljungdahl pathway (Fig. 3b), which uses CO_2 as the terminal electron acceptor.

Homoacetogenic fermentation is of high interest because nearly all the substrate carbon can be recovered in the product acetate without releasing CO_2 and any byproduct, which can greatly reduce GHG emissions and ease the downstream processing for product recovery and purification. A high final titer of 10% (w/v) acetic acid was produced from glucose by M. thermoacetica in fed-batch fermentation with cell recycle, which gave a reactor productivity of ~ 0.8 g/L h and acetate yield of ~0.8 g/g glucose consumed [3]. With C. formicoaceticum, acetic acid was produced from fructose at a final titer of ~ 78 g/L, yield of ~ 1.0 g/g, and reactor productivity of ~ 0.95 g/L h in fed-batch fermentation with cells immobilized in a fibrous bed bioreactor (FBB) [4]. C. formicoaceticum co-immobilized with Lactococcus lactis in a FBB produced 75 g/L of acetic acid from whey lactose with an overall yield of 0.9 g/g lactose and productivity of 1.23 g/L h [5]. More recently, A. woodii was genetically engineered to increase its ability to grow auxotrophically on CO₂ and H₂, producing 50 g/L acetate in 4 days in a pH-controlled stirred-tank reactor [6]. In addition, Escherichia coli was also engineered to produce acetate as the main product from glucose by inactivating oxidative phosphorylation, disrupting the tricarboxylic acid cycle, and removing native fermentation pathways, producing 51.8 g/L acetate with a yield of ~0.5 g/g in fed-batch fermentation with micro-aeration (5% dissolved oxygen) [7]. However, these homoacetogenic fermentations require a pH of >5.0 and the acetate produced in the salt form is difficult to separate from the fermentation broth, hindering its commercial application.

2.2 Propionic Acid

Propionic acid, a three-carbon volatile fatty acid, is an important chemical with a global market of ~377,000 tons in 2006 and a stable annual growth rate of ~2.3% [8]. Its industrial applications include uses in food and feed preservatives, pharmaceuticals, cellulose acetate-propionate plastics, perfumes, alkyl propionate esters, artificial flavorings, and herbicides. Current industrial production of propionic acid is mainly through petrochemical routes: carbonylation of ethylene, oxidation of propanal, and direct oxidation of hydrocarbons (mainly naphtha) [8]. Some propionic acid used in the food industry is produced by fermentation with propionibacteria, which are widely used in the dairy industry for Swiss cheese and vitamin B_{12} production [9]. Although the petrochemical routes are generally more economical for propionic acid production, bio-based propionic acid has attracted wide attention in recent years because of environmental concerns of petro-chemical

processes, unstable supplies and increased prices of crude oils, and consumer demands for natural products.

Propionibacterium acidipropionici, Propionibacterium freudenreichii, and Propionibacterium shermanii are the most commonly used bacteria in propionic acid fermentation. They are Gram-positive, nonspore-forming, and anaerobic or facultative anaerobic. They can grow on lactic acid, glycerol, and various monoand di-saccharides, producing propionic acid as the main product with acetic acid, succinic acid, and CO_2 as byproducts via the dicarboxylic acid pathway [9]. In the fermentation, the carbon source such as glucose is first converted to pyruvate through either the EMP or hexose monophosphate (HMP) pathway – see (4, 5). Pyruvate is then oxidized to acetic acid with ATP generation or enters the Wood– Werkman cycle, in which a carboxyl group is transferred from methylmalonyl-CoA to pyruvate, leading to the formation of oxaloacetate and propionyl-CoA. The latter reacts with succinate, producing propionate and succinyl-CoA, which is isomerized to methylmalonyl-CoA, thus completing the cycle (see Fig. 1). Theoretically, each mol of pyruvate generated from glucose can be converted to 2/3 mol propionic acid and 1/3 mol acetic acid – see (6).

$$\text{EMP}: C_6H_{12}O_6 \rightarrow 2CH_3COCOOH + 2NADH_2 + 2ATP,$$
(4)

HMP :
$$C_6H_{12}O_6 \rightarrow 5/3CH_3COCOOH + CO_2 + 11/3NADH_2 + 5/3ATP$$
, (5)

$$3 \text{CH}_3 \text{COCOOH} + 3 \text{NADH}_2 \rightarrow 2 \text{CH}_3 \text{CH}_2 \text{COOH} + \text{CH}_3 \text{COOH} + \text{CO}_2 + \text{H}_2 \text{O} + \text{ATP}.$$
(6)

In propionic acid fermentation, acetate is co-produced with propionate for balancing the redox (NADH₂/NAD⁺). The theoretical maximum propionic acid yield from glucose is 0.548 g/g if EMP or 0.68 g/g if HMP pathway is used in glycolysis. The degree of involvement of each pathway varies greatly with the substrate and fermentation conditions. When a more reduced substrate is used as carbon source, more propionate and less acetate are produced. For example, when glycerol was used as the substrate, propionate yield can be as high as 0.8 g/g with little acetate produced [10]. Depending on the growth conditions, a certain amount of succinate is also produced as a byproduct.

Propionibacteria have complex nutritional requirements, and usually grow rather slowly because of the inhibition by propionic acid. Various carbon sources, including low-cost biomass feedstocks such as corn meal [11], corn mash [12], corncob molasses [13], cane molasses [14], wheat flour [15], Jerusalem artichoke [16], sugarcane bagasse [17], whey [18, 19], and crude glycerol [10, 20, 21], have been evaluated for propionic acid production. In general, good productivity (0.22–2.1 g/ L h) and yield (~0.5 g/g substrate) with a final propionic acid concentration of ~50 g/L can be obtained at the optimal pH of ~6.5. For economic production, extensive research efforts have focused on strategies to enhance product yield, productivity, and final product titer and purity, which greatly affect downstream recovery and purification costs. In general, increasing cell density in the fermentor also increases reactor productivity. Cell recycle, retention, and immobilization have

thus been widely used to achieve high cell density and reactor productivity in fermentation [11, 16, 19, 22–25]. The highest volumetric productivity of 14.3 g/L h ever reported for propionic acid fermentation was achieved when the cell density was maintained at 100 g/L in a continuous stirred-tank reactor with cell recycle by ultrafiltration, but the substrate conversion and final product titer were low [19]. In situ propionic acid separation with solvent extraction [26] or ion exchanger adsorption [27] can also greatly increase reactor productivity by alleviating propionic acid inhibition. Compared to conventional propionic acid fermentation, extractive fermentation also greatly increased product titer, yield, and purity [26].

For commodity and specialty chemicals such as propionic acid, the feedstock cost may account for ~50% of the product cost. Therefore, it is important to have a high product yield close to the theoretical yield. In propionic acid fermentation, a significant amount of the substrate (usually glucose) is consumed for cell biomass and acetate production, which is inevitable for redox balance and ATP generation to support cell growth and maintenance. In general, a higher propionic acid yield could be obtained when cell growth was restricted or reduced by nutrients limitation or a low pH [28], which, however, would compromise productivity and final product titer because of the stronger inhibition caused by the undissociated propionic acid [26]. Because acetate production (from glucose) is mainly for NADH or redox balance, acetate biosynthesis can be reduced, thereby increasing propionic acid yield, by manipulating the redox balance through oxidoreduction potential (ORP) shift [29] or the use of an artificial electron donor [30] or a more reduced substrate, such as glycerol [21] in the fermentation. Although glycerol could give a high yield for propionic acid production (up to 0.8 g/g), cell growth on glycerol is usually very poor because of redox imbalance, and the fermentation would suffer from low productivity [10]. This problem can be solved by co-fermenting glycerol with glucose, resulting in both a high propionic acid yield of ~0.6 g/g and productivity [31, 32]. CO_2 supplementation was also found to be beneficial to cell growth on glycerol and propionic acid production [33].

It is important to have a high final product titer before downstream processing for economical recovery of propionic acid from the fermentation broth. The final product titer in the fermentation is limited by the acid tolerance of the cells. In-process adaptation of cells by exposing them to gradually increased propionate concentrations such as in recycle-batch and fed-batch fermentations increased the final propionic acid concentration to ~70 g/L [13, 18]. A high final titer of >100 g/L was obtained in fed-batch fermentation with cells immobilized and adapted in a fibrous bed bioreactor (FBB) [10]. Cells adapted in the FBB had higher tolerance to propionic acid, which could be attributed to increased activities of H⁺-ATPase and key enzymes in the Wood–Werkman cycle, increased growth rate and survival with decreased membrane fluidity, and increased cellular surface area for better mass transfer [34].

Commercially, only a small amount of propionate is produced by fermentation and used, in a mixture with the co-produced acetic acid, for food application. For use as a precursor or intermediate chemical, propionic acid in the fermentation broth must be separated and purified. However, it is difficult to separate propionic acid from acetic and succinic acids by conventional methods such as precipitation and distillation [35]. Recent efforts have thus focused on solvent extraction [26], adsorption with ion exchange resins [27], and electrodialysis with composite membranes [36] which, nonetheless, are expensive to use on an industrial scale. It is thus desirable to reduce or eliminate acetate (and succinate) production in propionic acid fermentation. Attempts to knock out the acetate biosynthesis pathway in propionibacteria were not successful [37]. However, when glycerol was used to produce propionic acid, either as a co-substrate with glucose or as the sole carbon source, the propionate to acetate (P/A) ratio was greater than 10-20 (w/w), compared to only ~4 (w/w) with glucose as the substrate [32, 38].

Metabolic engineering can be used to shift the carbon flux distribution between the two branch pathways at the pyruvate node, leading to either acetate or propionate biosynthesis, and thus offers a useful tool to increase the P/A ratio, propionic acid yield, and productivity. Several propionibacteria's genomes have been fully sequenced [39-41], which facilitated metabolic engineering studies of propionibacteria. Overexpressing propionyl-CoA:succinate CoA transferase in P. freudenreichii subsp. shermanii decreased acetate and succinate production and the mutant produced more propionate with up to 10% increase in yield and 46% increase in productivity [42]. Overexpressing methylmalonyl-CoA carboxyltransferase (MMC) or methylmalonyl-CoA decarboxylase (MMD) also resulted in a significant increase in the metabolic flux toward propionic acid biosynthesis [43]. Overexpressing phosphoenolpyruvate (PEP) carboxylase (PPC) from E. coli in *P. freudenreichii* resulted in faster cell growth and higher propionate titer and productivity, but had negligible effect on propionate and acetate yields [41], and pyruvate carboxylase (PYC) overexpression led to slowed cell growth, reduced propionic acid production, and increased succinic acid accumulation [43]. Overexpressing glycerol dehydrogenase (GDH) and malate dehydrogenase (MDH) in Propionibacterium jensenii increased propionate production from glycerol to 39.43 g/L, a 46% increase compared to the wild type [44, 45]. Interestingly, overexpressing E. coli aldehyde/alcohol dehydrogenase (adhE) in P. freudenreichii not only produced ~1 g/L n-propanol (from propionyl-CoA) but also significantly increased propionic acid productivity [46].

Most propionibacteria, including *P. freudenreichii* and *P. shermanii*, produced acetic acid from acetyl-CoA through acetyl phosphate via the reactions catalyzed by phosphotransacetylase (PTA) and acetate kinase (ACK). However, neither *pta* nor *ack* gene was found in the annotated genome of *P. acidipropionici* [39]. Instead, it contains acetate-CoA ligase or acetyl-CoA synthetase, which catalyzes the reversible reaction between acetate and acetyl-CoA and is probably responsible for the acetic acid biosynthesis in the absence of *ack* or *pta*.

Some obligate anaerobes such as *Clostridium propionicum* use acrylic acid pathway to produce propionic acid from pyruvate, which is reduced to D-lactate and then to propionate via D-lactyl-CoA, acrylyl-CoA, and propionyl-CoA, involving three enzymes: propionate-CoA transferase, lactyl-CoA dehydratase, and acrylyl-CoA reductase [9]. Seven genes encoding these three enzymes were

expressed in *E. coli*, and the mutant produced 0.27 g/L propionic acid from glucose, demonstrating a novel way to produce propionic acid by using a non-native organism through synthetic biology [47].

2.3 Butyric Acid

Butyric acid, a four-carbon volatile fatty acid commonly found in rumen and anaerobic digestion, is commercially produced mainly by the oxidation of butyraldehyde obtained from oxosynthesis of propylene [48]. It has wide applications in the food, chemical, and pharmaceutical industries [49, 50], with a global market of >80,000 tons per year. Because of its many health benefits, including antineoplastic effects on the large intestine and colon [51, 52], butyrate and its derivatives have rapidly growing, emerging applications as prebiotic supplements to animal feeds and as drugs for treating hemoglobinopathies, colon cancer, and gastrointestinal diseases [1]. The production of bio-based butyric acid by fermentation has become an attractive alternative to the current petrochemical synthesis, especially for applications in the food and pharmaceutical industries [1].

Many anaerobic bacteria in the genera Clostridium, Butyribacterium, Butyrivibrio, Sarcina, Eubacterium, Fusobacterium, Megasphera, Roseburia, and Coprococcus can produce butyric acid along with other acids and some also with ethanol [1]. Clostridium tyrobutyricum and Clostridium butyricum are the two most studied species with the former possessing the highest commercial potential for butyric acid production from glucose and other carbon sources. They are Grampositive, chemo-organotrophic, spore forming, strict anaerobes. They can ferment various hexoses and pentoses, and form acetic acid, CO₂, and H₂ in addition to butyric acid as major fermentation products – see (7). Lactate is also produced by *Clostridium thermobutyricum* [53]. *C. tyrobutyricum* can also convert acetate and lactate to butyrate. Clostridium cellulovorans can use cellulose and xylan for butyrate synthesis [54], and thus has the potential for use in consolidated bioprocessing (CBP). Clostridium carboxidivorans can autotrophically grow on CO and CO₂ with H₂ as the energy source via the Wood-Ljungdahl pathway [55, 56]. Butyribacterium methylotrophicum is also of interest because it can ferment methanol in addition to hexose, lactic acid, and H₂/CO₂. In batch culture of B. methylotrophicum, butyric acid was the only product from methanol, whereas acetate was the major product on H₂/CO₂ [57]. Butyric acid also can be produced as a major fermentation product from ethanol and acetate by Clostridium kluyveri see (8), which produced caproate, instead of butyrate when ethanol was present in excess of acetate - see (9) [2].

$$C_6H_{12}O_6 \rightarrow 0.8 CH_3CH_2CH_2COOH + 0.4 CH_3COOH + 2 CO_2 + 2.4 H_2,$$
 (7)

$$C_2H_5OH + CH_3COOH \rightarrow CH_3CH_2CH_2COOH + H_2O,$$
 (8)

$$2C_2H_5OH + CH_3COOH \rightarrow CH_3(CH_2)_4COOH + 2H_2O.$$
 (9)

In butyric acid fermentation, the substrate such as glucose is first catabolized to pyruvate, usually via EMP pathway. Pyruvate is then decarboxylated to acetyl-CoA and CO₂ by pyruvate:ferredoxin oxidoreductase (PFOR), generating the reduced ferredoxin, which is re-oxidized by hydrogenase with electrons passing to hydrogen ions to form H₂. Some pyruvate may also be converted to lactate by lactate dehydrogenase (LDH) under certain conditions [58]. Acetyl-CoA is converted either to acetate by PTA and ACK, or to butyryl-CoA, which is further converted to butyrate by phosphotransbutyrylase (PTB) and butyrate kinase (BUK) in most butyrate-producing clostridia including Clostridium acetobutylicum, Clostridium beijerinckii, and C. butyricum. However, C. kluyveri and many colonic bacteria utilize butyryl-CoA:acetate CoA transferase to produce butyrate by transferring the CoA moiety from butyryl-CoA to acetate [59, 60]. Only a few microorganisms have genes or enzymes for both butyrate biosynthesis pathways.

Theoretically, 0.8 mol butyrate and 0.4 mol acetate are produced from 1 mol glucose – see (7). To increase butyrate and reduce acetate production, *ack* and *pta* genes in the acetate biosynthesis pathway were knocked down in *C. tyrobutyricum*, and the mutants produced ~30% more butyrate (~42 g/L vs ~30 g/L) with a higher yield of 0.42 g/g (vs 0.33 g/g) and butyrate to acetate ratio (B/A) of 5.4–6.6 g/g (vs ~4.0 g/g) compared to the wild type strain [61, 62]. The solventogenic *C. acetobutylicum* was also engineered to produce butyrate as the main product by knocking down *pta*, *ctfB*, and *adhE1*, and the mutant produced 30.8 g/L butyrate with a high B/A of 6.6 g/g [63]. Further knocking down *buk* increased butyrate production to 32.5 g/L with a high B/A of 31.3 g/g [64]. Synthetic biology has also been applied to construct butyric acid biosynthesis pathways in *E. coli*, producing 4.3–10 g/L butyric acid from glucose with a yield of ~0.4 g/g and high B/A of up to 143 [65–67].

Butyric acid production from various biomass feedstocks, including wheat flour, cane molasses, corn meal, corn fiber, sugarcane bagasse, and Jerusalem artichoke, by *C. tyrobutyricum* has been studied in batch fermentation [11, 68–72]. Up to 62.8 g/L of butyric acid and productivity of 6.78 g/L h, and yield of 0.47 g/g were obtained [1]. Adaptive evolution of cells immobilized in a fibrous bed bioreactor (FBB) increased glucose consumption rate and butyric acid tolerance and production [73, 74]. A high butyric acid titer of 86.9 g/L was obtained in fed-batch fermentation after adaptation in an FBB [75]. Acid tolerance of *C. tyrobutyricum* was also enhanced to improve butyric acid production from 22.7 to 33.4 g/L after heavy ion irradiation [76]. Continuous fermentation with cell recycling or immobilization improved the reactor productivity to as high as 9.3 g/L h [77]. However, a continuous process usually gave a lower product concentration and incomplete substrate conversion. Extractive fermentation with solvent to remove butyric acid selectively from the fermentation broth could alleviate product inhibition and significantly improve butyric acid productivity to 7.37 g/L h and yield to 0.45 g/g

[78]. The process also gave a highly concentrated sodium butyrate product (>300 g/ L) with a high purity (91% butyrate, 9% acetate). Continuous butyric acid production from glucose by *C. tyrobutyricum* in fermentation with electrodeionization (EDI) for butyric acid separation to control the butyrate level at 2.5 g/L also achieved a butyric acid productivity of 2.15 g/L h, yield of 0.45 g/g, and butyric acid titer of ~200 g/L and purity of ~92% in the recovered concentrate stream [79].

Similar to propionic acid fermentation, acetic acid as a byproduct makes it difficult to produce chemical-grade butyric acid from fermentation. So far, metabolic engineering to knock out acetate biosynthesis has not been successful. Acetate was co-produced with butyrate mainly for redox balance. Recently, it was shown that using an electron mediator or artificial electron carrier such as methyl viologen (MV) could shift the metabolic flux toward butyrate biosynthesis and significantly reduce or even eliminate acetate production, resulting in a highly pure butyrate production in the fermentation [80]. Thus, by combining metabolic and process engineering approaches, it is possible to produce butyric acid economically from glucose and low-cost biomass feedstocks for chemical use.

3 Hydroxy Acids

3.1 Lactic Acid

Lactic acid, a three-carbon hydroxy acid, occurs widely in nature. It is produced from pyruvate by the lactate dehydrogenase (LDH) in cells. Commercial production of lactic acid is either by chemical synthesis via hydrolysis of lactonitrile or by fermentation of sugars with lactic acid bacteria. The biological production route has the advantage of producing optically pure L- or D-lactic acid, whereas chemical methods produce racemic mixtures of DL-lactic acid that is difficult to use in the manufacturing of poly-lactic acid (PLA), a biodegradable polymer (plastic) with wide applications in the packaging and textile industries [81]. The worldwide market for lactic acid is about 450,000 tons and is rapidly growing because of its increased uses in processed foods and PLA manufacturing.

Lactic acid bacteria (LAB) are facultative anaerobic or microaerophilic, Grampositive, and can be classified as homofermentative (produce lactic acid only) and heterofermentative (produce lactic acid and other metabolic products such as acetic acid, ethanol, and CO_2) [82]. Homolactic acid bacteria, such as *Lactobacillus* and *Lactococci*, utilize the EMP pathway for glycolysis and produce lactic acid as the sole end product without any gas production. Theoretically, 1 mol glucose can yield 2 mol lactic acid – see (10).

$$C_6H_{12}O_6 \rightarrow 2CH_3CHOHCOOH.$$
 (10)

Homolactic acid fermentation can generally give high final product titer (>100 g/ L), yield (>90 wt%), and productivity (1 g/L h) [83], and has been widely used in

commercial lactic acid production from sugar. However, most of the lactic acid bacteria require complex nutrients, such as yeast extract and skimmed milk powder, and a relatively high pH of >5.5 for growth, which cause difficulties in product recovery and purification and are the main drawbacks of industrial lactic acid fermentation processes. Also, only a few lactic acid bacteria, usually after metabolic engineering, can produce optically pure lactic acid [84]. The complex medium components such as amino acids and optical isomers co-produced in the fermentation are difficult to separate to produce pure or polymer-grade lactic acid. Optically pure L(+)- or D(-)-lactic acid may be biologically produced by utilizing LDH with desirable stereospecificity [85]. Yeasts, which naturally produce ethanol, have been metabolically engineered to produce L-lactic acid (99.9% optical purity) from pyruvate by overexpressing a heterologous *ldh* gene and knocking out pyruvate decarboxylase (PDC) to eliminate ethanol production [86] and pyruvate dehydrogenase (PDH) to reduce channeling pyruvate into the tricarboxylic acid (TCA) cycle, resulting in a high yield of up to 0.85 g/g in fed-batch fermentation [87]. The engineered yeast is better than LAB for lactic acid production because of its higher acid tolerance and simpler medium in fermentation, and the process has been commercialized by A.E. Staley (Decatur, IL; now part of Tate & Lyle).

E. coli has also been engineered to produce optically pure lactic acid from glucose and xylose [88]. A strain with knockout mutations in four genes (*pflB*, *ackA*, *adhE*, and *frdBC*) produced high-yield D-lactic acid from sugars in a mineral salt medium [89]. Another metabolically engineered *E. coli* strain produced 138 g/L D-lactic acid from glucose with a yield of 0.86 g/g and productivity of 3.5 g/L h in fed-batch fermentation [90]. More recently, an engineered *Sporolactobacillus* produced 207 g/L D-lactate from glucose with an optical purity of 99.3%, a yield of 0.93 g/g, and productivity of 3.8 g/L h in fed-batch fermentation supplemented with peanut meal as the nitrogen source [91]. Other bacteria, such as *Corynebacterium glutamicum*, have also been engineered to produce optically pure lactic acid under anaerobic conditions [92]. In addition, the filamentous fungus *Rhizopus oryzae* can also produce optically pure L-lactic acid from glucose and starch with a high yield of >0.9 g/g in a simple mineral medium under aerobic conditions [93].

3.2 3-Hydroxypropionic Acid

3-Hydroxypropionic acid (3-HP) is a promising bio-based platform chemical which can be used as a monomer to make biodegradable polymer similar to PLA. It can also be converted to bulk chemicals including acrylic acid, 1,3-propanediol (1,3-PDO), propiolactone, and malonic acid [94]. The primary commercial interest in bio-based 3-HP is to dehydrate it to acrylic acid, which has a worldwide market of 4.5 million tons annually. Current 3-HP production relies mainly on chemical synthesis routes. Although no naturally occurring microorganism can produce 3-HP as a significant metabolite, *E. coli* and *Klebsiella pneumonia* have been metabolically engineered to produce 3-HP from glycerol [95–99]. Theoretically, 1 mol

glycerol can generate 1 mol 3-HP – see (11), or a yield of 0.97 g/g could be obtained in the bioconversion, which makes bio-based 3-HP economically attractive as a precursor for acrylic acid production because the dehydration yield is 0.8 g/g. Based on a crude glycerol cost of \$0.35/kg, the cost for bio-acrylic acid can be as low as \$0.98/kg, compared to the price of \$2.0/kg for petroleum-based acrylic acid [96, 100].

$$C_3H_8O_3 \rightarrow CH_2OHCH_2COOH.$$
 (11)

An engineered E. coli strain overexpressing vitamin B₁₂ dependent glycerol dehydratase (DhaB), aldehyde dehydrogenase (AldH), and glycerol dehydratase reactivase (GDR), which stabilized DhaB activity, converted glycerol to 3-HP, along with 1,3-PDO and acetate [95]. Replacing AldH with α -ketoglutaric semialdehyde dehydrogenase (KGSADH), the recombinant E. coli produced 38.7 g/L 3-HP from glycerol with a yield of 0.35 g/g and productivity of 0.54 g/ L h in aerobic fed-batch fermentation at pH 7 [95]. The strain with inactivated Pta-AckA (acetate biosynthesis genes) and YqhD (NADPH-dependent aldehyde reductase/alcohol dehydrogenase) produced 3-HP as the only main product from glycerol [96]. Further engineering of the glycerol metabolic pathway, including overexpressing glycerol kinase (GlpK) and glycerol facilitator (GlpF) and knocking out glycerol pathway repressor GlpR, in E. coli improved 3-HP production to 42.1 g/L with a productivity of 1.2 g/L h, but the yield was only 0.268 g/g [96]. However, the E. coli process is aerobic and needs the addition of expensive coenzyme B₁₂ required for DhaB activity. In contrast, K. pneumonia natively synthesizes vitamin B_{12} and is thus a more suitable host to produce 3-HP [97]. K. pneumonia overexpressing an E. coli AldH produced 24.4 g/L 3-HP and 49.3 g/L 1,3-PDO from glycerol in 24 h in an anaerobic fed-batch bioreactor with a yield of 0.176 g/g for 3-HP and 0.355 g/g for 1,3-PDO [98]. By deleting the two 1,3-propanediol oxidoreductases (DhaT and YqhD) and overexpressing DhaB and the NAD⁺-dependent γ -glutamyl- γ -aminobutyraldehyde dehydrogenase (PuuC), 28 g/L 3-HP was produced from glycerol with a yield of 0.4 g/g and productivity of 0.58 g/L h in a fed-batch bioreactor with dissolved oxygen (DO) controlled at 5% [99]. A higher or lower DO greatly reduced 3-HP production.

4 Dicarboxylic Acids

Dicarboxylic acids are organic acids with two carboxyl groups. Many of them have wide applications as starting materials for products in the chemical, food, agricultural, and pharmaceutical industries. Some dicarboxylic acids, including fumaric acid, malic acid, succinic acid, and itaconic acid, are naturally produced by microorganisms. They can be produced from abundant renewable biomass and used as building-block chemicals. However, currently only itaconic acid is predominantly produced by filamentous fungi in large-scale industrial fermentation, although fumaric acid was also once produced in industrial fermentation. Recent advancements in metabolic engineering of $E. \ coli$ and other microorganisms have made it possible to produce succinic acid, malic acid, fumaric acid, muconic acid, and glucaric acid in anaerobic fermentation.

4.1 Succinic Acid

Succinic acid, a four-carbon dicarboxylic acid, is a common intermediate in the metabolic pathway of some anaerobic and facultative microorganisms. It is a potential chemical building block for the synthesis of various important chemicals, including 1,4-butanediol, tetrahydrofuran, γ -butyrolactone, and 1,4-diaminobutane [101]. Currently, it is produced mainly from maleic anhydride. Commercially, maleic anhydride derived by vapor-phase oxidation of *n*-butane is the precursor for the production of fumaric (*trans*-butenedioic acid), malic (hydroxysuccinic acid), and succinic acids. Annual US production of maleic anhydride is ~260,000 tons, not including maleic anhydride produced as an intermediate in the synthesis of 1,4-butanediol.

Naturally, succinate is produced along with other acids (i.e., acetic, formic, and propionic) by various anaerobic bacteria, including *Actinobacillus succinogenes* [102], *Anaerobiospirillum succiniproducens* [103], and *Mannheimia succiniciproducens* [104], and a few anaerobic fungi, *Neocallimastix*, and yeasts. Succinic acid bacteria can metabolize simple sugars, including glucose, fructose, sucrose, lactose, and maltose, and glycerol. Only a few succinic acid bacteria, such as *Fibrobacter succinogenes* (previously named *Bacteroides succinogenes*) and *Ruminococcus flavefaciens*, can use cellulose to produce high yields of acids (i.e., succinic, acetic, and formic). The biochemical pathways for succinate production by rumen bacteria are quite similar. In general, equal molar quantities of succinate, acetate, and formate are formed per mol glucose and CO₂ fermented – see (12).

$$C_6H_{12}O_6 + CO_2 \rightarrow HOOC - CH_2CH_2COOH + CH_3COOH + HCOOH.$$
 (12)

In batch fermentation at the optimum pH of ~6.0 and with gassing of 1% CO₂, *A. succiniciproducens* produced 50.3 g/L succinic acid from glucose and corn steep liquor as the nitrogen source in 24 h, with a yield of 0.9 g/g glucose and productivity of 2.09 g/L h [105]. About 13.6 g/L acetate was also produced. At pH higher than 6.4, lactate became the major acid product with greatly reduced production of both succinate and acetate. Increasing the CO₂ partial pressure in the bioreactor also increased succinate yield, probably because CO₂ fixation was enhanced at increased CO₂ concentration. Continuous fermentation in an integrated membranebioreactor-electrodialysis process produced 83 g/L succinic acid with a productivity of 10.4 g/L h and yield of 0.88 g/g [106]. Glycerol as a more reduced carbon source, compared to glucose, usually resulted in a higher succinic acid yield (1.6 g/ g) and reduced production of byproducts in fermentation [103].

A. succinogenes isolated by directed evolution showed higher succinic acid tolerance and production compared to A. succiniciproducens. One strain was able to produce more than 60 g/L succinic acid from glucose in a complex medium in less than 36 h, and continued incubation reached 79 g/L in serum vial [107]. This bacterium is a facultative anaerobe, so not as sensitive to oxygen as the strict anaerobic A. succiniciproducens. It also had a wider pH range for succinate production, but had a slightly lower succinate yield of 0.83 g/g. Another strain of this species produced 103.4 g/L succinic acid in \sim 52 h with a high productivity of ~ 2 g/L h [108]. Cell growth and succinic acid production were enhanced by $\sim 20\%$ and acetic acid production was reduced by $\sim 50\%$ when the reduced neutral red was used as the sole electron donor [109]. M. succiniciproducens isolated from cow's rumen could grow in a simple, chemically defined medium which increased succinic acid production by 17%, productivity by 36%, and yield by 15%, with 30% reduction in acetic acid production, as compared with fermentation in a complex medium [110]. The complete genome sequences of A. succinogenes and M. succiniciproducens are available, enabling metabolic engineering to overexpress critical enzymes in succinic acid biosynthesis and to eliminate competing byproduct formation pathways [104, 111, 112].

A metabolically engineered *Corynebacterium glutamicum* strain with disrupted *ldhA* encoding L-lactate dehydrogenase and *pyc* (pyruvate carboxylase) overexpression produced 146 g/L succinic acid and 16 g/L acetic acid in 46 h under oxygen deprivation with intermittent addition of glucose and sodium bicarbonate [113]. The yields of succinic acid and acetic acid from glucose were 0.92 and 0.10 g/g, respectively. Bicarbonate was used to supply CO_2 for succinic acid synthesis, and its concentration affected both succinic acid production rate and yield.

E. coli has also been metabolically engineered to produce succinic acid from glucose under anaerobic and aerobic conditions [114, 115]. Naturally, E. coli produced a mixture of organic acids, including succinic acid, under anaerobic conditions. Strategies for enhancing succinic acid production included overexpressing PEP carboxylase (ppc), pyruvate carboxylase (pyc), fumarate reductase (frd), and malic enzyme, inactivating pyruvate formate lyase (pfl) and lactate dehydrogenase (*ldhA*) to shut down competing pathways, and inactivating the *ptsG* gene and the glucose phosphotransferase system (PTSG) to increase the availability of phosphoenolpyruvate [115]. A high titer of 87 g/L succinic acid was achieved by removing pathways for by-product synthesis [116]. An E. coli strain with mutations in pfl, ldhA, pyc, and ptsG produced 99.2 g/L succinic acid from glucose with a productivity of 1.3 g/L h and yield of 1.1 g/g in a dual-phase (aerobic for cell growth followed by anaerobic for production) fed-batch fermentation using a complex medium containing yeast extract and tryptone [117, 118]. The higher than 1.0 g/g succinate yield from glucose was attributed to CO₂ fixation and possibly the additional carbon sources present in the complex medium. Fermentative production of succinic acid by E. coli could be limited by the available NADH and poor cell growth and slow metabolism under anaerobic conditions [119, 120].

E. coli and the afore-mentioned bacteria require a fermentation pH close to neutral which can cause difficulties in succinic acid recovery and purification [121]. Metabolic engineering of *Saccharomyces cerevisiae*, which can grow at a low pH of ~4.0, has thus also been studied for succinic acid production [122, 123]. However, the highest succinic acid titer so far was only ~13 g/L with a low yield of less than 0.14 g/g glucose [123].

4.2 Malic Acid

Malic acid, a food additive and an intermediate in the synthesis of fine chemicals, is presently manufactured as a racemic mixture of D-(-) and L-(+) isomers through the hydration of maleic or fumaric acid [124]. On the other hand, optically pure L-(+)malic acid, which can be produced from glucose by microbial fermentation, is desirable for applications in foods and pharmaceuticals. Malic acid is an intermediate in the TCA cycle in aerobic metabolism and is found naturally in fruits, such as apples. However, the over-production of malic acid is only found in some fungal cells under aerobic conditions. Its overproduction by these microorganisms is mainly from oxaloacetate produced from the carboxylation of pyruvate in the cytoplasm, known as the reductive tricarboxylic acid (rTCA) pathway, and does not involve the TCA cycle. The maximum theoretical yield is 2 mol/mol glucose or 1.49 g/g – see (13). The actual yield in fermentation is much lower because of the formation of cell biomass and co-production of acetate and succinate [125–129].

$$C_6H_{12}O_6 + 2CO_2 \rightarrow 2HOOC - CH_2CHOHCOOH.$$
 (13)

The fermentative production of malic acid has been demonstrated with *Aspergillus flavus*, attaining a high production of 113 g/L from glucose with a productivity of 0.59 g/L h and yield of 1.26 mol/mol or 0.94 g/g [125]. However, commercial application of *A. flavus* is limited by its ability to produce toxic aflatoxin, a safety concern in the food industry. A natural yeast isolate *Zygosaccharomyces rouxii* produced up to 74.9 g/L malic acid with a yield of 0.40 g/g [126]. Other fungi, including *Aspergillus niger*, *Monascus araneosus*, and *Schizophyllum commune*, have also been reported to produce malic acid, but at lower levels (18–28 g/L) [127–129]. Interestingly, the yeast *Aureobasidium pullulans* was able to produce a large amount of malic acid [130, 131]. As high as 123.7 g/L PMA or 142.2 g/L malic acid can be produced from glucose at a productivity of 0.74 g/L h and yield of 0.55 g/g in a fed-batch bioreactor with aeration [131].

Metabolic engineering has been used for enhancing malic acid biosynthesis. Overexpression of native C4-dicarboxylate transporter and cytosolic alleles of pyruvate carboxylase (PYC) and malate dehydrogenase (MDH) in *Aspergillus oryzae* increased its malate production from glucose to 154 g/L with a productivity of 0.94 g/L h and yield of 1.03 g/g [132]. Similarly, a malate biosynthesis pathway

was constructed in S. cerevisiae by overexpressing the native PYC2 gene (encoded for PYC), an allele of the MDH3 gene retargeted to the cytosol with the deletion of the C-terminal peroxisomal targeting sequence, and the malate transporter gene SpMAE1 from Schizosaccharomyces pombe, and the engineered yeast produced up to 59 g/L malic acid from glucose with a productivity of 0.19 g/L h and yield of 0.31 g/g [133]. Several recombinant E. coli strains have also been constructed for malic acid production [134-136]. E. coli C [116] was engineered by deleting three genes (*ldhA*, *adhE*, *ackA*) in the central anaerobic fermentation pathway to produce succinate or malate as the primary metabolite in mineral salts media in an anaerobic stirred bioreactor with pH control. Evolution and selection of strains with improved growth resulted in increased production of these dicarboxylic acids. Additional deletions of three genes encoding FOC (focA), PFL (pflB), and MGS (mgsA), respectively, resulted in the best malate-producing strain, which produced 69 g/L malate with a productivity of 0.69 g/L h and yield of 1.04 g/g glucose metabolized [135]. E. coli strains previously developed for succinate production were also modified for malate production. It was found that a mutation in fumarate reductase (*frd*) alone redirected carbon flow into malate even in the presence of fumarase, whereas deleting fumarase isoenzymes did not affect succinate production. A strain produced 34 g/L malate from glucose with a high yield of 1.06 g/L and productivity of 0.47 g/L h in a two-stage process with aerobic cell growth and anaerobic malate production [136].

4.3 Fumaric Acid

Fumaric acid, a four-carbon dicarboxylic acid with a carbon–carbon double bond, is a starting material for the synthesis of polymers and resins. It is currently produced by petrochemical synthesis through catalytic isomerization of maleic acid [137]. However, commercial production of fumaric acid by fermentation was once practiced using a strain of *Rhizopus arrhizus*. Naturally, *Rhizopus* species (*arrhizus, oryzae, formosa, nigricans*) are the best microorganisms for fumaric acid production [138], although other fungi, including *Penicillium griseofulvum*, *Aspergillus glaucus*, and *Caldariomyces fumago*, can also produce fumaric acid. Similar to malic acid, fumaric acid biosynthesis in *R. oryzae* is mainly by the reductive TCA pathway (rTCA), including pyruvate carboxylation with CO₂ fixation, oxaloacetate hydrogenation, and malate dehydration, with a high theoretical yield of 2 mol/mol or 1.29 g/g glucose – see (14).

$$C_6H_{12}O_6 + 2CO_2 \rightarrow 2HOOC - CH = CHCOOH + 2H_2O.$$
(14)

However, the energy and reducing power are not balanced in the rTCA pathway, and the oxidative TCA cycle, which limits the theoretical yield to 1 mol/mol glucose, is also used for fumaric acid biosynthesis [139]. With optimized DO and CaCO₃ concentrations, up to 130 g/L fumaric acid was produced from glucose at a

productivity of 0.92 g/L h and yield of 1.0 g/g by *A. arrhizus* [140]. With simultaneous production and recovery of fumaric acid, a rotary biofilm contactor with immobilized *R. oryzae* gave a high fumarate productivity of 4.25 g/L h and yield of 0.85 g/g [141]. Good fumarate production from cheap feedstocks such as brewery wastewater [142] and crude glycerol from biodiesel wastes [143] has also been reported with these *Rhizopus* species.

The effects of overexpressing fumarase (*fumR*), pyruvate carboxylase (*pyc*), and PEP carboxylase (*ppc*) in *R. oryzae* have been studied; and the results showed that overexpressing *ppc* increased fumarate production by ~26%, whereas *fumR* overexpression increased malate, instead of fumarate, production, and *pyc* overexpression caused poor cell growth and fumarate production [144, 145]. Metabolic engineering has also been used to create fumarate-producing *E. coli*, *S. cerevisiae*, and *Torulopsis glabrata*; however, fumaric acid production by these mutants was relatively poor with a low product titer (5.6–28.2 g/L), yield (0.13–0.38 g/g), and productivity (0.059–0.448 g/L h) [139, 146, 147].

4.4 Other Dicarboxylic Acids

Itaconic acid is a five-carbon dicarboxylic acid used as a precursor to several widely used polymers, with a worldwide market of over 80,000 tons [148]. The current commercial production of itaconic acid is by fermentation with Aspergillus *terreus*, which is the most efficient producer of itaconic acid from glucose with a final titer as high as 82.3 g/L [149]. However, productivity and yield are generally lower compared to four-carbon dicarboxylic acids discussed before (succinic, malic, fumaric). Some yeasts such as Candida and Rhodotorula strains obtained by mutagenesis were also capable of producing itaconic acid [150]. The key enzyme in the itaconic acid biosynthesis pathway is *cis*-aconitic acid decarboxylase (CAD). Attempts to engineer S. cerevisiae for itaconic acid production using sequential, in silico computational genome-scanning to identify beneficial genetic perturbations improved itaconic acid production titer, but the best strain only produced 168 mg/L itaconic acid in high-cell density fermentation [151]. A better host, Yarrowia lipolytica, which can produce a large amount of citric acid, has also been metabolically engineered for itaconic acid production by overexpressing a heterologous CAD, and the mutant produced 4.6 g/L itaconic acid from glucose with a yield of 0.058 g/g and maximum productivity of 0.045 g/L h in bioreactor fermentation [152].

Adipic acid is a six-carbon dicarboxylic acid primarily used for the production of nylon-6,6 polyamide, polyurethanes, and polyester polyols in the chemical industry, with a worldwide market of 2.6 million tons per year and an annual growth rate of 3.0–3.5% [153]. It is also used in the food industry for acidulation. Currently, adipic acid is produced from benzene or butadiene via chemical synthesis, but there is also great interest in producing bio-based adipic acid. Although adipic acid is found in some tissues as a result of the degradation of longer aliphatic dicarboxylic

acids, *n*-alkylcyclohexanes, and adiponitrile, no known microorganism or bioreaction can produce adipic acid directly from glucose. Recently, a synthetic pathway for adipic acid biosynthesis was constructed in *E. coli*, but the mutant produced only <1 mg/L adipic acid from glucose in fermentation [154]. Alternatively, biobased adipic acid can be produced from *Muconic acid* or *Glucaric acid* derived from glucose in fermentation using metabolically engineered *E. coli*. A recombinant *E. coli* expressing a heterologous pathway composed of 3-dehydroshikimic acid dehydratase (*aroZ*) and protocatechuic acid decarboxylase (*aroY*) from *K. pneumoniae* and catechol 1,2-dioxygenase (*catA*) from *Acinetobacter calcoaceticus* produced 36.8 g/L muconic acid from glucose with a productivity of 0.77 g/L h and yield of 0.18 g/g [155]. Upon hydrogenation with H₂ under pressure, the muconic acid in the fermentation broth was converted to adipic acid with 97 mol% yield. Synthetic biology was also used to construct glucaric acid biosynthesis pathway in *E. coli*, which produced 1.13–2.37 g/L glucaric acid [156, 157].

5 Other Carboxylic Acids and Bulk Chemicals

Acrylic acid (2-propenoic acid) is a commodity chemical widely used in polymeric flocculants, dispersants, coatings, paints, adhesives, and binders, with an annual worldwide market of 4.5 million tons. Current commercial production of acrylic acid is mainly by partial oxidation of propene and by a newer two-step process via acrolein [158]. The bioproduction of acrylic acid from glucose is possible, because acrylyl-CoA is an intermediate in the 3-HP cycle [159] and in the acrylic acid pathway found in *C. propionicum* [9], but would be very difficult to achieve because of its high toxicity to cells [158]. Alternatively, bio-based acrylic acid can be produced from the dehydration of 3-HP [158] produced from glycerol in *E. coli* [96] or *K. pneumonia* [99] discussed earlier.

Pyruvate, a central intermediate in the carbon and energy metabolism in almost all organisms, is used mainly in food, cosmetics, agrochemical, and pharmaceutical industries [160]. Commercial production of pyruvate is by chemical synthesis or fermentation using a multi-vitamin auxotrophic yeast, *Torulopsis glabrata*, which produced 60.4 g/L pyruvate from glucose at a productivity of 1.28 g/L h and yield of 0.68 g/g [161]. *C. glutamicum*, *E. coli*, and *S. cerevisiae* have also been engineered to produce pyruvate at titers of 44.5 g/L [162], 89 g/L [163], and 135 g/L [164], respectively.

Citric acid, a tricarboxylic acid formed in the TCA cycle, is extensively used in foods, pharmaceuticals, detergents, and cosmetics, with a worldwide market of more than 1.2 million tons per year [165]. Current commercial production of citric acid is mainly from molasses or sucrose by aerobic fermentation with *Aspergillus niger* [166]. Some yeasts such as *Candida oleophila* [167] and *Y. lipolytica* [168, 169] can also produce large amounts of citric acid, with isocitrate as a byproduct, which can be reduced or eliminated by deleting ATP-citrate lyase and

expressing isocitrate lyase [170]. In general, a high citric acid titer of 140 g/L, productivity of >1.0 g/L h, and yield up to 0.9 g/g can be obtained in fermentation under aerobic conditions. There is no known anaerobic pathway that can produce citric acid from sugar. *Gluconic acid*, a strong chelating agent widely used in foods and various industrial products, is currently produced by oxidizing the aldehyde group of glucose with either bacteria or filamentous fungi in fermentation with aeration, with a high titer of 140–260 g/L, productivity of ~10 g/L h, and yield of >0.9 g/g [171, 172].

Other carboxylic acids such as α -ketoglutaric acid [173] and many other bulk chemicals, including various alcohols (ethanol, propanol, butanol, etc.), diols (1,3-PDO, 1,4-butanediol, 2,3-butanediol), diamines (putrescine, cadaverine), and hydrocarbons (isoprene, styrene), can also be produced by fermentation with natural or engineered microorganisms (see review articles [174–177]).

6 Challenges and Future Prospects

Successful commercialization of bio-based chemicals depends on the production cost or process economics. Figure 4 shows a general bioprocess involving feedstock that may require pretreatments and hydrolysis with enzymes, fermentation with selected microorganisms for converting the substrate to the product, and separation to get the final purified product. Industrial production of the carboxylic acids discussed in this chapter thus requires low-cost feedstock, robust producing strains, and high process performance with respect to the product titer, yield, productivity, and purity. For economical production of biobased carboxylic acids and bulk chemicals in general, the fermentation process must have a final product titer of >50-100 g/L, productivity of >1-2 g/L h, yield of >0.5 g/g, and minimal or no impurity byproducts [35]. As can be seen in Table 2, not all carboxylic acids can be produced in fermentation at a sufficiently high titer, productivity, or yield for commercial application, largely because of the toxicity of the chemical to cells [179]. Non-native producers with synthetic biosynthesis pathways created through metabolic engineering usually suffer from low product tolerance as compared to native producers, such as in the cases of propionic acid, butyric acid, and fumaric acid production using recombinant E. coli [47]. Low product tolerance results in poor cell growth or activity and low product titer and reactor productivity. Strain engineering through mutagenesis, adaptive evolutionary engineering, and metabolic engineering has been applied successfully to increase cell tolerance to toxic metabolite [74, 179–181], which can partially solve the low titer and productivity issues, and may be used in future strain development. Reactor productivity can also be greatly enhanced by increasing (viable) cell density through cell immobilization [11, 70] or recycling [21, 22] and by in situ removal of toxic metabolite to alleviate product inhibition [35, 78, 182]. Figure 5 illustrates two widely studied high-celldensity fermentation processes which can greatly increase reactor productivity and final product titer and yield. One is free-cell fermentation with cell recycling via

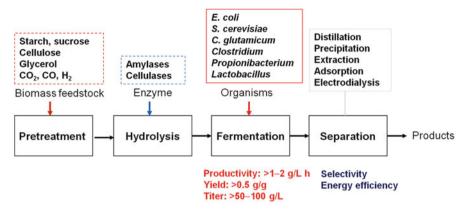


Fig. 4 Bioprocess for production of bulk chemicals involving different types of biomass feedstocks, enzymes, microorganisms, and separation technologies

filtration or centrifugation to separate cells from the effluent, and the other is immobilized-cell fermentation with cells retained in the bioreactor via adsorption on and entrapment in a solid support matrix. As discussed earlier, cell immobilization in an FBB not only increased cell density but also allowed cells to adapt and evolve to become more tolerant and productive for the inhibitory metabolite they produced [17, 22, 75]. However, FBB and other similar immobilized cell bioreactors have not yet been scaled up for industrial production of bulk chemicals.

Fermentation processes for lower-value bulk chemicals, such as acetic, butyric, propionic, and malic acids, cannot compete very well with petrochemical processes in the chemical market because fermentation usually also produces a significant amount of other byproducts which are difficult and costly to separate. Metabolic engineering has been used to knock out pathways leading to undesirable metabolites, which, however, often have to be produced by cells for redox balance and ATP generation, and their knockouts could result in poor cell growth and metabolic activities [62, 115]. Metabolic process engineering, which manipulates metabolic flux distribution through controlling the fermentation conditions such as pH, and substrate and other medium components, can also be used to increase product yield and purity [183]. For example, a higher product yield and purity can be obtained when glycerol, instead of glucose, is used as the carbon source for propionic acid production [21, 32]. Adding an artificial electron carrier in the medium also shifted the metabolic flux in *C. tyrobutyricum* from acetate to butyrate biosynthesis, resulting in a higher-purity butyric acid product in the fermentation broth [80].

Nevertheless, for bio-based carboxylic acids to be competitive in the chemical market, substantial improvements in separation technologies are needed. Separation costs could account for more than 50% of the final product cost [182]. Carboxylic acids are non-volatile or have very low vapor pressures compared to alcohols and hydrocarbons, and thus cannot be separated economically by conventional distillation. Current separation methods for recovering and purifying carboxylic acids, such as lactic acid and citric acid, from fermentation broth include

Chemical	Market (tons)	Microorganism/substrate ^a or process	Titer (g/L)	Productivity (g/L h)	Yield (g/g)	Reference
Acetic acid	10,000,000	C. thermoaceticum	100	0.8	0.8	[3]
		C. formicoaceticum/fructose	78	0.95	0.95	[4]
		A. woodii/CO ₂ , H ₂	50	0.52	NA	[9]
		E. coli	51.8	0.95	0.5	[7]
Propionic acid	~450,000	P. acidipropionici/and glycerol	68.9	1.55	0.48	[16]
			97	0.05	0.54	[10]
		E. coli	0.27	NA	NA	[47]
Butyric acid	80,000	C. tyrobutyricum	86.9	1.10	0.46	[75]
		<i>E. coli/+</i> acetate	10	0.21	0.36	[65]
Lactic acid	450,000	L. delbrueckii	135	3.4	0.9	[83]
		E. coli	138	3.54	0.99	[06]
		Sporolactobacillus sp.	207	3.8	0.93	[91]
3-HP	Precursor for acrylic acid	K. pneumonia/glycerol	28	0.58	0.4	[66]
		E. coli/glycerol	38.7	0.54	0.35	[95]
			42.1	1.2	0.268	[96]
Succinic acid	30,000	A. succiniciproducens/+ CO ₂	83	10.4	0.88	[106]
		A. succinogenes/+ CO ₂	103.4	2.0	0.83	[108]
		C. glutamicum	146	3.2	0.9	[113]
		E. coli	99.2	1.31	1.10	[117]
Malic acid	200,000	A. flavus	113	0.59	0.94	[125]
		A. oryzae	154	0.94	1.03	[132]
		Z. rouxii	75	0.52	0.40	[126]
		A. pullulans	142.2 ^b	0.74	0.55	[131]
		S. cerevisiae	59	0.19	0.31	[133]
		E. coli	69	0.69	1.04	[135]

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Fumaric acid	90,000	R. arrhizus	130	0.92	1.0	[140]
		R. oryzae	92	4.25	0.85	[141]
		S. cerevisiae	5.64	0.059	0.13	[139]
		E. coli	28.2	0.448	0.38	[146]
Itaconic acid	80,000	Aspergillus terreus	82.3	0.57	0.54	[149]
Adipic acid	2,600,000	Hydrogenation of muconic acid	1	1	I	[153]
		Dehydration of glucaric acid				
Muconic acid	Precursor for adipic acid	E. coli	36.8	0.77	0.18	[155]
Glucaric acid	42,000	E. coli	1.1–2.4	0.016-0.049	0.15	[156, 157]
Acrylic acid	4,500,000	Dehydration of lactic acid or 3-HP	Ι	1	Ι	[158]
Pyruvic acid	>1,000	Torulopsis glabrata	60.4	1.28	0.68	[161]
		C. glutamicum	44.5	0.49	0.72	[162]
		E. coli	88.9	2.08	0.67	[163]
		S. cerevisiae	135	1.35	0.54	[164]
Citric acid	1,200,000	A. niger	140	0.5-0.8	0.7–0.9	[166, 178]
		Candida oleophila	166.5	1.28	0.50	[167]
		Yarrowia lipolytica/Glycerol	139	1.16	0.69	[168, 169]
Gluconic acid	50,000	A. niger	140–230	3–8	0.9	[171]
		A. pullulans	208–260	10-19.3	0.93	[172]
^a Glucose unless otherwise	therwise noted					

^aGlucose unless otherwise noted ^bMalic acid obtained after acid hydrolysis of PMA *NA* not available

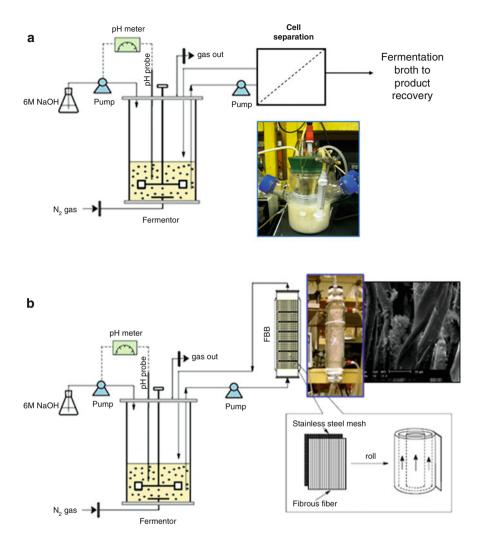


Fig. 5 Fermentation processes with cell recycle via cell separation by filtration or centrifugation (a) and immobilization via adsorption and entrapment in a porous support matrix (b) for organic acid production. Photos show high density of cells in bioreactor either as free cells (a) or immobilized cells (b). The construction of the fibrous bed bioreactor (FBB) with free flow channels avoiding bed clogging is also illustrated

precipitation and solvent extraction. Adsorption with ion-exchange resins and electrodialysis with bipolar membranes have also been developed for separating some carboxylic acids, although they are not yet widely used in industry. Table 3 compares the pros and cons of these separation methods. The choice of the separation method would depend on the type of carboxylic acid and its concentration and purity in the fermentation broth. More development work would be needed

Method	Operating principle	Advantages	Disadvantages
Precipitation	Based on low solubility of the calcium salts of carboxylic acids	Low capital costs, performed with simple equipment, high yield	Produce solid waste CaSO ₄ ; require the addition of H ₂ SO ₄ to release carboxylic acid
Ion exchange adsorption	Adsorption of undisso- ciated organic acids to ionic exchange resins followed with desorption	High selectivity, high yield for charged mole- cules; can be used for in situ recovery	Resins are expensive and regeneration of the resin requires additional chemicals and/or energy
Solvent extraction	Distribution between organic and aqueous phases (two immiscible phases) based on differ- ent solubilities of the carboxylic acid	Widely used in industry for recovery of lactic acid and citric acid; easy to operate and scale up	Toxicity of solvent to cells; extractant requires regeneration
Electrodialysis	Use electric current to move negatively charged carboxylate ions through an anion- exchange membrane towards the anode in the electrodialyzer	Carboxylate is concen- trated in aqueous solu- tion, does not require acid addition to adjust the solution pH	Low product purity and needs further purifica- tion; high energy input; membrane fouling; dif- ficult to scale up

 Table 3 Separation methods for recovering carboxylic acids from fermentation broth

Yang and Lu [182]

to improve their selectivity and lower operating costs for industrial production of carboxylic acids.

Although glucose (from starch) or sucrose (from sugarcane and molasses) is usually the substrate used in fermentation, non-food material such as lignocellulosic biomass is the desirable feedstock for biobased chemicals in biorefinery because of its low cost, large-scale availability, environmentally benign production, and near-zero GHG emission when used for biofuels and chemicals production [184, 185]. However, using lignocellulosic biomass as substrate in fermentation presents additional technological challenges and economic hurdles to overcome, although progress has been made on ethanol production from cellulosic biomass such as corn stover and switch grass. Glycerol is another alternative feedstock for biobased chemicals production [186]. It was estimated that about 4 billion gallons or 38.85 billion lb of crude glycerol would be produced in 2016 as a byproduct in the biodiesel industry [187]. Crude glycerol could therefore be available at a much lower cost compared to sugar, and, meanwhile, could provide some unique advantages such as higher product yields for more reduced products in a heterofermentative pathway, although cell growth on glycerol could be compromised [32]. Recently, there has also been increased interest in using synthesis and process waste gases containing CO, CO₂, and H₂ for biofuels and chemicals production [188, 189]. However, poor mass transfer properties of the gaseous substrates (mainly CO and H₂), slow cell growth, and low productivity and yield are common

problems in industrial syngas fermentation [190]. Because CO_2 is a by-product in many fermentation processes, it is desirable to utilize CO_2 produced in fermentation for biofuels and chemicals production using carboxydotrophic bacteria, such as homoacetogens, which use the Wood–Ljungdahl pathway to fix CO_2 to produce acetate. The acetogenic clostridia can also be metabolically engineered to produce higher-value bulk chemicals such as *n*-butanol, which can not only improve the economics of bio-based chemicals but also further reduce GHG emission [191].

Although advances in process engineering and cell engineering have significantly improved the bioconversion efficiency and reduced the product costs, most of the current petroleum-based chemicals still cannot be economically produced from biomass or via fermentation. Metabolic pathway engineering, synthetic biology, and systems biology offer powerful tools for developing novel strains for the production of bulk chemicals [192–195]. In silico genome-scale modeling and omic analysis of genes, enzymes and metabolites in the metabolic pathways can provide the information needed for systems metabolic engineering. Through the design of responsive, selective, and controllable metabolic systems, metabolic flux and gene regulation can be precisely predicted and controlled in the future [196]. To date, *E. coli* and *S. cerevisiae* have been the most engineered cell factories for chemicals and fuels production [197, 198]. Other robust organisms such as *C. glutamicum* [199] and *Clostridium* [200] have also been successfully engineered to produce carboxylic acids with high titers and yields.

However, many native carboxylic acid-producing microorganisms, including Propionibacterium and Clostridium, are difficult to engineer genetically because of the lack or limitation of cloning tools, which must be developed first to facilitate the metabolic engineering of less studied microorganisms [9, 201]. Furthermore, a hybrid biological/chemical process may be more efficient in producing some biobased bulk chemicals, such as in the cases of adipic acid and acrylic acid discussed earlier [153, 158]. It should be mentioned that carboxylic acids produced in anaerobic fermentation can be converted to alcohols, either biologically or chemically. For example, the butyric acid-producing C. tyrobutyricum was engineered to produce *n*-butanol as the main product by overexpressing an aldehyde/alcohol dehydrogenase (adhE2) [202]. Similarly, fermentation-produced propionic acid and acetic acid can be converted to *n*-propanol and ethanol, respectively. These alcohols can be catalytically dehydrated to the corresponding alkenes, which are major feedstock chemicals in current petroleum refineries [185]. In Brazil, "green" polyethylene and ethylene are produced from bioethanol obtained from sugarcane, a move from petroleum-based feedstock toward bio-based feedstock for sustainability and carbon credit in the traditional petrochemical industry.

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Development of Anaerobic High-Rate Reactors, Focusing on Sludge Bed Technology

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Abstract In the last 40 years, anaerobic sludge bed reactor technology has evolved from localized laboratory-scale trials to worldwide successful implementations in a variety of industries. High-rate sludge bed reactors are characterized by a very small footprint and high applicable volumetric loading rates. Best performances are obtained when the sludge bed consists of highly active and well settleable granular sludge. Sludge granulation provides a rich microbial diversity, high biomass concentration, high solids retention time, good settling characteristics, reduction in both operation costs and reactor volume, and high tolerance to inhibitors and temperature changes. However, sludge granulation cannot be guaranteed on every

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type of industrial wastewater. Especially in the last two decades, various types of high-rate anaerobic reactor configurations have been developed that are less dependent on the presence of granular sludge, and many of them are currently successfully used for the treatment of various kinds of industrial wastewaters worldwide. This study discusses the evolution of anaerobic sludge bed technology for the treatment of industrial wastewaters in the last four decades, focusing on granular sludge bed systems.

Keywords Anaerobic biotechnology, Flocculent sludge, Granulation, High-rate reactor technology, Industrial wastewater treatment, Sludge bed reactors

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Abbreviations

ABR	Anaerobic baffled reactor
ACP	Anaerobic contact process
AF	Anaerobic filter
AnMBR	Anaerobic membrane bioreactor
CSTR	Completely stirred tank reactor
EGSB	Expanded granular sludge bed
EPS	Exopolymeric substances
FB	Fluidized bed
FOG	Fats, oil, and grease
GLSS	Gas-liquid-solids separation
HRT	Hydraulic retention time
IC	Internal circulation
NSSC	Neutral sulfite semichemical
SRT	Solids/sludge retention time
SS	Suspended solids
ТА	Terephthalic acid
	-

UASB	Upflow anaerobic sludge blanket
VLR	Volumetric loading rate
VSS	Volatile suspended solids

1 Introduction

As an energy generating process, anaerobic treatment technology has been receiving growing interest since its first application; primarily because of the simplicity of the technology, low space requirement, low excess sludge production, and the positive energy balance in comparison to the conventional aerobic treatment technologies [1]. Notably, by using anaerobic treatment instead of activated sludge, about 1 kWh (fossil energy) kg^{-1} COD removed is saved, depending on the system, which is used for aeration of activated sludge. Moreover, under anaerobic conditions, the organic matter is converted to the gaseous energy carrier CH_4 , producing about 13.5 MJ CH₄ energy kg⁻¹ COD removed, giving 1.5 kWh electricity (assuming 40% electric conversion efficiency). In countries such as the Netherlands, the over 90% reduction in sludge production significantly contributed to the economics of the plant, whereas the high loading capacities of anaerobic high-rate reactors allowed for 90% reduction in space requirement, both compared to conventional activated sludge systems. These striking advantages led to the rapid development of anaerobic high-rate technology for industrial wastewater treatment. In this development, the group of Prof. Gatze Lettinga at Wageningen University, in close cooperation with the contractors Paques BV and Biothane Systems International, played a crucial role as recently outlined by Lettinga [2]. Anaerobic high-rate technology has improved significantly in the last few decades with the applications of differently configured high-rate reactors, especially for the treatment of industrial wastewaters.

The relatively rapid implementation of high-rate anaerobic treatment coincided with the implementation of the new environmental laws in Western Europe and the co-occurrence of very high energy prices in the 1970s. High amounts of highly concentrated wastewaters from the food processing and beverages industries, distilleries, pharmaceutical industries, and pulp and paper mills suddenly required treatment. The first anaerobic full-scale installations confirmed that, when treating the effluents, considerable amounts of useful energy in the form of biogas could be obtained for possible use in the production process [1, 3]. As mentioned, the extremely low excess sludge production was another very important asset of high-rate anaerobic treatment systems. Interestingly, the production of granular sludge even gave a market value to excess sludge, because granular sludge is nowadays sold on the market for re-inoculating or starting up new reactor systems. From the 1970s onwards, high-rate anaerobic treatment is particularly applied to organically polluted industrial wastewaters coming from the agro-food sector and the beverage industries (Table 1). Currently, in more than 90% of these

Industrial sector	Type of wastewater	Installed reactors ^a (% of total)
Agro-food industry	Sugar, potato, starch, yeast, pectin, citric acid, cannery, confectionery, fruit, vegetables, dairy, bakery	36
Beverage	Beer, malting, soft drinks, wine, fruit juices, coffee	29
Alcohol distillery	Cane juice, cane molasses, beet molasses, grape wine, grain, fruit	10
Pulp and paper industry	Recycle paper, mechanical pulp, NSSC process, sulphite pulp, straw, bagasse	11
Miscellaneous	Chemical, pharmaceutical, sludge liquor, landfill leachate, acid mine water, municipal sewage	14

Table 1 Worldwide application of anaerobic technology for industrial wastewater treatment. Total number of registered installed reactors = 2,266, census January 2007 (adapted from [1])

^aVarious types of high-rate anaerobic reactor systems

applications, anaerobic sludge bed technology is applied, for which the presence of granular sludge is of eminent importance. Interestingly, both the number of anaerobic reactors installed and the application potential of anaerobic wastewater treatment are expanding rapidly. Authors estimate that the current number of installed anaerobic high-rate reactors exceeds 4,000, whereas nowadays wastewaters are treated that were previously not considered for anaerobic treatment, such as chemical wastewaters containing toxic compounds or wastewaters with a complex composition. For the more extreme types of wastewaters, novel high-rate reactor systems have been developed as discussed below.

This chapter presents a comprehensive evaluation of anaerobic sludge bed technology for the treatment of industrial wastewaters with a focus on different types of high-rate reactors developed in the last 40 years.

2 Development of High-Rate Anaerobic Reactor Technology

Many different reactor configurations have been used and are used for the anaerobic treatment of wastewaters, as reviewed by McCarty [4]. One of the first continuous flow anaerobic reactors was designed in 1905 by Karl Imhoff, who developed a single flow-through tank for enhanced settling and concomitant digestion of settled solids. The innovative Imhoff tank was particularly applied for municipal wastewaters and is still in use, particularly in warm climate regions [5]. Anaerobic treatment of industrial wastewaters was for the first time seriously investigated by Arthur M. Buswell and co-workers starting in the 1920s [6, 7]. In fact, Buswell unraveled the biochemical oxidation–reduction reactions occurring during anaerobic digestion [8], thus advancing the basic process understanding enormously. By using Buswell's formula one can easily calculate the expected methane generation from known biochemical compounds. In their reactor studies, they made use of

completely mixed systems in which the hydraulic retention time (HRT) was similar to the solids retention time (SRT). In such systems, the anaerobic conversion capacity is fully linked to the growth rate of bacteria. Because these growth rates are very low, reactor systems are very large. Completely stirred tank reactor (CSTR) designs were the predominant systems used for anaerobic treatment until the 1960s. The most striking disadvantage of these low-rate anaerobic reactors is the requirement of large reactor volumes to provide enough biomass concentration in the reactor [9, 10]. By then it was clearly understood that any increase in treatment capacity can only be achieved by increasing the concentration of biocatalysts, i.e., the methanogenic sludge, in the anaerobic reactor. Therefore, the terminology 'high-rate' reactor generally refers to systems in which the SRT is uncoupled from the HRT. With the introduction of high-rate reactors, the required reactor volumes and concomitant capital costs were distinctly reduced, making anaerobic treatment of practical interest for cost-effective industrial wastewater treatment.

Anaerobic high-rate reactors can be classified by the way SRT is uncoupled from HRT. Immobilization of anaerobic sludge via granule and/or biofilm formation represents the traditional way to achieve the necessary biomass retention, enabling bioreactor operation at high biomass concentrations, and therefore at high volumetric loading rates (VLRs) [9, 11]. Besides, physical retention can also be used to achieve the essential sludge retention in situations where biofilm and granule formation does not proceed well. The latter is frequently the case when treating wastewaters with large amounts of suspended solids or when wastewaters are characterized by high salinity and/or high temperature. Physical retention can be achieved using a secondary clarifier with sludge return, similar to the activated sludge process, or by using a physical filtration barrier or a membrane.

Depending on the applied sludge retention mechanism, various high-rate anaerobic treatment configurations have been developed in the past four decades, such as the anaerobic contact process (ACP), anaerobic filter (AF), upflow anaerobic sludge blanket (UASB) reactor, fluidized bed (FB) reactor, expanded granular sludge bed (EGSB) reactor, internal circulation (IC) reactor, anaerobic baffled reactor (ABR), membrane coupled high-rate (UASB/EGSB/FB) reactors, and membrane coupled CSTR systems. The latter are better known as anaerobic membrane bioreactors (AnMBR). In addition, a number of variations in the basic designs have been proposed in the literature of which some made it to full-scale application. Figure 1 shows various examples of high-rate anaerobic reactor configurations. At present, the high-rate sludge bed reactors, i.e., UASB and EGSB reactors and their derivatives, are most widely implemented for the anaerobic treatment of industrial wastewater, having about 90% of the market share of all installed systems [1]. Their popularity for treating industrial wastewaters can be attributed to their compactness and ease of operation when applying high VLRs at low HRTs [1, 12]. More recently, membrane-coupled high-rate anaerobic reactor configurations are increasingly being researched because of the large amount of comparable knowledge from aerobic MBR operations and the application niche which clearly exists for these systems [13]. Membrane-assisted sludge retention ensures the

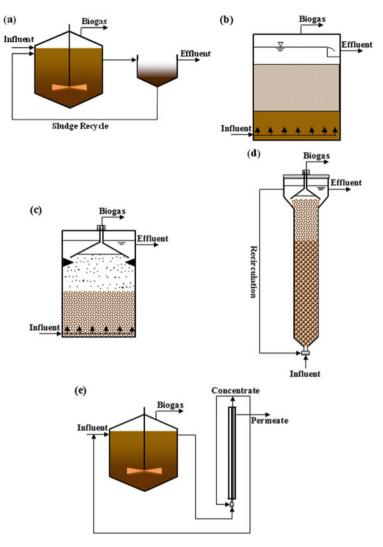


Fig. 1 Examples of high-rate anaerobic reactors. (a) Anaerobic contact process. (b) Anaerobic filter. (c) Upflow anaerobic sludge blanket reactor. (d) Expanded granular sludge bed reactor. (e) Membrane coupled CSTR reactor (AnMBR)

accumulation of very slowly growing microorganisms with inferior adherence properties which are frequently needed for the anaerobic treatment of toxic and recalcitrant wastewaters. In this way, the aggregation property of the biomass loses its importance for substrate degradation capacity, and cell washout risk is non-existent. Membrane coupled systems also offer a cost-effective alternative to produce nutrient-rich and solids-free effluents. Although not yet applied in practice, these effluents would be suitable for agricultural and landscaping irrigation [14, 15].

3 First Anaerobic High-Rate Reactors: ACP and AF

Following the historic development of high-rate reactors, the ACP process is the first configuration in which the SRT was uncoupled from the HRT. The reactor biomass concentration was increased by employing a secondary clarifier with return flow, similar to its aerobic homologue. The first ACP process was reported for the treatment of dilute packing house waste that has a COD of about 1,300 mg L^{-1} [16]. The various versions of the first generation of these high-rate ACP systems for medium strength wastewaters were not very successful. In practice, the main difficulty was a poor separation of the active anaerobic sludge from the treated water in the secondary clarifier. Biogas formation and attachment in the settling tank were the other major problems [9]. The poor sludge separation was attributed to the applied very intensive agitation in the bioreactor, creating very small sludge particles with poor settleability. In addition, supersaturation of solubilized gases resulted in buoyant upward forces in the clarifier. The idea of the very intensified mixing was to ensure optimized contact between the sludge and the wastewater. Modern ACP systems apply much milder mixing conditions, whereas degasifying units are often used prior to secondary clarification. In fact, modern ACP systems are very effective for concentrated wastewaters with relatively high concentrations of suspended solids. As such, ACP has a consolidated market share within the fullscale applied anaerobic high-rate systems [1]. Nonetheless, ACP effluents require a subsequent treatment step in order to comply with effluent restrictions.

An alternative way of sludge retention was found by applying inert support material into the bioreactor on which the anaerobic organisms can adhere. Whereas the earliest anaerobic filters were already applied in the nineteenth century [4], the application for industrial wastewater treatment started in the 1960s in the US [17, 18]. The AF, also called packed bed process, has been developed as a biofilm system in which biomass is retained based on (1) the attachment of a biofilm to the solid (stationary) carrier material, (2) entrapment of sludge particles between the interstices of the packing material, and (3) the sedimentation and formation of very well settling sludge aggregates. AF technology can be applied in upflow and downflow reactors [19]. Various types of synthetic packing materials, as well as natural packing materials, such as gravel, coke, and bamboo segments, have been investigated to be used in AFs. Research results indicated that the shape, size, weight, specific surface area, and porosity of the packing material are important aspects. The surface adherence properties with regard to bacterial attachment are also important. Applying proper support material, AF systems can be rapidly started, because of the efficient adherence of anaerobic organisms to the inert carrier. The ease of starting up the AFs was the main reason for its popularity in the 1980s and 1990s. Problems with AF systems generally occur during long-term

operation. The major disadvantage of the AF concept is the difficulty in maintaining the required contact between sludge and wastewater, because clogging of the "bed" easily occurs. This is particularly the case for partly soluble wastewaters. These clogging problems can be overcome – at least partly – by applying a primary settler and/or a pre-acidification step [20]. However, this would require the construction and operation of additional units. Moreover, apart from the higher costs, it would not completely eliminate the problem of short-circuiting (clogging of the bed), leading to disappointing treatment efficiencies.

AF technology has been widely used for treatment of wastewaters from the beverage, food-processing, pharmaceutical, and chemical industries because of its high capability for biosolids retention [3]. Since 1981, about 130–140 full-scale upflow AF installations have been put in operation for the treatment of various types of wastewater, which is about 6% of the total amount of installed high-rate reactors. The experiences with the system certainly are rather satisfactory, with modest to relatively high loading rates of up to 10 kg COD m⁻³ day⁻¹. The AF system remains attractive for treatment of mainly non-particulate wastewaters, particularly when the sludge granulation process cannot occur satisfactorily. On the other hand, long-term problems related to system clogging and the stability of filter material caused a decline in the number of installed full-scale AF systems.

4 Sludge Granulation

The key for modern high-rate biotechnology, whatever system is considered, is immobilization of proper bacteria and archaea. In fact, the required high sludge retention in anaerobic sludge bed systems is based on immobilization, which generally leads to the formation of well-balanced microbial consortia. The presence of these consortia is considered a prerequisite for proper anaerobic process operation, particularly considering the occurrence of various syntrophic conversion reactions in the anaerobic degradation of most organic compounds, the detrimental effect of higher concentrations of specific intermediates, and the strong effect of environmental factors such as pH and redox potential. Significant progress in the knowledge of the fundamentals of the immobilization process has been made since the development and successful implementation of high-rate anaerobic treatment systems in the 1970s [21]. In the absence of fixed or free floating inert support material, a so-called "auto-immobilization" occurs, which is understood to be the immobilization of bacteria on themselves or on very fine inert or organic particles present in the wastewater, forming dense bacterial conglomerates. The bacterial conglomerates mature in due course and form round shaped granular sludge.

The phenomenon of sludge granulation has puzzled many researchers from very different disciplines. Granulation, in fact, is a completely natural process and proceeds in all systems where the basic conditions for its occurrence are met, i.e., on mainly soluble substrates applying HRTs lower than the bacterial doubling times. Because of the very low growth rate of the crucial acetoclastic methanogenic

bacteria, particularly under sub-optimal conditions, the latter conditions are easily met. Anaerobic granule formation is mostly observed in anaerobic bioreactors which are operated in upflow mode [21]. However, successful granulation was also observed in anaerobic sequencing batch reactors [22, 23]. Maybe for the first time, sludge granulation was found to occur in the up-flow Dorr Oliver Clarigesters have used in South Africa since the 1950s. However, this only became apparent by observation of sludge samples taken from such a digester in 1979 [2]. Surprisingly enough, no attention was given to the characteristics of the Clarigester sludge such as size, form, and the mechanical strength, density and porosity of sludge flocs/ aggregates. Despite all the efforts made to develop systems with high sludge retention, nobody apparently noticed that the major part of the sludge consisted of a granular type of sludge.

When studying the start-up and feasibility of anaerobic upflow filters, Young and McCarty [18] quickly recognized the ability of anaerobic sludge to form very well settleable aggregates. These granules were as large as 3.1 mm in diameter and settled readily. In AF experiments with potato starch wastewater and methanol solutions conducted in the Netherlands, similar observations were made [24, 25]. Whereas the interest in anaerobic wastewater treatment in the USA and South Africa diminished, great emphasis was put on developing industrial scale systems in the Netherlands, where the introduction of new surface water protection acts coincided with the world energy crisis of the 1970s as outlined above. As a result, increasing emphasis could be given to applied and fundamental research in this field, particularly also to the phenomenon of sludge granulation [26]. A worldwide growing interest occurred from both the engineering and the microbiological fields. As a result, sufficient insight into the mechanism of the sludge granulation process for anaerobic treatment has been achieved, at least for practical application (e.g., [21, 27–40]). Granulation can proceed under mesophilic, thermophilic, and psychrophilic conditions. It is considered of great practical importance to unravel further the fundamentals concerning the growth of mixed balanced granular aggregates, not only from the microbial but also from the process engineering points of view.

A variety of process operational and external factors have an effect on granule stability, e.g., HRT, VLR, temperature, pH, upflow velocity, presence of divalent cations and heavy metals, salinity, and nutrient availability [27, 32, 41, 42]. The seed sludge and the chemical composition of industrial wastewater have significant impact on the chemical composition of the granular sludge [43]. In addition, macroand micronutrients, e.g., iron, copper, calcium, magnesium, cobalt, and aluminum, are vital for the aggregation of the cells [37].

The morphological and spatial structure of granules in a UASB reactor was examined by MacLeod et al. [44]. They found that the granular aggregates were three-layered structures. Whereas the exterior layer of the granule contained a heterogeneous microbial population, the middle layer consisted of more homogeneous biomass. Moreover, the internal core consisted of a "single species," such as *Methanothrix*-like cells, later renamed *Methanosaeta* spec. [45]. Similar findings have been reported in the study by Baloch et al. [46], in which anaerobic granules

were found to possess a multi-layered structure with complex microbial ecology and dominating methanogenic subpopulations. Apparently, Methanosaeta plays an important role in sludge granulation [31]. The structured characteristics and layered 'ecological zones' of the granules were defined as a stable metabolic arrangement that creates optimal nutritional and environmental conditions for all microorganisms included in it [47]. The carbon source or substrate was considered the most important factor affecting the microstructure of the UASB granules [31, 43, 48]. The extent of required acidification and the acidogenesis rate of the substrate affect the concentration profiles of the substrate, metabolites in the granule and its structure. For example, granules in a UASB reactor treating sucrose and brewery wastewaters had a three-layered structure; however, those in a UASB reactor treating glutamate exhibited a rather uniform structure. McHugh et al. [49] reported that, in a granule, a central core of acetoclastic methanogens is surrounded by a layer of hydrogen- and/or formate-producing acetogens, and hydrogen- and/or formate-consuming methanogens. The outside layer of this granule structure consists of microorganisms that hydrolyze and acidify the complex organic matter [35]. Methanosaeta spp. populations have been found abundant in stable granules in various studies. Apparently, these organisms are necessary for the successful operation of anaerobic sludge bed reactors. Methanogens related to Methanosaeta spp. have a filamentous morphology, are more or less hydrophobic, have an electrophoretic mobility of about 0, and are considered the most important component of the granule structure, providing support for other microorganisms in the granule [36, 41, 50]. It is hypothesized that, after the formation of such methanogenic nucleus, acetogenic bacteria adhere, followed by the formation of biofilm layers consisting of hydrogenotrophic methanogens [27]. On the other hand, the bacteriophage in the granular sludge may cause the breakdown of the granules [37].

Molecular techniques are increasingly used to study the microbial community structure of environmental ecosystems such as anaerobic granular sludge without cultivation [43]. By using molecular techniques, Sekiguchi et al. [51] localized the methanogens in anaerobic granular sludge systems. They showed that a significant fraction of the granule is inactive and this probably consists of cellular fragments. Satoh et al. [52] combined 16S rRNA gene-based molecular techniques with microsensors to provide direct information about the phylogenetic diversities, spatial distributions, and activities of bacteria and archaea in anaerobic granules. They found that acid and H_2 production occurred in the outer part of the granule, below which H_2 consumption and CH_4 production were found.

In essence, sludge granulation finds its ground in the fact that bacterial retention is imperative when dilution rates exceed the bacterial growth rates [53]. Immobilization further requires the presence of support material and/or specific growth nuclei [54], as well as the presence of exopolymeric substances (EPS) acting as a kind of glue creating a microbial matrix [55]. The occurrence of granulation can be explained as follows:

- Proper growth nuclei, i.e., inert organic and inorganic bacterial carrier materials as well as bacterial aggregates, are already present in the seed sludge.
- Finely dispersed matter, including viable bacterial matter, becomes decreasingly retained once the superficial liquid and gas velocities increase, applying dilution rates higher than the bacterial growth rates under the prevailing environmental conditions. As a result, film and/or aggregate formation automatically occurs.
- The size of the aggregates and/or biofilm thickness are limited, viz. it depends on the intrinsic strength (binding forces and the degree of bacterial intertwinement) and the external forces exerted on the particles/films (shear stress). Therefore, in due course, particles/films fall apart, evolving a next generation. The first generation(s) of aggregates, indicated by Hulshoff Pol et al. [54] as "filamentous" granules, are quite voluminous and in fact more a flock than a granule.
- Retained secondary growth nuclei grow in size again, but also in bacterial density. Growth is not restricted to the outskirts, but also proceeds inside the aggregates. In due course, they fall apart again, evolving a third generation, etc.

During the selection process described above, both organic and hydraulic loading rates gradually increase, increasing the shear stress inside the system. Granular sludge is easily cultivated for treatment of partially acidified non-particulate wastewaters. Table 2 lists some common characteristics of methanogenic granular sludge.

5 Upflow Anaerobic Sludge Blanket (UASB) Reactors

One of the most remarkable and significant developments in high-rate anaerobic treatment technology is the invention of UASB reactor by Lettinga and his co-workers in the Netherlands [11, 24]. The sludge retention in such a reactor is based on the formation of well settleable sludge aggregates (flocs or granules), and on the application of a reverse funnel-shaped internal gas–liquid–solids separation (GLSS) device. Many successful performance results have been reported in laboratory- and pilot-scale applications using anaerobic granular sludge bed processes, which resulted in the establishment of thousands of full-scale reactors worldwide [1, 56, 57]. Anaerobic sludge bed reactors are, undoubtedly, by far the most popular anaerobic wastewater treatment. In view of its prospects, and the fact that almost 90% of the newly installed high-rate reactors are sludge bed systems [1], the UASB process is elaborated in more detail than the other systems.

The first UASB reactors were installed for the treatment of food, beverage, and agro-based wastewaters, rapidly followed by applications for paper and board mill effluents in 1983 [58]. Most of the full-scale reactors are used for treating agro-industrial wastewater, but applications for the treatment of wastewaters from

Granular sludge examples	"Good quality granule" characteristics		
Potato wastewater-grown granules	Metabolic activity:Specific methanogenic activity range of granular sludge: $0.1-2.0 \text{ kg COD-CH}_4 \text{ kg}^{-1}$ VSS day (amount of CH4expressed in COD equivalents per amount of biomass per time unit)Typical values for industrial wastewater : $0.3-1.0 \text{ kg}$ COD-CH4 kg^{-1} VSS day		
Paper mill wastewater grown granules	Settleability and other physical properties: Settling velocities: 2–100 m h ⁻¹ ; typically: 30–75 m h ⁻¹ Density: 1.00–1.05 g L ⁻¹ Diameter: 0.1–8 mm; typically: 0.15–4 mm Shape: spherical formed and well defined surface Color: black/gray/white		

Table 2 Proposal for definition and characteristics of good quality granular sludge (photos:Paques B.V.)

chemical industries are increasing, as discussed below [1, 59]. Similar to the AF system, the wastewater moves in an upward flow through the UASB reactor. However, in contrast to the AF system, no packing material is present in the UASB reactor. Good settleability, low HRTs, elimination of the packing material cost, high biomass concentrations (up to 80 g L^{-1}), effective solids/liquid separation, and operation at high VLRs can be achieved by UASB reactor systems [60]. The design VLR is typically in the range of 4 to 15 kg m⁻³ day COD [9]. One of the major limitations of this process is related to wastewaters having a high suspended solids content, which hampers the development of dense granular sludge [61]. The sludge bed reactor concept is based on the following ideas:

- Anaerobic sludge has or acquires good sedimentation properties, provided the process is operated correctly. Small particles or slowly settleable sludge are washed out from the system.
- The required good contact between the sludge and wastewater in UASB reactors is generally accomplished by feeding the wastewater as uniformly as possible over the bottom of the reactor. The increased up-flow velocity also results in a better contact between the sludge particles and the pollutants. At VLRs exceeding 5 kg COD m⁻³ day⁻¹, mixing of sludge and wastewater is brought about by biogas turbulence. Mechanical mixing is not applied in UASB reactors.
- With wastewaters containing biodegradable inhibitory compounds, the hydrodynamic mixing is additionally achieved by applying a liquid recirculation flow. As a result, a more completely mixed flow pattern is acquired and stratification of the substrate and intermediate products over the height of the reactor is minimized, thereby minimizing potential inhibition.
- The wash-out of the active sludge aggregates is prevented by separating the produced biogas using a gas collection dome installed at the top of the reactor. In this way, a zone with relatively little turbulence is created in the uppermost part of the reactor, in fact functioning as an in-built secondary clarifier.
- The GLSS-device constitutes an essential part of a UASB reactor and serves the following functions:
 - 1. To collect, separate, and discharge the produced biogas. For a satisfactory performance the gas-liquid surface area within the device should be sufficiently large, so that gas can escape easily. This is particularly important if scum layers were to develop.
 - 2. To reduce liquid turbulences in the settler compartment (resulting from bio-gas production), enhancing sludge settling.
 - 3. To retain sludge particles by a mechanism of sedimentation, flocculation.
 - 4. To limit the expansion of the sludge bed towards the settler compartment.
 - 5. To reduce or prevent the buoying sludge particles underneath the gas dome washing out from the system.

Some researchers and practitioners suggest replacing the GLSS-device by a packed bed in the upper part of the reactor. This so-called up-flow hybrid reactor combines a UASB reactor in the lower part with an AF in the upper part and promotes the advantages of both reactor types. Anaerobic hybrid reactors have been applied for treatment of various kinds of industrial wastewaters and domestic wastewaters (e.g., [62, 63]). The first study on the performance of a hybrid reactor was reported by Guiot and van den Berg [64] who obtained high efficiency in retaining biomass by using packing material in a hybrid reactor (UASB + AF). It is reported that performance of high rate anaerobic sludge bed reactors has significantly increased by locating the packing material to the top 25–30% of the reactor [65]. Kennedy and Guiot [66] reported that hybrid reactor systems were able to withstand severe organic shock loads and recover within a reasonable period of time. They achieved a COD removal rate of 95% at an OLR of 33 kg m⁻³ day COD

in an anaerobic hybrid system treating municipal landfill leachate. Similarly, an anaerobic hybrid reactor was successfully used with a COD removal efficiency of 97% for the treatment of dairy effluents [67].

The performance of hybrid up-flow anaerobic filters depends on the contact of the wastewater with both the attached biofilm in the media and suspended growth in the sludge bed part [68]. In some designs the packing material is mounted only in the settling compartment, leaving the GLSS at its original position. About 2-3% of all anaerobic reactors installed are hybrid reactors. In most applications the majority of organic matter conversion is located in the sludge bed section, whereas the removal of a specific fraction of pollutants is located in the filter area at the top. Specific chemical wastewaters show better treatment efficiencies for all compounds using hybrid systems compared to UASB reactor. Ramakrishnan and Gupta [69] investigated the biodegradation of complex phenolic mixture in an anaerobic hybrid reactor that was a combination of UASB reactor and AF. They found that the optimum COD/NO₃-N ratio for maximum COD and phenolics removal was about 6.4. At this ratio, the removal of COD and phenolics were 96% and 99%, respectively. Kleerebezem et al. [70, 71] performed laboratory research on the treatment of purified terephthalic acid (TA) wastewater. Their results showed that the conversion of terephthalic acid to benzoate is only possible at low concentrations of acetate and benzoate. By applying a hybrid system, the latter two are converted in the sludge bed area, whereas terephthalic acid and other refractory compounds are converted in the hybrid section, where specific flora is retained. Despite these laboratory findings, full-scale anaerobic plants treating TA wastewater merely consist of a single stage sludge bed system. Because these reactors are generally followed by an activated sludge post-treatment system, any non-degraded aromatic is subsequently aerobically converted. Full-scale anaerobic reactors treating TA wastewaters are generally characterized by good treatment efficiencies. In addition to TA, several other chemical wastewaters are typically treated by anaerobic reactor systems as reviewed by Macarie [72] and Kleerebezem and Macarie [73]. Although some full-scale reactors consist of hybrid systems, single sludge bed systems seem to be preferred; after prolonged periods of operation the filter sections at the top part of the reactor often deteriorate.

6 Fluidized and Expanded Bed Systems (FB, EGSB, IC Reactors)

Fluidized bed and expanded bed systems are regarded as the second generation of anaerobic sludge bed reactors achieving extreme VLRs (at laboratory scale: $30-60 \text{ kg m}^{-3} \text{ day}^{-1} \text{ COD}$, at full-scale: $20-40 \text{ kg m}^{-3} \text{ day}^{-1} \text{ COD}$). The FB process is based on the occurrence of bacterial attachment to non-fixed or mobile carrier particles, which consist of, for example, fine sand (0.1–0.3 mm), basalt, pumice, or plastic. The FB system can be regarded as an advanced anaerobic

technology [74, 75], which may reach loading rates exceeding 40 kg m⁻³ day⁻¹ COD, when operated under defined conditions [76]. Good mass transfer resulting from liquid turbulence and high flow rate around the particles, less clogging and less short-circuiting because of the occurrence of large pores through bed expansion, and high specific surface area of the carriers because of their small size makes FB reactors highly efficient. However, long-term stable operation appears to be problematic. The system relies on the formation of a more or less uniform (in thickness, density, and strength) attached biofilm and/or particles. To maintain a stable situation with respect to the biofilm development, a high degree of pre-acidification is considered necessary and dispersed matter should be absent in the feed [77]. Despite that, an even film thickness is very difficult to control and in many situations a segregation of different types of biofilms over the height of the reactor occurs. In full-scale reactors, bare carrier particles may segregate from the biofilms, leading to operational problems. To keep the biofilm particles in the reactor, flow adjustments are necessary, after which the support material starts to accumulate in the lower part of the reactor as a kind of stationary bed, whereas light fluffy aggregates (detached biofilms) are present in the upper part. Retention of these fluffy aggregates can only be accomplished when the superficial velocity remains relatively low, which in fact is not the objective of an FB system.

Modern FB reactors such as the Anaflux system [78] rely on bed expansion rather than bed fluidization applying upflow velocities $< 10 \text{ m h}^{-1}$. As bed expansion allows a much wider distribution of prevailing biofilms, the system is much easier to operate. As in the conventional AF systems, an inert porous carrier material (particles <0.5 mm, density about 2) is used for bacterial attachment in the Anaflux system. The Anaflux reactor uses a triple phase separator at top of the reactor, more or less similar to the GLSS device in UASB reactors. When the biofilm layer attached to the media becomes excessively overdeveloped and the concerning (lighter) aggregates subsequently accumulate in the separator device, the material is periodically extracted from the reactor by an external pump, in which it is subjected to sufficient shear to remove part of the biofilm. Then both the media and detached biomass are returned to the reactor, and the free biomass is allowed to be washed out from the system. In this way the density of the media is controlled and a more homogeneous reactor bed is created. Up to $30-90 \text{ kg m}^{-3}$ volatile suspended solids (VSS), reactor can be retained in this way, and because of the applied high liquid upflow velocities, i.e., up to 10 m h^{-1} , an excellent liquidbiomass contact is accomplished. The system is applicable to wastewaters with a suspended solids (SS) concentration $<500 \text{ mg L}^{-1}$. Most of the full-scale anaerobic FB reactors are installed as Anaflux processes. Nonetheless, at present, the EGSB reactors are much more of commercial interest for full-scale applications than the more expensive FB systems.

The EGSB reactor can be considered an upgrade of the conventional UASB reactor. The EGSB system employs granular sludge, which is characterized by good settling characteristics and a high methanogenic activity. As a consequence, the applied VLR and upward flow velocities are distinctly higher in EGSB reactors compared to UASBs. Sludge bed expansion is achieved by prevailing process

conditions. When applying extreme sludge loading rates, the settleability reduces because of the biogas hold-up in the granules. Nonetheless, because of the high sludge settleability, high superficial liquid velocities, i.e. exceeding 6 m h⁻¹, can also be applied. These high liquid velocities, together with the lifting action of gas evolved in the bed, lead to a (modest) expansion of the sludge bed. As a result, an excellent contact between sludge and wastewater prevails in the system, leading to significantly higher loading potentials compared to conventional UASB installations. In some expanded bed systems, e.g., the Biopaq[®]IC-reactor, the superficial flow velocities, resulting from both hydraulic and gas flows, may reach 25–30 m h⁻¹, causing an almost complete mixing of the reactor medium with the available biomass.

Excellent results have been obtained with modern full-scale EGSB installations, such as the Biobed EGSB and Biopaq[®]IC reactors, using various kinds of wastewaters and applying VLRs of 25–35 kg m⁻³ day⁻¹ COD. The extreme COD loading rates of EGSB-type systems result in extreme biogas loading rates:

$$V_{\rm biogas} = {\rm COD}_{\rm conc} \times \frac{E_{\rm ff-meth}}{100} \times \frac{0.35}{F_{\rm meth-biogas}} \times \frac{(T+273)}{273} \times V_{\rm upw, liquid}$$

in which, $E_{\rm ff-meth}$ = amount of COD converted to CH₄ or COD efficiency based on CH₄ production, $F_{\text{meth-biogas}} =$ fraction of methane in biogas (e.g., 0.6 for 60%) CH₄), T = operational temperature of UASB reactor in °C, $V_{upw, liquid} =$ upward liquid velocity in UASB reactor. Generally, a biogas loading rate of no more than $2-3 \text{ m}^3 \text{ m}^{-2} \text{ h}^{-1}$ are applied for conventionally designed GLSS devices in UASB reactors. For biogas loading rates exceeding these values, more advanced gas separators are required. EGSB reactors have a high height-diameter ratio, with reactor heights reaching up to 25 m. Consequently, biogas turbulence accumulates from bottom to top. Because the EGSB systems rely on a complete retention of the granular sludge, efficient sludge separation at the top part of the system is of the utmost importance. The various contractors supplying EGSB reactors have their own typical features for separating actively the sludge from the liquid and gas flow, applying specifically designed GLSS units. It may be clear that, under EGSB conditions, conventionally designed GLSS devices are of no use. Interestingly, by applying an EGSB reactor system, several other types of wastewaters can be treated that cannot be treated using conventional UASB systems. Examples are:

• Wastewaters containing highly toxic but anaerobically degradable components. Treatment of these wastewaters requires that external or internal dilution keeps the toxicant concentration to which the biomass is exposed sufficiently low. For example, full-scale reactors have shown stable performance over many years treating wastewaters with high influent formaldehyde concentrations, reaching values up to about 10 g L⁻¹ [79, 80]. By applying recirculation ratios of 1:30, inlet formaldehyde concentrations are always below IC₅₀ values, i.e., 350 mg L⁻¹.

- Wastewater containing dyes and other toxic textile auxiliary compounds which can be successfully converted into biogas without inhibitory effects on the biomass [81].
- Cold (<10 °C) and dilute (COD < 1 g L⁻¹) wastewaters, i.e., when specific gas production is very low and biogas mixing is absent [82]. EGSB reactors are characterized by an improved hydraulic mixing, independent from the biogas production. As a consequence, and in contrast to UASB systems, all retained sludge is optimally mixed with the incoming wastewater and small inactive particles are washed out from the system.

A special version of the EGSB concept is the so-called Internal Circulation (Biopaq[®]IC) reactor, depicted in Fig. 2 [83]. In this type of reactor, the produced biogas is separated from the liquid halfway the reactor by means of an in-built GLSS device and conveyed upwards through a pipe to a degasifier unit or expansion

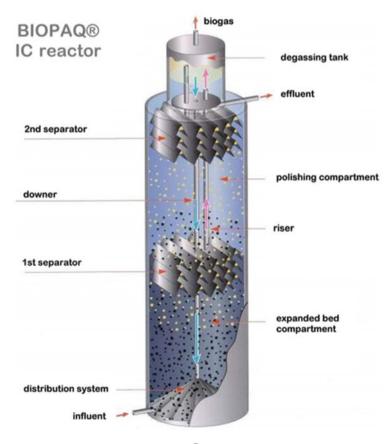


Fig. 2 Schematic representation of the Biopaq[®] Internal circulation (IC) reactor. Reactor height reaches 24 m, with sludge bed heights between 6 and 14 m. Applied liquid upward velocities are between 4 and 8 m h⁻¹. Liquid recirculation is brought forward by the biogas production

device. Here, the separated biogas is removed from the system, whereas the sludge– water mixture drops back to the bottom of the reactor via another pipe. In fact, the lifting forces of the collected biogas are used to bring about a recirculation of liquid (and granular sludge) over the lower part of the reactor, which results in an improved contact between sludge and wastewater. The extent of liquid/sludge recirculation depends on the gas production [83–85].

7 Anaerobic Baffled (Staged) Reactors (ABR)

Although ACP, UASB, and EGSB reactors are based on a mixed to completely mixed reactor content, various designs have been tested that employ staging of the various phases of anaerobic treatment, creating a plugflow in the waterline [86]. An extreme example is the two-stage process where the acidification step is completely separated from the methanogenic step. Although a complete separation of these steps initially showed good results in laboratory scale research, in practice, pre-acidification is generally combined with influent buffering [86, 87]. In fact, a too high degree of pre-acidification negatively impacts stable granule formation. On one hand, the suspended solids formed during acidification and subsequently carried over to the methanogenic reactor deteriorate the granular sludge bed stability [61]. On the other hand, the occurrence or presence of fermentative substrate conversion by acidifying organisms is indispensable for the production of sufficient exopolymeric substances (EPS) which are required for the formation of a stable granular structure with high granule strength [55]. Various authors suggested that the EPS are particularly produced by acidifying organisms, creating the matrix in which all bacteria and archaea are embedded [88–90]. At present, in most full-scale applications, a pre-acidification of maximally 40% is pursued.

Horizontal staging is obtained in ABRs, which is best characterized as a series of serially operated upflow units without GLSS devices [91, 92]. Although some larger scale applications were made on domestic sewage, the reactor has not been developed further than the pilot scale [93]. A problem of concern is the hydrodynamic limitation giving constraints to the achievable SRT in the system, because the superficial liquid velocity in a baffled system is substantially higher than in a single step sludge bed reactor. As a result, the sludge mass may slowly move with the liquid flow through the various compartments. Vertically staged reactors such as the upflow staged sludge bed system [38, 86, 94, 95] overcome this problem and were specifically developed for high temperature treatment. Although the staged reactor concept showed very promising results on a pilot scale, full-scale reactors are very scarce for this type of high-rate reactor.

8 High-Rate Reactors with Advanced Sludge-Liquid Separation

8.1 Reactors with Advanced Settling or Flotation for Sludge Retention

Most, if not all, research on anaerobic sludge granulation, and factors impacting granule growth, has been conducted under laboratory-scale conditions [21, 37]. However, the predictive value of the extensive laboratory-scale research might be questioned, realizing the completely different hydrodynamic conditions prevailing in the full-scale high rate reactors. In fact, the prevailing shear forces are of another order, meaning that full-scale experiences on a similar wastewater can be very different from the carefully conducted laboratory tests. Disappointing granule formation restricts contractors in offering proper anaerobic high-rate reactors to industries for treating their wastewater. In those situations, conventional sludge bed reactors might then be offered, such as the UASB, of which the treatment efficiency is not dependent on the presence of granular sludge. For the more complex types of wastewaters, such as those characterized by a high SS content, expanded bed reactors are not very appropriate. Under the prevailing flow conditions the SS are washed out from the system, and/or the heavier SS may negatively impact granule formation and granule growth [61]. During the treatment of wastewaters that are characterized by COD concentrations exceeding 50 g L^{-1} , e.g., distillery slops or vinasse, the cultivation of granular sludge is extremely difficult, if possible at all. Because of the high influent COD concentrations, resulting HRTs are very long, drastically diminishing the hydraulic selective pressure inside the reactor, which is regarded as crucial for sludge granulation [21]. In the increasingly competitive market, however, contractors are forced to develop anaerobic high rate systems that are as robust as UASB reactors, whereas the COD loading potentials should reach the levels of EGSB systems, although the presence of granular sludge cannot be guaranteed. This calls for more enhanced sludge-solids separation devices that can operate under high hydraulic flow conditions, but which are not dependent on discrete particle settling as is more or less the case with granular sludge. Enhanced flocculent sludge-liquid separation can be established by physically enhanced settling, flotation, filtration. The novel reactor systems making use of this principle are explained below.

Physically enhanced settling can be achieved by mounting a tilted plate settling device for sludge liquid separation into the bioreactor. In fact, Biothane Systems International is already incorporating a tilted plate settler into the GLSS device in their BioBed[®]EGSB system [79, 80]. In the past few years, the Dutch contractor Paques applied this idea to an upflow sludge bed reactor with a high height-diameter ratio, in a system denominated as the Biopaq[®]UASBplus (Fig. 3). Although the UASBplus sludge separator device can also be employed for the retention of anaerobic granules, it is very well suitable for anaerobic flocculent sludge, which is prevalent in case of more concentrated wastewater, such as

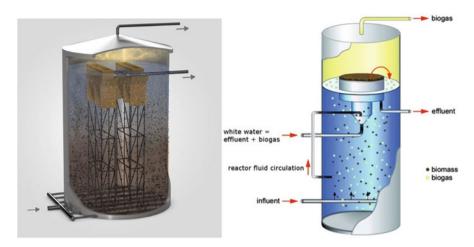


Fig. 3 Schematic representation of (*left*) the Biopaq[®]UASBplus reactor for the treatment of concentrated waste waters and (*right*) the Biopaq[®]AFR reactor for the treatment of fats, oil, and grease (FOG)-rich wastewater, in which sludge separation is based on sludge flotation. Reactors operate with either granular or flocculent sludge

bioethanol waste(water), e.g. vinasse. At present 25 full-scale UASBplus systems are operational of which approximately one-third of the reactors contain flocs or small aggregates; most UASBplus reactors are installed in China.

Sludge separation by *flotation* is a well-known pre- and post-treatment technique to separate small particles, low-density floating mass, and/or hydrophobic compounds such as fats, oil, and grease (FOG) from the liquid. Particularly the presence of FOG in wastewaters may cause problems with sludge flotation and sludge washout in both UASB and EGSB reactors [96, 97]. However, the buoyant force of entrapping biogas in FOG-loaded anaerobic sludge can also be used to separate the reactor sludge from the discharging effluent by mounting the flotation device inside the anaerobic reactor. In this way, the effluent is clarified and, meanwhile, the active methanogenic sludge is retained in the bioreactor. The Dutch contractor Paques developed this so-called anaerobic flotation reactor, denominated as the Biopaq[®] AFR, to convert high concentrations of fats and oils into methane (Fig. 3). The AFR system is successfully applied in three full-scale projects, two at dairy/food industries in the Netherlands treating each 4,000 kg day⁻¹ COD with a reactor volume of 500 m³ [98]. There are two AFR reactors in China, one has a volume of 28,000 m³ and the other 9,000 m³. The former AFR reactor treats 1,63,000 kg day⁻¹ COD wastewater from a bio-ethanol industry in China.

The separation of active methanogenic sludge from the bulk liquid by *filtration* is applied in anaerobic MBR systems. In AnMBR systems (see next section) the biomass is present in very small flocs, or even as single cells [99].

8.2 Membrane Coupled Anaerobic Reactors

In recent years, with growing application experiences from aerobic MBRs, AnMBRs have received much attention, particularly for those applications where the commonly applied sludge bed systems are less successful. AnMBRs combine the advantages of both MBR and anaerobic technology [13, 100]. Operational costs related to energy requirements for gas/liquid recirculation for membrane fouling control and chemical costs required for membrane cleaning are still heavy burdens on the economic feasibility of AnMBRs. However, membrane acquisition and/or replacement costs have decreased significantly because of a decline in membrane module costs [15]. Despite those constraints, AnMBRs offer high quality effluents free of solids and complete retention of biomass, regardless of their settling and/or granulation properties. Furthermore, AnMBRs can be used to retain special microbial communities that can degrade specific pollutants in the wastewater. Therefore, AnMBR technology may present an attractive option for treating industrial wastewaters at extreme conditions, such as high salinity [101], high temperature [102], high SS concentrations [103], and presence of toxicity [104], which hamper granulation and biomass retention or reduce the biological activity [13]. Industrial wastewaters with extreme physicochemical characteristics are likely to occur more often in the future as cleaner industrial production processes require reduction of water consumption, water reuse, and resource recovery [1, 13]. Both organic and inorganic membranes can be used in AnMBRs [15]. Membrane material characteristics may affect the degree of fouling in AnMBRs; e.g., organic and inorganic membranes may show different fouling behaviors. Kang et al. [105] reported that cake layer formation was the main mechanism for fouling of organic membranes, whereas inorganic precipitation, mainly struvite, played the key role in the fouling of inorganic membranes. Futselaar et al. [106] claim it is possible to obtain higher COD to methane conversion efficiencies in AnMBRs in comparison to conventional UASB reactors for the treatment of industrial wastewaters. Both physical and chemical methods can be used for membrane cleaning depending on membrane operation, fouling degree and type, and membrane configuration. Detailed information about the operation of AnMBRs for industrial wastewater treatment and cleaning of membranes in AnMBRs can be found in different studies [13, 15, 107].

Combinations of membranes with different types of high-rate anaerobic reactor configurations such as CSTR, ACP, UASB, EGSB, FB, and hybrid reactors seem possible alternatives for treatment of industrial wastewaters [15]. However, membrane integration eliminates the hydraulic selection pressure required for granulation whereas flocculent biomass with poor immobilization characteristics is retained instead of washed out. Moreover, by applying cross flow filtration, the prevailing shear forces minimize the particle's diameter. Therefore, no granulation is expected in sludge bed reactors coupled to membrane filtration, which would decrease the settleability of the biomass in the long-term operation. Nonetheless, a sequenced approach of a UASB reactor followed by separate membrane modules offers interesting perspectives for full treatment. The preceding UASB provides a

Year	Region	Industry	Membrane configuration	Reactor volume (m ³)	Load (kg day ⁻¹ COD)	$\frac{\text{Flow}}{(\text{m}^3 \text{ h}^{-1})}$
2015	Africa	Dairy	Parallel	2,900	16,500	83
2013	Europe	Food + Pet food	Parallel	2,400	20,000	39
2013	Europe	Food	Parallel	1,200	7,500	15
2012	Europe	Dairy	Serial	675	5,500	23
2012	Americas	Bioethanol	Serial	20,000	63,800	174
2012	Americas	Food	Serial	1,250	7,500	18
2012	Americas	Food	Serial	1,700	10,200	21

 Table 3
 Memthane AnMBR references as of February 2015

pre-elimination of SS by entrapment and biodegradation in the sludge bed, which reduces the SS load to the membrane and thus minimizes membrane fouling related to cake layer formation [15]. Most researched AnMBR systems consist of a CSTR bioreactor coupled to cross-flow membrane skids or a CSTR bioreactor equipped with submerged membrane modules.

Successful commercial implementation of AnMBR technology started in the early 2000s. In Japan, Kubota realized 13 rather small-scale plants with flow rates up to 2.5 m³ h⁻¹ using flat-sheet submerged membranes. The same configuration was picked up at larger scale in the USA by ADI, where three full-scale systems have so far been realized from 2008 onward [107 108]. The year 2008 also saw the construction of the first multi-tube demonstration scale AnMBR for treating whey from a cottage cheese producer in the USA. This system utilized Pentair's (formerly Norit) ultrafiltration membranes. Based on this success, Biothane Systems International and Pentair co-developed a low-energy AnMBR system called Memthane. There are now seven full-scale Memthane plants (see Table 3).

9 Types of Anaerobic High-Rate Reactors Currently Installed

Although various high-rate reactors are available in the market, sludge bed systems are by far the most used. Van Lier [1] presented a survey taken from various international contractors regarding their sales and concluded that, of all reactors installed between 1981 and 2007, about 77% consisted of sludge bed systems, mainly UASB and EGSB/IC reactors. However, focusing on the period 2002–2007, the contribution of sludge bed reactors to total sales was almost 90%. These numbers illustrate the popularity of anaerobic sludge bed systems for wastewater treatment. In that survey [1] it was also recognized that the sales of conventional UASB reactors were declining, whereas the EGSB type of reactors were becoming more popular. This trend has continued and currently the sales of conventional UASB reactors dropped to low levels for both Dutch contractors Paques BV and Biothane-Veolia as depicted in Figs. 4 and 5, respectively.

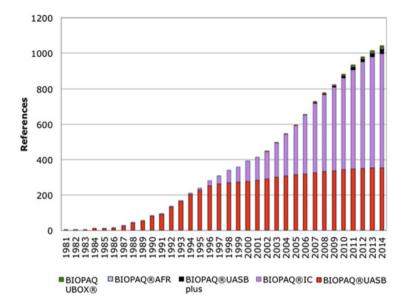


Fig. 4 Sales of anaerobic high rate reactors by Paques BV since the company's start-up (1981)

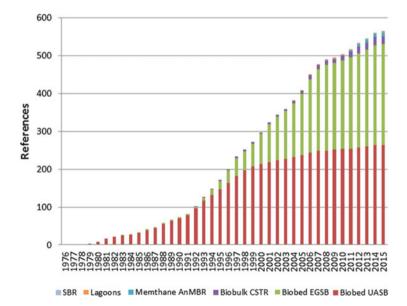


Fig. 5 Sales of anaerobic high rate reactors by Biothane-Veolia since the company's start-up (1976)

Parameter	Values ^a
Loading capacity (kg m ⁻³ day ⁻¹ COD)	5-35
Energy output (MJ m^{-3} day ⁻¹ reactor installed)	55-390
Electric power output (kW-e m^{-3} reactor installed)	0.25-1.7
CO_2 emission reduction (ton m ⁻³ year ⁻¹ CO ₂ , based on coal-driven power plant)	1.9–13

Table 4 Energy output and CO_2 emission reduction applying anaerobic high-rate wastewater treatment systems [10]

^aAssumptions: 80% CH₄ recovery relative to influent COD load and 40% electric conversion efficiency using a modern combined heat power generator. Intermediate values are obtained by linear interpolation

In addition to the conventional UASB and EGSB reactor sales, it is of interest to see that the new technologies are also beginning to be accepted by the market. For Paques this concerns the Biopaq[®]UASBplus and Biopaq[®]AFR reactors (depicted in Fig. 3) as well as the Biopaq[®]UBOX reactor, which is a sequential anaerobic/ aerobic single-reactor system for the treatment of municipal wastewater. In this system, the activated sludge compartment is vertically mounted on top of the UASB compartment [109]. For Biothane-Veolia the new technologies particularly concern the BioBulk CSTR and the Memthane AnMBR.

At present, because of the concerns related to depleting fossil fuels and thus increasing energy prices, as well as to ongoing concerns related to greenhouse gas emissions linked to fossil fuel consumption, anaerobic high-rate treatment is receiving renewed interest worldwide. Depending on the loading potentials of the various high-rate reactors and the anaerobic treatability of the wastewater, the energy potential of anaerobic reactor can be easily estimated. Table 4 lists the expected energy output and CO_2 emission reduction when anaerobic high-rate treatment is applied; meanwhile, the generated CH_4 is used inside the industry instead of fossil fuel-derived electricity. Any intermediate value can be derived by linear interpolation.

10 Non-traditional Applications of Anaerobic High-Rate Reactors

High-rate anaerobic biotechnology has a significant potential for the recovery of bio-energy by the treatment of medium and/or high strength wastewaters, particularly from those produced in agro-industries. High COD removal efficiencies with a bio-methane production of about 250–350 m³ per ton of removed COD can be recovered depending on the inert COD content of the substrate. At present, most applications of anaerobic wastewater treatment can be found as end-of-the-pipe treatment technology for food processing wastewaters and agro-industrial wastewaters. In some recycled paper-based paper mills, mainly those

which are producing corrugated or massive cardboard, inline treatment is applied consisting of sequenced anaerobic-aerobic treatment. These paper mills have no effluent and evaporated water in the paper drying section is replenished by fresh water [110, 111]

The number of anaerobic applications in the non-food sector is rapidly growing. Common examples are the paper mills and the chemical wastewaters, such as those containing formaldehyde, benzaldehydes, terephthalates, etc. [112]. The latter is surprising, as the chemical industry usually has prejudices against biological treatment and anaerobic treatment in particular. Although various industrial wastewaters can be treated by anaerobic technology, various organic and inorganic materials in industrial wastewaters may be toxic to the anaerobic biomass. For example, some of the main problems encountered in the UASB reactors treating wastewaters from baker's yeast industries are the accumulation of the inorganic matter, i.e., struvite (MgNH₄PO₄), but also ammonia toxicity produced by high pH values, and high hydrogen sulfide content in the biogas. Another example is the biodegradable cyanide, which is present in some food processing wastewaters, and which is known to be inhibitory to acetoclastic methanogens [113]. Alkaloid wastewaters can be given as another example of refractory and inhibitory wastewaters, which contains some toxic organic chemicals such as N.N-dimethylaniline and toluene that are inhibitory for anaerobic biomass [114]. However, many organic toxicants can be anaerobically biodegraded if precautions are taken, e.g., gradual increase in toxicant concentration during start-up period and prevention of biomass wash-out until acclimation is completed. With regard to the chemical compounds, it is of interest to mention that certain compounds, such as polychloro-aromatics and poly-nitro-aromatics as well as the azo-dye linkages can only be degraded when a reducing (anaerobic) step is introduced in the treatment line [86, 115]. Anaerobics are then complementary to aerobics for achieving full treatment. For textile wastewater this is shown at full scale: the wastewater can be decolorized and detoxified in a serial full-scale anaerobic-aerobic treatment system [81]. At full scale, the application of a sequenced anaerobic–aerobic wastewater treatment system is commonly applied for the treatment of industrial wastewaters. In such a system, which may consist of an anaerobic high-rate process followed by an activated sludge process, the energy required for aeration and the amount of excess sludge in the aerobic second stage is significantly reduced when using an anaerobic first stage. In addition, with a net energy production in the first anaerobic stage, the total energy efficiency of the treatment plant can be increased, even becoming a net energy producer. Moreover, when industries are hampered by a limited aerobic wastewater treatment capacity, the implementation of an anaerobic first stage significantly relieves this pressure, even giving potentials to increase the industrial production capacity without the need to enlarge the aerobic treatment step.

The treatment of cold and very low-strength wastewaters can be achieved by applying optimized hydraulic mixing conditions in sludge bed reactors [82, 116]. In addition to municipal sewage, many industrial wastewaters are discharged at low

temperatures, e.g., beer and maltery wastewaters. A more recent example shows the successful long-term treatment of medium strength cereal-processing wastewaters under low temperature (17 °C) conditions at an HRT of 5.2 h using a pilot-scale UASB reactor [117]. Full-scale results so far show that all the cited wastewaters are anaerobically treated using common seed materials, illustrating the robustness and flexibility of the anaerobic process.

The application of high-rate anaerobic treatment to novel types of industrial wastewaters is generally preceded by pilot plant testing and extensive laboratoryscale research. However, in the past 15 years, considerable progress has been achieved in developing mathematical models and simulation programs, which can partly overcome the extensive laboratory tests, provided all wastewater characteristics are known. Mathematical modeling can also be used as a valuable tool to determine the effects of different operation alternatives or to assess the optimum conditions for the maximization of the biogas production capacity in anaerobic systems. By using mathematical modeling, it is possible to obtain insights into dynamic responses to changes in influent flow characteristics [118]. Although various kinetic models have been developed in the past 50 years, the Anaerobic Digestion Model No. 1 (ADM1), developed by the IWA Task Group for Mathematical Modeling on Anaerobic Digestion, is one of the most popular models used for simulation of sludge bed reactors in the past 15 years. In fact, ADM1 aggregates various existing models, whereas the structure of ADM1 is similar to that of the IWA activated sludge models, using similar notations for parameters, state variables, and constants [119]. Although ADM1 was initially used to describe the anaerobic digestion of excess waste activated sludge, its generic structure also allows modeling of high-rate anaerobic processes for industrial wastewater treatment [119, 120]. The effect of different process alternatives and shock loadings on the system can be investigated by using a verified model. At present, ADM1 is being successfully applied to modeling of full-scale anaerobic sludge bed reactors treating different kinds of industrial wastewaters [43, 118, 120-124].

11 Final Remarks and Conclusions

Sludge bed systems played a key role in the acceptance of high-rate anaerobic reactor systems for the treatment of industrial wastewater. UASB reactors and expanded bed related systems are applied at a wide variety of industrial sites, offering cost-effective solutions to comply with legislative constraints in combination with complementary technology. Reduced costs for treatment and bio-energy recovery lower the threshold to implement industrial wastewater treatment on industrial premises. On-site treatment of these wastewaters opens perspectives for resource recovery (bio-energy, process water) and reuse in the industrial process. Such development is regarded as important for developing the so-called 'green industrial approach'. Decades of development of high-rate anaerobic reactor

systems expanded the application potential enormously, currently also including the more extreme types of wastewater. For conditions where sludge immobilization or granulation cannot be guaranteed, novel high-rate reactors equipped with advanced sludge retentions systems may offer the appropriate solution. Following this development, the authors feel that any industrial wastewater containing biodegradable organic pollutants should be treatable with a high-rate anaerobic reactor system. In the meantime, the upflow sludgebed technology remains the working horse of anaerobic high-rate treatment. Only a few decades ago, reactor systems treating 10 tons day⁻¹ COD were regarded as considerable projects for the various contractors. At present, anaerobic sludge bed systems are treating more than 100 tons day⁻¹ COD, generating an electric energy potential of about 5 MW. To realize such projects, technical developments should coincide with process engineering developments. In the end, the anaerobic high-rate reactor should sustain its lifetime, treating organically polluted wastewater, meanwhile converting the wasted organics into a valuable fuel.

An extensive assessment of 40 years anaerobic sludge bed technology for industrial wastewater treatment reveals the following:

- Anaerobic sludge bed treatment technology has been successfully applied to a wide spectrum of industrial wastewaters at full-scale as a consolidated technology.
- Anaerobic high-rate treatment technology is a cost-effective alternative, providing energy-saving, reduction in sludge production, operation at high organic loadings, compact footprints, and net energy production. These characteristics make anaerobic sludge bed technology feasible and sustainable for the treatment of virtually all organically polluted industrial wastewaters.
- Although the key mechanism of sludge bed technology is immobilization of microorganisms, various modern anaerobic high-rate reactors employ flocculent biomass which is retained in the system by advanced (gas-)liquid-sludge separation devices. In such reactors, sludge separation is brought about by in-built flotation units or advanced tilted plate settlers. Alternatively, membrane separation is employed, ensuring complete biomass retention without any necessity for granulation.
- The intensive research conducted on anaerobic sludge-bed systems using laboratory-scale reactor systems and which include molecular techniques and mathematical modeling resulted in the development of new reactor configurations, and applications of full-scale sludge bed systems, enabling the treatment of very complex wastewaters from chemical industries.
- As a waste-to-energy technology, high-rate anaerobic sludge (bed) systems enable renewable energy production and nutrient-rich effluent production for irrigation purposes in agricultural fields. Therefore, this technology significantly contributes to achieve the so-called "environmentally friendly" industrial production concept.

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Anaerobic Probiotics: The Key Microbes for Human Health

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Abstract Human gastrointestinal microbiota (HGIM) incorporate a large number of microbes from different species. Anaerobic bacteria are the dominant organisms in this microbial consortium and play a crucial role in human health. In addition to their functional role as the main source of many essential metabolites for human health, they are considered as biotherapeutic agents in the regulation of different human metabolites. They are also important in the prevention and in the treatment of different physical and mental diseases. Bifidobacteria are the dominant anaerobic bacteria in HGIM and are widely used in the development of probiotic products for infants, children and adults. To develop bifidobacteria-based bioproducts, therefore, it is necessary to develop a large-scale biomass production platform based on a good understanding of the ideal medium and bioprocessing parameters for their growth and viability. In addition, high cell viability should be maintained during downstream processing and storage of probiotic cell powder or the final formulated product. In this work we review the latest information about the biology, therapeutic activities, cultivation and industrial production of bifidobacteria.

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Keywords Anaerobic probiotics, *Bifidobacteria* spp, Biomass production, Functional food, Gastrointestinal microbiota, Therapeutic activities of bifidobacteria

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Abbreviations

ASD	Autism spectrum disorders
ATCC	American type culture collection
ATP	Adenosine triphosphate
BSH	Bile salt hydrolase
CAGR	Compound annual growth rate
CFU	Colony forming unit
CLB	Liver cysteine lactose
FDA	Food and Drug Administration
FOS	Fructooligosaccharides
GIT	Gastro intestinal tract
GRAS	Generally regarded as safe
HGIM	Human gastrointestinal microbiota
IBS	Irritable bowel syndrome
LAB	Lactic acid bacteria
MERCOSUR	Mercado Común del Sur (Common Market of South)
MRS	Man–Rogosa–Sharp medium
NYA	National Yoghurt Association
NRSP	Natural rubber serum powder
RCM	Reinforced clostridia medium
sEPS	Surface exopolysaccharides

SMF	Submerged fermentation
SSF	Solid state fermentation
TPY	Trypticase-phytone-yeast extract
WHO	World Health Organization

1 Introduction

The human body can be considered as a mixed culture system composed not only of different types of human cells but also of large numbers of highly diversified microbes. It has been estimated that the healthy adult harbours about 10 trillion microbial cells in the gastrointestinal tract (GIT) alone or, in other words, the number of microbial cells in the human body is almost ten times greater than the number of human cells in our bodies [1, 2]. These microbes are highly diversified, and based on molecular and phylogenetic studies, it is estimated that microbiota of the GIT is composed of over 35,000 species [2, 3]. These microbes play a crucial role in human health and are now of great interest to both the scientific and industrial communities. The microbes in the human body which exhibit health benefits directly or indirectly are widely known as probiotics. The term 'probiotic' is derived from Latin, meaning pro-life. This term was historically used to describe 'organisms and substances' that contribute to intestinal microbial balance, although a new definition proposed by Fuller [4] puts more emphasis on the importance of supplements that are composed of viable microorganisms and that have beneficial effects on the host animal by improving its intestinal microbial balance [4, 5]. The formal definition of probiotic, which is widely used nowadays, is that given by World Health Organization (WHO) as follows: "Probiotics are live microorganisms which, when administered in sufficient numbers, confer a health benefit to the host" [6]. Moreover, for any particular strain to be considered as probiotic, it should have Generally Regarded as Safe (GRAS) status [7].

Probiotic microorganisms are highly diversified in their nature and belong to different eukaryotic and prokaryotic groups, including yeast, fungi and bacteria [8]. These also include aerobic/anaerobic, spore-forming/non-spore-forming microbes. Among the beneficial bacteria in the human intestine, probiotic microorganisms mostly belong to *Lactobacillus*, *Bifidobacterium* and *Streptococcus* [9, 10]. These play an important role in the production of vitamins, organic acids and antimicrobial factors to inhibit pathogenic organisms. In addition, probiotic bacteria engage in various metabolic activities in the intestine, thereby influencing the host's health, including nutrition, physiological function, immunological responses and resistance to infection [11–14]. In the human gastrointestinal system there is a constant interaction between the endogenous microflora and potentially pathogenic microorganisms, and probiotics seem to play a significant role in the maintenance of intestinal homeostasis and prevention of diseases [5, 13]. Any disturbance in this homeostasis, however, rapidly causes many diseases, with side-effects including chronic inflammation and diarrhoea. In addition, recent

research has shown clear evidence for the positive relationship between the presence of certain types of GIT flora and the human mood. This appears to be based on the ability of probiotics to release important regulatory signalling molecules which influence brain activity and, subsequently, human behaviour [16, 17]. Bifidobacteria have also potential applications in the future beyond their current use in the GIT. Some studies have demonstrated the potential use of *B. longum* in skin care products, based on its ability to produce antimicrobial compounds against skin pathogens. Bifidobacteria have demonstrated the ability to produce hyaluronic acid and peptidoglycan, which are important compounds in skin protection and regeneration [18].

2 Probiotics as Functional Foods

Increasing popular concern with health and a healthy lifestyle has encouraged a rapidly growing market for lactic acid bacteria as functional food probiotics. As reported in some market studies, the global probiotic annual market reached about US\$26.1 billion in 2012 and increased to US\$32.6 billion by 2014 [19, 20]. Europe is leading the international market based on dairy products, especially yoghurt, which accounts for 42% of the total revenues, followed by the Asian market which contributes to about 30% of the world market with a compound annual growth rate of almost 30%. In Europe, retail sales have reached a market volume of more than 1 billion kg and account for over 1.2 billion Euros annually [21]. As shown by Raja and Arunachalam [19], probiotic yoghurts in Denmark, Germany, United Kingdom and France have the largest demand in Europe, accounting for 20, 13, 13, and 11% of the yogurt markets, respectively, followed by the Netherlands and Belgium (both at 6%) and then Finland and Sweden (both at 5%). In Asia, the production of probiotics in India alone is reported to have quadrupled from 2010 to 2015, and the market value is estimated at US\$2 billion, dominated by international companies such as Nestle, Amul, Yakut, Danone and Mother Dairy [19]. The US contributed up to about 17% of the global probiotic market with growth at 14% because of the increased awareness and demand for functional foods.

Nowadays, different types of *Bifidobacterium* sp. are widely used as concentrated microbial cell formulations in powder, granule, liquid, capsule and sachet forms, or as supplements to functional foods in either dairy or non-dairy products (Table 1). Formerly, probiotics were widely formulated into milk-based products, but the use of probiotics in non-milk based products has recently increased in line with the demand for probiotic-based products as a component of a healthy lifestyle [22–24]. This is reflected in the growing trend to include pro- and prebiotics in new functional foods such as symbiotic drinking, yoghurt, cheese, ice cream and chocolate [23].

Bifidobacteria sp.	Company/country	Reference
B. longum BB536	Morinaga Milk Industry	[25]
	Co., Ltd., Japan	
B. lactisHN011(DR20)	Danisco, USA	[25]
B. longum BB536	Morinaga Milk Industry,	[19]
	Japan	
B. infantis 35264	Protect and Gamble, USA	[25]
B. lactis	Nestlé Research Centre,	[26]
	Switzerland	
B. lactis Bb12 [®]	Chr. Hansen, Denmark	[27, 28]
B. lactis LAFTI B94 a	DSM Food Specialties,	[29]
	Australia	
B. lactis	Bioferme, Finland	[23, 30]
B. bifidum	Biohorma, The Netherland	[23]
Bifidus actiregularis	Danone, France	[23]
B. bifidum	Eko-Bio, The Netherlands	1
Bifidobacterium sp.	Chefaro, Belgium	1
Bifidobacteriumsp, 420 Wisby, B. lactis,	Danisco, Niebüll,	[31]
HOWARU [™] , <i>Bifidobacterium</i> HN019, DR10 [™]	Germany	
B. lactis, DELVO-PROTMLAFTITMB94	DSM Food Specialist,	[31]
	Delft, The Netherlands	
Bifidus actiregularus	Danone, Italy	[32]

Table 1 Commercially available Bifidobacterium cultures used as probiotics

3 Bifidobacterium spp.

The human digestive system contains large and complex groups of microbiota, which consist mostly of normal microflora bacteria. There are approximately 400 different species of microbiota, mainly obligate anaerobes (95%) and facultative anaerobes (1-2%). It is estimated that more than 1,500 different microbes can be isolated from the human intestinal tract [10]. Strains belonging to *Bifidobacterium* species are the major microflora that inhabit the human and animal intestines, and are considered as obligate anaerobic bacteria [33]. This type of bacteria exhibits different ecological adaptations dependent on the species. In addition to their wide existence in mammals, some studies have also reported the presence of bifidobacteria in the gut and intestine of social insects, fish and reptiles [34]. Bifidobacteria were first reported by the French paediatrician, Henri Tissier in 1899 who isolated and described a Y shaped (bifid) bacterium from the faeces of breast-fed infants and named it at that time as Bacillus bifidus communis. This genus was traditionally grouped within lactic acid bacteria and was initially included in the genus *Lactobacillus*. It bears little phylogenetic relationship to lactic acid bacteria, however, and bifidobacteria were reclassified as a separate genus in the 8th Edition of Bergey's manual of determinative bacteriology [35]. Bifidobacteria are Gram-positive, non-motile, non-sporulating rod- to Y-shaped. Most of the isolated strains grow anaerobically and are able effectively to colonize the gut of humans, other warm-blooded animals, fish and insects [36]. This type of bacteria occurs in single-cell form or in multicellular chains or clumps in the form of branched or pleomorphic rods, which gives the name of this genus. Bifidobacteria are also non-filamentous, non-motile, non-capsulated and non-spore forming [37]. Bifidobacteria belong to the high GC content Gram positive bacteria, because their genomic GC content varies from 42 to 67 mol%. The genome size of bifidobacteria is highly type- and strain-dependent, and ranges between 1.93 Mbp (for *Bifidobacterium animalis* subsp. *lactis*) and 2.83 Mbp (for *B. longum* subsp. *infantis*) [38].

The *Bifodobacterium* genus is now known to include 48 species from highly diversified sources. The initial molecular taxonomic research clustered bifidobacterial species into six main phylogenetic clusters: *B. borum*, *B. asteroids*, *B. adolescentis*, *B. pullorum*, *B. longum* and *B. pseudolongum* groups. Based on the new 16S rDNA-sequence-based neighbour-joining tree given by Bottacini and his group, an additional three phylogenetic clusters (*B. crudilactis*, *B. bohemicum* and *B. scardovii*) have been added recently [38].

The species belonging to *Bifidobacterium* use a specific pathway for degradation of hexoses (bifid shunt) which differs from that of facultative anaerobic lactic acid bacteria [39, 40]. This involves the key characteristic enzyme fructose-6-phosphoketolase (EC 4.1.2.2), which is considered to be one of the taxonomic characteristics for this type of bacteria. Based on their therapeutic effects, bifidobacteria have been widely used in cultured milk, beverages, cheese products and cookies [41, 42]. The probiotic activities of bifidobacteria species were first demonstrated in 1958 and since then bifidobacteria have been established as probiotics because they promote desirable changes in the colon [43]. As probiotics, bifidobacteria provide a beneficial effect to the body by adhesion to and colonization of the lower intestinal mucosal membrane. They provide a good protective barrier by preventing the adherence of pathogenic bacteria and concurrently providing necessary metabolites and vitamins to the host's body [44].

3.1 Bifidobacterium spp.: Going from Mother to Infant

During delivery and passage through the mother's birth canal, the newborn is exposed to large numbers of microbial cells that are immediately ingested and start to colonize in the gut. This has been proven by some researchers, who have found high similarity between the infant intestinal microbes and the vaginal microbiota of the mother in the case of normal delivery [45]. Other studies have also shown that in the case of Caesarean delivery, the infant gut microbiota is different from the vaginal microbes [46, 47]. Breast milk is considered to be the second source of probiotics for newborns, providing balanced nutrients necessary for infant growth, prebiotic compounds to support probiotic growth and colonization, and a well-balanced consortium of microbiota belonging to different species of bifidobacteria and lactic acid bacteria [48–52].

Bifidobacteria live in the colon during the early stages of life as the predominant microorganisms, making this species a suitable indicator for infant faecal contamination [53, 54]. The variation in the composition of the microbial consortium of bifidobacteria in the human gut depends on the stages of the host's life, because the population of this microflora is different between infants and adults. It has been reported that, in humans, the predominant strains are *B. breve*, *B. parvulorum* and *B. infantis* in infants, and *B. adolescentis* and *B. longum* in adults [43, 55, 56]. During probiotic product design, therefore, it is necessary to understand fully the microbiota of the targeted customer group in order to deliver suitable microbes for their age.

3.2 Criteria and Characteristics Necessary for the Use of Bifidobacterium spp. as Probiotics

To select a probiotic strain for human use, different basic requirements are usually considered. These include safety for human use, with no previous pathogenic activities having been reported, sourced from healthy individuals, biological efficiency in humans, high adhesion potential to human intestinal epithelial cells, the ability to interact and inhibit the growth of enteropathogenic microorganisms, and their potential medicinal properties. In addition, probiotics are selected based on their resistance to a variety of stresses during product formulation and packaging and during their passage through the intestinal tract. These stresses, in fact, make bifidobacteria species difficult to process, especially with respect to maintaining their viability during storage. As shown in Fig. 1, to have therapeutic effects as probiotic bacteria, the selected *Bifidobacterium* sp. should be able not only to tolerate the processing but also to withstand the gastrointestinal environment. The viability of probiotics is a priority in developing probiotic products. The actual suitable amount of the probiotic cells is not defined and may vary depending on the strain of bacteria, health effect and the matrix. The following sections explore in more detail the criteria that need to be fulfilled by a bacterium before it can be selected for probiotic use [33, 57].

3.2.1 Oxygen Tolerance

Bifidobacteria are generally considered to be anaerobic bacteria because of their metabolism that is devoid of a respiratory chain or catalase; this makes the presence of oxygen a major problem in the cultivation of bifidobacteria for industrial applications. The level of oxygen may, in general, have some effect on the carbohydrate metabolism and growth of these strains, although it has been reported that several bifidobacteria strains are able to consume oxygen [58]. These strains (including *B. breve*, *B. infantis*, *B. longum* and *B. adolescentis*) achieve tolerance

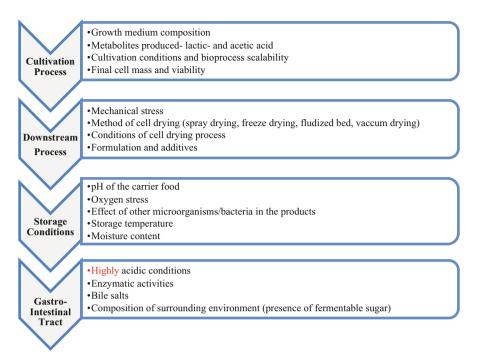


Fig. 1 Main factors having strong impact on probiotics production and application. (Modified from Lacroix and Yildirim [57])

for oxygen by using NADH peroxidase, NADH oxidase and low superoxidase dismutase activities to minimize the toxicity of oxygen compounds. Among the bifidobacteria, only B. minimum, B. pyschraerophilum [59], B. longum, B. breve and B. bifidum [60] show high tolerance to oxygen; others such as B. choerinum, B. animalis subsp. lactis, B. animalis subsp. animalis, B. magnum, B. pseudolongum subsp. globosum, B. pseudolongum subsp. pseudolongum, B. suis and B. thermacidophilm exhibit moderate tolerance to oxygen [59, 61]. B. ruminantium, B. catenulatum, B. pseudocatenulatum, B. angulatum, B. merycicum, B. dentium, B. adolescentis and B. ruminantium, however, have a low tolerance [56, 59] and B. bifidum and B. adolescentis require strict anaerobic and fastidious conditions for cultivation. Understanding the oxygen tolerance of the strains used is very important in industrial applications because of the high cost in maintaining anaerobic conditions. Different oxygen-free gases, such as pure nitrogen (N₂), pure carbon dioxide (CO₂), and gas mixtures consisting of 85% N₂ + 10% CO_2 + 5% H₂ or 95% N₂ + 5% H₂, have been used to maintain anaerobic conditions to support bifidobacteria growth [62].

3.2.2 Bile Acid/Salts Tolerance

Bile acids act as signalling molecules, and are important in the immune system. Bile acids are produced in the liver and excreted in the intestinal tract in the toxic forms of glycine or taurine conjugates [63]. The resistance to bile acid shows biological variability between species and even between independent strains within a species. Bile acid tolerance is thought to help probiotic bacteria survive during their journey along the duodenum before colonization via adhesion to enterocyte cells. Indeed, recent studies have stated that almost all bifidobacteria possess metabolic activity that can counter the toxicity of bile acid by deconjugating this salt using bile salt hydrolase (BSH). This enzyme functions by catalysing the hydrolysis of the toxic compound into amino acid compounds and deconjugated bile salt [64]. Comparisons between B. bifidum and L. casei, including L. acidophilus, have shown no major differences in cell survival after 120 min exposure to 0.6% bile salt [65]. In conclusion, moderate tolerance to low pH after 60 min of exposure was observed for B. longum, B. breve or B. dentium strains, whereas B. adolescentis, B. bifidum and B. pseudocatenulatum strains showed acid tolerance for only a short time [60]. It is well known that no probiotic strains show high tolerance to prolonged exposure to acidic conditions. In fact, the viability of bifidobacteria at pH values of gastric juices is considered to be generally low [22, 66].

3.2.3 Adhesion to Intestinal Cells

The ability of bifidobacteria to adhere to intestinal epithelial cells is one of the crucial factors for considering any group of microorganisms as potential probiotics. Colonization of these bacteria by adhesion to intestinal epithelial cells contributes to their ability to resist pathogenic microorganisms through the production of antimicrobial substances such as organic acids, hydrogen peroxide, bacteriocin and bacteriocin-like substances [67, 68]. Sustained host-microbe interactions, therefore, play a pivotal role in intestinal homeostasis [69, 70]. Investigation of the adhesive abilities of infant gut commensal B. bifidum to human intestinal mucosa by inoculating the bacterial strain onto Caco-2 and HT-29 cell monolayers showed great cell adhesion capacity, and thereby inhibition of the adhesion of pathogenic microorganisms such as Escherichia coli and Cronobacter sakazakii [71]. The ability of cells to adhere in this in vitro model was reduced by almost 75% after 42 h exposure to oxgall [70, 71]. The external features of bifidobacteria, such as presence of pili, play a significant role in their successful adhesion and colonization of the host gut. The auto-aggregation of the bifidobacteria and their adhesion capacity to the mucosal membrane of the intestine are governed by the hydrophobicity of the cell surface. This is usually strain specific and is also affected by environmental factors, such as pH and temperature [72]. Recent functional genomic analysis of B. brevis has revealed the important role of type IVb tight adherence (Tad) pili in the host colonization process [73], although the mechanism of cell

interaction with mucosal cells has still not been fully studied because adhesion of cells to the intestinal surface is complicated and involves many factors. Recent research has also revealed the involvement of the external features of cells on the adhesion process. For example, bifidobacteria species such as *B. breve*, *B. animalis*, *B. bifidium*, *B. longum* and many others are characterized by their ability to produce extracellular and capsular surface exopolysaccharide (sEPS), which play a significant role in cell adhesion, supporting long term persistence, colonization and stable biofilm formation on the intestinal mucosa [74–76]. In addition to the role of sEPS in the colonization process, these species can also modulate the immune system of the host to protect against pathogens. The biosynthesis and biological functions of exopolysaccharides produced by different strains of *Bifidobacterium* spp. have recently been reviewed in detail by Hidalgo-Cantabrana et al. [76].

3.2.4 Antimicrobial Activity

Successful colonization of probiotic bacteria depends significantly on their antibacterial activity because it is this that provides a barrier effect and defence against pathogens. Recent research showed that, of the pathogenic bacteria, E. coli, Staphylococcus aureus, Klebsiella pneumoniae, Pseudomonas aeruginosa, Salmonella typhimurium, and Bacillus subtilis, all except P. aeruginosa were inhibited by B. longum [67]. It was also reported that the presence of B. longum inhibits the growth of E. coli and S. aureus in food substances, and can therefore help to extend the shelf life of food products [77]. The extracellular metabolites produced by B. longum, such as lactic and acetic acids, are thought to be among the main mechanisms by which it inhibits the growth of other microbes through a pH-lowering effect and also by interfering with the colonization of intestinal pathogens. In addition to the production of acid, the antimicrobial activity of bifidobacteria is also mediated through the production of a group of antibiotic peptides (bacteriocins). Different strains are able to produce different types of bacteriocins such as: Bifid 1 produced by *B. infantis* and exhibiting inhibitory activity against Staphylococcus, Bacillus, Salmonella and Shigella [78]; Bifidocin B produced by *B. bifidum* with antimicrobial activity against *Bacillus cereus*, Listeria monocytogenes and Streptococcus faecalis [79]; Bisin produced by B. longum which was active against Streptococcus thermophiles, Bacullus subtilis and Serratia marcescens [80]; and other peptide antibiotics such as Bifilact Bb-12, Bifilact Bb-46 and Thermophilicin B67 [81].

3.3 Requirements for Large Scale Production and Application of Bifidobacteria

When growing bacteria on a large scale, both upstream and downstream processing techniques have to be handled to achieve good production. Because Bifidobacteria are known as highly oxygen sensitive and fastidious microbes, the growth media needs to be specific and rich in nutrients. Furthermore, isolates that give high growth at laboratory scale are not guaranteed to replicate this when grown on an industrial scale. Optimization of growth conditions for the probiotic is also necessary, with the right oxygen tension, pH value and a suitable temperature. The pH of the media needs to be controlled constantly because the pH decreases because of accumulation of metabolite products during the fermentation process, such as organic acids. The fermentation process should result in a highly concentrated biomass without harmful effects on the probiotic cells [10]. It is thus imperative that the probiotic bacteria is metabolically stable during processing and active in the product, so as to be able to survive passage through the upper digestive tract in large numbers, and thus have beneficial effects when present in the host intestine [65].

In general, based on many regulatory guidelines, any probiotic food product should have a minimum number of active cells to show functional probiotic activities, which is estimated to be 10^6 viable cells per millilitre or gram of food [22, 57, 82]. A lower limit of 10^9 colony-forming units (CFU) is often used for probiotic-based product formulation, however, taking into account the storage conditions [10]. Food and nutraceutical regulatory bodies in many countries have recently approved a number of probiotic bacteria in fermented products. For example, bifidobacteria are usually added to fermented milks in Japan, Australia and the MERCOSUR region in Latin America (Argentina, Paraguay, Brazil, Uruguay, etc.). The National Yoghurt Association (NYA) of the United States specifies that to use the NYA "Live and Active Culture" logo on the container of their products, there should be 10^8 CFU of live probiotics per gram of product at the time of manufacturing [83, 84]. Because probiotics are not drugs but living organisms that are trying to transplant into digestive tract, it is necessary for them to be taken regularly to achieve the purpose of their use. To obtain the positive health benefits of probiotics, it is necessary to consume between 10^9 and 10^{11} CFU per day. However, this number is also dependent on the type of strain used and the required effect [85]. At each probiotic intake, the beneficial bacterial colony in the body is reinforced, and this may gradually push out harmful bacteria and yeasts from the GIT.

4 Adaptation of Bifidobacteria to Human GIT Environment

The gastrointestinal tract of humans, starting in the stomach and ending at the rectum, is an extremely complex living system with a length ranging between 500 and 700 cm. As a result, the probiotic bacteria do not always reach the colon in the right dosage. Hence, encapsulated probiotic bacteria must be formulated taking into account the gastrointestinal conditions, which can be affected by factors such as age, gastrointestinal diseases, administration of drugs and fermentation of food residues [86] which sometimes releases toxic metabolites. In addition, the pH range of the GIT varies from highly acidic in the stomach (pH 1–3) to about pH 6 in the duodenum, before increasing again gradually in the small intestine up to pH 7.4 in the terminal ileum, dropping to pH 5.7 in the caecum and increasing gradually up to pH 6.7 in the rectum area [87].

Before reaching the colon, therefore, the probiotic bacteria must successfully pass through a range of pH regions, being exposed to enzymes and other metabolites within the gastrointestinal tract. Most bacterial cells are unable to survive transition through the stomach because of its high acidity. This acidic environment, in addition to acid production (lactic and acetic acid) by the probiotic bacteria itself, stresses the cells to adapt to this highly acidic environment. It has been reported that Bifidobacterium spp. possess a proton-pump mechanism that can help to prevent damage to the cells [88]. In the small intestine, the ingested probiotic bacteria are subject to attack by the digestive enzymes, which are secreted by the pancreas, and bile secreted by the gall bladder [86, 89]. The bile concentrations in the small intestine can reach 2% during the first hour of food digestion. Because of the short transit time (4-6 h) in the small intestine, however, encapsulated probiotic bacteria can resist the digestive enzymes before significantly increasing in number during their more lengthy transit through the colon (54–56 h). They are able to proliferate in the colon because the pH is nearly neutral (pH 7) and the environment is rich with nutrients. These nutrients include fibre, digestible sugars, material from the host (mucus and dead cells) and products of bacterial enzyme activity, particularly with respect to carbohydrate digestion. Through these combinations, probiotic bacteria are able to reach population levels between 10^{11} and 10^{12} CFU/g [13].

5 Therapeutic Effects of Bifidobacteria

The application of probiotics, especially the consortium of lactobacilli and bifidobacteria, in functional food industries has been shown to contribute to improvements in human health. The consumption of probiotic bacteria is helpful in maintaining good health, restoring body vigour, and combating intestinal and other diseases. Through the bacteria's active enzymes, foods exposed to probiotic bacteria are broken down and pre-digested. These nutrients are therefore more readily available for absorption and often improve the biological value of foods. Researchers have found that most probiotic bacteria can inhibit intestinal pathogens through various anti-microbial mechanisms such as competitive colonization and production of organic acids such as lactic acid, bacteriocins, hydrogen peroxide, deconjugated bile salts, carbon dioxide and diacetyl [90]. The probiotic effect is not limited to gastrointestinal disorders but also includes immunomodulating and anticancer activities [67, 91–95]. Different studies have reported that live indigenous bacteria, or the chemicals they make, can penetrate the intestinal wall and stimulate immune cells [17, 96]. Administration of the probiotic bacteria can reduce the activity of certain undesired bacterial enzymes such as β -glucuronidase, azoreductase, urease, nitroreductase and glycocholic acid reductase and thus inhibit the conversion from a pro-carcinogenic form to a carcinogenic substance, in turn reducing the incidence of bowel cancer and perhaps other cancers in these areas [15, 97].

There are several studies showing that bifidobacteria can exhibit preventive and therapeutic effects for a wide range of diseases and symptoms (Table 2). Recent research has provided strong evidence to support the relationship between gut microbiota and human mood, based on the microbiome-gut-brain axis [98]. This is based on the fact that the intestine and the brain are bidirectionally connected and communicate through neural, endocrine and immune pathways [17, 99, 100]. Modification of gut microbiota via exogenous supplementation of probiotic consortium has been put to therapeutic use to modify stress response and symptoms of anxiety and depression [98, 101]. The positive effect of probiotics on reducing depression has been shown in vivo using a rat model fed with *B. infantis* [102]. Studies using adult rat models have also shown how feeding with B. infantis results in a significant reduction of depressive-like behaviour in the fed animals compared to the control group. The results were almost comparable with those treated with antidepressant drugs such as citalopram [102]. Other interesting research has also confirmed the advantage of using *B*. *bifidum* to reduce academic-related stress among students [103]. This effect was found to be mediated through the ability of the probiotic B. infantis to produce some neuroactive substances and their precursors, such as tryptophan, which reach the brain through endocrine and afferent autonomic pathways. Recent research has further shown clear evidence of a relationship between imbalances in the GIT microbiota and autism, based on the role of the gutbrain connection in this condition [104]. Clinical studies have also shown that the GI symptoms associated with autism spectrum disorders (ASD) such as abdominal pain and discomfort, and diarrhoea, are almost the same symptoms as those associated with irritable bowel syndrome (IBS). These symptoms could be reduced significantly by treatment with B. infantis alone or in combination with other lactobacilli, such as Lactobacillus salivarius, and thus help in the management of the symptoms of this disease [93, 105].

Besides these known benefits of the oral application of bifdobacteria in the treatment of many diseases, a recent new trend is their use in skin care products for regenerating and protecting the skin and for the treatment of diseases such as atopic dermatitis. This function is based on the ability of strains such as *B. breve* and

Probiotic properties	Actions	Reference
Antimutagenic and anticarcinogenic	Inhibition of the development of azoxymethane (AOM) (inducing various colon tumours in ~77% of treated animals) and prevention of colon and liver tumours by avoiding food mutagens such as 2-amino-3-methylimidazo [4,5-f] quinolone (IQ), which induces cancer	[91, 92, 108]
	Reduction of the number of tumour lesions and suppression of growth of different types of tumours	
Immune system stimulation (immunomodulators)	Stimulation of the production of several immu- nomodulatory molecules by various effector cells in intestine, e.g. cytokines and chemokines <i>B. longum</i> culture tested on peripheral blood mononuclear cells (PBMCs) produces inter- ferons (IFN) and interleukins (IL-12)	[67, 94, 109]
	(chemokines) Interaction of probiotic bacteria with immuno- modulatory cells of the mucosal immune sys- tem such as enhanced leucocyte, where it exerts phagocytic activities upon adherence to the intestinal epithelial cells	-
Effectiveness against diarrhea	Participation in competitive exclusion against acute diarrhoea caused by rotavirus infection among infants in hospitals Reduction of antibiotic-associated diarrhoea	[110–112]
Reduction of serum cholesterol	Production of metabolites such as propionate can affect the hydroxymethylglutaryl-CoA reductase, which is involved in the cholesterol biosynthesis	[109, 113]
Acting against <i>Helicobacter pylori</i> infections	Helicobacter pylori is the main causative agent of gastritis and gastric ulcer and might increase the risk of gastric cancer. Suppression of <i>H. pylori</i> colonization by regular consumption of probiotic products as well as reduction of stomach inflammation	[6, 21]
Reduce Inflammatory bowel disease	Fermentation of poorly digestible carbohydrates by probiotic bacteria produces high levels of butyrate (short chain fatty acid)	[114, 115]
Production of vitamins and improved minerals absorption	Probiotic bacteria produce some necessary vita- mins in the host gut such as B-complex vitamins, riboflavin and folate	[27, 116]
Antimicrobial activity	Production of antimicrobial compounds such as bacteriocinsReduction of the pH in the colon, thus inhibiting the growth of many pathogenic bac- teria such as <i>Clostridium</i> sp., <i>Shigella</i> sp., and <i>E. coli</i> and increasing intestinal peristalsis	[115, 117]

 Table 2
 The potential therapeutic effects of *Bifidobacterium* spp.

Probiotic properties	Actions	Reference
Anti-inflammatory activity	Induction of intestinal IL-10 producing Tr1 cells	[93, 118]
	Anti-inflammatory activities through activation of pro-inflammatory transcription factor and modulation of pro-inflammatory cytokine pro- duction in mucosa	
Decrease stress and depression symptoms, autism management	Production of neuroactive substances and their precursors such as tryptophan	[17, 105, 119]
Skin regeneration and protec- tion, treatment of atopic dermatitis	Regeneration and protection of skin, and improvement of adult atopic dermatitis through the production of lipoteichoic acid, hyaluronic acid, sphingomyelinase, antimicrobial peptides, peptidoglycan and organic acids	[18, 106, 107]
Reducing lactose intolerance	Increasing the lactose digestion because of beta- galactosidase activity	[110, 120]

Table 2 (continued)

B. longum to produce skin-regenerating metabolites such as peptidoglycans and hyaluronic acid, in addition to other compounds of antimicrobial properties such as bacteriocins and organic acids (lactic and acetic) [18, 106, 107].

6 Bifidobacteria Growth and Metabolism

Studies on cultivation of bifidobacteria are mainly carried out in submerged cultivation systems. Recent research has, however, suggested that solid state fermentation (SSF) is also suitable for the cultivation of some strains such as *B. bifidum* and *B. longum*, using a medium composed of substrates such as wheat bran and soybean meal [121–123]. However, submerged fermentations using both batch and fed-batch cultivation strategies remain the preferred methods for biomass production of bifidobacteria on an industrial scale [7]. Other cultivation systems, such as continuous culture, immobilized cell and co-cultivation systems with other bacteria, have recently been investigated for their suitability for cultivation of bifidobacteria, with improvements in cell yield and cell stability [57, 124, 125]. Compared with other organisms, however, information about the cultivation of bifidobacteria on a large scale, and the development of optimal cultural conditions for their growth, is still limited [126].

6.1 Growth Media

Bifidobacteria have strict nutritional requirements, but are not fastidious as are other probiotic strains, and are able to grow in a semi-synthetic medium composed of a simple carbon source, cysteine, glycine and tryptophan, vitamins, nucleotides and minerals [90]. In many studies of bifidobacteria isolation, enumeration and laboratory scale cultivation, however, various common media for the cultivation of lactic acid bacteria are widely used, such as De Man-Rogosa Sharpe (MRS), Reinforced Clostridia Medium (RCM) and Liver Cysteine Lactose (LCL) [128]. Some research has also shown that MRS complex media supplemented with Whey Permeate gives a higher biomass production of *B. longum* up to 1.7×10^{10} CFU mL⁻¹ [127]. Other additives such as L-cysteine HCl and human blood have also been applied to increase cell growth [128].

Many commercial media that have been used for bifidobacteria cultivation contain glucose as carbon source. The low efficiency of the transport system of monosaccharides compared to oligosaccharides means that media containing glucose alone cannot support the growth of many bifidobacteria strains. Better growth was achieved for some strains by using a medium consisting of a mixture of monoand oligosaccharides [129]. It has also been reported that the addition of raffinose (oligosaccharides) during cultivations can promote growth rates of bifidobacteria. Oliveira et al. [125], meanwhile, suggest that the addition of inulin as a prebiotic can aid the growth of probiotic bacteria. A previous study by Mlobeli et al. [130] also showed that the utilization of media containing both glucose and lactose promotes growth rates of *B*. *bifidum*, at 0.84 h^{-1} which compared well with media containing only one sugar. Most bacteria favour monosaccharides compared to other polymeric forms of carbon. Nevertheless, bifidobacteria prefer to utilize diand oligosaccharides as their carbon source [129]. A study done by Parche et al. [131] shows that *B. longum*, when grown in media containing lactose and glucose, prefers lactose to glucose as the primary carbon source. They observed, however, that this was also dependent on the origin of the isolated strain. It has also been reported that B. longum isolated from infants fed with milk prefer lactose to glucose during continuous culture, even though the specific consumption rate of glucose was higher than that of lactose [132].

The tolerance of bifidobacteria to different types of carbohydrates can be studied by their growth on semi-synthetic media rather than complex media (TPY and MRS) which consist of several carbohydrates. Besides carbon sources, addition of phosphate and mineral sources helps to improve the growth of bifidobacteria. Etoh et al. [133] proved that a medium composed of ammonium sulphate and yeast extract may also increase production of cell mass.

6.2 Carbohydrate Metabolism of Bifidobacteria

Bifidobacteria are able to utilize a wide range of mono-, di- and oligosaccharides, meaning that they are able to take advantage of the abundance of energy sources and metabolic intermediates that are produced by other microbiota in the human intestine. Bifidobacteria, however, are unable to produce either aldolase or glucose-6-phosphate NADP⁺ oxidoreductase [134], and are therefore unable to make use of the usual glycolytic pathway. In 1967, it was found that bifidobacteria can use

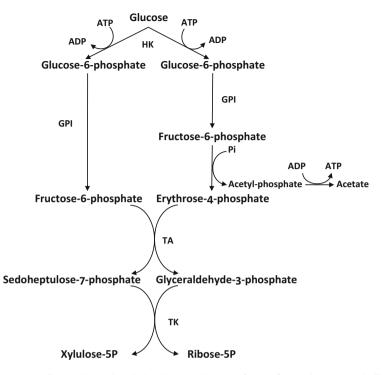


Fig. 2 Fructose-6-phosphate phosphoketolase Pathway (F6PPK) for D-glucose catabolism in bifidobacteria: HK, hexokinase (EC 2.7.1.1); GPI, glucose-phosphate isomerase (EC 5.3.1.9); F6PPK, F6P phosphoketolase (EC 4.1.2. 9.); AK, acetokinase (EC 2.7.2.1); TA, transaldolase (EC 2.2.1.2); TK, transketolase (EC 2.2.1.1). Adapted from: Caescu et al. [144]

glucose through a new specific pathway (bifido shunt) [43]. In particular, the bifidus pathway, which is characterized by the presence of fructose-6-phosphate phosphoketolase [135], is specifically found in this group of organisms (Fig. 2). This enzyme is considered as a taxonomic marker for the family of *Bifidobac*teriaceae which can differentiate them from other bacterial groups such as actinomycetes, lactobacilli and anaerobic cyanobacteria [136]. It functions by splitting the hexose phosphate into erythrose-4-phosphate and acetyl phosphate [137, 138]. As shown in Fig. 2, subsequent action of transaldolase and transketolase, which catalyse the transfer of 3 and 2 C molecular fragments from a ketose donor to an aldose acceptor, leads to an increase in the formation of pentose phosphates and eventually the amount of acetic and lactic acids. This allows bifidobacteria to produce more ATP from carbohydrates (2.5 mol ATP/mol glucose) than that produced through the conventional heteroand homofermentative pathways [139]. Bifidobacteria are known as intrinsically heterofermentative microorganisms, meaning that they can produce lactic and acetic acid, ethanol and formic acid, as well as small amounts of succinic acid. However, the ratio between acetate and lactate production is specific to the strain and the type of carbon source [140]. For example, the molar ratios between acetic and lactic acids were 1.18, 1.21 and 0.83 when *B. longum* was cultivated on glucose, fructose and FOS mixtures, respectively [141]. *B. animalis* subsp. *lactis* Bb 12, however, exhibited a significant increase in the acetic acid to lactic acid molar ratio, from 0.8 to 1.55, when cultivated in a skimmed milk-based medium [27].

The availability of less lactic acid for regeneration of NAD⁺ (ATP production) can actually shift the metabolic pathways to acetic, succinic and formic acids [27]. Formation of lactic acid and acetic acid are in a molar ratio of 2:3 [137], although the additional production of formic acid and ethanol can alter the fermentation balance [142]. Bifidobacteria can produce lactic acid in the form of L(+) and this is advantageous for the host because it can be utilized directly. On the other hand, acetic acid, which has a sour taste, is considered to be one of the disadvantages of fermenting milk using bifidobacteria, because it acts as an inhibitory metabolite retarding the further growth of bifidobacteria and other lactic acid bacteria in the fermentation [143].

6.3 Culture Supplements for Cell Growth

It has been shown that cultivation using an oligosaccharide-based medium supplemented with mupirocin and glacial acetic acid at 50 μ g mL⁻¹ and 1 vol.%, respectively, is helpful for selective isolation of bifdobacteria and also supports high cell numbers [145]. Other studies have reported that Trypticase-Phytone-Yeast extract (TPY) medium is the optimal medium for bifdobacteria growth [138]. Furthermore, it was also proposed that addition of growth promoters along with the complex synthetic media promotes high biomass production. The growth of bifdobacteria in synthetic media supplemented with growth promoters such as bovine casein digest and yeast extract at 20 g L⁻¹ showed optimum growth similar to that with TPY media [146]. Another study has demonstrated the positive effect of the addition of natural rubber serum powder (NRSP) to the culture medium on the growth of *B. bifidum* in submerged cultures. NRSP is considered as natural rubber waste and is rich in many kinds of amino acids, peptides and inorganic salts [135].

7 Biomass Production of Bifidobacteria

Compared to other probiotic bacteria and yeasts, literature on the biomass production of bifidobacteria on an industrial scale is very limited. This may be because of the growth limitations of this type of organisms, related to their anaerobic growth behaviour, or the high industrial potential of this group of microbes, with research being protected under intellectual property rights or as trade secrets.

Despite a few reports on the cultivation of bifidobacteria using solid state fermentation (SSF), industrial biomass production of this type of bacteria still typically uses submerged fermentation systems (SMF). Batch cultivation is widely used for many types of microorganisms because it is the simplest cultivation system which requires minimal set-up, measurement and control. This process has been applied successfully for many years to the cultivation and cell mass production of all types of probiotics. The main drawback of this process, however, is low biomass yields, as a function of substrate limitations that inhibit accumulation in the cultivation medium. To improve biomass production, fed-batch cultivation has also been successfully applied to bifidobacteria cultivation. This fermentation technique has been used to reduce or prevent substrate inhibition or nutrient depletion, which can have a negative effect on both cell growth and bacteriocin production. Nutrient exhaustion can be overcome by the addition of a limiting substrate during the fermentation, which can serve to increase the bacterial concentration. Using fed-batch strategies to produce probiotic cultures has some advantages, and by applying thermal stress to the bacteria during cultivation, the cells are able to cope with the subsequent downstream processing steps. Moreover, probiotic cultures that undergo these protocols form lower amounts of exopolysaccharides and thus reduce the medium viscosity during the cultivation process [7]. Another study has also reported that fed-batch fermentation is one of the most effective processes for obtaining maximum specific growth rates during cultivation leading to faster oxidation of substrate [147]. This was further supported by a study on the successful use of fed batch cultivation for economical production of large amounts of probiotic biomass and bacteriocins using culture media from food waste [148, 149]. Table 3 shows the different media applied for Bifidobactia cultivation in batch and fed-batch cultures using different types of bioreactors and cultivation systems.

8 Downstream Processing and Stabilization

In most probiotic production processes, cells are separated from the cultivation broth immediately after termination of the fermentation. The separated cells are then washed to remove the remaining traces of the medium components before going further in downstream processing. In most cases, probiotic bacteria should be kept and transported in dry form to reduce the risk of contamination and to extend the shelf life of the bacteria. Thus, probiotics should be kept as latent living cells either before direct application as probiotic microbes in powder form of different formulations or by addition to dairy or non-dairy food for functional food production. The selection of the drying process is therefore very critical to maintaining cell viability during storage [156]. Nowadays, freeze drying (lyophilization) and spray drying are the most widely used techniques in industry for the drying of probiotic microorganisms [157]. Some researchers, however, have also reported on the

Strains	Cultivation mode	Carbon	Biomass $(g L^{-1})$	$\begin{array}{c} \text{Cell count} \\ (\text{CFU} \\ \text{mL}^{-1}) \end{array}$	Reference
	- stirred tank bioreactor		(gL)		Keletenee
B. longum CCRC	Batch				[92]
14634	Controlled at pH	Glucose	4.1	1.3×10^{9}	
	6.0	Lactose	6.1	3.5×10^9	_
	Repeated batch for	Glucose	3.94	1.9×10^9	_
	6 cycles				_
	Controlled at pH 6.0	Lactose	6.58	3.4×10^{9}	
	Fed-batch				
	Controlled pH	Glucose	5.57	5.2×10^{9}	
	Continuous feeding				
B. longum ATCC	Batch			1	[141]
15707	Controlled at pH 6.5	Glucose	1.6	-	
		Fructose	2.7		
		FOS	4		-
	Fed-batch				-
	Uncontrolled pH				-
	Continuous feeding				-
	Glucose	Glucose	3	-	
	$(D_{\rm max} = 0.2 \ {\rm h}^{-1})$				
	Fructose	Fructose	3.9		-
	$(D_{\rm max} = 0.2 \ {\rm h}^{-1})$				
	FOS	FOS	2.54		
	$(D_{\rm max} = 0.15 \ {\rm h}^{-1})$				
B. longum	Fed-batch				[150]
	Controlled at pH 6.0	Glucose and fructose	2.62	1.8×10^{12}	
	Cantinuous fas dina	Inuclose			-
	Continuous feeding $D = 0.38 \text{ h}^{-1}$				-
					F1 401
B. infantis	Batch	Classic	2.1		[140]
	Controlled at pH 6.0	Glucose	2.1	-	
B. longum SH2	Batch			_	[132]
	Controlled pH 5.0	Glucose	4.37]	
		Lactose	3.42		
	Fed-batch	1	1	-	
	Controlled pH 5.0	Glucose	2.74	1	
	Continuous feeding with dilution rate from 0.066 to 0.396 h ⁻¹	Lactose	2.99		

 Table 3 Biomass production of *Bifidobacterium* spp. using different cultivation strategies in pure and in mixed culture systems

		Carbon	Biomass	Cell count (CFU	
Strains	Cultivation mode	Carbon source	$(g L^{-1})$	(LFU) mL ⁻¹)	Reference
Free cell cultivation – membrane bioreactor					
<i>B. bifidum</i> BGN 4	Batch				[113]
	Controlled at pH	Sucrose	4.5	3.0×10^{9}	
	6.0				
	Fed-batch				1
	Controlled at pH 6.0	Sucrose	12	2.2×10^{10}	
	Continuous feeding				
	$D = 0.06 \text{ h}^{-1}$				
B. longum ATCC	Fed-batch	Glucose	22.18	1.15×10^{15}	[150]
15707	Controlled at pH	and			
	6.0	fructose			
	Continuous				
	feeding $D = 0.3 - 0.45 \text{ h}^{-1}$	-			
P. Jonoum SH 2	D = 0.3 - 0.43 II Batch				[151]
B. longum SH-2	Controlled at pH				
	5.0				
	Cultivation as free	Lactose	13	2.9×10^{9}	-
	cells				
	Immobilized cells – calcium carbonate (2.0%, w/v) mixed with alginate (2.0%, w/v) beads		16.8	5.0×10^{10}	~
B. animalis subsp.	Batch				[152, 153]
lactis Bb 12	Uncontrolled pH 5.0	Whey and lactose	4.1-4.8		
	Alginate-chitosan			-	1
	k-carrageenan-			-	1
	locust bean gums				-
	Gellan xanthan				
B. longum	Fed-batch				[37]
	Immobilized cells – gelrite, gellan mixed with xanthan (0.25%, w/v) + sodium citrate (0.2%, w/v)	Glucose	4.6	8.6 × 10 ⁹	
	Controlled at pH 6.0				
	Continuous feeding without glucose limi- tation, $D = 0.2 \text{ h}^{-1}$				

Table 3 (continued)

Strains	Cultivation mode	Carbon	Biomass $(g L^{-1})$	Cell count (CFU mL^{-1})	Reference
B. longum NCC	Batch	source	(gL)		Reference
2705	Immobilized cells – gelrite, gellan mixed with xanthan (0.25%, w/v)	Glucose	-	2.9×10^{9}	[88]
	Controlled at pH 6.0				
	Continuous feeding at rate of 2.6 mL/min				
Free cells-mixed cul	ture				
B. animalis	Batch (mixed culture)	Goat	-	6.3×10^{7}	[154]
L. acidophilus		milk		7.1×10^8	
B. lactis	Batch				[125]
Streptococcus thermophillus	Single culture				
	S. thermophillus	Milk	2.7	-	_
	B. lactis		1.3		
	Mixed culture				_
	S. thermophillus		3.1		
	B. lactis		1.7		
	Single culture				
	S. thermophillus	Milk + inulin	3.1		
	B. lactis		1.8		-
	Mixed culture				_
	S. thermophillus		4.1		_
	B. lactis		2.6		
	Batch				
B. longum	Controlled pH 6.5	Glucose			[124]
B. breve	Single culture			-	
Propionibacterium freudenreichii	B. longum		4.1		
	B. breve		8.2		
	Mixed culture				
	B. longum		8.6		
	P. freudenreichii		2		
	B. breve		19.3		
	P. freudenreichii		2		

Table 3 (continued)

Strains	Cultivation mode	Carbon source	Biomass (g L ⁻¹)	Cell count (CFU mL ⁻¹)	Reference
B. thermophilum RBL67	Batch	Glucose			[155]
Pediococcus	Controlled pH 6.0				
acidilactici UVA1	Single culture				
	<i>B. thermophilum</i> RBL67		1.1		
	Mixed culture]			
	B. thermophilum RBL67				
	Pediococcus acidilactici UVA1		1.4–2.0		

Table 3 (continued)

 $D = dilution rate (h^{-1})$

suitability of other methods for probiotic cell drying such as low temperature vacuum and fluidized beds [158–161].

In general, freeze drying is a mild process and supports long-term stability and preservation of the microbial cells without significant loss in viability. The process of freeze drying involves three main steps: freezing, primary drying and secondary drying. During the freezing step, bacteria are frozen to reach temperatures as low as -196° C using liquid nitrogen. This step is most critical for cell viability, and if the cells survive the freezing process they most probably survive the subsequent dehydration/drying process [162]. The drying phase involves ice sublimation under high vacuum by increasing the temperature (primary drying); this is considered to be a transition phase to convert water from a solid to a gaseous form at a temperature and pressure below water's triple point. In this step, almost 95% of the water is removed. The secondary drying process. Once the water content reaches less than 4%, the temperature is gradually increased up to the ambient temperature [7].

To increase cell viability during freeze drying and storage, and their resistance to pH/bile salts during application, some cell-protecting agents such as skimmed milk powder, milk whey, butter milk, glycerol, low molecular weight carbohydrates (trehalose, glucose, sucrose, lactose), dextran, polyethylene glycol and pepsin are usually added [22, 157, 163, 164]. It has recently been reported that using trehalose as a cryoprotectant during freeze drying protects the stress-sensitive cells of bifidobacteria such as *B. longum* and *B. animalis* subsp. *lactis*. This research also shows the importance of keeping the storage temperature as low as -80° C during storage in order to retain the viability of the freeze-dried cells for up to 10 months [165]. Other research has shown that using a mixture of human-like collagen (HLC), trehalose and glycerol during the freeze drying process can increase the cell viability of *B. longum* [166]. The effect of storage temperature on cell viability

during long-term storage of freeze-dried bifidobacteria is highly strain-dependent [165, 167, 168]. In general, freeze drying is a batch process with a low yield, characterized by long drying times and high energy consumption. Even though freeze drying supports high cell viability, it carries significant disadvantages for industrial applications because of the high capital and running costs.

To overcome the cost and time limitations of the freeze drying method, spray drying has been considered as a potential alternative. This method is characterized by its high yield, shorter time, continuous operation and lower capital and operating costs compared to freeze drying. In this process, the cell suspension (usually with additives) is pumped through a heated nozzle and atomized into small droplets between 10 and 200 µm in diameter using compressed air. The atomization temperature is usually varied between 130 and 200°C. The liquid droplets are sprayed into the drying chamber with a co- or counter-current flow of hot air that dries the droplets. The dried solid particles are then collected at the bottom of the spray drier. During this process, the cells are exposed to high shear, high pressure and high temperature, which affect the cell viability for many probiotic heatsensitive strains and are the main drawbacks compared to freeze drying. In addition, other stress factors such as dehydration, osmotic pressure and oxygen exposure have a negative influence on cell viability, especially for bifidobacteria [7, 169]. To minimize cell death during spray drying, the influence of different drying parameters such as inlet and outlet temperature, flow rate of the feed suspension, cell concentration in the feed suspension, flow rate of drying air, type of nozzle used, relative humidity, residence time and protective agents should be well understood [170–172]. In addition to the effect of drying parameters, the time of cell harvest after fermentation has been reported as a critical factor affecting the cells' ability to withstand the harsh conditions in the downstream process. As shown in some studies, the cells harvested in the stationary phase showed higher stability during the drying process than those harvested in the exponential phase [173, 174].

Besides freeze drying and spray drying, some other methods have also been reported in the literature as primary or secondary drying processes for probiotics, such as fluidized bed and vacuum drying. Fluidized bed drying is usually considered to be the most cost effective and mild drying process because cells are not exposed to either ultra-low temperatures, as in freeze drying, or high temperatures, as in spray drying. In this process, the bacterial cells are first granulated and then encapsulated using supporting materials before drying. In practice, therefore, this method is usually used as a second drying process after spray drying. This allows the use of a lower spray drying outlet temperature and thus increases cell viability [7]. Vacuum drying is usually considered for drying materials sensitive to freezing, because the drying temperature used is higher than for freeze drying. The advantage of this process is the minimization of oxidation reactions during the drying of oxygen-sensitive microorganisms such as bifidobacteria, but the main disadvantages are the long drying time and low yield [175].

Different approaches have been applied during the last few years to increase cell viability during downstream processes, the shelf life of the probiotic cells, and cell resistance against the harsh pH and chemicals present during their passage through

the GIT before reaching the colonizing site in the small intestine. These include (micro/nano)-encapsulation, spray coating and cell immobilization [176–181]. Cell encapsulation is widely used to protect cells during the spray drying process. Different materials, such as starch, skimmed milk, alginate, k-carrageenan, casein and many others, have been used as potential cell-encapsulating agents. A mixture of two materials such as casein and alginate can also be used [182]. Another study has shown that using a mixture of calcium alginate and mannitol for B. animalis subsp. lactis cell microencapsulation was effective in protecting cell envelopes and proteins during and after freeze drying, and in long-term storage at room temperature, especially when stored at low water activity [183, 184]. Microencapsulation using a mixture of calcium alginate, probiotic and glycerol also resulted in a significant increase in cell viability during spray drying and storage, and stability under the harsh environmental conditions of the GIT [176, 185]. Improved cell viability was also evident when alginate/pullulan-microencapsulated B. lactis cells were further coated with alginate, chitosan or gelatin using the dip coating method and crosslinking [180].

It is also worth noting that cell tolerance to downstream stresses, storage conditions and the harsh conditions of the GIT can be increased by provoking stress adaptations in cells by exposure to sub-lethal doses of acid or heat during different phases of the fermentation process. For example, the tolerance of *B. longum* and *B. animalis* to bile salt and low pH was increased to a certain extent when cells were exposed to short term thermal treatment at 47° C and pH 3.5 during the stationary phase [186]. The observed increase in thermotolerance of heat treated bifidobacteria is mediated through the expression and production of heat stress proteins, as has been confirmed by proteomic studies of *B. longum* and *B. breve* [187–189]. Recent research has also shown that heat shock by short time exposure to sub-lethal temperatures enhances the production and excretion of exopolysaccharides, leading to a significant increase in *B. bifidum* cell robustness and survival during freeze drying [190].

9 Conclusions and Future Perspectives

The type and number of microbial cells in the human body can influence its health status. Thus, supplementation with specific functional microbial systems, and enhancement of the growth and colonization of specific groups of beneficial microbes, could be one of the future strategies to control disease without exogenous extensive use of antibiotics. In addition, microbial cells in the human body have other functions beyond their antimicrobial effect: they provide a natural prophylactic mechanism in body homeostasis, and protection against many non-microbial-related diseases. In the future, therefore, a biotic approach to the treatment of different diseases may be a safer way to treat many human ailments. The potential future application of bifidobacteria as prophylactic/biotherapeutic agents is not limited to human use, but also has a wide scope for the control and treatment of

diseases in economically important animals, especially because the ban on the use of antibiotics in many countries has been implemented to reduce the risk of microbial antibiotic resistance. Recent research has also shown the potential application of bifidobacteria in the development of safe skin protection and regeneration products, which open the way for a new trend in probiotic-based cosmetic products. In addition, the approach of using bifidobacteria in the treatment of the symptoms of mental diseases can lead to the development of a new class of probiotic-based psychotherapeutics. Further research is needed, however, to study in depth the mechanism of action of microbiota bioecosystems in the human body and its health status in an omics approach to understand how bifidobacteria help in homeostasis and in adjusting the body's ecosystem. The study of the relationship between the human microbiome and diet to support the growth, colonization and functionality of bacteria in the human body also needs further investigation. This may help to develop new and safer treatment approaches which can shape the future of human and animal health industries.

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Anaerobes as Sources of Bioactive Compounds and Health Promoting Tools

Gashaw Mamo

Abstract Aerobic microorganisms have been sources of medicinal agents for several decades and an impressive variety of drugs have been isolated from their cultures, studied and formulated to treat or prevent diseases. On the other hand, anaerobes, which are believed to be the oldest life forms on earth and evolved remarkably diverse physiological functions, have largely been neglected as sources of bioactive compounds. However, results obtained from the limited research done so far show that anaerobes are capable of producing a range of interesting bioactive compounds that can promote human health. In fact, some of these bioactive compounds are found to be novel in their structure and/or mode of action.

Anaerobes play health-promoting roles through their bioactive products as well as application of whole cells. The bioactive compounds produced by these microorganisms include antimicrobial agents and substances such as immunomodulators and vitamins. Bacteriocins produced by anaerobes have been in use as preservatives for about 40 years. Because these substances are effective at low concentrations, encounter relatively less resistance from bacteria and are safe to use, there is a growing interest in these antimicrobial agents. Moreover, several antibiotics have been reported from the cultures of anaerobes. Closthioamide and andrimid produced by *Clostridium cellulolyticum* and *Pantoea agglomerans*, respectively, are examples of novel antibiotics of anaerobe origin. The discovery of such novel bioactive compounds is expected to encourage further studies which can potentially lead to tapping of the antibiotic production potential of this fascinating group of microorganisms.

Anaerobes are widely used in preparation of fermented foods and beverages. During the fermentation processes, these organisms produce a number of bioactive compounds including anticancer, antihypertensive and antioxidant substances. The

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well-known health promoting effect of fermented food is mostly due to these bioactive compounds. In addition to their products, whole cell anaerobes have very interesting applications for enhancing the quality of life. Probiotic anaerobes have been on the market for many years and are receiving growing acceptance as health promoters. Gut anaerobes have been used to treat patients suffering from severe Clostridium difficile infection syndromes including diarrhoea and colitis which cannot be treated by other means. Whole cell anaerobes are also studied to detect and cure cancer. In recent years, evidence is emerging that anaerobes constituting the microbiome are linked to our overall health. A dysfunctional microbiome is believed to be the cause of many diseases including cancer, allergy, infection, obesity, diabetes and several other disorders. Maintaining normal microflora is believed to alleviate some of these serious health problems. Indeed, the use of probiotics and prebiotics which favourably change the number and composition of the gut microflora is known to render a health promoting effect. Our interaction with the microbiome anaerobes is complex. In fact, not only our lives but also our identities are more closely linked to the anaerobic microbial world than we may possibly imagine. We are just at the beginning of unravelling the secret of association between the microbiome and human body, and a clear understanding of the association may bring a paradigm shift in the way we diagnose and treat diseases and disorders. This chapter highlights some of the work done on bioactive compounds and whole cell applications of the anaerobes that foster human health and improve the quality of life.

Keywords Active peptides, Anaerobe, Antibiotic, Anticancer, Bacteriocin, Bacteriotherapy, Microbiome

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Abbreviations

APCs	Antigen-presenting cells
CLA	Conjugated linoleic acid

CNS	Central nervous system
COGs	Clustered Orthologous Groups
DHT	Dihydrotestosterone
EDTA	Ethylenediaminetetraacetic acid
GIT	Gastrointestinal tract
GRAS	Generally recognized as safe
HSAF	Heat stable antifungal factor
LA	Linoleic acid
MDR-TB	Multi-drug-resistant tuberculosis
MIC	Minimum inhibitory concentrations
MRSA	Methicillin-resistant Staphylococcus aureus
NRPS	Non-ribosomal peptide synthetase
PCR	Polymerase chain reaction
PKS	Polyketide synthase MIC
PSA	Polysaccharide A
SIRS	Systemic inflammatory response syndrome
VRE	Vancomycin-resistant Enterococcus
WHO	World Health Organization
XDR-TB	Extensively drug-resistant tuberculosis

1 Introduction

Man has made great strides in treating different kinds of diseases, and today diseases that were once considered lethal are no longer life threatening. However, life style changes, environmental pollution, emergence of new viral and microbial pathogens, appearance of drug resistance among known infectious organisms, lack of treatment for some old diseases, etc. are still affecting human health. For instance, a sizable proportion of the current generation has become more sedentary than their parents and grandparents, spending more time in environments with limited physical activity and often with extended sitting not only during working but also when travelling in cars or trains. Studies have revealed that sedentary life is becoming a major risk factor for obesity, cancer, diabetes, depression, cardiovascular diseases, etc. [1, 2]. Another example in this line could be the emerging drug resistance among pathogens. Microbes are wily and learn quickly how to survive in the presence of antibiotics. Mismanagement of drugs such as widespread use of antibiotics and related non-compliance, improper medication, and overprescription has contributed to the emergence of drug resistance among pathogens [3] and today antimicrobial resistance is a growing global concern. Drug resistance is not only emerging frequently but is also expanding at an alarming rate. For instance, from 1987 to 2004 the percentage of penicillin resistance among S. pneumoniae infections that causes meningitis and pneumonia grew from 0.02% to 20%, a staggering 1000-fold increase [4]. In recent years, about 440,000 new cases of multidrug-resistant tuberculosis (MDR-TB) appear annually, causing at

least 150,000 deaths [5], and extensive drug-resistant tuberculosis (XDR-TB) has been reported in 64 countries [6]. The emergence and spread of drug resistance among pathogens has not only resulted in an increasing number of human casualties but also incurs an enormous economic loss. In the USA alone, drug resistant bacterial infection has brought an annual loss of 34 billion US dollars [7]. Health challenges emanating from anthropogenic activities or from different natural causes should be treated or prevented to avoid both human life and economic losses. Thus, man has been engaged in a continuous fight against disease. This fight has attracted a great deal of attention in every generation, evolving over time from simple traditional to highly complex scientific treatments.

It is a widely accepted notion that man's fight against disease should be multimodal in nature, ranging from change in life style to implementing advanced medical technologies. However, in the fight against disease, the use of drugs is very vital and it is one of the most important components that cannot be compromised. The success of drug discovery often depends on the availability of new lead and precursor bioactive compounds, substances that exhibit biological activity. In fact, the search for these substances is at the core of modern day drug research. The rate of drug discovery from traditional producers such as actinomycetes, hyphomycetes and plants which have been in focus of pharmaceutical research for decades is declining [8, 9]. The low rate of discovery has become a great concern, especially in treatment of infections where the existing drugs become inefficient [10, 11] and the pipeline for new antibiotics is running disappointingly low [8, 12, 13]. Thus, it is important to have strategies to ensure availability of new and effective drugs. One among the different possible strategies could be searching for new drug producers from previously unexplored or less explored groups of organisms [14].

Microorganisms have been among the most important sources of bioactive compounds ranging from antibiotics to anticancer drugs [15–17]. Aerobic soil microorganisms account for nearly all the available drugs of microbial origin. On the other hand, anaerobes, which are a dominant group of organisms thriving in different habitats, have received very little attention as sources of bioactive compounds. These microorganisms have remarkably diverse metabolic features, allowing them to produce a wide range of biochemicals [18, 19], an ability that has attracted researchers and industries to produce chemicals from renewable resources. However, the potential of anaerobes for the production of bioactive compounds has not received proper attention. If anaerobes were explored properly, we may probably be able to see new drugs on pharmacy shelves. Besides being potential sources of drugs, whole cells of anaerobes are also believed to play healthpromoting roles. The human body harbours a highly diverse group of anaerobes and shares a bond with these organisms. Understanding this complex interaction and co-existence of the microflora and the body undoubtedly helps in promoting human health. In this respect, an exemplary achievement worth mentioning is the use of supplementary diets containing anaerobic microorganisms (i.e. probiotics) to improve human health.

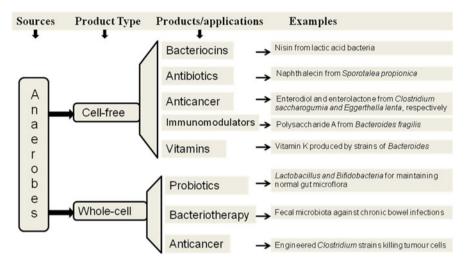


Fig. 1 Cell-free and whole-cell health promoting applications of anaerobes with some examples

Anaerobes have great potential in promoting human health and in this chapter some of the relevant research findings on production of bioactive compounds and whole cell applications (Fig. 1) that support this health-promoting role are discussed. Among whole cell applications the chapter focuses on bacteriotherapy of infection and cancer. Moreover, it deals with human microbiome and its potential role in the future medicine.

2 **Bioactive Compounds of Anaerobes**

Bioactive compounds, substances that exhibit biological activities by exerting an effect on or triggering a response in organisms, are highly diverse in their structure and chemical nature. These compounds could be natural or synthetic in nature. However, in this chapter, the term bioactive compound refers only to substances produced by biological entities and which have activities with a potential effect of treating or preventing disease and promoting good health.

Synthetic chemistry has been used to produce efficient drugs; however, bioactive compounds of natural origin with their remarkable diversity in chemical structure remain to be the most important sources of drugs. Bioactive compounds of biological origin can be used directly (without modification) or serve as lead compounds to synthesize more potent drugs chemically. Over 50% of the drugs being used currently are of biological origin or are synthesized using biologically active substances as lead compounds [20, 21]. More than 60% of anticancer drugs are of biological origin [22].

The global demand for drugs and health-promoting tools is already high and is even expected to increase further because of the emergence of new diseases, declining effectiveness of the existing drugs, absence of cure for many diseases, and the upsurge of human population. Microorganisms have been the major source of bioactive compounds of pharmaceutical importance. Unfortunately, drug screening and development research have been focused only on limited groups of organisms. However, in recent years, it seems that the search for bioactive compounds is expanding to organisms that have never been in focus before.

Anaerobes are believed to be the first organisms to inhabit our planet; they are highly diverse and known to possess unique metabolic features. Although their metabolic diversity and ability to synthesize different chemicals are interesting features to prospect for bioactive compounds, only limited studies have been made so far. This could be partly because of the difficulty of cultivating anaerobes. However, the advancement of molecular biology, the development of new and efficient bioactive compound screening systems, and the accuracy and sophistication of analytical tools have minimized some of the difficulties associated with screening of anaerobes for bioactive compounds, and hopefully this can lead to further screening and concomitant discovery of novel bioactive compounds in the time ahead. A highlight of the research done on anaerobes as sources of bioactive compounds is given below.

2.1 Antimicrobial Agents

Some organisms are known for producing protein based bioactive compounds. Among these, bacteriocins and peptides are becoming increasingly important in promoting human health. Bacteriocins and peptides are made of unique sequences of amino acids and in the literature both are often referred to as peptides. However, these substances differ in some aspects as shown in Table 1 and are treated in this chapter as distinct groups. Peptides can be modified or unmodified and in this chapter it is the unmodified (except for simple cyclization) peptide that is referred to as peptide. The non-ribosomally synthesized and modified antimicrobial peptides belong to antibiotics.

Features Bacteriocins Peptides		Peptides
Synthesis	Ribosomal	Non-ribosomal. If ribosomal, they are released from polypeptide chains by proteolytic degradation
Gene	Encoded by specific genes	Not directly encoded by specific genes
Number of amino acids	Often 30–60	Often 3–20
Function	Antimicrobial	Antimicrobial, antihypertensive, cyto- and immune-modulation, antioxidative, etc.
Mode of action	Depolarizes cell membranes or inhibits cell wall synthesis	Chelates metal ions or binds to bacterial surfaces, interacts with appropriate receptors, exhibiting hormone-like activity
Producers	Bacteria and few fungi	Prokaryotes and Eukaryotes

Table 1 Differences between bacteriocins and active peptides

Bacteriocins

The dramatic increase in the frequency of drug resistance among pathogens, the desire to reduce the use of chemical preservatives and conventional antimicrobial agents are rolling the search wheels for alternative antimicrobial substances that can be used for clinical applications as well as preservation of food and non-food products. Bacteriocins are among the promising alternative antimicrobial agents produced by all major lineages of bacteria [23]. In addition to bacteria, small cyclic bacteriocins, amatoxins (which inhibit RNA polymerase II) and phallocidins (which stabilize the F-actin) have been reported from fungi [24, 25]. A variety of bacteriocins has been reported from anaerobes isolated from ruminal, faecal, food, environmental, etc. samples [26–38]. Among the large number of bacteriocins reported, the most studied are those from lactic acid bacteria. This is mainly because of the GRAS (generally recognized as safe) status of lactic acid bacteria which makes it ideal for several applications including food preservation.

Characterization studies revealed that bacteriocins exhibit a variable spectrum, mode of action, molecular mass, amino acid sequence, amino acid modification, and biochemical properties. Some of these properties, such as their chemical structure, molecular size and mode of action, are used to group bacteriocins into classes. However, depending on the parameters (properties) considered, different classification schemes have been proposed. Some have categorized bacteriocins into two classes [39] although others categorize them in three [40] or four classes [41, 42]. Some examples of bacteriocins belonging to different classes, and properties that characterize each class are given in Table 2.

Bacteriocins exhibit interesting antimicrobial properties, which make them ideal alternatives to antibiotics for certain applications. For instance, bacteriocins exist in fermented food products we consume and can even be produced in our guts by bacteria inhabiting the gastrointestinal tract, which makes them safe to use. These molecules exhibit very low toxicity and, being produced by GRAS bacteria, bacteriocins can be readily used in foods without even prior purification [43]. The other desirable attribute from the point of view of their application is that most of them are effective at very low concentration.

Relatively few bacteriocins are found to be active against a wide spectrum of microorganisms [43]. The great majority exhibit a narrow spectrum of activity, often killing only closely related species of the producer strain. Such a narrow spectrum of activity could be of interest to target only a certain group of pathogenic bacteria. For instance, some microbes living in the human body (e.g. lactic acid bacteria) are known to have a beneficial role. Lately, it has become clear that the use of broad-spectrum antimicrobial agents that kill such beneficial microbes results in "collateral damage" which has been exemplified by the growing incidence of atopic and autoimmune diseases [44, 45]. It may be worth mentioning that most bacteriocins effectively inhibit Gram-positive pathogens including *Staphylococcus aureus* and *Listeria monocytogenes* [46]. However, only few bacteriocins are active against Gram-negative pathogens. On the other hand, in vitro studies have shown

Class	Properties	Examples	Producer anaerobe
Class I	Post-translationally modified peptides containing lanthionine or methyl-lanthionine	Nisin	Lactococcus lactis
		Lacticin 3147	Lactococcus lactis
		Butyrivibriocin AR10	Butyrivibrio fibrisolvens AR10
Class II	Small thermostable, non-modified proteins (with the exception of disulfide bridge linkages), non-lanthionine containing membrane active peptide	Pediocin PA-1	Pediococcus acidilactici PAC1.0
		Sakacin A	Lactobacillus sakei
		Lactacin F	Lactobacillus acidophilus
		Lactococcin G	Lactococcus lactis LMGT- 2081
Class III	Heat labile, cell-wall-degrading peptide	Enterolysin	Enterococcus faecium
		Helveticin I	Lactobacillus helveticus
Class IV	Cyclic globular, thermostable, helical, and post- translationally modified proteins, ranging between 35 and 70 amino acids	Enterocin F4-9	Enterococcus sp.
		Glycocin F	Lactobacillus plantarum

Table 2 Examples of bacteriocins of anaerobes belonging to different classes

that bacteriocins that are not naturally active against Gram-negative bacteria can effectively kill them if used together with membrane destabilizing substances such as EDTA and detergents [47]. Thus, at least potentially, it may be possible to extend the spectrum of bacteriocin activity with the help of additives.

One of the remarkable features of bacteriocins is their activity against clinically important pathogens, including drug resistant strains [48, 49]. Moreover, resistance of pathogens to bacteriocins is relatively low, which may be partly because of their mode of action which is different from the common therapeutic drugs. Interestingly, because bacteriocins are proteinaceous, unlike other drugs, it is possible to engineer and fine-tune their activities or properties by manipulating the gene sequence encoding them. It has been demonstrated that it is possible to improve the efficiency, stability and specificity of bacteriocins through genetic engineering [42, 50–53]. The molecular biology techniques allow not only fine-tuning of the properties of bacteriocins but also help to produce the bacteriocin at higher titres in heterologous over-expression systems and this can possibly downsize the production cost.

Although there have been a wide variety of bacteriocins reported from aerobes and anaerobes with interesting properties for application in food, cosmetic and drink preservation, to date only two bacteriocins of anaerobic origin – nisin and pediocin PA-1 – are available on the market. Nisin has been marketed by Danisco as Nisaplin since the early 1980s and it is the only bacteriocin approved by WHO as food preservative [46]. Kerry Bioscience markets Pediocin PA-1.

In recent years, in addition to its preservative application, bacteriocins have also been considered as alternative antibiotics to treat infections [39, 54, 55]. However, the primary focus so far has been on the treatment of animals but not humans. In this regard, the use of thiostrepton in ointments to treat dermatological problems of domestic animals and the use of nisin to prevent mastitis can be mentioned as existing commercial examples of bacteriocins being used as antibiotic alternatives [39]

Peptides

A large number of bioactive peptides have been reported from eukaryotic organisms. The majority of these peptides regulate a range of physiological functions through their hormone-like activity [56]. However, some peptides produced by eukaryotes are for defence against microbial and viral infections and insect predation [24, 57–60]. These peptides are released from larger precursor proteins and are often composed of 3–20 amino acids [61]. For instance, enzymatic hydrolysis of milk protein has been shown to release antimicrobial peptides. Peptides released from β -casein by the protease of *Lactobacillus helveticus* have shown a broad spectrum antimicrobial activity against a range of pathogens [62]. Similarly, peptides obtained from hydrolysis of yoghurt α -casein have shown potent antimicrobial activity [63, 64].

Microorganisms not only modify proteins in food and release active peptides, but are also able to synthesize antimicrobial peptides non-ribosomally. Most of these peptides contain non-proteinaceous components such as lipid or carbohydrate. The majority of these modified compounds are lipopeptides, i.e. peptides with lipid components, and belong to a group of surface active agents often referred to as biosurfactants, which in addition contains glycolipids, phospholipids and lipopolysaccharides. These peptides are known in the literature as antibiotic peptides and are discussed below.

Antibiotics

Antibiotics are relatively low molecular weight secondary metabolites synthesized by complex metabolic pathways of microorganisms. Often aerobic bacteria belonging to genus *Bacillus* and *Streptomyces* are encountered producing these compounds. Different fungal strains such as those belonging to *Penicillium* and *Cephalosporium* are also known as antibiotic producers. It is interesting that most of the antibiotics that have been used for decades are peptide driven [65]. Often these peptides contain more than one amino acid moiety synthesized by multi-enzyme complexes rather than through the conventional ribosome mediated

process. The well-known antibiotics such as penicillin, vancomycin, cephalosporin, etc. and their derivatives are peptide-driven antibiotics. Penicillin contains L-cysteine, D-valine and monosubstituted acetic acid; cephalosporin C comprises L-cysteine, D- α -aminoadipic acid, α , β -dehydrovaline and acetic acid, and vancomycin and teicoplanin are glycopeptides which have sugar-substituted peptide backbones.

In addition to the classical small sized antibiotics, microorganisms also produce an array of complex antibiotics. Some of these non-ribosomally synthesized antibiotics are cyclic in structure [66, 67]. One group of these cyclic peptides are known as cyclic lipopeptides, which exhibit remarkable antibiotic properties. Lipopeptides are amphiphilic in nature, containing a fatty acid tail linked to a short cyclized oligopeptide of 7–10 amino acids, which cyclizes by linking a lactone ring to a β -hydroxy fatty acid. These compounds are diverse and have been classified into various types based on their amino acid number and composition, fatty acid chain length, and structure [68, 69]. Lipopeptides such as daptomycin, micafungin, caspofungin and anidulafungin have already reached the status of commercial antibiotic [68, 70].

Although the great majority of antimicrobial peptides have been reported from aerobic microorganisms, studies have also shown that similar peptides can be produced by anaerobes. Lipopeptides have been reported from human intestinal flora strains of Citrobacter and Enterobacter [71]. A lipopeptide has been purified from the culture of a strictly anaerobic bacterium, Anaerophaga thermohalophila, isolated from environmental samples (oil separation tank) [72]. Lysobacter spp. are known to produce a number of bioactive compounds such as tripropeptin [73] and heat stable antifungal factor (HSAF) [74]. The tripropeptins (Fig. 2a) are a group of structurally related cyclic lipodepsipeptides which are active against Gram-positive bacteria including MRSA and, to a lesser extent, VRE [73, 75]. Out of the eight amino acids that compose tripropeptins, five of them are non-proteinogenic and are believed to be synthesized by non-ribosomal peptide synthetase (NRPS) [75, 76]. Strains of Lysobacter are also known to produce another group of antimicrobial compounds known as WAP-8294A [77]. These compounds are active against a range of Gram-positive organisms and the most potent one is WAP-8294A2 (Fig. 2b), which shows a great similarity in structure, pharmacological and toxicological properties to one of the most successful lipopeptides, daptomycin [75].

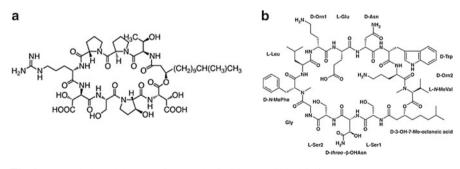


Fig. 2 (a) Antimicrobial agent tripropeptin C. (b) WAP-8294A2 (1)

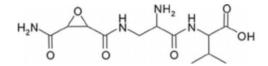


Fig. 3 Structure of herbicolin I [2-amino-3-(oxirane-2,3-dicarboxamido)-propanoyl-valine]

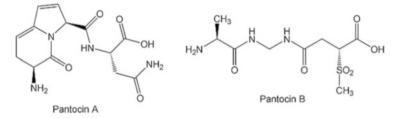
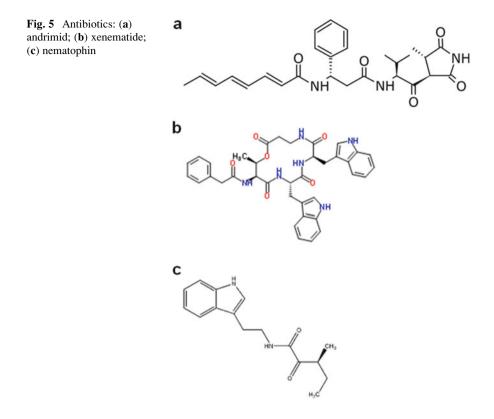


Fig. 4 Chemical structures of pantocin A and B

The closely related anaerobes Pantoea agglomerans and P. vagans are known for their interesting antibiotics. These bacteria produce herbicolin I (Fig. 3) which belongs to the dapdiamide family of peptides and has shown activity against Erwinia amylovora, Pseudomonas spp., Serratia marcescens and Candida albicans [78]. In addition to herbicolin I, P. agglomerans produces pantocin A and B (Fig. 4) [79, 80], relatively small molecules that are active against Gram-negative bacteria by inhibiting the histidine [81, 82] and arginine [79] biosynthesis, respectively. Strains of *P. agglomerans* are also known to produce the pseudo peptide antibiotic andrimid [83] (Fig. 5a), a new class of antibiotics with a novel mode of action, i.e., preventing the initiation of prokaryotic fatty acid biosynthesis by inhibiting the bacterial acetyl-CoA carboxylase [84]. This unique mode of action allows it to act against Gram-negative and Gram-positive pathogens including the drug resistant MRSA, VRE and *Klebsiella pneumoniae* at remarkably low minimum inhibitory concentrations (MICs) ($<1 \mu g/mL$) [85]. A glycolipid biosurfactant, rhamnolipid, with antimicrobial activity has also been reported from Pantoea sp. A-13 isolated from a sample collected in Antarctica [86].

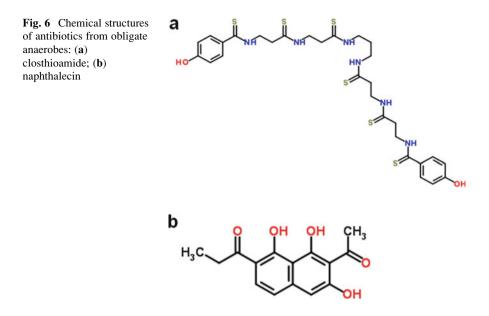
The entomopathogenic bacteria *Xenorhabdus* produce different antimicrobial agents [87]. Xenocoumacin 1 exhibits potent antimicrobial activity not only against several Gram-positive and Gram-negative bacteria but also against the pathogenic fungal strain *Cryptococcus neoformans* [88, 89]. Furthermore, two antimicrobial agents, xenematide (Fig. 5b) and nematophin (Fig. 5c), have been isolated from the culture of *Xenorhabdus*. Xenematide exhibits a broad spectrum of activity against Gram-positive and Gram-negative bacteria, whereas nematophin is a narrow spectrum antibiotic which is more potent against *Staphylococcus aureus* [88, 90].

It is interesting that at least some of these anaerobes reported to produce antibiotics are themselves pathogens or live in association with another organism. For example, *P. agglomerans* is a plant pathogen and *Xenorhabdus* infects nematodes and insects. *Lysobacter capsici*, which inhibits the growth of *Fusarium*



oxysporum, Botrytis cinerea, Pythium ultimum, Rhizoctonia solani, Colletotrichum gloeosporioides and Botryosphaeria dothidea, is a plant-associated microbe [91]. This may indicate that anaerobes which are pathogenic or those living within other organisms such as plants or animals can be good sources of antibiotics and should not be excluded from drug prospecting screening studies. Moreover, based on what is summarized in the preceding paragraphs, it seems that members of the genus *Pantoea*, *Lysobacter* and *Xenorhabdus*, are endowed with the ability to produce very interesting antimicrobial agents and hence further studies on them may be rewarding.

Among the anaerobes, it is the facultative anaerobes that have been studied as sources of antimicrobial agents, which might be because of the relative ease of cultivating them in contrast to the obligate ones. Although there are not many reports on antibiotics produced by strictly anaerobic bacteria, few interesting compounds have been reported. A good example could be closthioamide (Fig. 6a), produced by the strictly anaerobic microbe *Clostridium cellulolyticum*. Closthioamide is symmetric and very rich in thioamide moieties, which are rare in nature. This metabolite exhibits strong activity against Gram-positive pathogens, including the drug resistant strains MRSA and VRE at nanomolar concentration [92, 93]. Given that closthioamide represents an unprecedented antibiotic with



regard to its structure, composition and source of isolation, one expects a novel mode of action, which has yet to be proven. A novel, low-molecular-weight antibiotic dubbed naphthalecin (Fig. 6b) is also reported from a strictly anaerobic termite gut bacterium *Sporotalea propionica* [94]. Naphthalecin is a narrow spectrum antibiotic active against Gram-positive bacteria. Previously, a low molecular weight antibiotic reutericyclin was reported from a lactic acid bacteria (facultative anaerobe) *Lactobacillus reuteri* [95]. A closely related strain, *L. rhamnosus*, has also been reported to produce a bioactive compound that inhibits the growth of clinically important strains of *Staphylococcus aureus*, *Klebsiella pneumonia*, *Burkholderia cepacia* and *Escherichia coli* [96].

Almost all of the aforementioned antimicrobial agents from anaerobes are obtained from functional screening studies. In addition, molecular techniques have also started to contribute towards expanding the exploration of anaerobes. For instance, genomic studies have revealed the metabolic potential of anaerobes in making different bioactive compounds [97–99]. Such genome analysis of *Clostridium* strains confirmed the presence of many polyketide synthase (PKS) and/or non-ribosomal peptide synthetase (NRPS) gene clusters which mediate the synthesis of polyketides and non-ribosomal peptides, respectively [98, 100]. Non-ribosomal peptides are among large families of natural products with diverse structures and functions including antimicrobial activity [101]. The finding of PKS and NRPS gene clusters in different groups of microorganisms [98] reveals the unnoticed antibiotics production potential of anaerobes and possibly heralds the coming of a new era of anaerobes in drug discovery. However, the mere presence of genes encoding PKS and NRPS does not lead to easy and direct antibiotic production.

Production of secondary metabolites by anaerobic microorganisms is challenging and, at the level of screening, it is not easy to optimize production conditions. Thus, it is easier to screen first with PCR for genes that encode PKS and NRPS or search in genome sequence for these genes. Once the presence of genes encoding PKS and/or NRPS is confirmed, a thorough optimization should be carried out to produce and characterize the active metabolite. This strategy may lead to the discovery of novel antimicrobial agents from anaerobes. In fact, the discovery of closthioamide may somehow reflect the merit of this approach. The secondary metabolite biosynthetic gene clusters of Clostridium strains remain silent under standard cultivation conditions [100], which suggest that certain specific conditions are required to be activated [102]. Thus, the presence of PKS and NRPS in members of genus *Clostridium* cannot easily lead to production of the active substance but gives a green light for optimization. For example, C. cellulolyticum has been subjected to over 30 stress conditions such as antibiotic, heat shock and heavy metal stress, but only in one condition, upon addition of an aqueous soil extract to the culture was the production of the novel compound closthioamide initiated [93].

Several anaerobes are known to produce surface-active agents, although the compounds are not well characterized and it is difficult to know to which antimicrobial agent category the compounds belong. An example of this could be the surface-active agent produced by *Clostridium pasteurianum* [103]. Isolation and further characterization of such kinds of unidentified bioactive compounds of anaerobic origin may contribute to discovery of novel bioactive compounds. Considering that most of the interesting antibiotic discoveries from anaerobes happened in the last decade, it seems that the prospecting of antibiotics from anaerobes is just beginning. Because of their impressive phylogenetic and physiological diversity, and novelty of some of the discovered compounds, it would not be surprising if several new antibiotics are revealed and at least some of them find their way onto the market in the near future.

2.2 Immunomodulators

In addition to what has been described above, a number of studies have elucidated the contribution of anaerobes to our wellbeing through production of other bioactive compounds. Among these compounds are immunomodulators, substances that modulate or regulate the immune system. Anaerobes inhabiting the human gut are known for their impressive role in enhancing human health. In addition to protecting our bodies against pathogens, these anaerobes are also believed to play an immune boosting role. Studies have revealed that the gut microflora regulate the density and population of intestinal immune cells by influencing the development of the gut lymphoid tissues that mediate a variety of immune functions [104]. In line with this, immunity improvement upon consumption of probiotic bacteria has been reported [105, 106]. As most of the probiotic bacteria are members of the gut bacterial commensals, it strengthens the notion that the gut microbiota influences the immune system. Indeed, this has been supported experimentally by analysing the fecal flora of patients suffering from severe systemic inflammatory response syndrome (SIRS), which were found to have extremely low counts of *Bifidobacterium* and *Lactobacillus* [107].

One of the important bacteria which plays an important role in human immune system is *Bacteroides fragilis*. This human commensal anaerobe produces a capsular exopolysaccharide known as polysaccharide A (PSA) which is capable of activating T cell-dependent immune responses and hence influences the host immune system development and homeostasis [108, 109]. Ochoa-Reparaz and co-workers [110, 111] have reported that *Bacteroides fragilis* cells or its PSA protected mice models (of autoimmune encephalomyelitis) against disease of the central nervous system (CNS) in which the neuron myelin sheath is damaged. Moreover, recent studies show that PSA is capable of activating intestinal sensory neurons [112]. This may indicate the strong correlation between the bacterial effects on the nervous system and on the immune system that seems to be in bidirectional communication.

The gut bacteria produce ligands such as peptidoglycans, lipopolysaccharides, lipopeptides and lipotechnoic acids, which bind to receptor proteins and activate the inflammatory signalling pathways [113]. The signal initiates the antigen-presenting cells (APCs) known as dendritic cells to induce the primary immune response to defend the body. Some of these anaerobes produce other bioactive compounds with recognized health effects [114, 115]. Conjugated linoleic acid (CLA) is among these substances that are important to the immune system. CLA refers to isomers of linoleic acid found predominantly in meat and milk of ruminants and often related to several health benefits [116]. CLA has demonstrated efficacy as an anti-inflammatory and an immune modulator substance in mouse and pig models of colitis [117]. Strains of the anaerobic bacteria *Clostridium, Propionibacterium, Butyrivibrio, Bifidobacterium* and *Lactobacillus* are able to convert linoleic acid (LA) into CLA isomers [118, 119] and hence these anaerobes positively contribute to the host immune system, especially when CLA rich food is not in the diet. *Lactobacillus* strains are most commonly used for production of dietary CLA [120].

2.3 Compounds Active Against Cancer, Hypertensive and Cardiovascular Diseases

Gut microflora has been known to release bioactive compounds from the food we consume. There are a number of peptides that can be of great interest in the treatment of different diseases. Enzymatic hydrolysis of proteins found in foods releases bioactive peptides containing two to nine amino acids [121], which have positive effect on the digestive, cardiovascular, immune and nervous systems of humans. Anaerobic microorganisms have been used in the production of different kinds of fermented foods, and during the fermentation process they modify the food protein with the help of their enzymes and release active peptides which have a favourable impact on human physiology and health. It has been known that consumption of

fermented foods containing active peptides has beneficial health benefits, including antihypertensive, antioxidative and antithrombotic effects [122–124].

Most starter cultures used in the dairy industry such as *Lactobacillus plantarum*, *L. rhamnosus*, *L. acidophilus*, *L. helveticus*, *L. delbrueckii* ssp. *bulgaricus*, *L. lactis* and *Streptococcus thermophilus* are proteolytic, and hence the use of these organisms in dairy products generates bioactive peptides. These anaerobes produce cell wall-bound proteinase and different intracellular peptidases – endopeptidases, aminopeptidases, tripeptidases and dipeptidases which release antihypertensive, immunomodulatory and antioxidative peptides from milk proteins [125–127]. The two well-known antihypertensive peptides Val-Pro-Pro (VPP) and Ile-Pro-Pro (IPP) are released from milk protein during *L. helveticus* fermentation [128, 129]. Not only the microorganisms but also their isolated proteases have been successfully used to release bioactive peptides from the milk proteins [130]. In a similar way, a vast array of active peptides can be potentially produced from a variety of proteins existing in other foods, which may also render health-promoting effects.

Besides releasing bioactive compounds from food, intestinal bacteria can also synthesize bioactive compounds. For instance, the gut anaerobes produce equol (Fig. 7a) from isoflavones. Equol is believed to have many beneficial effects including improving bone health [131, 132], anti-prostate cancer [133], and male pattern baldness and acne because of its dihydrotestosterone (DHT) blocking effect [134]. Similarly, these bacteria synthesize enterodiol (Fig. 7b) and enterolactone (Fig. 7c) from lignans which might minimize the risk of breast cancer, cardio-vascular disease, endometrial and ovarian cancer, osteoporosis and prostate cancer. However, further studies are needed to confirm these claims. Another example of bioactive compound production by gut bacteria is the synthesis of urolithins (Fig. 7d) from ellagic acid. Preliminary evidence from recent studies indicates that urolithins have anticarcinogenic antioxidant, antiinflammatory and antimicrobial effects [114, 135].

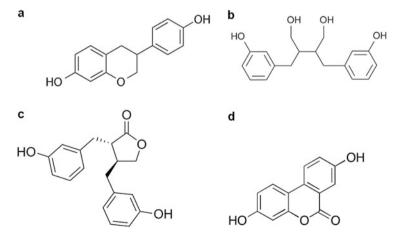


Fig. 7 Bioactive compounds produced by anaerobes from precursor molecules: (a) equol; (b) enterodiol; (c) enterolactone; (d) urolithins

2.4 Vitamins

Vitamins are among the important organic substances that the body needs for healthy life. They serve as vital coenzymes that regulate different cellular reactions. Unfortunately, humans lack the biochemical machinery necessary for the synthesis of most vitamins and are dependent on exogenous sources. We acquire vitamins from our natural food and, lately, as vitamin supplement tablets and fortified food and drinks. Anaerobes, which are part of the human microbiota [136, 137] or those isolated from non-human samples [138–140], are known to produce vitamins which can promote human health. Those anaerobes thriving in our gut such as members of the genus Bacteroides and Eubacterium produce vitamin K and the group B vitamins including thiamine, nicotinic acid, biotin, riboflavin, folates, pyridoxine, panthotenic acid and cobalamin [136, 137], and directly nourish our body. Metagenome analysis of the human distal gut microflora revealed the presence of Clustered Orthologous Groups (COGs), which are involved in the production of several essential vitamins [141]. This shows the possible contribution of these anaerobes in fulfilling the need for vitamins to some extent. Most of the production and absorption of microbial vitamins occurs in the colon [142], and the absorption of vitamins produced by the gut microflora contributes to systemic vitamin levels [143] and possibly minimizes the drastic effects of vitamin deficiency.

Anaerobes can be sources of dietary vitamins in isolated or crude form. Vitaminproducing anaerobes can be cultivated in bioreactors and the vitamins isolated for use. However, in some cases isolation of the vitamins is not necessary; for instance, when vitamin-producing GRAS anaerobes are used to ferment food, the vitamins produced during fermentation can be directly consumed with the food [144, 145].

3 Application of Whole Cell Anaerobes in Health Promotion

Besides providing bacteriocins or antibiotics, live anaerobes have also been used in many applications that promote human health, among which their use as probiotics, cancer treatment agents and bacteriotherapy agents has attracted considerable attention.

The application of anaerobes in food production and preservation is one of the oldest biotechnological methods. The ingestion of some probiotic anaerobes such as strains of *Lactobacillus*, *Bifidobacteria* and *Propionibacteria* is claimed to provide a tremendous health benefit. Among other advantages, these probiotics not only prevent but also treat pathogen-induced diarrhoea, maintain normal gut microflora, treat chronic inflammatory diseases and manage atopic and autoimmune diseases. However, because several reviews [104, 146–148] and books [149] have been written on anaerobic probiotics, and a chapter [150] is dedicated in this book, this particular application of anaerobes is not assessed in the present chapter.

3.1 Anaerobes in Cancer Treatment

Despite all the efforts and progress made, treatment of cancer still remains one of the biggest medical challenges. One of the greatest problems of cancer treatment is the selectivity of the therapy. It is relatively easy to kill cancer cells in vitro; however, to kill selectively the tumour cells in vivo is more complicated. Different methods have been used in cancer therapy to deliver therapeutic agents, but effective and selective delivery to target sites remains a complex task. Poor blood supply and high interstitial fluid pressure have contributed to the challenge of effective and selective delivery of therapeutic agent.

One of the strategies used to deliver therapeutic agents selectively to tumours is based on the nature of the microenvironments at tumour sites. The low oxygen tension or hypoxia has been a characteristic property of the tumour microenvironment [151, 152]. Tumour cells are fast growing and their consumption of oxygen is higher than that of cells in normal tissue. Moreover, when tumour cells are growing aggressively, the blood supply falls because of the disorganization of the newly formed blood vessels [153], which leads to nutrient depletion, acidity and poor oxygen availability. Studies have revealed that the oxygen level in normal tissue is about 3–9%, whereas the oxygen concentration in tumours is only about 0.3% [154]. This hypoxic microenvironment and poor blood supply reduce the efficiency of the conventional cancer treatments [151]. For instance, radiation therapy requires good oxygen levels for effective killing of the cells; however, the significantly lower oxygen level makes tumour cells three times more resistant to radiation than well aerated cells [154].

Targeting the hypoxic microenvironment of human tumours is expected to contribute to advancement of cancer therapy. This is where the application of anaerobic bacteria has emerged as an effective treatment strategy. Anaerobic bacteria are not only able to grow selectively in the hypoxic environment but they can also penetrate into the tumour necrotic part. Bacteria belonging to the genera *Clostridium* [155–158], *Salmonella* [159, 160], *Bifidobacterium* [161, 162] and *Escherichia* [163] have been shown to localize and proliferate selectively in tumours. The bacteria target different intratumoural regions through specific chemotaxis, preferential growth and hypoxic germination [164]. For example, the facultative anaerobes *Salmonella* and *Escherichia* strains use specific chemotaxis and preferential growth to colonize tumours, whereas the obligate anaerobes *Clostridium* and *Bifidobacterium* primarily rely on the mechanism of hypoxic germination/growth.

The wild-type bacteria used in cancer treatment can colonize the tumour, slow down its growth and destroy it, at least potentially. However, clinical trials have revealed that the colonization could be insufficient [165, 166] or the invasion of the tumour may be accompanied by severe toxicity [167]. Thus, in recent years there have been efforts to address these problems using molecular biology techniques to engineer the anaerobes. Some of the engineered bacteria have been able to colonize target tumour regions efficiently and deliver therapeutic payloads effectively [168]. For instance, when the ribose/galactose chemoreceptor is deleted, the bacterial cells effectively colonize the tumour [169]. Genetically modified bacteria with engineered therapeutic delivery including controlled release of cytotoxin, secretion of enzymes (e.g. cytosine deaminase) that activate pro-drugs, and production of bioactive compounds that eventually kill the tumour cells without affecting the normal tissue [164, 170, 171] have been studied. Moreover, engineered bacteria expressing a cell signalling protein tumour-necrosis-factor- α which induces apoptotic cell death, antibodies that inhibit hypoxia-inducible-factor-1- α which plays a role in the adaptation of tumour cells to the hypoxic microenvironment, α -hemolysin which kills tumour cells or interleukin-2 which is widely used in cancer immunotherapy have been tried to inhibit tumour development [164, 168, 170–173]. The results of these studies show that anaerobes can potentially be used to fight cancer effectively. Indeed, there have been showcases where bacterial treatments have resulted in very impressive results.

Anaerobes are not only used in treatment but also for early detection of cancer. Recently, the probiotic strain *Escherichia coli* Nissle 1917 was engineered and orally administered to indicate liver metastasis through generation of easily measurable signals in urine [174]. This is very encouraging as early detection of cancer makes the treatment relatively easy. It seems that the combination of the diagnostic and therapeutic use of anaerobes in the treatment of cancer can open a new window of hope for cancer therapy.

3.2 Gut Anaerobes in Bacteriotherapy

A wide variety of microorganisms live inside our bodies and others gain entry with the air we breathe, the food we eat and the liquid we drink. Some are beneficial, others do not produce any trouble or benefit although the infectious strains can cause diseases. Bacteria inhabiting our gastrointestinal tract (GIT) are believed to play an important role in maintaining a healthy environment and prevent some gastrointestinal diseases or suppress the growth of infectious microorganisms. For these reasons, some of the human gut microflora have been used to treat disease and foster human health. For instance, strains of *Lactobacillus* and *Bifidobacterium* have been used to treat gastrointestinal disorders [175]. This approach of using live bacteria to treat disease is known as bacteriotherapy.

Many probiotic commercial products are relatively simple and contain known culture(s) of live anaerobic bacteria. However, such simple probiotic formulations cannot solve some health problems which can potentially be treated by probiotics. In such a scenario, when one does not have a clear picture which bacteria or bacterium can alleviate the problem, it may be ideal to use preparations containing diverse groups of bacteria. In bacteriotherapy, the most efficient and elaborate mix of human gut bacteria is the entire fecal flora containing a vast array of microorganisms. The use of human fecal flora as a therapeutic agent is specifically known as fecal bacteriotherapy [176], which has been used sporadically for over five

decades. Fecal bacteriotherapy is used to treat chronic bowel infections, often as a last resort treatment for patients suffering from severe *Clostridium difficile* syndromes such as diarrhoea, colitis and pseudomembranous colitis [175, 177]. There have also been encouraging results when the fecal flora is used to treat inflammatory bowel disease, chronic constipation and irritable bowel syndrome [178, 179]. The *C. difficile* infection epidemics have triggered an increased use of human fecal bacteria to treat the infection and the associated syndromes. Because of its high efficacy, more patients become willing to take human faecal bacteria and lately many clinics have started offering the service. In recent years, applications of bacteriotherapy against other than *C. difficile* infection have emerged. This is mainly because of the human microbiome research results emerging with exciting insights.

4 Microbiome: The Invisible Organ with Visible Health Impact

The human body harbours a diverse group of microorganisms that colonize almost every body part, ranging from the skin to the deepest recesses of our guts. The trillions of microorganisms that live in our bodies are collectively referred to as human microbiome. It is believed that there are at least 10 times more bacterial cells than human body cells. However, because of their minute size, the microbiome accounts for only about 1-3% of our body weight. The great majority of these microorganisms are anaerobes which inhabit the gastrointestinal tract (GIT). Along the tract, the diversity and cell count of the gut microflora varies. The bacterial count is less than 10^3 /mL in the stomach, but further down in the GIT (the colon) it reaches to $10^{11}-10^{12}$ /mL and here the anaerobes outnumber the aerobes by up to 1000-fold [180–183].

To start with, the gut microflora is primarily composed of bifidobacteria which are believed to be selected by the milk feed during the first weeks of infant life [184, 185]. As we grow up, Firmicutes (genera of lactic acid bacteria and Clostridia) and Bacteroidetes become dominant, whereas species belonging to Actinobacteria, Proteobacteria, Fusobacteria and Verrucomicrobia are in a minority [186]. It is estimated that there could be more than 1,000 species in an adult gut microbiota which comprises the permanent (autochthonous) inhabitants and the acquired (allochthonous or transient) flora obtained from the environment or diet.

The relation between the microbiome and the human body seems mutualistic rather than pathogenic. The association is the result of a long co-evolution where human body and microbiome become interdependent [187]. In this association, the bacteria benefited from the nutrient-rich and stable provided by the host and the human body benefited from the roles played by the bacteria in developing and maintaining a healthy system [188, 189]. Lately, the diversity and role of human microbiome has been the focus of a growing number of research activities, and

fascinating insights have started to emerge. It has become known that the microbiome plays a major role in humans: nutrition, protection from infection, metabolism, development of epithelial and systemic immunity, immune modulation and fat storage regulation [115, 190–199]. Thus, the microbiome can be considered as an invisible organ, and examples of human systems that are influenced by anaerobes are shown in Fig. 8. Keeping a proper balance between the microbiome and our body is vital for allowing the microbes to play their role and maintain our health. Indeed, compositional variation of the gut microbiome has been related to several diseases such as obesity, inflammatory immune disorders and cancer [114, 190, 200]. Several health problems such as the metabolic syndrome which is a bunch of abnormalities such as high blood pressure, accumulation of excess fat especially around the waist, increased blood sugar level, and abnormal cholesterol that raise the risk for diabetes and cardiovascular diseases as well as neurodevelopmental disorders, autoimmune and allergic diseases are believed to be linked to the microbiota [177]. In recent years, research on human microbiota is gearing towards the use of bacteria not only to treat but also prevent some diseases. For instance, it has been reported that the probability of developing asthma in children having lower microbiota diversity is significantly higher than children with higher diversity [201]. In fact, further microbiota analysis has shown specifically that children who have low abundance of members of the anaerobic bacteria Faecalibacterium, Rothia, Veillonella and Lachnospira during the first 3 months of their lives are at risk of developing asthma [202]. Delivery of these bacteria to germ-free mice has prevented airway inflammation and hence supports the possible role of these anaerobes in avoiding asthma development. The potential is clear and in the future these bacteria may be used as probiotics or vaccines to prevent asthma, an age-old disease affecting several hundred million people. Similarly, swabbing the gut microflora of fat and thin mice has shown that the thin mice increase weight whereas the fat ones shed weight [203], and this possibly shows that such swabbing

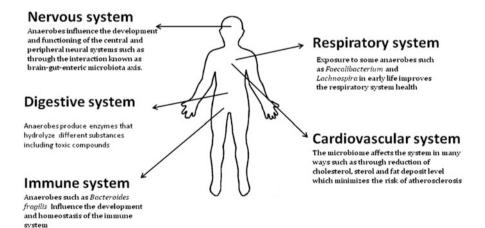


Fig. 8 The human systems influenced by the microbiome

is one key component in regulation of body weight and hence preventing diseases associated with it.

The consumption of probiotics, prebiotics and polyphenols are known to influence the numbers and types of microbes inhabiting the gut. Diet composition [204] and administration of broad-spectrum antibiotics [205] are also among factors that influence the microbiome diversity. Thus, proper diet, consumption of dietary modifiers, and whenever possible avoiding use of broad-spectrum antibiotics may help to maintain a healthy microbiota. When the balance is disrupted and the microbiome becomes dysfunctional, probiotic intervention could be important as it may positively influence the gut ecosystem and homeostasis, and hence maintain a proper host metabolism and ultimately promote the host health.

Although the use of bacteria for microbiota-related disorders is currently in its infancy, as more results trickle in we expect to see in the time ahead new and unexpected applications in the treatment of diseases and that could herald a paradigm shift in diagnosing and treating a number of important diseases.

5 Conclusion

Anaerobes are relatively less explored. However, the limited research done so far has clearly shown the enormous potential of these microorganisms in promoting and maintaining human health. Anaerobes improve the quality of our lives not only through production of bioactive compounds, but those living in our bodies (microbiome) are functioning as one of our organs, playing a complex role to ensure our very existence. Anaerobes have been successfully tested to treat a wide range of diseases and new research on the microbiome is generating even more impressive data and insight, which may bring a major breakthrough in the diagnosis and treatment of several diseases. So far, the use of prebiotics, probiotics and synbiotics has shown health promoting effect. This could be just the tip of the iceberg. Elucidation of the complex interdependent association of the human microbiome and human body is just starting, yet with impressive indications that can potentially shape the future medicine.

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