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09

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Biodegradation of Azo Dyes

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Biodegradation of Azo Dyes

Volume Editor: Hatice Atacag Erkurt

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Aims and Scope

Since 1980, *The Handbook of Environmental Chemistry* has provided sound and solid knowledge about environmental topics from a chemical perspective. Presenting a wide spectrum of viewpoints and approaches, the series now covers topics such as local and global changes of natural environment and climate; anthropogenic impact on the environment; water, air and soil pollution; remediation and waste characterization; environmental contaminants; biogeochemistry; geoecology; chemical reactions and processes; chemical and biological transformations as well as physical transport of chemicals in the environment; or environmental modeling. A particular focus of the series lies on methodological advances in environmental analytical chemistry.

Series Preface

With remarkable vision, Prof. Otto Hutzinger initiated *The Handbook of Environmental Chemistry* in 1980 and became the founding Editor-in-Chief. At that time, environmental chemistry was an emerging field, aiming at a complete description of the Earth's environment, encompassing the physical, chemical, biological, and geological transformations of chemical substances occurring on a local as well as a global scale. Environmental chemistry was intended to provide an account of the impact of man's activities on the natural environment by describing observed changes.

While a considerable amount of knowledge has been accumulated over the last three decades, as reflected in the more than 70 volumes of *The Handbook of Environmental Chemistry*, there are still many scientific and policy challenges ahead due to the complexity and interdisciplinary nature of the field. The series will therefore continue to provide compilations of current knowledge. Contributions are written by leading experts with practical experience in their fields. *The Handbook of Environmental Chemistry* grows with the increases in our scientific understanding, and provides a valuable source not only for scientists but also for environmental managers and decision-makers. Today, the series covers a broad range of environmental topics from a chemical perspective, including methodological advances in environmental analytical chemistry.

In recent years, there has been a growing tendency to include subject matter of societal relevance in the broad view of environmental chemistry. Topics include life cycle analysis, environmental management, sustainable development, and socio-economic, legal and even political problems, among others. While these topics are of great importance for the development and acceptance of *The Handbook of Environmental Chemistry*, the publisher and Editors-in-Chief have decided to keep the handbook essentially a source of information on "hard sciences" with a particular emphasis on chemistry, but also covering biology, geology, hydrology and engineering as applied to environmental sciences.

The volumes of the series are written at an advanced level, addressing the needs of both researchers and graduate students, as well as of people outside the field of "pure" chemistry, including those in industry, business, government, research establishments, and public interest groups. It would be very satisfying to see these volumes used as a basis for graduate courses in environmental chemistry. With its high standards of scientific quality and clarity, *The Handbook of*

Environmental Chemistry provides a solid basis from which scientists can share their knowledge on the different aspects of environmental problems, presenting a wide spectrum of viewpoints and approaches.

The Handbook of Environmental Chemistry is available both in print and online via www.springerlink.com/content/110354/. Articles are published online as soon as they have been approved for publication. Authors, Volume Editors and Editors-in-Chief are rewarded by the broad acceptance of *The Handbook of Environmental Chemistry* by the scientific community, from whom suggestions for new topics to the Editors-in-Chief are always very welcome.

Damià Barceló
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Editors-in-Chief

Volume Preface

Synthetic dyes are extensively used in textile, dyeing, paper, printing, color photography, pharmaceutical, food, cosmetics, and other industries. Azo dyes represent about one-half of all the dyes in common use and are employed as coloring agents in the textile, food, and pharmaceutical industries. Disposal of waste water from textile industries is a problem in many parts of the world. Although these dyes are not toxic in themselves, after being released into the aquatic environment, they may be converted into potentially carcinogenic amines that impact the ecosystem and human health. The absorption of light due to textile dyes creates problems to photosynthetic aquatic plants and algae. Nowadays, the public demand for colour-free discharges to receiving water bodies has made decolourisation of a variety of industrial waste water a top priority.

Chemical and physical methods including adsorption, coagulation-flocculation, advanced oxidation and electrochemical methods are very efficient in color removal. These methods are quite expensive and have operational problems. High sludge formation, regeneration requirement and cost of adsorbent make adsorption an unattractive method for decolorization purposes. So biodegradation begins to play an important role in decolorization of azo dyes.

This volume of *The Handbook of Environmental Chemistry* is very important as it includes different biodegradation methods with different microorganism groups. Integration of biological processes with physical and chemical processes are also given in this volume. Several biodegradation methods can be found in this one book and it is possible to compare these methods. All the chapters in this volume have been written by authors who are experts in the field.

This book is divided into 11 chapters. The first chapter outlines the bioaugmentation of azo dyes, a process in which various microorganisms are applied to the bioreactor or the polluted sites to accelerate the desired biological processes. The second chapter focuses on the different anaerobic microbial processes of biodegradation of azo dyes and enzymes that are responsible for their degradation. The third chapter reviews the biodegradation of azo dyes in anaerobic-aerobic sequencing batch reactors, where the cyclic operations of SBR provide both color removal in the anaerobic stage and aromatic amine removal in the aerobic stage. The fourth chapter outlines azo dye degradation by immobilized bacteria and concludes that immobilization increases the stability of the enzyme at high pH and tolerance to elevated temperatures and makes the enzyme less vulnerable to inhibitors. The fifth

chapter focuses on bacterial decolorization and degradation of azo dyes catalyzed by redox mediators and the further investigation to enhance the applicability of redox mediators to the bio-transformation of azo dyes. In the sixth chapter, a survey of the state-of-the-art of azo-dye conversion by means of bacteria is presented with a focus on reactor design and operational issues. The relevance of thorough characterization of reaction kinetics and yields is discussed. The second section focuses on recent results regarding the conversion of an azo-dye by means of bacterial biofilm in an internal loop airlift reactor. Experimental results are analyzed in the light of a comprehensive reactor model. The seventh chapter outlines the treatment of azo dye-containing waste water using integrated processes like combined physical biological processes and combined chemical biological processes. The eighth chapter is about the role of white rot fungi in biodegradation of azo dyes and the detection of enzymes responsible for azo dye decolorization. The ninth chapter is about decolorization of azo dyes by immobilized fungi. The tenth chapter focuses on decolorization of azo dyes with another fungus group: yeasts.

The last chapter highlights the factors affecting the complete mineralization of azo dyes.

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Volume Editor

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Bioaugmentation of Azo Dyes

Azeem Khalid, Muhammad Arshad, and David Crowley

Abstract Biodegradation is a cost-effective method to remove the residues of azo dyes prior to their discharge in wastewater streams from dye product industries. The efficacy of this treatment method is highly dependent on establishing an effective degrader community and maintaining environmental conditions that support the growth and activity of the degrader organisms. Although activated sludge is commonly used as a source of degrader organisms to start the process, bioaugmentation of the wastewater with highly effective strains provides a much more reliable process in which the process manager can use bacterial strains that target particular dye chemicals and metabolites to achieve complete mineralization. The most effective inoculants are able to degrade dyes over a broad concentration range, tolerate a range of environmental conditions of temperature, pH, and salinity, and persist at high population densities in competition with other microorganisms in mixed microbial cultures. The use of growth supplements such as yeast extract can further enhance the biodegradation activity. The ability to achieve complete mineralization of azo dyes depends on the control of the process in which initial decolorization takes place under microaerophilic conditions with low oxygen, followed by elimination of the dye metabolites using an aeration step. In many cases, this may be best achieved by using a mixture of bacterial strains that sequentially carry out the two-step process. Practical development of bacteria for bioaugmentation requires careful screening that is based not only on their efficacy in pure culture, but also on their ability to compete with the indigenous microbial communities in wastewater streams and ability to be produced and delivered as

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a stable inoculum. In the future, it may be useful to consider bioaugmentation with bacteria that contain mobile genetic elements that carry catabolic pathways, thereby allowing the genes to be introduced into the indigenous microorganisms. The ability to monitor introduced bacteria or catabolic genes will continue to be important for process optimization both in the laboratory and during operation in full-scale treatment systems.

Keywords Bioaugmentation, Bioreactor, Environmental factors, Inoculation, Salinity

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Abbreviations

AR	Acid red
BOD	Biological oxygen demand
DBMR	Direct brown MR
DO	Disperse orange
DR	Direct red
MGE	Mobile genetic element
NAD(P)H	Nicotinamide adenine dinucleotide (phosphate)
RAPD	Randomly amplified polymorphic DNA
RB	Reactive black

1 Introduction

Treatment of dye-contaminated wastewater discharged from the textile and other dye-stuff industries is necessary to prevent contamination of soil and surface and ground water. Currently, there are several physicochemical and biological methods

for the removal of dyes from effluents [1–12]. Among these, biotechnological approaches are receiving increased attention worldwide as environmental-friendly methods that are becoming increasingly efficient and cost-effective for the remediation of dye-contaminated wastewater [13, 14]. Many biotreatment systems rely on the use of sludge as an inoculum to initiate the dye degradation process [15–18]. While generally effective, it is nonetheless important to assure complete mineralization and detoxification for use as a reliable treatment method. Azo dyes and their degradation intermediates vary in their recalcitrance to biodegradation due to their complex structures and xenobiotic nature and in some cases are both mutagenic and carcinogenic [19–26]. Furthermore, azo-dye degrading microbial communities are sensitive to high concentrations of salts that are used in the dye process [27, 28]. This can limit growth and activity of the degrader bacteria such that the process treatment times become impractical. With the discovery and isolation of very efficient, salt-tolerant azo-dye degrading bacteria, bioaugmentation of biotreatment systems with specific microbial strains has now become an effective strategy to improve wastewater treatment systems and to enhance the bioremediation of azo dyes [29–33].

Bioaugmentation is a process in which various microorganisms including indigenous, wild type, or genetically engineered are introduced to the bioreactor or the polluted sites/matrices to accelerate the desired biological processes and achieve more consistent results [31, 34]. As used here, bioaugmentation refers to the use of selected strains of bacteria as opposed to the use of nonspecific microbial cultures such as those that are contained in activated sludge. Although activated sludge is used in the process of treating the contaminants, the microbial species that are contained in this material are uncharacterized and the system is a “black box” [35]. This may lead to inconsistent results, such that in some cases, up to 90% of the dyes in an effluent can remain untreated after an activated sludge process [36]. On the other hand, activated sludge can provide a useful starting medium from which individual strains or consortia can be isolated and cultured for use as inoculants [14, 37–41]. The microbial species and consortia can then be studied to determine the environmental factors that affect their growth and the rate of degradation.

Often the effectiveness of individual isolates can be enhanced by co-culture with other highly efficient dye-decolorizing strains [42–44]. Here, it is speculated that the combined enzyme systems of the mixed bacterial culture are more effective than the enzymes from the individual isolates, each of which may have different substrate kinetics and efficiency at different dye concentrations. Cooperation within microbial communities also can occur through exchange of growth cofactors and removal of toxic metabolites. Although many microorganisms can degrade azo dyes [7, 40–42, 45–51], relatively few microbial species and strains have emerged as candidates for use in bioaugmentation [14, 40, 52–55]. Before individual isolates can be recommended, comprehensive research is required to understand the role of individual microorganisms and their interactions with other microflora [24, 35, 56]. In this chapter, various types of azo dye degrading microorganisms and their potential for bioaugmentation are discussed.

2 Azo Dye Degrading Bacteria

2.1 Isolation of Azo Dye Degrading Bacteria

Several studies have demonstrated partial or complete degradation of dyes by pure and mixed cultures of bacteria (Table 1). In many biotreatment systems, mixed bacterial cultures have proved to be superior to single pure cultures. It has been reported that a higher degree of azo dye biodegradation might be achieved by mixed bacterial cultures due to complementary catabolic pathways within the microbial community that may not be accomplished by individual pure strains [48, 49, 76, 88–90]. Recently, however, several researchers have identified single bacterial strains that have very high efficacy for removal of azo dyes [14, 40, 41, 84, 86, 91]. In contrast to mixed cultures, the use of a pure culture has several advantages. These include predictable performance and detailed knowledge on the degradation pathways with improved assurance that catabolism of the dyes will lead to nontoxic end products under a given set of environmental conditions. Another advantage is that the bacterial strains and their activity can be monitored using culture-based or molecular methods to quantify population densities of the bacteria over time. Knowledge of the population density can be extrapolated to quantitative analysis of the kinetics of azo-dye decoloration and mineralization.

2.2 Redox Control of the Degradation Process

Biodegradation of dyes can be achieved under both aerobic and anaerobic conditions, but involves different metabolic pathways that affect the process rates and metabolites that are produced from the parent chemicals. Aerobic treatment is one of the most commonly used treatment methods for wastewater, but is often less effective for facilitating degradation of dyes than an alternating anaerobic–aerobic treatment or microaerophilic treatment system. Initial decolorization of azo dyes is known to involve a reductive process (Fig. 1) and is thus facilitated by anaerobic, static culture conditions [40, 48, 49, 90, 92–101]. The intracellular or extracellular process by which the dyes are reduced is not yet clear. In vitro, two types of NAD(P)H-dependent cytoplasmic azo-reductases have been described by Chen [102], but significant reductase activity is observed only with cell extracts, as opposed to incubation with intact bacterial cells [103, 104]. Since many dyes are polar and/or are large molecules for which there may not be carrier proteins, it is unlikely that they may pass through the cell membrane to enter the interior of the cell where they can be utilized by nonspecific reductase enzymes. Therefore, it is hypothesized that bacterial dye reduction is mainly an extracellular process [10, 105–107]. This hypothesis is supported by the findings that microbial excreted or artificial redox mediators catalyze the dye decolorization process [105, 106, 108].

Table 1 Bacterial species capable of degrading azo dyes

Bacterial species	Dyes	Comments	References
<i>Acinetobacter calcoaceticus</i> NCIM 2890	Direct brown MR (DBMR)	Decolorization of DBMR was 91.3% in static anoxic condition, whereas agitated cultures showed less decolorization (59.3%) after 48 h	[57]
<i>Acinetobacter</i> sp., <i>Citrobacter freundii</i> , <i>Klebsiella oxytoca</i>	Acid Red 88, Reactive Black 5, Direct Red 81, Disperse Orange 3	The mixed culture of bacteria removed 88–100% dyes (100 mg L ⁻¹) in 10 h	[14]
<i>Aeromonas caviae</i> , <i>Proteus mirabilis</i> , <i>Rhodococcus</i> sp.	Acid Orange 7	More than 90% decolorization of the dye was achieved in 16 h	[58]
<i>Aeromonas</i> , <i>Pseudomonas</i> , <i>Bacillus</i> , <i>Shewanella</i> and <i>Massillia</i> spp.	Reactive Black 5, Direct Red 81, Acid Red 88, Disperse Orange 3	Treatment times required by the most efficient strain, AS96 (<i>Shewanella putrefaciens</i>), were as short as 4 h for complete decolorization of 100 mg L ⁻¹ of AR-88 and DR-81 dyes under static conditions, and 6 and 8 h, respectively, for complete decolorization of RB-5 and DO-3	[40, 41]
<i>Bacillus cereus</i> DC11	Acid Blue 25, Malachite Green, Basic Blue	High decolorization efficiency (95–98%) achieved within 6 h for 100 mM Acid Blue 25 (anthraquinone dye), 4 h for 55 mM Malachite Green (triphenylmethane dye), and 2 h for 750 mM Basic Blue X-GRRL under anaerobic conditions	[59]
<i>Bacillus fusiformis</i>	Disperse Blue 79, Acid Orange 10	The dyes were completely mineralized within 48 h	[60]
<i>Bacillus</i> sp.	Congored	The complete decolorization was achieved in 24–27 h for a concentration of 100–300 mg dye L ⁻¹	[61]
<i>Bacillus subtilis</i> HM	Fast Red	Under the near-optimal conditions, 99% of the decolorization was achieved in 6 h	[62]

(continued)

Table 1 (continued)

Bacterial species	Dyes	Comments	References
<i>Bacillus thurengiensis</i>	Acid Red 119	The dye was decolorized up to 70% in 24 h	[63]
<i>Bacillus velezensis</i> AB	Direct Red 28	The dye (25 mg L ⁻¹) was completely decolorized within 10 h.	[64]
<i>Citrobacter</i> sp. CK3	Reactive Red 180	About 95% dye (200 mg L ⁻¹) was removed in 36 h	[65]
<i>Enterococcus gallinarum</i>	Direct Black 38	The bacterium removed 53–63% of the dye in 24 h in minimal medium while 71–85% of decolorization was observed in Luria broth medium.	[66]
<i>Escherichia coli</i> NO3	Reactive Red 22	After acclimation, time for 50% color removal lowered from 5.7 to 4.3 h	[67]
<i>Escherichia coli</i> , <i>Pseudomonas</i> sp.	Congo Red, Direct Black 38	The complete decolorization was achieved at the end of 9 days of incubation in case of <i>E. coli</i> while <i>Pseudomonas</i> sp. decolorized in 5 days	[68]
<i>Escherichia coli</i> YB	Acid Red 27	The dye was decolorized up to 75% in 2 h	[69]
<i>Halomonas</i> sp.	Reactive Brilliant Red X, Acid Black 10B, Acid Scarlet GR, Acid Red B, Acid Red G, Reactive Brilliant Red K	The decolorization of the dyes was up to 90% in 24 h	[70–72]
<i>Halomonas</i> sp.	Remazol Black, Maxilon Blue, Sulfonyl Scarlet BNLE, Sulfonyl Green BLE, Remazol Black N, Entrazol Blue IBC	The bacterium was capable of decolorizing the dyes in wide range of NaCl concentrations after 4 days of incubation period	[73]
<i>Kerstersia</i> sp. VKY1	Amaranth, Fast R, Ponceau S, Congo R, Orange II, Acid O 12, Acid R 151	The first four dyes decolorized by the bacterium by 100% while the remaining three decolorized by 84, 73 and 44%, respectively, in 24 h	[74]

(continued)

Table 1 (continued)

Bacterial species	Dyes	Comments	References
<i>Klabisiella</i> sp. VN-31	Reactive Yellow 107, Reactive Red 198, Reactive Black 5, Direct Blue 71	Monoazo dyes RY107 and RR 198 were decolorized in 72 and 96 h; the diazo dyes (RB5 and triazodye DB71) decolorized in 120 and 168 h	[39]
<i>Lactobacillus casei</i> TISTR 1500	Methyl Orange	The complete decolorization of the dye was achieved in 2.5 h	[75]
<i>Paenibacillus polymyxa</i> , <i>Micrococcus luteus</i>	Reactive Violet 5R	The bacterial consortium showed complete decolorization in 36 h	[76]
<i>Proteus vulgaris</i> , <i>Micrococcus glutamicus</i>	Scarlet R	Bacterial consortium decolorized 90% dye in 3 h	[77]
<i>Pseudomonas luteola</i>	Reactive azo dyes, Direct azo dyes and leather dyes	The 59–99% color removal after 2–6 days static incubation, at dye concentration of 100 mg L ⁻¹ , monoazo dyes showing fastest rate of decoloration	[78]
<i>Pseudomonas aeruginosa</i> , <i>P. oleovorans</i> , <i>P. putida</i>	Methyl Orange, Y87, B86, R91, B19, R90, B69, B31, B36, Y15, R34, B15, Y79, and B54	<i>P. aeruginosa</i> showed decolorization efficiency over 98% after 48 h while 76% decolorization was achieved by <i>P. oleovorans</i> after 54 h. <i>P. putida</i> showed lower efficiency	[79]
<i>Pseudomonas desmolyticum</i>	Direct Blue 6, Green HE4B, Red HE7B	The dye GHE4B was completely decolorized in 12 h while DB 6 and RHE7B were decolorized in 16 h	[80]
<i>Pseudomonas luteola</i> , <i>Eschericia coli</i>	Reactive Red 22	The <i>E. coli</i> improved the ability of <i>Pseudomonas</i> sp. to decolorize the dye by producing decolorization – stimulating extracellular metabolites	[42]
<i>Pseudomonas putida</i> mt-2	Acid Violet 7	Complete biodegradation of azo dye up to 200 mg L ⁻¹ was achieved in 49 h under shaking while the biodegradation time was reduced to 37 h under static conditions	[81]

(continued)

Table 1 (continued)

Bacterial species	Dyes	Comments	References
<i>Pseudomonas</i> sp. SUK1	Reactive Red 2	The strain was capable of degrading dye in a wide range of concentration (up to 5 g L ⁻¹) and almost 80% dye was removed in 114 h	[82]
<i>Rhodopseudomonas palustris</i>	Reactive Black 5	The dye up to 700 mg L ⁻¹ concentration was complete decolorized in 40 h	[83]
<i>Shewanella decolorationis</i> S12	Fast Acid Red GR	After 4 h incubation, more than 90% of the color was removed under anaerobic conditions while 12.8 and 33.7% decolorizing rates were observed under aerobic and microaerophilic conditions	[84]
<i>Shewanella decolorationis</i> sp. nov. S 12 ^T	Fast Acid Red GR, Reactive Brilliant Blue	The 90% decolorization of the dyes was achieved within 12 h	[85]
<i>Shewanella</i> J18 143	Remazol Black B, Acid Orange 7	Anaerobic cultures of <i>Shewanella</i> strain J18 143 rapidly removed color from the azo dye Remazol Black B in the growth medium to produce an absorbance at 597 nm of less than 1 in under 40 min	[86]
<i>Sphingomonas herbicidovorans</i>	Anthraquinone dyes	The bacterium was capable of decolorizing bromoamine acid dye (1,000 mg L ⁻¹) more than 98% within 24 h	[87]

Recently, Brigé et al. [109] demonstrated that dye decolorization is an extracellular reduction process requiring a multicomponent electron transfer pathway that consists of cytoplasmic membrane, periplasmic, and outer membrane components. Similarly, we have demonstrated the ability of bacteria to remove the color of azo dyes from solid agar medium, which suggested the accumulation of redox active enzymes or biochemical substances that were released into the medium during growth of the bacterial cells [40]. These studies imply that reducing equivalents are transferred from an intracellular electron transport chain to the mediators, which consequently reduces the extracellular dye non-enzymatically. Another possibility is that the bacteria establish a link between their intracellular electron transport systems and the extracellular dye via electron transferring proteins in the outer

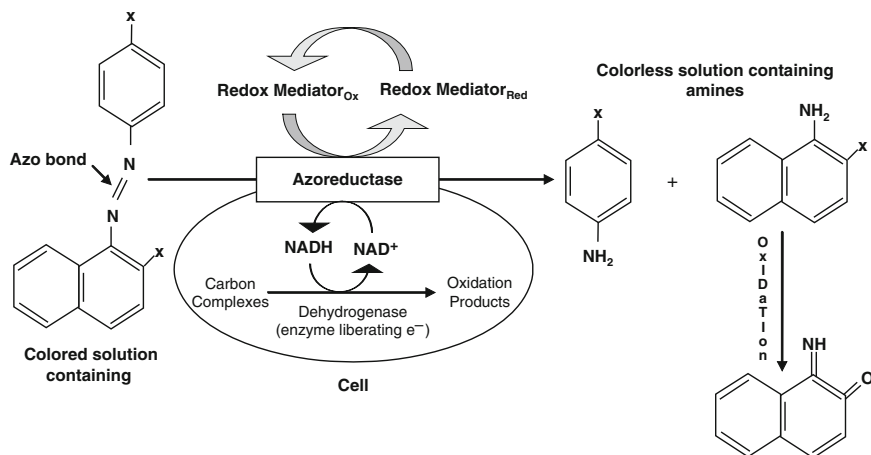


Fig. 1 Possible mechanisms for the removal of azo dyes by bacteria (modified from [86])

membrane [10, 109], ultimately reducing the dye either directly or indirectly via redox mediators.

2.3 Cosubstrates

Since the azo dye does not yield carbon or energy for growth during the first stage of enzymatic attack, various organic compounds (cosubstrates) are required for the dye decolorization step, in which the dyes act as acceptors of electrons that are supplied through the reducing equivalents that are generated by the electron transport chain [109]. Azo dye decolorization by mixed as well as pure cultures, generally, requires organic sources such as glucose, starch, acetate, ethanol, peptone yeast extract, or a combination of complex organic sources and carbohydrates [41, 42, 48, 49, 76, 84, 85, 95, 109]. As a result of the anaerobic reduction step, a variety of colorless aromatic compounds are synthesized. Depending on their chemical properties, these metabolites will accumulate under the anaerobic conditions, in which case further degradation can be achieved at accelerated rates under aerobic conditions [14, 86].

Previously, Kudlich et al. [110] reported that such types of compounds undergo rapid oxidation reactions, forming a range of polycyclic intermediates. In this manner, a sequential anaerobic–aerobic system is preferred for complete degradation of dyes [14, 41, 84]. The cleavage of azo linkages is not specific under anaerobic conditions [15, 111–115]; however, the electron withdrawing nature of the azo linkages impedes the susceptibility of dye molecules to oxidative reaction [116] and, thus, azo dyes show resistance to aerobic biodegradation [117–120]. Nonetheless, some bacteria with azo dyes-reducing enzymes, both specific and

nonspecific, were capable of degrading azo dyes under aerobic conditions [40, 115, 121–125].

3 Substrate Specificity of Azoreductase for Different Types of Azo Dyes

Azo dyes are a diverse class of chemicals in which various moieties confer a wide range of colors. The number and position of sulfonate and other substituent groups on the azo dye are particular features that affect the rate of decolorization. Hitz et al. [126] illustrated that acid dyes exhibit low color removal due to the number of sulfonate groups present in the dye, while the direct dyes exhibit high levels of color removal, being independent of the sulfonate groups. As illustrated in studies with *Lactobacillus casei* TISTR 1500, methyl red with a mono-azo bond and lacking a sulfonate group is relatively easily degraded, while acid red 151 and congo red with two azo bonds are difficult to cleave [75]. Similarly, the decolorization rates observed in case of acid red and acid orange 8 were lower than those of other dyes containing sulfonate groups [75]. The resistance to degradation shown by the latter dyes could be attributed to their complicated chemical structures consisting of polyaromatic and sulfonate groups. This can be attributed to steric interference and increased difficulty for azoreductases to form enzyme substrate complexes with acid red 151 and acid orange 8. Likewise, dyes with methyl, methoxy, sulfo, or nitro groups in their structures and substituent groups in the molecule also affect azoreductase activity [10, 103, 127]. Nigam et al. [90] suggested that azo compounds with a hydroxyl group or with an amino group are more likely to be degraded at faster rates than those with a methyl, methoxy, sulfo, or nitro groups.

Zimmermann et al. [125] suggested some general structural features of dye substrates for reduction by azoreductases. They viewed that a hydroxy group in the *ortho* position of the naphthol ring is a prerequisite for the azoreductase reaction, and charged groups in the proximity of the azo group could cause hindrance in the reaction. Similarly, a second polar substituent on the dye molecule inhibits the reaction by lowering its affinity to the enzyme, while the electron withdrawing substituents on the phenyl ring increases the rate of the reaction. The dye reduction rates are also influenced by changes in electron density in the region of the azo group. The substitution of electron withdrawing groups in the *para* position of the phenyl ring, relative to the azo bond, causes an increase in the reduction rate [128]. Hydrogen bonding, in addition to the electron density in the region of the azo bond, has a significant effect on the rate of reduction [129]. It was also shown that sulfonated dyes were reduced faster than carboxylated dyes due to the higher electronegativity of the sulfo group, which renders the azo group more accessible to electrons [130]. Likewise, Martins et al. [131] reported that dyes with low polarity and having an electron-donating methyl substituent group in the ring are quite recalcitrant. Thus, it can be concluded that the decolorization of azo dyes is highly dependent on the specificity of azoreductase for different types of azo dyes

that affect formation of substrate–enzyme complexes and the ability of the dye to accept an electron and cleave the azo group from the parent molecule.

4 Isolation, Enrichment, and Screening of Azo Dye Degrading Bacteria

Identification of azo dye degrading bacterial strains for use in bioaugmentation typically involves a stepwise process to isolate potential strains and screen them for their ability to degrade different dyes. A number of strategies have been devised to isolate such bacteria to achieve consistent and reproducible results in biotreatment systems (Fig. 2). Specific methods that have been employed for the isolation of microbial strains capable of degrading azo dyes are summarized in Table 2.

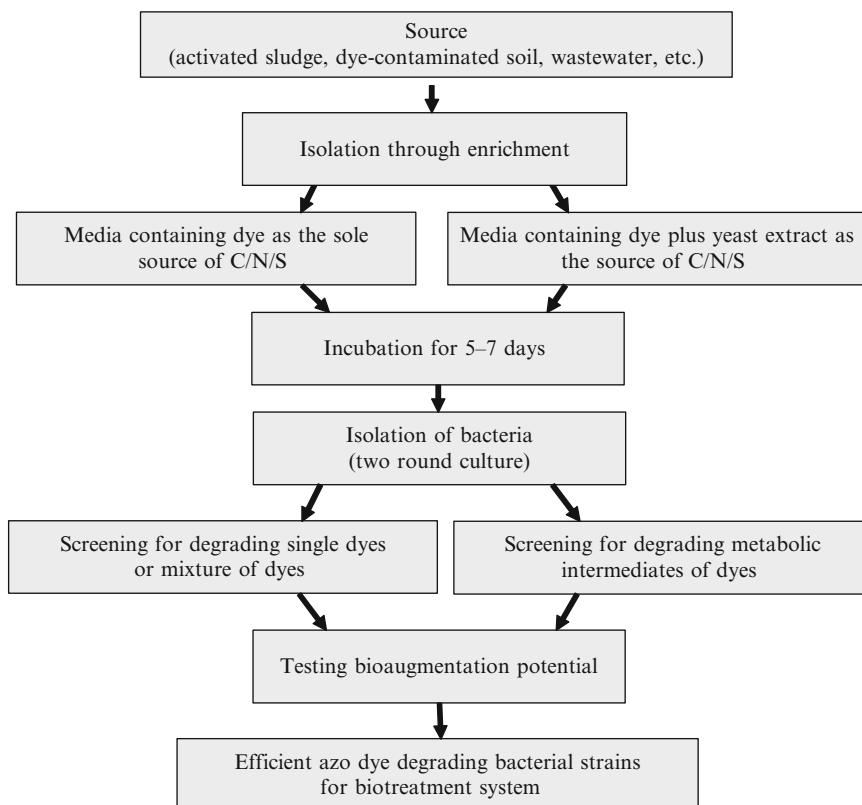


Fig. 2 Key steps for the isolation of efficient azo dye degrading bacterial strains for biotreatment systems

Table 2 Methods for isolation of azo dye-degrading bacteria reported by various authors

Source for isolation	C and/or N source	Identified strains	References
Activated sludge	Reactive Yellow-107, Reactive Black-5, Reactive Red-198, Direct Blue-71, glucose, sodium pyruvate	<i>Klebsiella</i> sp. strain VN-31	[39]
Activated sludge	4-Nitroaniline (an intermediate of dye), yeast extract	<i>Acinotobacter</i> sp., <i>Citrobacter freundii</i> , <i>Klebsiella oxytoca</i>	[14]
Activated sludge	Reactive Red-180, glucose	<i>Citrobacter</i> sp. CK3	[65]
Activated sludge	Azo dyes, yeast extract	<i>Bacillus cereus</i> DC11	[59]
Activated sludge	Azo dyes, glucose	<i>Staphylococcus arlettae</i>	[38]
Activated sludge	Beef and yeast extract	<i>Zoogloea</i> spp. (from activated sludge) and <i>Escherichia coli</i> (GEM)	[54]
Activated sludge of a textile printing wastewater plant	Fast Acid Red GR, Reactive Brilliant Blue, yeast extract	<i>Shewanella decolorationis</i> sp. nov.	[85]
Activated sludge, turfgrass soil	Acid Red-88, Reactive Black-5, Direct Red-81, Disperse Orange-3	<i>Shewanella putrefaciens</i> AS96, <i>Aeromonas punctata</i> AS81, <i>Bacillus cereus</i> AS7, <i>Bacillus thuringiensis</i> S46, <i>Pseudomonas nitroreducens</i> AS77, <i>Massilia timonae</i> S81	[40]
Bromoamine acid contaminated soil	Bromoamine acid (an intermediate of anthroquinone dye)	<i>Sphingomonas herbicidovorans</i>	[87]
Coastal seawater	Yeast extract, azo dyes	<i>Vibrio harveyi</i> TEMS1	[132]
Coastal sediment	Yeast extract, peptone	<i>Halomonas</i> sp strain GTW	[133]
Dye contaminated soil	Dye alone or dye with glucose, yeast extract	<i>Paenibacillus polymyxa</i> , <i>Micrococcus luteus</i> , <i>Micrococcus</i> sp.	[76]
Dye contaminated soil and sludge	Acid Orange-7, yeast extract	Consortium consisting of <i>Aeromonas caviae</i> , <i>Proteus mirabilis</i> and <i>Rhodococcus globerulus</i>	[58]
Dye contaminated soil and wastewater	Acid Red-119	<i>Bacillus thuringiensis</i>	[63]
Effluent, sludge from textile treatment	Direct Black-38, yeast extract	<i>Enterococcus gallinarum</i>	[46, 66]
Not known	Textile dyes	<i>Pseudomonas</i> sp.	[79]

(continued)

Table 2 (continued)

Source for isolation	C and/or N source	Identified strains	References
Not known	Reactive Black 5, Reactive Yellow 145	<i>Pseudomonas fluorescens</i>	[4]
Sludge	Direct Black-38	Not identified	[134]
Sludge	Reactive Black 5, Direct; Brown 2, glucose	<i>Escherichia coli</i> , <i>Pseudomonas</i> sp.	[135]
Sludge	Glucose or sodium acetate	<i>Pseudomonas fluorescens</i> , <i>Acinetobacter culcoaceticus</i>	[136]
Sludge, textile effluent treatment plant	Reactive Black-5, sodium lactate, yeast extract	<i>Rhodopseudomonas palustris</i> W1	[137]
Soil of disposal site of a textile industry	Disperse Blue-79, Acid Orange-10, yeast extract	<i>Bacillus fusiformis</i> KMK 5	[60]
Soil of tannery effluent site	Congored	<i>Bacillus</i> sp.	[61]
Soil samples from dairy wastewater and from dairy food industries	Methyl Orange	<i>Lactobacillus casei</i> TISTR 1500	[75]
Waste disposal site of textile industry	Red BL1/Reactive Red-2, yeast extract, beef extract	<i>Pseudomonas</i> sp. SUK1	[82, 138]

As illustrated in Table 2, enrichment culture is the most common method for isolating azo-dye degrading bacteria, using specific dyes individually or in mixtures, where the dyes are provided as the sole source of C or N [40, 79, 87, 139, 140]. Such bacteria cleave azo ($-N=N-$) bonds reductively and utilize aromatic amines as the source of C and N for their growth and they are specific towards their substrate. On the other hand, other bacterial strains cannot utilize dye as the growth substrate [115], but can be isolated using other organic compounds that are added as a cosubstrate along with the dye to support their growth. The latter method has led to the isolation of many efficient dye-degrading strains [48, 49, 60, 65, 82, 138], but has the disadvantage that the cosubstrate must be added to the wastewater. Depending on the cosubstrate, this can increase the cost of the treatment process. Moreover, addition of cosubstrates to mixed microbial communities containing undefined mixtures of bacterial species from the environment can lead to competition between the inoculant and other bacteria that degrade the cosubstrate.

Activated sludge is usually used as a source of inocula for isolating azo dye degrading bacteria [14, 37–41, 59, 65]. Following isolation of candidate strains, screening under controlled conditions by conducting repeated trials is critical to identify the most effective dye-decolorizing bacterial strains. Similarly, bacterial strains capable of effectively converting/degrading highly toxic intermediates/by-products of dyes can be screened. Ideally a strain or consortium that is able to decolorize azo dyes under anaerobic conditions would also be efficient for further

degrading the dye intermediates (aromatic compounds) under aerobic conditions. Finally, strains showing good results under controlled conditions should be tested further for their performance to degrade dyes and their products in a bioaugmented system by co-culturing with bacterial communities from an activated sludge system to determine if the strains are competitive and are able to enhance the dye degradation rates over that which is achieved by a nonaugmented sludge community [14]. Nutritional and other ecological conditions should be optimized for the development of an effective treatment process for the removal of dyes/dye-products from the dye-contaminated wastewaters. Thus, functionality of the selected strains must be defined well before using it as a biotreatment system. This can be achieved by employing a standard set of biochemical and molecular tests in the laboratory. The pure cultures must then be developed into an inoculum that can be stored and transported in a convenient form for delivery to the wastewater treatment facility.

5 System Ecology: Features of Wastewater Treatment Systems

Both biotic and abiotic components of the wastewater treatment systems are crucial considerations in determining whether bioaugmented microbial communities will function effectively for removal of azo dyes from wastewater effluents. Issues related to the success or failure of the treatment systems include adaptation and evolution of the dye-degrading microbial community, activity and interaction with the indigenous microflora, and environmental and nutritional aspects that influence microbial performance in the treatment systems [31, 35, 141–143]. Stability of the azo dye-degrading microbial communities and population dynamics seem to be the most important factors for the stability of the treatment process. However, the processes should not be viewed as a simple function of the microorganisms but as a complex ecosystem composed of a pool of functions contributed by both biotic and abiotic factors. The great diversity observed in such ecosystems has created a challenge for the consistent use of inoculants in assuring complete removal of azo dye contaminants over a wide range of possible environmental conditions. The structure and function of microbial communities often shifts concurrently during its adaptation period in response to fluctuation in the environmental conditions [144–147]. Consequently, performance of the system can be affected dramatically. For this reason, monitoring the composition of the microbial community is vital for the identification of functionally relevant populations [148, 149]. This can be achieved by correlating a specific activity of the process and a typical microbial population to simultaneously examine process performances and microbial population variations.

Fortunately, recent advances in molecular techniques have made it possible for scientists and engineers to monitor dye-degrading communities and their interaction with the other microorganisms during the degradation process (see review: [150]). Before the advent of such techniques, the key microbial species in wastewater treatment plants were either unknown or sometimes inefficient bacteria were

considered important for the various processes. Up until the last decade, very few studies employed molecular tools to monitor the degrader communities in activated sludge systems [142, 151–155], whereas more recently the use of such tools has become increasingly common for monitoring microbial compositions and the activity of dye degraders in water treatment systems [42, 147, 150, 156–158]. Ultimately, these techniques should prove useful to identify the links between microbial community composition, function, and process stability. A summary of advanced modern techniques used by scientists to study microbial structures/compositions in the wastewater treatment systems is presented in Table 3.

Prokaryotes that are present in activated sludge or biofilm reactors are responsible for the removal of most of the C and other nutrients or contaminants from wastewater and are the core component of every biological wastewater treatment plant [155]. At the same time, some bacterial species can also be detrimental to the treatment system either by aiding the formation of foam, which affects the settling features of activated sludge, or by out competing or suppressing microbial populations that are responsible for the removal of a particular contaminant. Good settling properties of an activated sludge are crucial for separating treated water from the sludge. Foaming is often caused by excessive growth of filamentous bacteria [150, 169–171]. The flocs containing high amounts of filaments with hydrophobic cell surfaces tend to attach to air bubbles and float on the surface of the sludge basin, from where they are easily dispatched by wind.

6 Bioaugmentation with Azo Dye Degrading Bacteria

Although conventional activated sludge systems are commonly used to treat azo dye containing wastewater [16, 29, 70–72, 172, 173], these treatment systems are inconsistent for removal of recalcitrant azo dyes and are subject to failure due to poor environmental conditions [32, 42, 43, 174]. The bioaugmentation of treatment systems commonly involves the use of mixed cultures of microorganisms (Table 4), and similarly can result in varying treatment efficacy depending on the abilities of the individual strains to compete with indigenous populations that are often well-acclimated to the existing environmental conditions [191]. More recently, individual strains of bacteria have been reported to have exceptional traits and can greatly accelerate dye decolorization rates (Table 5). In addition to azo dye degraders, degradation rates sometimes can also be improved by augmentation with a bacterial sp. with nonessential functions to influence treatment performance [42, 95]. For example, *Escherichia coli* DH5 α increases the decolorization efficiency of *P. luteola* even though DH5 α is not an active decolorizer of azo dyes among the microbial community. In this case, extracellular metabolites expressed by DH5 α stimulated decolorization activity of *P. luteola*. In recent work, genetically engineered microorganisms (GEM) have also received attention for biodegradation studies and been widely applied in bioaugmentation systems [55].

Table 3 Techniques used to study degrading microbial community structures in various wastewater treatment systems

Method/technique	Microbial systems	Parameters studied	References
Fluorescent in situ hybridization (FISH)	Consortium comprised of three bacterial strains capable of degrading several textile dyes including azo dyes in a rotating biological contactor	Rate of dye degradation, pH, BOD, and enzymes involved, and survival of test organisms	[159]
Denaturing gradient gel electrophoresis (DGGE), real-time PCR, and FISH	Sludge from a domestic wastewater treatment plant and <i>Comamonas testosteroni</i> 12 <i>gfp</i>	Effect of chloro-anilines on activated-sludge reactor functions such as nitrification, carbon removal, and sludge compaction, and sludge community structure, particularly the nitrifying populations	[160]
FISH, terminal restriction-fragment length polymorphism analysis (rRNA-based molecular techniques) and comparative 16S rDNA analysis	Activated sludge systems	The bacterial composition of activated sludge from two laboratory plants with different modes of operation, i.e., anoxic/oxic-enhanced biological phosphorus removal (EBPR), no nitrification] and Phoredox-system (EBPR, nitrification and denitrification) with particular emphasis on microorganisms responsible for EBPR process	[161]
Ribosomal intergenic spacer analysis (RISA), 16S rRNA gene sequencing and ARDRA	Activated sludge and <i>Spingomonas xenophaga</i> QYY	Degradation of bromoamine acid (an intermediate of anthraquinone dye) and microbial community dynamics	[43, 44]
Replacement series method	<i>Pseudomonas luteola</i> , <i>Escherichia coli</i> DH5 α	Color removal of dye Reactive Red 22, Study notes competition among the degrader species affecting long term stability	[42]
16S rRNA gene clone library	Wastewater purification bioreactor	Bacterial community structure in the natural circulation bioreactor	[162]

FISH and DGGE	Activated sludge samples from the anoxic and aerobic zones of a laboratory-scale modified Ludzack–Ettinger (MLE) system, <i>Proteobacteria</i> , and total Eubacteria	Microbial community structures and genetic diversity of the microbial community present in each of the anoxic and aerobic zones, along with COD and nitrogen mass balances	[163]
Scanning electron microscopy, light microscopy, and confocal laser scanning microscopy together with FISH	Aerobic activated sludge granules (spherical biofilms)	Structure of biofilms, microbial composition of heterogeneous granular biofilms and detection of bacteria, ciliates, and fungi in and on granules	[164]
Randomly amplified polymorphic DNA (RAPD), Enterobacterial repetitive intergenic consensus sequence (ERIC-PCR) RISA and ARDRA	A laboratory-scale anaerobic–anoxic–oxic fixed biofilm system treating coking wastewater	Microbial community structural dynamics, and identification of genomic fragments whose abundance shifts were concomitant to changes in COD removal capacity in a reactor	[165, 166]
DGGE and clone library analysis	Sludge and <i>Escherichia coli</i> JM109 (pGEXAZR)	Removal of dye Acid Red GR by bioaugmented sludge and changes in microbial community in the reactor	[54]
	Wastewater treatment plant, Oceanospirillales and Methylococcaceae, Caulobacteraceae, Sphingomonadaceae, and Nitrospirae	Effects of wastewater treatment plant discharge on the ecology of bacterial communities in the sediment of a small, low-gradient stream in South Australia, and the quantification of genes involved in the biogeochemical cycling of carbon and nitrogen	[167]

(continued)

Table 3 (continued)

Method/technique	Microbial systems	Parameters studied	References
Single-strand conformation polymorphism (SSCP)	Wastewater bioreactors (including denitrifying and phosphate-removal system, Chinese traditional medicine wastewater treatment system, beer wastewater treatment system, fermentative bio-hydrogen producing system, and sulfate-reduction system)	Microbial community structures, diversity and distribution in different wastewater treatment processes, and relationship between the structures and the status of processes	[157]
SSCP	The reactor inoculated with a microbial consortia obtained from a textile wastewater treatment plant	Color removal and changes in bacterial community profile	[168]
DGGE	Water samples collected from eight sites of three different lake zones and the Global Positioning System	Microbial community composition and relationship between bacterial community structure and environmental factors	[147]

Table 4 Biodegradation of azo dyes and their intermediates by mixed microbial cultures

Dyes/Metabolites	Culture	Comments	References
Acid Orange 10, Acid Red 14 and 18	Anaerobic digester sludge and aeration tank mixed liquor	Decolorization ranging from 65–90% was observed in a two-stage anaerobic–aerobic fixed film fluidized bed activated sludge reactor	[175]
Acid Orange 7	Sludge originally collected from a pulp and paper wastewater treatment plants	Color removal of 96% was achieved in the presence of liposomes that facilitated uptake of dyes by anaerobic biomass, leading to a fast decolorization. Amines such as sulfanilic acid and aniline were mineralized by inocula with high microbiological diversity, even with domestic effluent. Orthanilic and metanilic acids and 1-amino-2-naphtol were persistent under tested conditions	[176]
Acid Orange 7	Granular activated carbon-biofilm configured packed column	With initial 500 mg L ⁻¹ dye concentration, a complete decolorization was achieved in all runs although the cosubstrates added into the BGAC-packed column system reduced until to zero	[177]
Acid Orange 7	Uncharacterized aerobic biofilm, <i>Sphingomonas</i> sp. 1CX and Gram-negative bacterium strain SAD4I	The dye was completely degraded within 1 h in a rotating drum bioreactor containing the biofilm. The two bacterial strains in co-culture were able to mineralize the dye up to 90%	[178]
Acid Orange 7	Mixed and methanogenic cultures	The culture exhibited 94% color removal. Color removal was faster in mixed cultures than in methanogenic culture. Addition of electron donor stimulated reductive cleavage of azo bond	[179]
Acid Orange 7 and many other dyes	Bacterial consortium TJ-1 consisting of <i>Aeromonas caviae</i> , <i>Proteus mirabilis</i> , and <i>Rhodococcus globerulus</i>	Decolorization of Acid Orange 7 was significantly higher with the consortium as compared to the individual strains. More than 90% decolorization could be achieved even at 200 mg L ⁻¹ within 16 h. The consortium also decolorized 15 other azo dyes individually as well as a simulated wastewater containing a mixture of all the 16 azo dyes	[58]

(continued)

Table 4 (continued)

Dyes/Metabolites	Culture	Comments	References
Acid Red 42, Acid Red 73, Direct Red 80, Disperse Blue 56	Sludge collected from a municipal wastewater treatment plant	Average removal efficiency for acid dyes was between 80 and 90%. The removal efficiency for Direct Red 80 was 81% while of Disperse Blue 56 was not observed	[180]
Acid Red 88, Reactive Black 5, Direct Red 81, Disperse Orange 3	Activated sludge, <i>Shewanella putrefaciens</i> AS96, <i>Aeromonas punctata</i> AS81	Strains AS81 and AS96 from the activated sludge were able to decolorize all the tested four dyes in liquid medium after bioaugmentation into a live culture of activated sludge. The unamended activated sludge had little capacity to decolorize the dyes with 14% decolorization occurring after 8 h	[40]
Acid Red 88, Reactive Black 5, Direct Red 81, Disperse Orange 3, 4-nitroaniline (an intermediate of dye)	Mixed bacterial culture (<i>Acinetobacter</i> sp., <i>Citrobacter freundii</i> and <i>Klebsiella oxytoca</i> , <i>Shewanella putrefaciens</i> AS96) isolated from activated sludge	Under static conditions, 88–100% decolorization of the tested dyes was achieved by mixed bacterial culture after 10 h incubation. The mixed bacterial culture plus <i>S. putrefaciens</i> AS96 exhibited complete decolorization in <6 h. Further incubation of the solutions that contained <i>S. putrefaciens</i> and the mixed bacterial culture for 48 h under aerobic conditions resulted into complete removal of 4-nitroaniline residues	[14]
Azo dye metabolites	Activated sludge	Under aerobic conditions, two compounds 4,4'-thiodianiline and <i>p</i> -kresidine were most easily degraded, followed by 4,4'-diaminodiphenylmethane and 2-naphthylamine. Under anaerobic conditions, stabilities of the amines were totally different and compounds <i>p</i> -kresidine, 4,4'-diaminodiphenyl methane, and 2-naphthylamine were degraded while the 4-chloroaniline, 2,4-diaminotoluene, and 2,4-diaminoanisole were partly degraded	[16]
Broamine acid (BAA) and azo dyes	Salt tolerant mixed bacterial culture	The dyes were decolorized only under anaerobic conditions. The BAA could significantly increase the decolorization of one of the test dye by the salt-tolerant bacteria	[133]

(continued)

Table 4 (continued)

Dyes/Metabolites	Culture	Comments	References
Direct Black 38	Granulated anaerobic sludge mixed culture	The dye was degraded and decolorized throughout the experimental period of 300 h. The batch anaerobic tests indicated that once reduced environments were established with glucose, decolorization occurs even at high dye concentrations	[181]
Direct Black 38	Mixed microbial culture isolated from an aerobic bioreactor treating textile wastewater	The dye was transformed into benzidine and 4-aminobiphenyl followed by complete biodegradation of these toxic intermediates	[134]
Direct Blue 71	Anaerobic sludge plus <i>Escherichia coli</i> JM109	The bioaugmentation improved the removal of the target compound by the sludge. The bioaugmented reactor also demonstrated faster DB 71 decolorization rate than the control one	[55]
Direct Fast Scarlet 4BS	Consortium of a white-rot fungus and <i>Pseudomonas</i> 1–10 isolated from wastewater	The microbial consortium showed a significant improvement in dye decolorization rates under either static or shaking culture. The 4BS was mineralized completely	[89]
Direct Red 81	Consortium from contaminated soils in the vicinities of dye-stuff manufacturing units	The consortium exhibited 90% decolorization ability within 35 h	[96]
Dye-containing wastewater and Reactive Red 22	Mixed cultures of <i>Pseudomonas luteola</i> and <i>E. coli</i> DH5 α	Presence of <i>E. coli</i> DH5 α increased the decolorization efficiency of <i>P. luteola</i> even though DH5 α was an inefficient decolorizer in this consortium	[42, 95]
Industrial wastewater containing precursors and synthesis products of 15 sulfonated azo dyes	Anaerobic baffled reactor containing mixed sulfate reducing bacteria, and methanogens	In an anaerobic baffled reactor, almost a complete removal of color was observed in the reactor within 100 days of operation	[182]
Mordant Yellow 3, Acid Red 27, Yellow 23 and 21	Mixed bacterial culture	Reduction of dye under anaerobic conditions occurred followed by oxidation of amine metabolites after re-aeration	[183]

(continued)

Table 4 (continued)

Dyes/Metabolites	Culture	Comments	References
Orange G, Amido Black 10B, Direct Red 4BS and Congo Red	Four bacterial strains (pseudomonads) isolated from dyeing effluent-contaminated soils	Maximum degradation observed in the treatment system after 24 h for Orange G was 60.9 mg L ⁻¹ , for Amido Black 10B 571.3 mg L ⁻¹ , for Direct Red 4BS 112.5 mg L ⁻¹ , and for Congo Red 134.9 mg L ⁻¹	[184]
Orange II and other azo dyes	Biodigester sludge from municipal waste plant augmented with sulfate reducing consortium	The dye was decolorized by 95% within 24 h. Several other dyes including Reactive Black 5 and Reactive Red 120 and mixture of dyes were successfully degraded	T[185]
Procion navy blue, Procion green, Direct blue, and a mixture of azo dyes	Consortium comprised of three bacterial strains	A high efficiency for dye degradation was observed even at high dye concentrations	[159]
Reactive Black 5	Activated sludge batch reactor	Color removal occurred under anaerobic environment, while a slight attenuation was noticed under the aerobic condition	[136]
Reactive Black 5 and Direct Brown 2	Granulated anaerobic sludge mixed culture	Decolorization and substrate removal were achieved under test conditions but ultimate removal of azo dyes and substrate were not observed at high dye concentrations. Aromatic amine and volatile fatty acid accumulation observed proportionally at higher azo dye concentration	[135]
Reactive brilliant red X-3B	Activated sludge	Activated sludge generated a heterogeneous biofilm of several bacterial species. Biomass was increased after ozonation. Combination of ozone oxidation and upflow biological aerated filter technique to treat azo dyes	[8]
Reactive Orange 96	Anaerobic culture of sulfate-reducing bacteria, methanogens, and fermentative bacteria	Sulfate-reducing bacteria removed 95% of the dye in 40 h. Methane producing bacteria did not contribute in dye removal. Fermentative bacteria could remove only 30% of the dye in 90 h	[186]
Reactive Red 3.1	Activated sludge obtained from domestic and industrial effluent treatment plants	Decolorization rates of up to 30 mg L ⁻¹ h ⁻¹ were observed in case of activated sludge under anaerobic conditions. In anaerobic packed bed reactor	[15]

(continued)

Table 4 (continued)

Dyes/Metabolites	Culture	Comments	References
Reactive Violet 5R and several other dyes	Consortium of three bacteria (<i>Paenibacillus polymyxa</i> , <i>Micrococcus luteus</i> , and <i>Micrococcus</i> sp.) isolated from dye-contaminated soil	followed by aerobic stirred tank reactor 90–93% dye removal occurred after 51 h The concerted metabolic activity of these isolates led to complete decolorization of Reactive Violet 5R (100 mg L ⁻¹) within 36 h whereas individual isolates could not show decolorization even on extended incubation. The consortium had the ability to decolorize nine dyes amongst the 10 tested	[76]
Remazol Black B	<i>Alcaligenes faecalis</i> , <i>Commomonas acidovorans</i>	Microbial consortium immobilized on gravel exhibited over 95% decoloration within 48 h	[187]
Remazol Brilliant Violet 5R and Remazol Black B	Sequencing batch reactor inoculated with sludge collected from activated sludge plant	About 90% color removal was recorded for Remazol Brilliant Violet 5R and 75% color removal was obtained for Remazol Black B in a 24-h cycle with a sludge retention time of 15 days and an aerated reaction phase of 10 h	[188, 189]
Scarlet R	Consortium comprised of <i>P. vulgaris</i> and <i>M. glutamicus</i>	The consortium completely decolorized the dye in 3 h, the time was much shorter than the pure cultures	[77]
Simulated textile wastewater containing Procion Red H-E7B	Inclined Tubular Digester granules from pulp plant (upflow anaerobic sludge blanket)	A 78% color removal by anaerobic treatment was observed. Upflow anaerobic sludge blanket gave better color removal than inclined tubular digester	[190]
Textile wastewater containing Reactive Red 120	Activated sludge and fermented sludge of municipal wastewater	Over 90% decolorization was obtained on anaerobic phase of the bioreactor	[17]

Bioaugmentation of activated sludge systems with efficient bacterial strains can be used to target both the parent compounds and their degradation products such as aromatic hydrocarbons [29, 30, 32, 55]. To be effective, such strains should meet at three criteria [33]: (1) they must be catabolically active, (2) they must be competitive to sustain a high population density after being introduced into the system, and (3) they should be compatible with indigenous microbial communities and should not affect the indigenous microbial communities adversely. Thus candidate bacteria should be carefully evaluated with respect to each criterion. Several studies have identified potential candidates for use in bioaugmentation [40, 42–44, 54, 55].

Table 5 Rate of azo dye decolorization by different microbial strains

Dye	Strain	Dye concentration	Decolorization rate (mg dye h ⁻¹)	References
Acid Red 119	<i>Bacillus thuringiensis</i>	300 mg L ⁻¹	218	[63]
Acid Red 88, Direct Red 81, Reactive Black 5, Disperse Orange 3	<i>Shewanella putrefaciens</i> AS96	100 mg L ⁻¹	22.1–25.0	[41]
Direct Black 38	<i>Enterococcus gallinarum</i>	491 mg L ⁻¹	12.8	[64]
Direct Fast Scarlet 4BS	Bacterial and fungal consortium	1,000 mg L ⁻¹	81.2	[89]
Direct Red 28	<i>Bacillus velezensis</i>	25 mg L ⁻¹	2.5	[66]
Direct Red 81	Bacterial consortium	100 mg L ⁻¹	2.5	[96]
Methyl Orange, Methyl Red	<i>Lactobacillus casei</i> TISTR 1500	0.23 mmol L ⁻¹	6.1–31.0	[75]
Reactive Red 22	<i>Escherichia coli</i> NO3	200 mg L ⁻¹	17.0	[67]
Scarlet R	Consortium GR comprised of <i>Proteus vulgaris</i> and <i>Micrococcus glutamicus</i>	50 mg L ⁻¹	16.7	[77]

Recently, we demonstrated that the strains of genus *Shewanella* could potentially be useful for the treatment of azo dyes. One such isolate, *Shewanella putrefaciens* strain AS96, which was purified from an activated sludge was able to decolorize four structurally different azo dyes (Acid Red-88, Reactive Black-5, Direct Red-88, and Disperse Orange-3) in a liquid medium and maintained a high catabolic rate when introduced into a mixed microbial community from activated sludge [14, 40]. The rate of dye decolorization was nearly identical for the pure culture as for the bioaugmented sludge (Fig. 3). Similarly, bacterial strains belonging to genus *Sphingomonas* have been shown to degrade azo dyes [52, 53]. One strain identified as *S. xenophaga* QYY was used to degrade an intermediate of anthroquinone dye, bromoamine acid (BAA) [43, 44] and was suggested as a good candidate for bioaugmentation to remove BAA in laboratory sequencing batch reactors.

Nutritional and environmental factors such as C and energy source, redox mediators, salinity, temperature, pH, and oxygen supply affect the biomass and degradation activity of azo dye degrading microorganisms [10, 14, 40, 41, 69, 76, 84, 109, 133, 192–194]. Provision of optimal conditions can therefore enhance the effectiveness and success of the azo dye bioaugmented treatment systems. When bacteria are introduced into a complex microbial community, the nutritional conditions are altered by competition with the indigenous microflora, and monitoring of biomass and population size over time is complicated since specific methods are

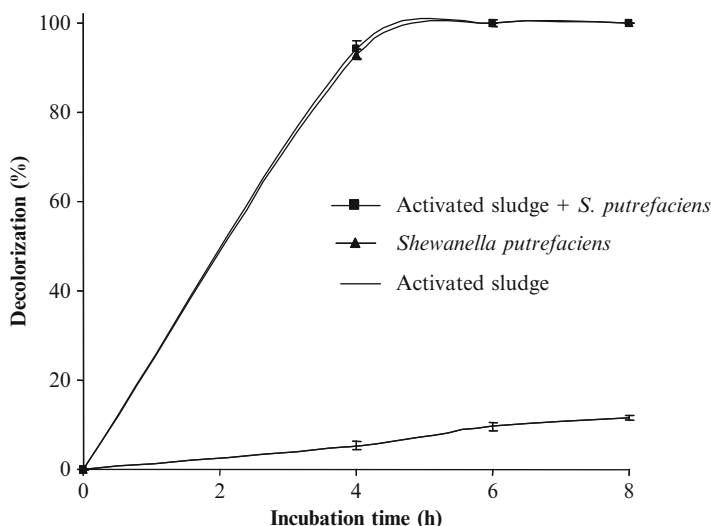


Fig. 3 Decolorization of Reactive Black-5 by activated sludge after augmentation with *Shewanella putrefaciens* AS96

Source: [40, 41]

needed to monitor the introduced strains. This can be achieved by using molecular techniques as described in Table 3 to assess the persistence and activity of the augmented bacteria in the presence of the indigenous population.

One of the main considerations in degrading azo dyes is the effect of oxygen at different stages in the process. Normally decolorization is achieved under low oxygen conditions, which results in the production of potentially toxic metabolites [13, 24, 176, 195, 196]. The later products can then be degraded by switching to high oxygen conditions. Thus, biological processes for azo dye degradation can require sequential anaerobic–aerobic conditions. This can be achieved either in a single reactor by careful aeration control for different periods or in two separate reactors [51, 197]. Although pilot-scale and fullscale implementation of anaerobic–aerobic biological treatments are limited, very promising results have been reported by the scientists using this system for the removal of dyes and their toxic products [14, 84, 86, 198, 199].

Another critical issue is the presence of a high concentrations of salt in dye-contaminated textile effluents that may affect azo dye degrading microorganisms by causing plasmolysis of the cells, by lowering metabolic activity, or by conformational changes in the degradation enzymes. Among the hundreds of studies on biodegradation of azo dyes, relatively few studies have employed high salt conditions, especially at $\geq 10\%$ salt concentration [15, 41, 133, 200–205]. Therefore, biological treatment systems require exploitation of microbial species that can thrive and degrade azo dyes at high salt concentrations.

7 Practical Considerations and Future Outlook

Several studies have demonstrated unequivocally that bioaugmentation with selected bacteria can be used to facilitate the degradation of azo dye compounds in wastewater (Table 1). However, several practical considerations need to be taken into account to develop inocula that can be used at the field scale. These include (1) effective cell densities, (2) ease in production of the inoculum, (3) inoculum carrier or delivery system, (4) shelf life, and (5) survival and adaptability of active degraders in the treatment system. The inoculum production system should maintain a metabolically and physiologically competent state to obtain desired benefits. Stringent quality assurance at various steps of production and packaging is required for the production of high quality inoculants. It is imperative that the formulation should be cost-effective and stable during production, distribution, storage, and transportation. Moreover, the formulation should be easy to handle and apply so that it is delivered to the target in the most appropriate manner and form.

Maintaining high levels of specific inoculants after bioaugmentation in the treatment systems is a great challenge since the inoculants compete with indigenous microbiota for growth factors, are subject to starvation, predation by protozoa, and washout at high flow rates. To prevent washout of cells and maintain a high concentration of cells in the bioreactor, various systems including submerged-membrane bioreactor and immobilized bioreactor systems are often employed [206]. The treatment of wastewater in packed bed bioreactors using immobilized cells is receiving more attention with the application of different immobilization methods and a variety of carriers [70–72, 177, 207–212]. Compared to conventional free cell systems, the bioreactors with immobilized cells have shown better results in terms of reactor productivity and ability to withstand extreme environments [213, 214]. In the immobilized bioreactor systems, various support media such as granular activated carbon, polyurethane foam, and ceramics are used to enhance the performance of immobilized cells on a long term basis. The application of such carriers in bioaugmentation systems is now viewed as a promising approach for the retention of sufficient biomass and for the prevention of washout of cells under high flow rates [208]. Among the various carriers, ceramic immobilized systems are the most durable and have been well suited for anaerobic treatment of wastewater [215].

Another strategy that has not been employed yet would be to use inocula as vectors to introduce catabolic pathways for azo dye degradation into the indigenous community in the waste water stream. Degradation pathways are frequently carried on plasmids and transposons that integrate into the chromosome as mobile genetic elements (MGEs). The MGEs, which can even mediate their own horizontal gene transfer, can play a major role in bacterial adaptation [216, 217]. Various mechanisms of horizontal gene transfer have been documented [216, 218–221]. Conceivably, MGEs may move freely within the bacterial community, although eventual expression of the genes may depend on compatibility of the promoters and integration into the regulatory systems in different bacterial species. Both biotic and

abiotic factors including competition between the organisms, predation, nutrients, temperature, pH, oxygen, etc. also will influence horizontal gene transfer [217, 222, 223]. Plasmids with broad host range permit interspecies genetic exchange and may, therefore, be a major factor for the adaptation of microbial communities. In this case, marker genes or genetic sequence information on the components of the gene pool could be useful to identify the distribution of the MGEs within different species in mixed microbial cultures.

The performance of a biotreatment system ultimately depends on optimization of the activity of microbes and the ability to control the process parameters of the treatment system [157]. In this respect, the ability to monitor gene copy numbers and gene expression is highly useful for real time optimization of the efficiency of a biotreatment system. Advanced molecular techniques as well as low cost methods (e.g., antibody detection of enzymes based on color reaction strips; fluorescence i.e., GFP marked organisms with UV light detection) can also be applied to monitor the microbial community structure, persistence of the added bacteria, and their interactions with indigenous populations.

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Biodegradation of Azo Dyes Under Anaerobic Condition: Role of Azoreductase

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Abstract The pressures of an ever-increasing population and industrial development have led to the addition of an array of man-made chemicals in the environment, leading to a tremendous deterioration in environmental quality. Contamination of soil, air, water, and food is one of the major problems facing the industrialized world today. Significant regulatory steps have been taken to eliminate or to reduce the production or release of these chemicals into the environment. A major contribution to these categories is by azo dyes, most of which are toxic and hazardous in nature. Application of microbial processes to decontaminate environmental media polluted with these compounds will require a better understanding of why and how microorganisms can degrade them and utilize them for their own survival as well as for cleaning the environment. This review focuses on different anaerobic microbial processes for biodegradation of azo dyes and enzymes involved therein that are responsible for their degradation.

Keywords Anaerobic, Azo dyes, Biodegradation

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Abbreviations

CI	Color index
SRB	Sulfate reducing bacteria

1 Introduction

Industrialization is considered to be the key to development in economic terms. However, it is also recognized to be the root problems from environmental perspective. The recognition that environmental pollution is a worldwide threat to public health has given rise to new initiatives for environmental restoration for both economic and ecological reasons. The industrial effluents contain toxic and hazardous pollutants. One particular class of synthetic chemicals which is of major concern is synthetic dyes and dye intermediates. The dyes are extensively used for textile, paper printing, and color photography, cosmetic, pharmaceutical, and leather industries. In the 1994 estimates, the world production of dyes was around 1 million tons, of which more than 50% were azo dyes [1, 2]. India, Eastern European countries including the USSR, China, South Korea, and Taiwan together consume approximately 600,000 tons of dyes per annum [3]. Even though the dye industry is characterized by a large number of producers (about 2,000 world wide), just four western companies accounted for nearly half of the market in 2000 [4]. It is estimated that more than 50% of these dyes are lost into wastewater, depending on the class of dyes used [5]. Azo dyes, which are aromatic compounds with one or more $-N=N-$ groups, constitute the largest class of synthetic dyes in commercial applications [6]. Dyes can be toxic and mutagenic, and if they are discharged directly into the environment, they persist as environmental pollutant as well as traverse through the entire food chains, leading to biomagnifications. Many dyes are visible in water at concentration as low as 1 mg L^{-1} . Dyes that are absorbing light with wavelength in visible range (350–700 nm) are colored. Dyes contain chromophores electron systems with conjugated double bonds and auxochromes, electron withdrawing or electron donating substituents that cause the color of the chromophore by altering the overall energy of the electron system. Usual chromophores are $-C=C-$, $-C=N-$, $-C=O$, $-N=N-$, $-NO_2$, and quinoid rings, and usual auxochromes are $-NH_3$, $-COOH$, $-SO_3H$, and $-OH$.

1.1 Classification of Dyes

Dyes are classified in accordance with either the chemical constitute or their application to textile fibers for coloring purposes. Table 1 gives this classification

Table 1 Classification of dyes according to usage

S No.	Class	Major substrates	Method of application	Remark
1	Acid	Nylon, wool, silk, paper, inks, and leather	Usually form neutral to acidic dye baths	This group of dyes is very important for wool of protein fibers. The important premetallized dyes are members of this class
2	Azoic dyes	Cotton, rayon, cellulose acetate, polyester paper, and inks	Fiber impregnated with coupling component and treated with a solution of stabilized dia-azonium salt	Dyeing and printing cotton in fast shades
3	Basic	Acrylic, modified nylon and polyester paper, and inks	Applied from acidic dye baths	Known as cationic dyes yield intense brilliant shades but fugitive to light
4	Direct	Cotton, rayon, paper, leather, and nylon	Applied from neutral or slightly alkaline baths containing additional electrolyte	Very important class of dyes
5	Disperse	Polyester polyamide, cellulose acetate, acrylic, and plastics	Fine, aqueous dispersions often applied by higher temperature, pressure, or lower temperature carrier methods, dye may be padded on cloth, baked on or thermo-fixed	New fast growing field of dyes important for synthetic fibers
6	Optical brighteners	Soap and detergents, all fibers, oils, paints, and plastics	From solution dispersion or suspension in a mass	
7	Reactive	Cotton, rayon, wool, silk, and nylon	Reactive site on dye reacts with functional group on the fiber to bind dye covalently under influence of heat and proper pH	Bonds chemically to the fiber
8	Sulfur	Cotton and rayon	Aromatic substrate valued with sodium sulfide and reoxidized to insoluble sulfur containing products on the fiber	Sulfur black belongs to this group
9	Vat	Cotton, rayon, and wool	Water insoluble dyes solubilized by reducing with sodium hydro sulfite then exhausted on fiber and reoxidized	Characterized high fastness specially anthraquinoids – most valuable for dyeing and printing cotton

(continued)

Table 1 (continued)

S No.	Class	Major substrates	Method of application	Remark
10	Solubilized vat	Cotton, wool, cellulose, and protein fibers silk	Impregnated fiber when treated with an oxidized agent usually sulfuric acid and sodium nitrite for cotton dichromate wool and silk; therefore, no alkali is involved. This class is applicable to cellulose and protein fibers	Dyeing, printing and wool in fast shades

of dyes according to usage and Table 2 according to chromophore. The dyes are anionic (direct, acid, and reactive dyes), cationic (basic dyes), and nonionic dispersed dyes. Anionic and nonionic dyes mostly contain azo or anthroquinone type of chromophores. Table 3 gives the classification of dyes according to their properties.

The dyes used in olden days were natural dyestuffs such as Saffron, Henna, Cochineal, Logwood, etc. derived from plants or animals. Water extracts of various plants or animals gave solution of yellow, and browns from the extract of the Mediterranean mollusk, and indigo came from plants of the genus *Indigofera*. Most natural dyes are of mordant type that requires a fixing agent. Amongst the synthetic dyes used in these industries, azo dyes are the oldest and play a prominent role in almost every type of application [7]. A substituent often found in azo dyes is the sulfonic acid group ($-\text{SO}_3\text{H}$) called sulfonated azo dyes.

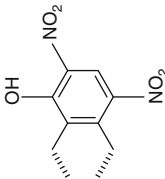
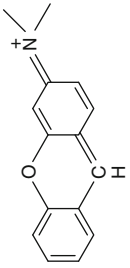
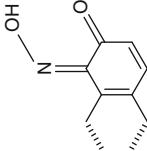
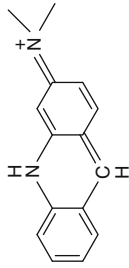
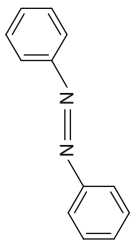
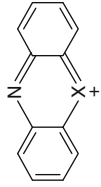
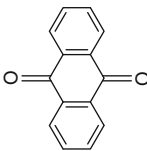
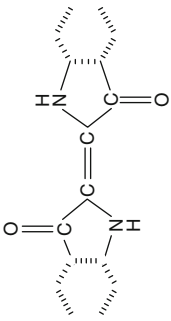
1.2 Color Index

The color index (CI) number, developed by the society of dyers and colorists, is used for dye classification. Once the chemical structure of a dye is known, a five-digit CI number is assigned to it. The first word is the dye classification and the second word is the hue or shade of the dye. For example, CI Acid Yellow 36 (CI 13065) is a yellow dye of the acid type. Additionally, a dye mixture may consist of several dyes; for example, Navy 106 is composed of three reactive azo dyes: remazol black B (Reactive Black 5), Remazol Red RB (Reactive Red 198), and Remazol Golden Yellow 3.

1.3 Color Measurements

Qualitatively, the type of the color and its intensity are easily visualized through our eyes. The peak absorbance of a given wave length (λ_{max}) for a particular color is

Table 2 Classification of synthetic organic colorants by chromophores

Chromophore	Dye class	Chromophore	Dye class
	Nitro		Xanthenes
	Nitroso		Acridines
	Azo		Quinoneimines
	Anthraquinones		Indigoids

(continued)

Table 2 (continued)

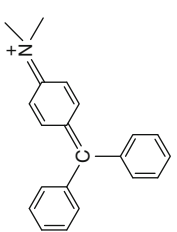
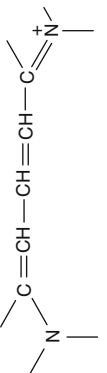
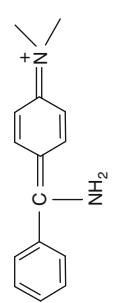
Chromophore	Dye class	Chromophore	Dye class
	Triphenylmethanes		Cyanines
	Diphenylmethanes		

Table 3 Classification of azo dyes by properties

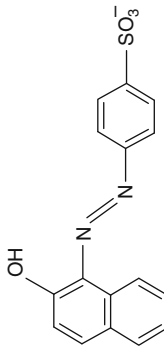
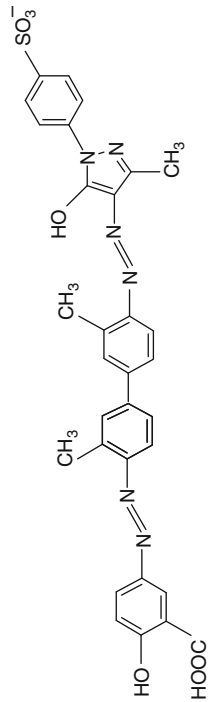
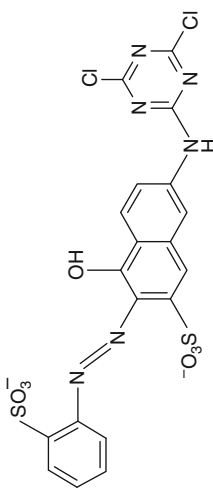
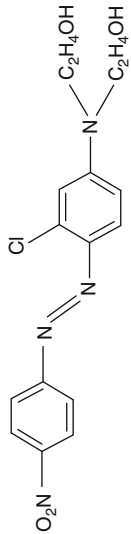
Azo dye	Dye class and substrate	Dominant mechanism of binding
	Anionic dye for wool	Electrostatic
	Direct dye for cotton	Vander waal
	Reactive dye for cotton	Chemical reaction
	Dispersed dye for polyester	Solubility

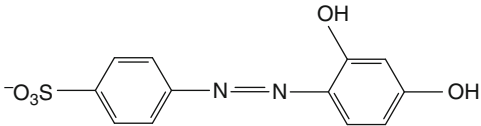
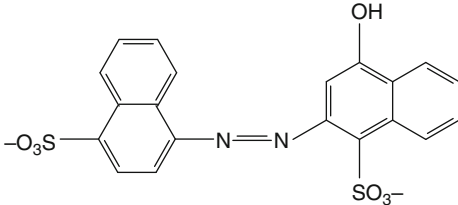
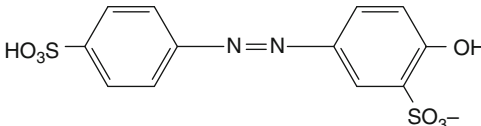
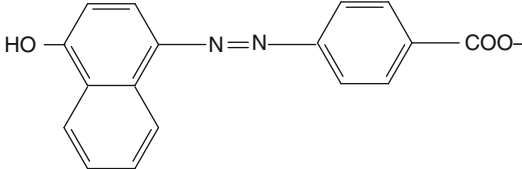
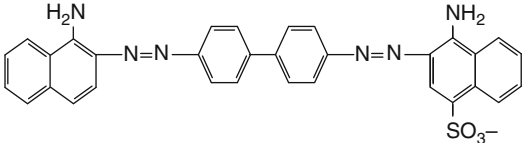
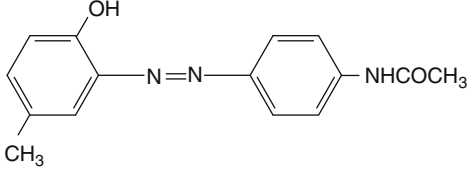
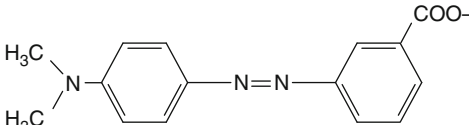
Table 4 Relationship between wavelength and color

Wavelength (nm)	Perceived hue
400–440	Green–yellow
440–480	Yellow
480–510	Orange
510–540	Red
540–570	Purple
570–580	Blue
580–610	Greenish-blue
610–670	Blue–green

easy to measure in a visible spectroscopy to quantify the magnitude of absorbance to the color intensity. The range of the wavelength corresponding to a particular color is shown in Table 4. Currently there are five methods for determining the color of the samples in the latest edition of the standard methods: visual comparison, spectrophotometric, tristimulus, ADMI methods [8]. The visual method is based on the sample comparison with a standard color solution of platinum cobalt chloride. This method is applicable to the sampling of potable water, but is inadequate for quantifying the color intensity in dye wastes. All these methods generally measured color caused by stable compounds; hence color value may be underestimated due to colloidal colored particles.

Biological methods are currently viewed as effective, specific, less energy intensive, and environmentally benign since they result in partial or complete bioconversion of organic pollutants to stable nontoxic end products. Even though azo compounds are xenobiotic in nature and expected to be recalcitrant to biodegradation. It is known that dyes resist biodegradation in conventional activated sludge treatment units [2]. The number of microorganisms now known, including bacteria, fungi, yeast, and algae, can decolorize the dyes and even completely mineralize many azo dyes under certain environmental conditions. Many reviews are available on microbial methods of decolorization of azo dyes [2, 9–18]. Table 5 gives examples of some common dyes used in microbial degradation study. Biodegradation processes may be anaerobic, aerobic, or involve a combination of the two. When considering the reaction between bacterial cells and azo dyes, it must be noted that there are significant differences between the physiologies of microorganisms grown under aerobic and anaerobic conditions [2]. For aerobic bacteria to be significant in the reductive process, the bacteria must be specifically adapted. This adaptation involves long-term aerobic growth in continuous culture in the presence of a very simple azo compound. The bacteria synthesize an azoreductase specific for this compound which, under controlled conditions, can reductively cleave the azo group in the presence of oxygen [2]. In contrast, bacterial reduction under anaerobic conditions is relatively unspecific with regard to the azo compounds involved, and is, therefore, of more use for the removal of color in azo dye wastewater [2].

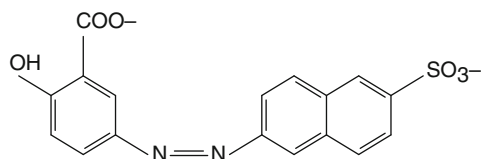
Table 5 Dyes used in biodegradation studies

Acid Orange 6	
Acid Red 14	
Acid Yellow 9	
Carboxy Orange 1	
Direct Red 28	
Disperse Yellow	
Methyl Red	

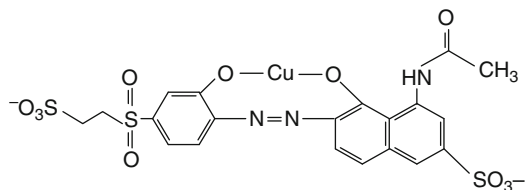
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Table 5 (continued)

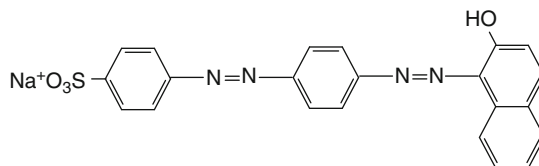
Mordant Yellow 3



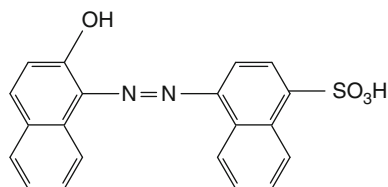
Reactive Violet 5



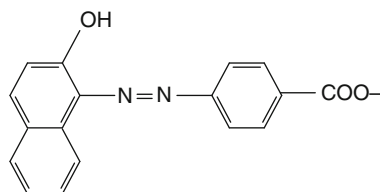
Acid Red G



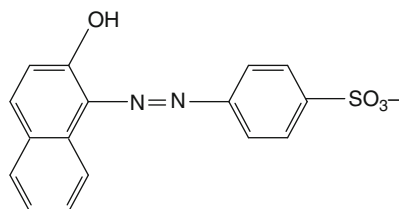
Acid Red 88



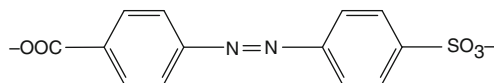
1-(4'-Carboxy-phenylazo)-2-naphthol



Acid Orange 7

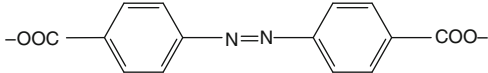
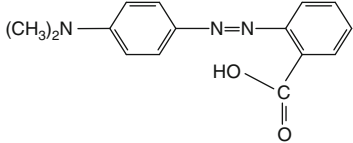
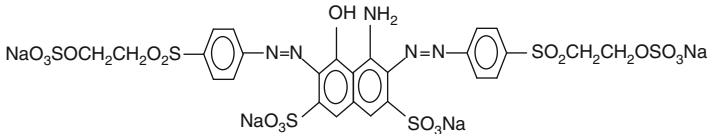
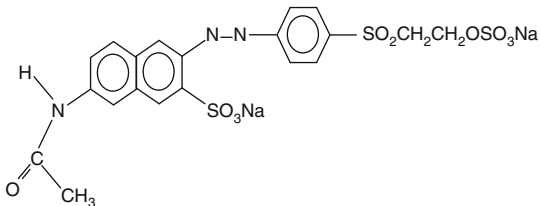
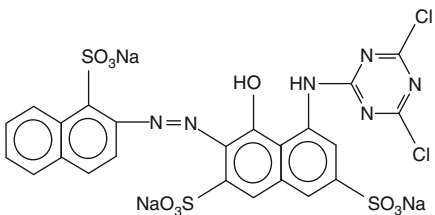
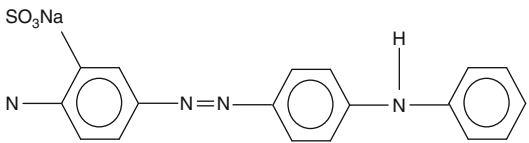
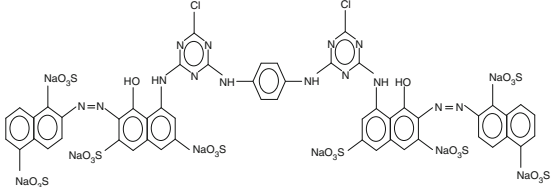


4'-Carboxy-4'-sulfoazo-benzene



(continued)

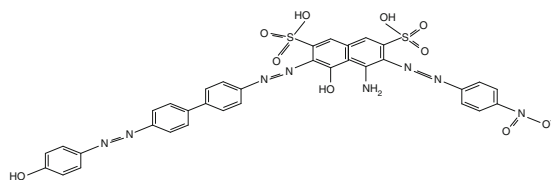
Table 5 (continued)

4,4'-Dicarboxy-azobenzene	
Methyl Red	
Remazol Black	
Reactive Orange 16	
Reactive Red 11	
Acid Yellow 36	
Reactive Red 141	

(continued)

Table 5 (continued)

Direct Green 6



2 Anaerobic Degradation of Dyes

Anaerobic reduction of azo dyes using microbial sludge can be an effective and economic treatment process for removing color from wastewater. The investigation on anaerobic decolorization of azo dyes was started long back in early 1970s. Walker and Rayan reported decolorization of azo dyes using intestinal aerobic bacteria [19]. This potential of intestinal anaerobes to decolorize the azo dyes was further established by other researchers [20–24]. Previous studies have demonstrated the ability of anaerobic bacteria to reductively cleave the azo linkages in reactive dyes. Although this effectively alters the chromogen and destroy the observed colors of the dye, many aromatic groups are not susceptible to anaerobic reduction. Dye decolorization under methanogenesis condition requires an organic carbon/energy source. Simple substrates like glucose, starch, acetate ethanol, whey, and tapioca have been used as dye decolorizing substrate [25–27]. Chinrelkitvanich et al. [25] and Bras et al. [28] have shown that acidogenic as well as methanogenic bacteria contribute to dye decolorization. They have used molecular methods to characterize the microbial population in anaerobic buffered reactor; tracking industrial dye waste showed that members of proteobacteria together with sulfate-reducing bacteria (SRB) were prominent members of mixed bacterial population. The methanogenic population was dominated by *Methanosaeta* species and *Methano methyovorams hollandia* [29]. Yoo et al. showed that the decolorization of Orange 96 was significantly affected by 2 bromo ethane sulfonic acid, an inhibitor specific to methanogens. This suggest that methanogens does not have any part in decolorization [30]. On the other hand, in the presence of acetate, sulfate molybdate inhibits SRB, which has a significant effect on decolorization rate. Reduction under anaerobic conditions appear to be nonspecific, as most varied azo compounds are decolorized, although the rate of decolorization depends on the organic carbon and the dye structure [2]. Some azo dyes are more resistant to removal by bacterial cells [28]. Dyes with simple structures and low molecular weights exhibit higher rates of color removal, whereas color removal is more difficult with highly substituted, high molecular weight dyes [31]. In the case of the terminal nonenzymatic reduction mechanism, reduction rates are influenced by changes in electron density in the region of the azo group. The substitution of electron-withdrawing groups ($-\text{SO}_3\text{H}$, $-\text{SO}_2\text{NH}_2$) in the *para* position of the phenyl ring, relative to the azo bond, causes

an increase in the reduction rate [19]. Nigam et al. established that azo compounds with a hydroxyl group or with an amino group are more likely to be degraded than those with a methyl, methoxy, sulfo, or nitro groups [32]. Color removal is also related to the number of azo bonds in the dye molecule. The color of mono-azo dyes is removed faster than the color of diazo or triazo dyes. Hu showed that the turnover rate of mono-azo dyes increased with increasing dye concentration, whereas the turnover rate of the diazo dyes and of the triazo dyes remained constant as the dye concentration increased [33]. Hitz et al. concluded that acid dyes exhibit low color removal due to the number of sulfonate groups in the dye, or direct dyes exhibit high levels of color removal that is independent of the number of sulfonate groups in the dye, and reactive dyes exhibit low levels of color removal [34]. The effect of the sulfonate groups on color removal is related to the mechanism by which the color is removed. If the dye reduction takes place inside the cell, the presence of sulfonate groups will hinder the transfer of the dye molecule through the cell membrane. Therefore, the rate of dye reduction will decrease as the number of sulfonate groups increases. However, if the dye reduction takes place outside the cell, the presence of sulfonate groups will have little effect on the rate of dye reduction. Kulla found that cultures could be adapted to produce azoreductase enzymes that had very high specificity towards particular dye structures [35]. One such enzyme, Orange I azoreductase, exclusively reduced the azo groups of Orange I and its derivatives, with their hydroxyl group in the *para* position. Another enzyme, Orange II azoreductase, was specific for Orange II-type compounds, with their hydroxyl group in the *ortho* position. It was also shown that sulfonated dyes were reduced faster than carboxylated dyes due to the higher electronegativity of the sulfo group, which renders the azo group more accessible to electrons. Hydrogen bonding, in addition to the electron density in the region of the azo bond, has a significant effect on the rate of reduction [36]. The position and the nature of substituents on the dye molecule influence the azo-hydrazone tautomerism of hydroxyazo compounds. The hydroxy proton of phenylazo-naphthol derivatives is labile and can bond with a nitrogen atom of the azo group, causing a rapidly formed tautomeric equilibrium between the azo and the hydrozone forms. This equilibrium is influenced by both structural factors within the molecule and by the nature of the medium surrounding the molecule. Zimmerman et al. found that, with certain azoreductases, a decreased rate of reduction was observed when the enzyme system was run with a substrate that was stabilized in the hydrazone form via hydrogen bonding, suggesting that the azo configuration of the substrate molecule was important for the enzymatic reaction [37]. However, the degree of interference caused by the methyl group could not be appraised. Zimmerman et al. made some generalizations with respect to the structural features that are required of the substrates for reduction by bacteria exhibiting the Orange-II azoreductase: (a) a hydroxy group in the *ortho* position of the naphthol ring is a prerequisite for the reaction; (b) charged groups in the proximity of the azo group will hinder the reaction; (c) a second polar substituent on the dye molecule lowers its affinity to the enzyme and inhibits the reaction; and (d) electron withdrawing substituents on the phenyl ring will increase the rate of the reaction [38].

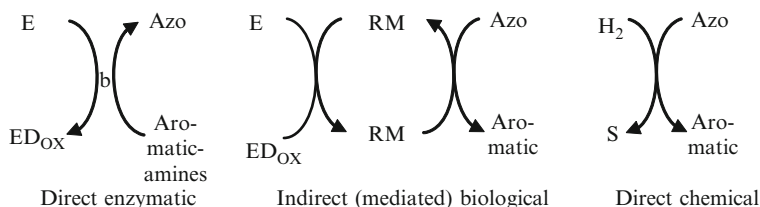


Fig. 1 Mechanism of anaerobic azo dye reduction. *RM* redox mediator; *ED* electron donor; *b* bacteria (enzyme) [14]

Decolorization appears as fortuitous process, where dye acts as electron transport chains. Alternatively, decolorization might be attributed to nonspecific extracellular reaction occurring between reduced compounds generated by the anaerobic biomass [39]. The ubiquitous range of microorganisms that reduce azo compounds under anaerobic condition. Flavin reductase acts like azoreductase in in vitro experiments and may be responsible for unspecific reaction of azo dyes [40]. Under strict anaerobic conditions, decolorization of dyes can be enhanced in the presence of redox mediators such as benyl viologen a quinines [39]. Extracellular reduction of azo dyes by microorganisms may also be due to reduced inorganic compounds such as Fe^{+2} and H_2S , which are formed as anaerobic bacterial metabolic reactions and products. Figure 1 represents the different mechanisms of anaerobic azo dyes reduction. *Clostridium paraputrificans* was found capable of reducing seven commercially available structurally related azo dyes [41]. Mediated biological azo dye reduction as highly polar sulfonated, as well as high molecular weight, polymeric azo dyes are unlikely to pass through the cell membrane [42]. It was suggested that reduction of these dyes could also occur through mechanisms that are not dependent on their transport into the cell. There are now many reports on the role of redox mediators in azo bond reduction by bacteria under anaerobic conditions [39, 43, 44]. Riboflavin in catalytic amounts significantly enhanced the reduction of mordant yellow 10 by anaerobic granular sludge [45]. 1-Amino 2-naphthol, one of the constituent amines of the azo dye, AO7, increased its decolorization rate possibly by mediating the transfer of reducing equivalents [22]. The addition of synthetic electron carriers such as anthraquinone-2,6-disulfonate could also greatly enhance the decolorization of many azo dyes [39]. Keck et al. reported the first example of the anaerobic cleavage of azo dyes by redox mediators formed during the aerobic degradation of a xenobiotic compound [44]. Cell suspensions of *Sphingomonas* sp. Strain BN6 grown aerobically in the presence of 2-naphthylsulfonate (NS) exhibited a 10–20-fold increase in decolorization rate of an azo dye, amaranth, under anaerobic conditions over those grown in its absence. Even the addition of culture filtrates from these cells could enhance anaerobic decolorization by cell suspensions grown in the absence of NS. Based on these observations, a mechanism was proposed for the mediated reduction of azo dyes by *S. xenophaga* (Fig. 2). Other bacterial cultures generating redox intermediates during the aerobic

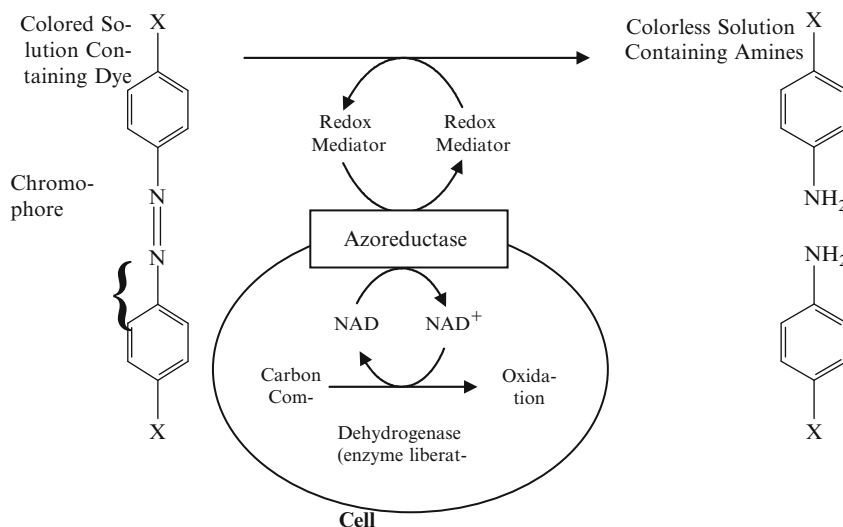


Fig. 2 Proposed mechanism for reduction of azo dyes by bacterial cell [44]

degradation of aromatic compounds can also lead to the enhancement of dye decolorization in anaerobic conditions [44]. In anaerobic treatment azo reduction is achieved by cleaving azo bond, but toxic amines are generated. The problem due to break-down product can be overcome by a sequential or simultaneous two-stage process. In the microbial degradation of azo dyes, the initial process is their decolorization. The highly electrophilic azo bond gets cleaved for azo decolorization. Till the year 2000, it has been reported that neither the activated sludge nor the aerobic bacterial isolates were able to degrade azo dyes [2]. On the other hand, various azo dyes were shown to be developed by anaerobic sludges, anaerobic sediments [42], and pure culture of bacteria incubated anaerobically.

But afterwards it was found that facultative microorganisms behave differently in sequential treatment. Sandhya et al. studied the functions of the microaerophilic-aerobic sequential batch reactor for the treatment of synthetic dye wastewater [46].

3 Role of Azoreductase in Biodegradation

The enzyme involved in the degradation of the dyes has been shown to be azoreductase. The enzymes were first isolated from the intestinal microflora and was later found to be produced by the cytosolic and microsomal fractions of the liver [47]. The enzyme was sensitive to oxygen and was inactivated by oxygen. In experiments involving intestinal anaerobic bacteria, Rafi et al. found the requirement of

coenzyme FAD, FMN, or riboflavin for the enzyme activity [47]. The average rate of reduction of the dye by these strains ranged from 16 to 135 nmols of dye per minute per milligram of protein. Nondenaturing polyacrylamide gel electrophoresis showed that each bacterium expressed only one azoreductase isozyme. It was found that at least three types of azoreductase were produced by different isolates. All the azoreductase were produced constitutively and released extracellularly. The extracellular enzyme activity was recorded to be higher than that of the intracellular enzyme source.

The inability of the cultures to utilize the accumulated metabolites in anaerobic degradation of the dyes led to the isolation of strains, which possessed oxygen insensitive azoreductases. Kulla et al. isolated *Pseudomonas* K22 and KF46 strains from chemostate cultures that were adopted to grow on carboxyl orange I and carboxyl orange II, respectively [35]. They were able to degrade sulfonated analogs of carboxyl orange I and carboxyl orange II. Oxygen-insensitive azoreductases have been detected in these organisms, which have been selected by long-time adaptation in chemostate for growth on azo dyes. These sulfonated dyes served as models for aerobic treatment of wastewater from textile industries, where such dyes had wide usage. The degradative pathways for azo dyes were initiated by oxygen insensitive azoreductase, which catalyzed the reductive cleavage of the azo group with NAD(P)H as an electron donor [38] and the dyes as artificial electron acceptors. Under aerobic conditions, the aromatic amines resulting from the fission of carboxylated orange dyes were mineralized. Two enzymes were responsible for the reduction, Orange I and Orange II azoreductases. This study has initiated the occurrence of each azoreductase exclusively in bacteria that were selected for utilization of carboxylated analogs of the primary enzyme substrate as the sole carbon, nitrogen, and energy source. Both enzymes thus played key roles in the degradation of the type of azo dye that was used as a selective agent in experimental evolution in continuous cultures. The common features of the two azoreductases include their monomeric structure, their specificity for NADPH and NADH as cosubstrates, substrate inhibition, and the order of magnitude of the K_m values for primary substrates and for the cosubstrates, as well as the temperature and pH optima of the reaction catalyzed by the enzymes.

The two azoreductases differed strictly in their specificity with regard to the position of the hydroxyl group on the naphthol ring of the substrates. Molecules with none or with two hydroxyl groups were not reduced by the enzymes. Orange I azoreductase exclusively accepted substrates with a hydroxyl group in the 4' position of the naphthol moiety, while Orange II azoreductase was specific for orange dyes carrying a hydroxyl group in the 2' position [38]. The two enzymes also differed in the molecular weight and regulation of their synthesis. Orange I azoreductase is a constitutive enzyme with a molecular weight of approximately 21,000, whereas Orange II azoreductase was a protein with a molecular weight of 30,000, which was induced by various azo dyes. The enzymes did not exhibit immunological cross reaction with each other, and since cross inhibition by their antisera was not observed, the results of the immunological tests with the pure enzymes argued against a close relationship between the azoreductases.

4 Mechanism of Azo Reduction

The first step in the bacterial degradation of azo dye in either aerobic or anaerobic condition is the reduction of $-N=N-$ bond. Reduction may be due to enzymes, redox mediator, and chemical reduction by reductants like sulfide or combination. This reaction involving enzyme-mediated azo dye reduction may be either specific or nonspecific to dye. The presence of azoreductase in anaerobic bacteria was first reported by Rafii et al. in *Clostridium* and *Eubacterium*. Azoreductase from these strains were oxygen sensitive and were produced constitutively and released extracellularly [47]. Later investigation made by Rafii and Cernglia has shown azo reduction in *Clostridium perfringens* by an enzyme FAD dehydrogenase [48]. The gene for this enzyme for *C. perfringens* has been cloned and expressed in *Escherichia coli* [49]. Another mechanism of dye decolorization could involve cytosolic flavin-dependent reductions, which transfer electron via soluble flavins to azo dyes. However, recently Russ et al. have shown that recombinant *Sphingomonas* strain BN6 could reduce sulfonated azo dyes by cytosolic flavin-dependent azo reduction in vitro and not in vivo [40].

5 Conclusion and Future Research Needs

The fate of synthetic chemicals reaching the environment for the most part depends on the microorganisms present in that part of the environment. The capacity of microbes to produce enzymes that recognize xenobiotic compounds and to catalyze reactions that break them decides the extent to which such chemicals can cause damage to the ecosystem. The absence of microorganisms or microbial systems that bring about their degradation will only result in these chemicals being recalcitrant, persistent, and a potent hazard to the ecosystem as a whole. Microbial degradation of azo dyes in general can be divided into cometabolic conversions or conversions that yield energy and are metabolically productive. Azo dyes over a range act as the sole source of carbon and energy to different groups of bacteria. Since azo dyes are electron deficient, they act as electron acceptors, and energy is generated in a respiratory process in anaerobic environments. In fortuitous metabolism, the azo compound is degraded only in the presence of another substrate and is degraded due to the presence of broad-specificity enzymes in bacteria. Enzymes produced by organisms that degrade azo dye compounds are coded by genes that are chromosomally carried. Many of them are transposable elements. A vast number of such genes have been characterized and strategies for engineered organisms that carry genes for biodegradation have been constructed.

Future research related to biodegradation of azo dyes should focus on both basic and applied aspects of the subject. Since bioremediation is an important tool in detoxifying and eliminating environmental contaminants, a thorough understanding of microbial genetics, biochemistry, and physiology is required. Attempts should be

made to bridge the gap between success at laboratory level and success of the same at a field scale. Many times, laboratory testing does not accurately predict field results for many processes. The reason for the most part is attributed to differences in physiological conditions, concentration of the target chemical, and other physical, chemical, and microbial aspects that either was not taken into consideration or show constant variation. Research should focus on studies that are closer to “real” field or ground conditions. The concentration of the target chemicals used for carrying out biodegradation studies in the laboratory should not be hypothetical but should relate to contamination levels present in the environment. Further, treatment of hazardous chemicals in the environment also presents the possibility of unknown by-products of biodegradation entering the environment.

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Biodegradation of Azo Dyes in Anaerobic–Aerobic Sequencing Batch Reactors

Özer Çınar and Kevser Demiröz

Abstract Effluent discharge from textile and dyestuff industries to neighboring water bodies is currently causing significant health concerns to environmental regulatory agencies due to the toxicity, mutagenicity, and carcinogenicity of the dyes and their breakdown products. Therefore, considerable attention has been given to evaluate the removal of dyes during wastewater treatment and in the natural environment. The most widely used dyes in industries are azo dyes, which require an anaerobic and aerobic phases for their complete biodegradation. Anaerobic stage is the first step of the treatment process in which azo dyes are reduced, resulting in toxic and colorless aromatic amines. Since breakdown products of azo dyes, which are formed when the azo bond is cleaved and color is removed, are resistant to anaerobic biodegradation, aerobic phase is therefore essential for complete biodegradation of colored effluents. Biological treatment has long been known, and the use of sequencing batch reactors (SBRs) for treating textile wastewater has attracted interest. The cyclic operations of SBR provide both color removal in anaerobic stage and aromatic amine removal in aerobic stage.

Keywords Anaerobic–aerobic treatment, Aromatic amine removal, Azo dye, Decolorization, Sequencing batch reactor

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Abbreviations

AQDS	Anthraquinone-2,6-disulfonate
AQS	Anthraquinone-2-sulfonate
FAD	Flavin adenide dinucleotide
FMN	Flavin adenide mononucleotide
HRT	Hydraulic retention time
NADH	Nicotinamide adenine dinucleotide
NAD(P)H	Nicotinamide adenine dinucleotide phosphate
SBR	Sequencing batch reactor
SRB	Sulfate reducing bacteria
SRT	Sludge retention time

1 Introduction

The control of water pollution has become of increasing importance in recent years due to the increase in population, development, and assortment of industries. In particular, increasing demand for textile products is making textile industry one of the main sources of water pollution problems. In fact, the main problem comes from dyes, which are mainly used to color synthetic and natural fabrics. Azo dyes are the largest class of dyes used due to more economical synthesis. Because the release of dyes together with their breakdown products into the environment constitutes serious problems, the release of colored effluents into the environment is undesirable [1]. Interestingly, although most dyes have a low toxicity, their components and breakdown products can be more toxic. To overcome this problem, much attention has been focused on the effective treatment of dyes discharged from the dyeing and textile industries.

Biological methods are commonly considered to be the most effective treatment applications since they present lower operating costs and improved applicability [2, 3]. Biological processes applied for decolorization of textile effluents are based on anaerobic and aerobic treatment. While anaerobic treatment provides reductive cleavage of the dyes' azo bond, aerobic treatment of azo dyes has been proven ineffective in most cases, but is often the typical method of treatment used today [4–8]. Though anaerobic treatment removes the color of the dye, aromatic amines resulting from decolorization process in the anaerobic treatment are not mineralized under anaerobic conditions and tend to accumulate to toxic levels [7, 9]. Single-step anaerobic processes also have limitations in terms of low chemical oxygen demand (COD) removal [10]. To remove the breakdown products of dyes from the wastewater, it has been frequently reported that aerobic conditions are essential in which many aromatic amines are readily further mineralized as well as remaining COD. Combination of anaerobic and aerobic conditions is therefore the most convenient concept for treating colored wastewaters [6, 8, 11–13]. So far, so many reactor types have been used to provide effective treatment for textile wastewaters, such as fluidized bed, upflow anaerobic sludge blanket reactors, and packed bed reactors. Recent studies have indicated the success of sequential biological systems in achieving the complete biodegradation of azo dyes. That fill, react, settle, and draw operations can be provided in a single reactor make the sequencing batch reactor (SBR) operation flexible. In SBR operations, a cycle is repeated continuously and all the operations can be achieved in a single reactor. SBR has the ability of achieving complete biodegradation of azo dyes by providing decolorization of textile wastewaters with the added possibility of metabolite mineralization in the aerobic period. SBR can tolerate often-variable organic loads, since reaction time can be adjusted to the feed load.

2 Anaerobic Color Removal

As mentioned in the previous section, anaerobic phase is the first stage of decolorization process starting with the formation of intermediary aromatic amines by reductive cleavage of the azo bond [4–6, 14]. The research papers reviewed suggests that color removal is mainly associated with the anaerobic stage of the SBR; however, contribution of aerobic stage is almost none. In fact, anaerobic decolorization process is based on oxidation reduction reactions in which azo dye acts as an electron acceptor. Therefore, to achieve effective decolorization, anaerobic conditions with a low redox potential (< -50 mV) is desired [15]. Under anaerobic conditions, azo dye, which is characterized with one or more $-N=N-$ groups, is reduced and cleavage of azo bond is achieved. Decolorization process under these conditions requires an organic carbon/energy source. Glucose, starch, acetate, whey, and tapioca are the simple substrates used as organic carbon source in the SBR studies, which acts as electron donor in the anaerobic decolorization process [16, 17]. Electrons released from the oxidation of electron-donating primary substrate

are transferred to the electron-accepting azo dye by carriers of the electron transport chain, thereby resulting in the color removal.

Anaerobic azo dye reduction can be mediated by enzymes, low molecular weight redox mediators, and chemical reduction by biogenic reductants. These reactions can be located either intracellular or extracellular. Reduction of highly polar azo dyes, which cannot pass through the cell membranes, is located outside the cell. Like azo dyes, nicotinamide adenine dinucleotide phosphate, which is believed to be the main source of electrons, also cannot pass through the cell membranes. Azo reductase enzyme, which is oxygen-sensitive and released extracellularly, is found to be responsible for the reduction of azo dyes.

Anaerobic stages of SBR studies have been shown efficient with color removal rates mostly higher than 70% [3, 18–20]. Meanwhile, COD removal efficiency of anaerobic phase of SBR was found to depend on dyestuff type, amount of initial COD concentration, anaerobic cycle time, etc. Nevertheless, there are also reports about no efficient COD removal in anaerobic cycle of SBR [21, 22].

3 Factors Effecting Anaerobic Color Removal Efficiency

This review article summarizes the results of several research studies dealing with combined anaerobic–aerobic SBRs. Since anaerobic stage is the first and the most important phase for color removal, parameters affecting color removal should be determined to operate SBRs efficiently. Therefore, this review especially presents the problems dealing with anaerobic phase of SBRs. Since most of the azo dyes can be decolorized under anaerobic conditions, anaerobic biodegradation seems to be non-specific. Nevertheless, decolorization can be affected by so many parameters such as organic carbon source added, microorganisms selected, dye structure, cycle time, sludge age, and alternative electron acceptors involved. Therefore, factors affecting anaerobic color removal efficiency are briefly discussed in subsequent sections.

3.1 *Microorganisms*

In most of the reported processes of azo dye biodegradation, a wide range of organisms are found to reduce azo compounds, such as bacteria, algae, and fungi. Azo dyes are generally known to resist aerobic bacterial biodegradation with the exception of bacteria with specialized azo dye reducing enzymes. Bacterial strains that can aerobically reduce azo dyes cannot use dye as the growth substrate and therefore require organic carbon sources. There are only a few bacteria that are able to grow on azo dyes as the sole carbon source. Aromatic amines resulting from the reductive cleavage of azo bond can be used as a carbon and energy source for bacterial growth. Like carbon source, a nitrogen source is also essential for decolorization process, with the exception of bacteria that can use azo dyes as a

nitrogen source. As reported earlier, ammonium chloride is the most suitable among all nitrogen sources for SBR studies, since it is believed that nitrate is a better electron acceptor than azo bond [23].

Based on the previous publications, azo dye can be reduced by azoreductase-catalyzed reduction under anaerobic conditions. But still there is a speculation whether bacterial flavin reductases are responsible for the azo reductase activity observed with bacterial cell extracts. In a published report, it is reported that flavin reductases are indeed able to act as azo reductases [24]. Bacteria produce extracellular oxidative enzymes, which are relatively nonspecific enzymes catalyzing the oxidation of a variety of dyes. It was reported that so many diverse groups of bacteria play a role in decolorization. It has been also reported that mixed microbial community could reduce various azo dyes, and members of the γ -proteobacteria and sulfate reducing bacteria (SRB) were found to be prominent members of mixed bacterial population by using molecular methods to determine the microbial population dynamics [1].

3.2 *Dye Structure*

It appears that almost every azo compound that has been tested is biologically reduced under anaerobic conditions; nevertheless, though similar conditions were provided, different color removal efficiencies were achieved. This indicates that dye structure is important when investigating biological color removal by SBRs. It was reported that metal-ion containing dyes can have adverse effect on decolorization efficiency [25, 26]. It was also reported that azo compounds with methyl, methoxy, sulpho, or nitro groups are being less likely to be biodegraded than the others with a hydroxyl or amino group [27, 28]. Azo dyes with a limited membrane permeability, such as sulfonated azo dyes, cannot be reduced intracellularly [29].

3.3 *Cycle Time*

Though cycle time plays an important role in the SBR for the decolorization process, not many reports are found in the literature. The long retention times are often applied in the anaerobic phase of the reactor studies, such as 18 and 21 h. In several studies, it was reported that there is a positive correlation between the anaerobic cycle time and the color removal [30, 31]. Indeed, in combined anaerobic–aerobic SBRs, since bacteria shifted from aerobic to anaerobic conditions, or vice versa, anaerobic azo reductase enzyme can be adversely affected by aerobic conditions, which is essential for aromatic amine removal, thereby resulting in insufficient color removal rate. To investigate the effect of cycle time on biodegradation of azo dyes, Çinar et al. [20] operated SBR in three different total cycle times (48-, 24- and 12-h), fed with a synthetic textile wastewater. The results indicated that with a

decrease in anaerobic cycle time, the system performance on color removal is not adversely affected; on the contrary, both color removal efficiency and COD removal efficiency are slightly improved.

3.4 Sludge Age

The sludge retention time (SRT) is known as a very important operational parameter for color removal in SBR system. To obtain efficient color removal rate, adequate microbial population is desired. It was reported that 10 days SRT remained insufficient to obtain adequate population, and to ensure the color removal, SRT was increased to 15 day [2].

3.5 Alternative Electron Acceptors

Decolorization of azo dyes starts by reductive cleavage of azo bond. Electrons releasing from oxidation of organic compounds in the wastewaters goes through the azo dye and cleaves the azo bond. As anaerobic color removal occurs by the way of reduction of the azo dye, which acts a final electron acceptor in the microbial electron transport chain, existing different electron acceptors in anaerobic zone can be assessed as limiting factor for the dye removal. Alternative electron acceptors such as oxygen, nitrate, sulfate, and ferric ion may compete with the azo dye for reducing equivalents, resulting in insufficient color removals under anaerobic conditions.

3.5.1 Oxygen

Anaerobic reactors in full-scale treatment systems are designed as open to the atmosphere. The effect of oxygen entering anaerobic reactors through the surface is generally assumed to be negligible since surface area is small relative to the reactor volume. Oxygen can get into the anaerobic reactors of wastewater treatment plants, with the mixed liquor recirculated from the aerobic zone and mixing. The impact of oxygen on anaerobic color removal efficiency becomes progressively larger when it is thought that oxygen is the most effective electron acceptor on the electron transport chain.

Researchers have reported that decolorization is significantly affected from the high-redox-potential electron acceptors and dissolved oxygen. This is because electrons released by oxidation of organic compounds are preferentially used to reduce oxygen rather than the azo dye. Oxygen has an adverse effect on decolorization under anaerobic conditions; therefore, facultative or obligate anaerobes are necessary for azo dye reduction [32]. Inhibition of azo reductase activity by oxygen was also reported for *Pseudomonas luteola* [14, 33]. Indeed, nicotinamide adenine

dinucleotide (NADH) leads to bacterial biodegradation of azo dyes by acting as electron donor. In spite of the fact that oxygen is an electron acceptor, the consumption of NADH by oxidative phosphorylation can adversely affect the enzymatic decolorization of azo dye. A recent study results also suggested that the presence of oxygen inhibits azo decolorization when the dissolved oxygen concentration in the medium was higher than 0.5 mg/L [34]. This is mainly due to the adverse effect of the molecular oxygen on anaerobic azo reductase enzyme.

3.5.2 Nitrate

Nitrate is normally found in textile processing wastewaters and generally comes from salts such as sodium nitrate, which is included in the dye baths for the improvement of dye fixation to the textile fibers. Nitrate concentrations used in textile processing can reach 40–100 g/L [35]. The importance of nitrate in anaerobic phase of SBR is that nitrate can compete with the azo dye for reducing the equivalents formed, resulting in decreasing decolorization [2, 5, 7, 35, 36]. Wuhmann et al. [5] reported that azo dye cannot be decolorized until denitrification ends up.

3.5.3 Sulfate

Like nitrate, sulfate is also a constituent of textile processing wastewaters. Sulfate is generally added to the dye baths for ionic strength adjustment or it may be formed by the oxidation of sulfur species used in dyeing processes, such as sulfide, hydrosulfide, and dithionite [37].

There are so many reports highlighting different effects of sulfate on azo dye degradation. It seems that, in the presence of sulfate, decolorization may be rather stimulated than competitively suppressed [7, 31, 35–37]. It was reported that when sulfate-reducing activity of microbial population in SBR is inhibited by the addition of molybdate, anaerobic azo dye removal efficiency is decreased. Indeed, since sulfate acts as an electron acceptor under anaerobic conditions, it may compete with the dyes for the electrons available, thus causing an adverse effect on the decolorizing process. However, microbial population and sulfate concentration are also important for the reactions taking place during anaerobic phase. High sulfate concentrations are found to adversely affect decolorization unless sufficient amount of substrate is supplied to overcome the negative effects of elevated concentrations of sulfate [38]. Furthermore, when sulfate is reduced under these conditions by SRB, sulfide, which is known as bulk reductant, is generated and can in turn serve as an electron donor. Sulfide generation is found to contribute to the reduction of azo dyes. It is also reported that cofactors involved during microbial reduction of sulfate, such as cytochrome C3 (–205 mV) and NADH (–324 mV), have appropriate redox potential. Therefore, they can channel the electrons to azo dyes. Meanwhile, the redox potentials of the dye reduction that are more positive than the redox potential of biological sulfate reduction (–220 mV) can be accelerated by sulfate.

3.5.4 Ferric Iron

Ferric iron can act as an electron acceptor under the anaerobic conditions the azo dye is in. Like sulfate, it was found that addition of ferric iron to the reactor stimulates the azo dye reduction. Indeed, the reactions are dealing with the redox couple Fe (III)/Fe (II), which can act as an electron shuttle for transferring electrons from electron donor to the electron accepting azo dye. Meanwhile, reactions of both reduction of Fe (III) to Fe (II) and oxidation of Fe (II) to Fe (III) facilitate the electron transport from the substrate to azo dye, thus acting as an extracellular redox mediator [31].

3.5.5 Redox Mediators

Since long retention times are often applied in the anaerobic phase of the SBR, it can be concluded that reduction of many azo dyes is a relatively a slow process. Reactor studies indicate that, however, by using redox mediators, which are compounds that accelerate electron transfer from a primary electron donor (co-substrate) to a terminal electron acceptor (azo dye), azo dye reduction can be increased [39, 40]. By this way, higher decolorization rates can be achieved in SBRs operated with a low hydraulic retention time [41, 42]. Flavin enzyme cofactors, such as flavin adenide dinucleotide, flavin adenide mononucleotide, and riboflavin, as well as several quinone compounds, such as anthraquinone-2,6-disulfonate, anthraquinone-2,6-disulfonate, and lawsone, have been found as redox mediators [43–46].

Though accelerating effect of redox mediators is proved, differences in electrochemical factors between mediator and azo dye is a limiting factor for this application. It was reported that redox mediator applied for biological azo dye reduction must have redox potential between the half reactions of the azo dye and the primary electron donor [37]. The standard redox potentials for different azo dyes are screened generally between -430 and -180 mV [47].

3.6 Primary Electron Donor Type

Since anaerobic azo dye reduction is an oxidation–reduction reaction, a liable electron donor is essential to achieve effective color removal rates. It is known that most of the bond reductions occurred during active bacterial growth [48]. Therefore, anaerobic azo dye reduction is extremely depended on the type of primary electron donor. It was reported that ethanol, glucose, H_2/CO_2 , and formate are effective electron donors; contrarily, acetate and other volatile fatty acids are normally known as poor electron donors [42, 49, 50]. So far, because of the substrate itself or the microorganisms involved, with some primary substrates better color removal rates have been obtained, but with others no effective decolorization have been observed [31]. Electron donor concentration is also important to achieve

higher color removal rates. Since there are so many reactions involved in bioreactor, competition for reducing equivalents by other reactions may increase the required amount of primary substrate. Though in theory the amount of electron donor per millimole monoazo dye is 32 mg COD, it was reported in a study that, even if 60–300 times higher stoichiometric amount is used, more electron donor source is needed [51].

3.7 Dye Concentration

In several studies, large variations in dye concentrations have been applied in the reactor studies, and it was reported that dye concentration may play a role in the decolorization process. In the case of exceeding the reactor's biological azo dye reduction capacity, high dye concentration may adversely affect the dye removal efficiency and COD removal efficiency. Kapdan and Öztürk [10] reported that increasing initial dyestuff concentration adversely affect the COD removal performance of SBR. Nevertheless, dye removal rate may be increased by increasing dye concentrations [52]. Some of the reactor studies have proved the possibility of azo dye toxicity to microorganisms involved in biodegradation. Though toxicity is related to dye concentration, dye type applied is also important [53]. Metal-complex dyes and reactive dyes are known (from the literature) to have toxicity effect on decolorization process [54].

4 Degradation of Metabolites

Anaerobic azo dye reduction, the reductive cleavage of azo linkage, is the first stage in the complete anaerobic–aerobic degradation of azo dyes, resulting in aromatic amine accumulation. Aromatic amines, which are formed during anaerobic treatment, are generally colorless and hazardous; therefore, a convenient treatment is required. Though mineralization of the aromatic amines under aerobic conditions is more common, it was reported that a few aromatic amines that are characterized by the presence of hydroxyl and carboxyl groups can be mineralized under anaerobic conditions [55, 56]. As a result, combined anaerobic and aerobic conditions are essential for the complete biodegradation of colored wastewaters.

4.1 Anaerobic Fate of Aromatic Amines

In anaerobic environment, the aromatic compounds can mineralize through hydroxylation, carboxylation, and redox reactions due to enzymatic reactions. Many of the amines that are formed during the anaerobic decolorization of azo dyes are known

as unstable under aerobic conditions. It is a challenge that aromatic amines are bias to autooxidation, yielding recalcitrant polymeric products [29]. That is why, so many researchers have focused on the degradation of such compounds by anaerobic microorganisms.

In anaerobic environment, the ring opening of the aromatic structures is carried out by hydroxylation and carboxylation reactions, and the breakdown products can be degraded in different pathways by enzymes, metabolism, and co-metabolism of the cells [57]. Many bacteria are capable of degrading aromatic compounds under both oxidizing and reducing conditions, and so have the ability to synthesize enzymes for both conditions. Unfortunately, limited studies report about the enzyme systems of microorganisms playing a role on azo dye degradation and aromatic amine mineralization under anaerobic conditions.

From the published reports, there are few aromatic amines found that can be mineralized under anaerobic conditions, such as naphthalene amines, which can be utilized as the sole organic carbon source by bacterial cultures [58]. Furthermore, it was reported that 2-aminonaphthyl sulfonate can be degraded or used as sulfur source by pure cultures [59, 60]. In many reports, however, it was found that sulfonated aromatic amines cannot be degraded under anaerobic conditions [61].

4.2 *Aerobic Fate of Aromatic Amines*

Aerobic biodegradation of aromatic amines formed during anaerobic stage seems more promising compared to anaerobic biodegradation of aromatic amines. Since aromatic amines can be easily biodegraded aerobically through hydroxylation and ring opening of the aromatic ring, it is suggested to combine the anaerobic cleavage of the azo dyes with the aerobic biodegradation of the accumulated amines [62–64]. However, it was reported that some aromatic amines are readily autoxidized in the presence of oxygen [20, 65]. That is why researches focus on the determination of specialized cultures, which can mineralize aromatic amines under anaerobic conditions.

In aerobic degradation of aromatic compounds by microorganisms, catechol, protocatechuate, and gentisate play a key role, since they are ring cleavage substrates in which an exceptionally large number of peripheral pathways converge. These central intermediates are then cleaved by dioxygenases such as catechol 1,2 dioxygenase, catechol 2,3 dioxygenase, protocatechuate 3,4 dioxygenase, protocatechuate 4,5 dioxygenase, and gentisate 1,2 dioxygenase [66–68].

Previous studies suggested that enzymes responsible for the aromatic amine removal become more active when the color removal rates are high, which resulted in more aromatic amine production within the SBR. Beside this, adverse effect of anaerobic conditions on aerobic enzymes was also reported, and results indicated that their activities increased in aerobic stage and decreased in anaerobic stages due to the absence of dissolved oxygen [20, 69]. Viliesid and Lilly [70] found that the activity of catechol 1,2-dioxygenase is dependent on the dissolved oxygen

concentration and is influenced by the oxygen concentration. It was also found that the activity of catechol 1,2-dioxygenase is likely to be low in systems with more limited oxygen concentrations.

5 Conclusions

Azo dye-containing wastewaters seems to be one of the most polluted wastewaters, which require efficient decolorization and subsequent aromatic amine metabolism. On the basis of the available literature, it can be concluded that anaerobic–aerobic SBR operations are quite convenient for the complete biodegradation of both azo dyes and their breakdown products. Nevertheless, like the other methods used for biological treatment, SBRs treating colored wastewaters have some limitations. Presence of forceful alternative electron acceptors such as nitrate and oxygen, availability of an electron donor, microorganisms, and cycle times of anaerobic and aerobic reaction phases can be evaluated as quite significant.

Though treatment of azo dye-containing wastewaters needs combined anaerobic–aerobic phases, microorganisms are subjected to continually alternating anaerobic and aerobic conditions. Thus, it is presumable that anaerobic enzymes involved in the azo dye reduction may be adversely affected by aerobic conditions, as well as aerobic enzymes involved in the aromatic amine mineralization may be adversely affected by anaerobic conditions. Since little is known about the regulations of the enzymes involved in complete biodegradation of colored wastewaters, this approach seems to need advanced investigation to improve color removal and aromatic amine mineralization.

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Decolorization of Azo Dyes by Immobilized Bacteria

Rashmi Khan and Uttam Chand Banerjee

Abstract Synthetic organic dyes are essential for satisfying the ever growing demand in terms of quality, variety, and speed of coloration of large number of substances. Because of the xenobiotic nature of dyes, they are toxicant to biological system and causes serious damage to environment. Ever-increasing concerns about color in the effluent lead to the worldwide efforts to build up effective procedure for color elimination. Biodegradation is gaining popularity to clean up hazardous waste because of the clear picture of the costs and the benefits of microbial degradation. Removal of dyes from waste water is reviewed with respect to biological decolorization. Promising techniques with reference to biological treatment of wastewater are immobilization of microorganisms on different supports. Immobilization increases the stabilities of the enzyme at high pH and tolerance to elevated temperatures and to make the enzyme less vulnerable to inhibitors. Generally the covalent bonds during immobilization enhance stabilities of enzymes due to the limitation of conformational changes.

Keywords Bacterial degradation, Biodegradation, Immobilization, Un sulfonated dyes

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Abbreviations

6A2NS	Aminonaphthalene-2-sulfonate
FBR	Fluidized bed reactor
HPLC	High pressure liquid chromatography
HRT	Hydraulic retention time
MY3	Mordant yellow 3
PVA	Polyvinyl alcohol
TLC	Thin layer chromatography

1 Introduction

Highly colored substances are broadly known as colorants. Colorants are subdivided into dyes, which are soluble in the medium in which they are applied, and pigments are insoluble in the application medium [1]. Dyes are defined as colored substances that when applied to fibers give them an everlasting color. There are two important conditions for a colored compound to act as dye; first the presence of chromophore and second the presence of auxochromes [2, 3]. Chromophore has a potential to absorb light in near ultra violet region to produce color, and auxochromes help dye to get attached to fibers through stable chemical bonds (acidic groups $-\text{OH}$, $-\text{COOH}$, $-\text{SO}_3\text{H}$ and by basic groups $-\text{NH}_2$, NHR , $-\text{NR}_2$). By and large dyestuffs are made from one or more of the compounds obtained by the distillation of coal tar. Textile industries are the largest consumers of dyes, and it is estimated that 15–20% of the dyes is lost during the dyeing process and is released as effluents [4]. The major classes of dyes have anthroquinoid, indigoid, and azo aromatic compounds. The chemical structure of azo dyes is comprised of a conjugated system of double bonds and aromatic rings. All these structures allow strong $\pi-\pi^*$ transitions in the UV–visible (UV–Vis) area, with high extinction coefficients. The drawback of these dyes is that they are not easily degraded by aerobic bacteria, and with the action of anaerobic or microaerobic reductive bacteria, they can form toxic or mutagenic compounds such as aromatic amines [5–7]. There is a great environmental concern about the fate of these azo dyes, with special emphasis on reactive dyeing of cellulosic fibers, where large amounts of unbound dyes are discharged in the effluent [8].

2 Toxicity Caused by Azo Dyes

Synthetic organic dyes are essential in fulfilling the ever growing demand, in terms of quality, variety, and speed for coloration of massive number of substances. Because of the toxic nature, these materials present certain hazards and environmental problems. Toxicity of dyes varies with azo dye structure. The problem of azo dyes regarding human toxicity is associated with the type of intermediates used in their synthesis. After the reduction or cleavage of the azo bond, aromatic amines are formed; these are used as colorants and can be reduced by intestinal anaerobes [9], thus becoming a risk for human health. The presence of such compounds in industrial wastewater creates serious environmental problems [10]. Azo dyes constitute a major class of environmental pollutants, accounting for 60–70% of all dyes and pigments used. The discharge of azo dyes into the environment is a concern due to coloration of natural waters and their absorption and reflection of sunlight falling in the water bodies. This interferes with the growth of bacteria and plants, causing an annoyance to the ecology of the receiving water body due to the toxicity, mutagenicity, and carcinogenicity of the dyes and their biotransformation products. Therefore, substantial attention has been given to evaluate the fate of azo dyes during wastewater treatment and in the natural environment. It is well reported in literature [11, 12] that azo dyes require an anaerobic and an aerobic phase for their complete biodegradation. Many azo dyes are substituted with a sulfonic acid group; special attention is paid to the sulfonated azo dyes and their biodegradation products, the sulfonated aromatic amines. The first step in the biodegradation of azo dyes is reduction of azo dye, resulting in the formation of aromatic amines. The potential problem of azo dyes regarding human toxicity is associated with the type of intermediates used in their synthesis and appears only after the reduction and cleavage of the azo bond to give aromatic amines. These amines are more hydrophobic and, thus, may easily cross the cell membranes, consequently being more toxic than the original dyes. Several azo dyes used as colorants for food, drugs, and cosmetics can be reduced by cell suspension of predominant intestinal anaerobes [9]. Ingestion of certain azo dyes is a risk for human health. In this sense, 1-amino-2-naphthol, produced by the reduction of *Acid Orange 7*, has been reported to stimulate bladder tumors [13]. The azo dye Amaranth, which was widely used as a food colorant in many countries [14], has been shown to be carcinogenic for rats [15]. Azo dyes based on benzidine or 2-naphthylamine is considered genotoxic, and during the past decades, most of the researches in the dye manufacturing industry were focused on the production of an alternative product for these compounds.

Sulfonated azo dyes are widely used in different industries [16]. Some structure of sulfonated and unsulfonated azo dyes is shown in Fig. 1. These water-soluble azo dyes will enter the environment generally with wastewater discharge. Also, these sulfonated and unsulfonated azo dyes have a negative aesthetic effect on the wastewater, and some of these compounds and biodegraded products are also toxic, carcinogenic, and mutagenic [17]. There exists clear evidence that sulfonated azo dyes show decreased or no mutagenic effect compared to unsulfonated azo dyes

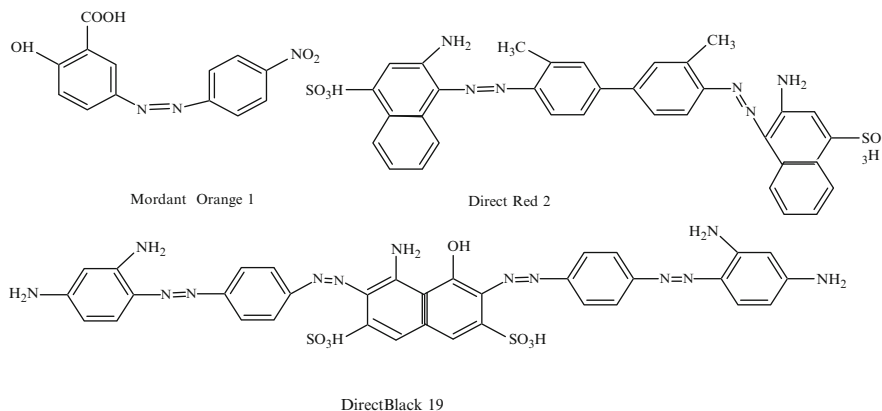


Fig. 1 Structure of sulfonated and unsulfonated azo dyes

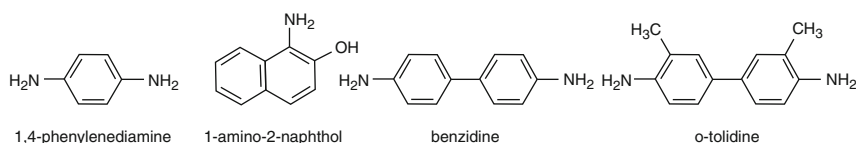


Fig. 2 Chemical structure of toxic degradation products

due to their electric charge and low lipophilicity, which prevents them from uptake and metabolic activation [5, 18, 19]. All the azo dyes containing a nitro group were found to be mutagenic [5], and a high toxicity of these azo dyes was also observed for methanogenic granular sludge [20]. Furthermore, some azo dyes can produce toxic degradation products. Examples of such harmful moieties are 1, 4-phenylenediamine, 1-amino-2-naphthol, benzidine, and substituted benzidines, such as *O*-tolidine, as shown in Fig. 2 [19, 21–23]. Because of the aforementioned effects, it is clear that azo dyes should not enter into the environment. An attractive method to prevent this is to apply biological treatment methods for their mineralization. Several other methods for azo dye removal from wastewater are also available, but they are mainly concerned to concentrate dyes.

3 Treatment of Dyes

Treatment of dye wastewater involves physical, physico-chemical, chemical, and biological methods. Physical processes are dilution, filtration, and gamma radiation. Physico-chemical includes adsorption, coagulation, flocculation, precipitation, reverse osmosis, ion exchange, etc.

3.1 *Chemical Treatment of Azo Dyes*

Chemical treatment includes oxidation, reduction, and adsorption by activated charcoal. Ozone treatment, precipitation, electrochemical treatment, and ion pair extraction are commonly used to treat the dye wastewater, but they produce a huge amount of sludge [24]. These methods are not only expensive but also generate wastes that are more difficult to dispose and less efficient with limited application [25]. The major techniques studied for the conventional color removals are activated charcoal, membrane technology, ozone treatment, and coagulation or flocculation methods. These techniques give significant results in color removal, volume capacity, operating speeds, and costs, though all of them have certain disadvantages associated with them. Activated charcoal method is extremely effective for color removal, but is capable of removing very small effluent at a very slow speed at a time and is very costly. Membrane technology, ozone treatment, and coagulation or flocculation are good for removal of large amount of effluent, but in case of membrane technology, it is fast and total operating cost is too high. Ozone treatment operates at moderate speed still very costly. Treatment processes such as sonocatalytic is a new interdisciplinary field, in which cavitations are induced by ultrasonic wave, which accelerate the course of chemical reaction. In early 1990s, people began to use cavitations caused by ultrasonic to degrade organic contaminants and disinfection. The technology has attracted attention for its convenience. However, because of its high operating cost, it has not been applied widely [26].

Azo dye treatment involves different mechanisms or locations such as enzymatic [27], non-enzymatic [28], intracellular [29], and extracellular [30]. These studies revealed that the azo dye, instead of being degraded by microorganisms, acts as an oxidizing agent for reduced flavin nucleotides of the electron transport chain. For example, ubiquitous sources of electrons, which is reduced forms of NAD(P)H, is able to reduce azo dyes in the absence of many enzymes [31]. Another extracellular reducing agent sulfide produced via respiration by sulfate-reducing bacteria also chemically decolorizes azo dyes [32, 33]. Azo dye reduction was greatly accelerated by the addition of redox mediators such as anthraquinone-sulfonate [34]. Human population is directly or indirectly exposed to dyes through their uses. So there is a need to search for a suitable technological application for the degradation of chromogenic dyes at large scale and also to find the new pathways of their conversion into beneficial by-products before discharging into aquatic or terrestrial ecosystem. An attractive method to prevent the aforementioned problems is to apply biological (microbial) treatment methods for their mineralization. Azo dyes are resistant to aerobic degradation; however, under anaerobic conditions, they can be reduced to potentially carcinogenic aromatic amines. Most of them are known environmental contaminants because of their complicated construction, different varieties, higher chemical stability, and poor biodegradation. In light of these facts, efficient removal of dyes from the environment has come to attention. However, as compared to the growth of the dye industries and the dye products, there is a little growth towards their removal

methodologies. In this chapter, special emphasis is given on the immobilization of enzymes/cells, which is an emerging technique in the biological treatment of wastewater from dye and textile industries. Immobilization increases the stabilities of the enzyme even at higher pH, tolerance to elevated temperatures, and to make the enzyme less vulnerable to inhibitors.

3.2 Biological Treatment of Dyes

The biological treatment has many advantages over physical or chemical methods. There is a possibility of degradation of dye molecules to carbon dioxide and water and significantly less amount of sludge formation take place. Biological treatment, like aerobic or anaerobic process, is considered to be effective means of removing the bulk of pollutants from complex and high strength organic wastewater. Bacterial degradation of azo dyes is frequently initiated by an enzymatic biotransformation step that involves cleavage of azo linkages with the help of azo reductase via reduced coenzyme as the electron donor [35, 36]. It is well established that microorganisms play a crucial role in the mineralization of biopolymers and xenobiotic compounds [37]. It is reported that some azo dye biodegradation is enhanced under specific condition, particularly under nitrogen-limiting conditions [38], and its biodegradation depends on the chemical structure of the dye, nature of the substituents and their relative position [39, 40]. Aerobic and anaerobic treatment of dye wastewater helps in the reduction of azo dyes but are time consuming process, which is reflected by the requirement of long reaction time. Dye decolorization with immobilized whole cells is also an attractive procedure. Because of immobilization, biocatalysts show higher operational stability than free system. This is because immobilization usually enhances stabilities of enzymes, which are much less exposed to inhibitors such as halides, copper chelators, and dyeing additives than the free enzyme system [41]. The use of immobilized enzymes has significant advantages over soluble enzymes. In the near future, technology based on the enzymatic treatment of dyes present in the industrial effluent/wastewater will play a vital role. Treatment of wastewater on a large scale will also be possible by using reactors containing immobilized enzymes/whole cells.

4 Importance of Immobilization in Biological System

Immobilized cells have been extensively used for the production of useful and biologically important chemicals [42, 43], for the treatment of wastewaters [44–46], and for bioremediation of soil contaminated with numerous toxic chemicals. Immobilization not only simplifies separation and recovery of the immobilized bacteria and the binding agent, but it also makes the application reusable, which

reduces the overall cost. Immobilized materials, furthermore, have comparatively longer operating lifetime due to an enhanced stability of the macromolecules or cells and, consequently, to protection from adverse conditions. Immobilized cell provides protection from higher concentration of recalcitrant organics that are toxic to free cells. Immobilized cells have been successfully employed as biocatalysts in environmental protection as well as in chemical, pharmaceutical, and food industry processes; there are very few reports of their direct application in the bioremediation of contaminated soils. Treating large amount of contaminated liquid or soil in bioreactors is technically challenging and costly.

5 Immobilized Bacteria

Immobilization of microorganism has been reported useful in biological wastewater treatment [47–50]. There are various methods of immobilization of bacterial cells. The overwhelming majority of the methods can be classified into four main categories: matrix entrapment, microencapsulation, adsorption, and covalent binding [51]. Among them, entrapment in polyvinyl alcohol (PVA) gel beads is the best, because of easy use, low cost, low toxicity to the system, and higher operational stability. Fang et al. in 2004 [52] reported that during decolorization some precautions should be taken to preserve mechanical strength of the immobilized beads to increase color removal. Cavities are formed inside the immobilized beads and make the beads soft and bulgy, which attributed to the disappearing of calcium alginate from the beads. In some literature it is also reported that only marginal turnover of the dyes was found under immobilized conditions with freely suspended cells [53]. Normally, enzyme immobilization is expected to provide stabilization effect restricting the protein unfolding process as a result of the introduction of random intra- and intermolecular cross links. Zille et al. in 2003 [54] reported less availability of the enzyme for interaction with anionic dyes due to the immobilization in a particular matrix. It was important to develop a wastewater clearing up technology for removing the dyes and the additional organic substances in a sole operation by dye assimilating bacteria [55–57]. Therefore, a rotating biological contactor with a disk on which *Pseudomonas cepacia* 13NA was immobilized using κ -carrageenan gel technique was developed. The results showed that dye-degradation activity was stable for a longer period of time.

On the basis of the microorganism's abilities to decolorize and the degradation of azo dyes and exploiting advantages of immobilized techniques, immobilization method was studied by different people. Some researchers used different types of stones and glasses as immobilization support for bacteria in aerobic or anaerobic condition [58, 59]. Dyes are eliminated by a wide variety of aerobic and anaerobic organisms, which are preferably employed as mixed cultures because of their relative toughness and versatility against xenobiotics compounds [60–62].

5.1 Immobilized Bacteria Under Aerobic Condition

Efforts to identify and isolate aerobic bacteria capable of degrading various dyes have been going on since more than two decades. Most dyes have long been considered nonbiodegradable or nontransformable under aerobic conditions [35]. Zeroual et al. (2001) [49] used bacterial strain *Enterobacter agglomerans* on different support materials by using fluidized bed reactor (FBR) and found that the bacteria had high effectiveness of decolorization of water polluted with azo dye methyl red. The immobilized cells of *E. agglomerans* exhibited higher capability for the complete decolorization of methyl red (100 mg/L) after 6 h of incubation under aerobic condition. Azo dyes are also reported to be decolorized in liquid solid fluidized bed reactor using PVA immobilized cell beads as support carriers [63]. The effect of cell bead number, density, initial dye concentration, hydraulic retention time, and diameter of immobilized cell beads on decolorization was studied in detail. It was concluded from the result that FBR with immobilized cell beads has 90% color removal efficiency with initial dye concentration <2,200 mg/L under continuous flow condition. To study the behavior of FBR on immobilized cell bead a model was designed. The model took into account both the mass transfer limitation and the hydrodynamic characteristics of immobilized cell beads in FBR.

Resmi et al. [59] used laterite stones for the immobilization of *Pseudomonas putida* (MTCC 1194). The amount of bacterial biomass attached to the support was 8.64 g/100 g of stones on dry weight basis. Packed bed reactor was used for treating mixture of seven azo dyes. With the help of immobilized bacterial strain, dye mixture was degraded to nontoxic smaller molecules. It was reported that even after 2 months, bacteria-coated pebbles were stable and suitable for the aerobic degradation of azo dyes. With the help of TLC and HPLC, 61.7% degradation was reported at the concentration of 50 µg/mL of dye.

5.2 Immobilized Bacteria Under Anaerobic Condition

Anaerobic decolorization of azo dyes was started back in the 1970s. Reticulated sintered glass was used as immobilization of anaerobic bacteria for the decolorization of wastewater and transformation of the azo dye to degradable products [58]. Full decolorization was achieved in less than 4 h HRT, and in addition to it, methane as biogas was also produced.

5.3 Immobilized Bacteria Under Aerobic–Anaerobic Condition

It is much clear from literature that most of the azo dyes are recalcitrant to aerobic degradation but can be degraded under anaerobic condition. Hence anaerobic

treatment followed by aerobic treatment is mostly recommended for treating wastewater, specially decolorization of the wastewater from textile industries [1, 64, 65]. This condition can be implemented both by spatial separation of the anaerobic and aerobic waste via a sequential anaerobic–aerobic reactor system or inside one reactor, commonly termed as an integrated anaerobic–aerobic reactor system.

A collective anaerobic and aerobic treatment by immobilized microorganisms was first shown [66, 67] using calcium-alginate-immobilized co-cultures of a facultative anaerobic strain of *Enterobacter cloacae*. Reaction actually took place in the middle of the alginate beads. In these experiments, the reduced derivatives were oxidized in the outer parts of the alginate beads by a second aerobic strain (two different *Alcaligenes* species), which had the ability to oxidize 4-chloro-2-aminophenol.

The naphthalene sulfonate oxidizing bacterium *Sphingomonas* sp. BN6 was also reported for treating sulfonated azo dye mordant yellow 3 (MY3) under aerobic and anaerobic condition [53]. Under aerobic condition, degradation of dye was marginal. Under anaerobic condition, suspended cells of *Sphingomonas* cleaved the azo bond of MY3 to 6A2NS and 5-aminosalicylate. Immobilized cells under aerobic condition resulted in the formation of more than equimolar amounts of 5-aminosalicylate, but no 6A2NS. *Sphingomonas* sp. BN6 aerobically oxidizes 6A2NS to 5-aminosalicylate. It is hence concluded that cells in anaerobic center of the alginate beads reduced MY3 to 6A2NS and 5-aminosalicylate, and 6A2NS was oxidized to 5-aminosalicylate by cells immobilized in the outer aerobic zones of the alginate beads.

6 Future Work

For effective biological treatment of dye wastewater, immobilization of bacteria under aerobic anaerobic high-rate reactors should be given special attention. The main cause of effective treatment of these xenobiotics under immobilized condition in high rate reactors is the rapid facile reduction of these compounds to products of lower toxicity [68, 69]. Moreover, the immobilization of anaerobic bacteria and maintenance of a high concentration of biomass in the high rate reactors are factors that improve the tolerance of the anaerobic system to toxic substances [70, 71].

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Decolorization and Degradation of Azo Dyes by Redox Mediator System with Bacteria

Jianbo Guo, Li Kang, Xiaolei Wang, and Jingliang Yang

Abstract Azo dyes are the largest and the most diverse group of synthetic dyes widely used in many industries, which are generally recalcitrant to biodegradation due to their xenobiotic nature. The effective treatment of azo dye wastewaters has been a big challenge, and up to now there is no single and economically attractive treatment that can effectively decolorize dyes. However, notable achievements have been conducted to explore the accelerating effects of different redox mediators during the anaerobic decolorization and degradation of azo dyes over the last two decades. The accumulated evidence suggest that redox mediators play a major role of electron shuttles in the reductive decolorization of azo dyes, both by chemical and biological mechanisms. This review is focused on the bacterial decolorization and degradation of azo dyes catalyzed by redox mediators and the further investigation to enhance the applicability of redox mediators on the bio-transformation of azo dyes.

Keywords Azo dye, Bacteria, Decolorization, Degradation, Redox mediator

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Abbreviations

9,10-AQS	Anthraquinone-2-sulfonate
AGS	Anaerobic granular sludge
AN	1-Amino-2-naphthol
AQ	9,10-Anthraquinone
AQDS	9,10-Anthraquinone-2,6-disulfonate
BV	Benzyl viologen
CBN12	5'-deoxyadenosylcobalamin (vitamin B12)
CE	Enzyme cofactor
E	Bacteria/enzyme
ED	Primary electron donor
FAD	Flavin adenine dinucleotide
HEM	Hematin
HG	Hemoglobin
JUG	Juglone
ox	Oxidized
RA	Resazurin
Red	Reduced
RF	Riboflavin
RM	Redox mediator

1 Introduction

Azo dyes, which are aromatic compounds with one or more $-N=N-$ groups, represent the largest and the most diverse group of synthetic dyes applied in a number of industries such as textile, food, cosmetics, and paper printing. All dyes do not bind to the fabric depending on the class of the dye. Its loss in wastewaters could vary from 2% for basic dyes to as high as 50% for reactive dyes, resulting in the release of dye-containing wastewater [1, 2]. Dye wastewaters are characterized by extreme fluctuations in many parameters such as chemical oxygen demand (COD), biochemical oxygen demand (BOD), pH, color, and salinity. The wastewater composition will depend on the different organic-based compounds, chemicals, and dyes used in the industrial dry and wet-processing steps [3, 4]. Willmott

has reported that up to 1.56 mg dm^{-3} dye can be detected in receiving watercourses, although dye concentrations as low as 0.005 mg dm^{-3} are visible in clear river water [5, 6]. Therefore, the release of colored wastewaters into the environment is a serious environmental problem and a public health concern, not only because of their color, but also because many dyes from wastewater and their breakdown products are generally recalcitrant to biodegradation due to their xenobiotic nature [7].

The different technologies of dye removal, such as adsorption on inorganic or organic matrices, decolorization by photocatalysis or by oxidation processes, microbiological or enzymatic decomposition, have been developed by many researchers for the effective treatment of dyes from waters and wastewaters to decrease their impact on the environment [8–10]. The efficacy of these different technologies of dye removal was compared in many papers. And every technique has its technical and economical limitations. Generally, most physicochemical dye removal technologies have drawbacks because they are expensive, and greatly interfered by other wastewater constituents or generate waste products that must be handled. Alternatively, biological treatment may present a relatively inexpensive way to remove dyes from wastewater.

The bio-treatment technology of dyes, especially anaerobic azo dye reduction, has been thoroughly investigated, and most researchers agree that it is a nonspecific and presumably extracellular process in which reducing equivalents from either biological or chemical source are transferred to the dye.

During the last two decades, more studies have been conducted to explore the catalytic effects of different redox mediators on the bio-transformation processes. Redox mediators, also referred to as electron shuttles, have been shown to play an important role not only as final electron acceptor for many recalcitrant organic compounds, but also facilitating electron transfer from an electron donor to an electron acceptor, for example, azo dyes [8, 11, 12]. Redox mediators accelerate reactions by lowering the activation energy of the total reaction, and are organic molecules that can reversibly be oxidized and reduced, thereby conferring the capacity to serve as an electron carrier in multiple redox reactions.

This review article summarizes the bacterial decolorization and degradation of azo dyes catalyzed by redox mediators and the further investigation to enhance the applicability of redox mediators on the bio-transformation of azo dyes.

2 Mechanism of Azo Dye Decolorization and Degradation

Generally, the process of bacterial azo dye biodegradation consists of two stages. The first stage involves reductive cleavage of the dyes' azo bond, resulting in the formation of aromatic amines, which is generally colorless but potentially hazardous. The second stage involves degradation of the aromatic amines under aerobic conditions.

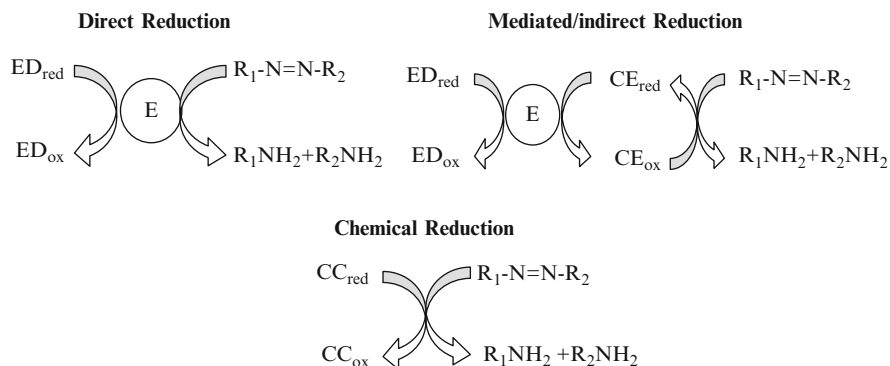


Fig. 1 Different bio-reduction mechanisms of azo dyes

Anaerobic bio-reduction of azo dye is a nonspecific and presumably extracellular process and comprises of three different mechanisms by researchers (Fig. 1), including the direct enzymatic reduction, indirect/mediated reduction, and chemical reduction. A direct enzymatic reaction or a mediated/indirect reaction is catalyzed by biologically regenerated enzyme cofactors or other electron carriers. Moreover, azo dye chemical reduction can result from purely chemical reactions with biogenic bulk reductants like sulfide. These azo dye reduction mechanisms have been shown to be greatly accelerated by the addition of many redox-mediating compounds, such as anthraquinone-sulfonate (AQS) and anthraquinone-disulfonate (AQDS) [13–15].

2.1 Direct Enzymatic Azo Dye Reduction

2.1.1 Aerobes

Under aerobic conditions, aerobic bacteria has so far been only found in studies capable of reducing azo compounds and produce aromatic amines by specific oxygen-catalyzed enzymes called azo reductases. These aerobic bacteria could grow with mostly simple azo compounds as sole source of carbon and energy and under strict aerobic conditions by using a metabolism that started with reductive cleavage of the azo linkage.

The azo reductases in aerobic bacteria were found to be existent when azoreductases from obligate aerobic bacteria were isolated and characterized from strains K22 and KF46 and were shown to be flavin-free after purification, characterization, and comparison 364, 362, 363. These intracellular azoreductases showed high specificity to dye structures. Furthermore, Blumel and Stolz cloned and characterized the genetic code of the aerobic azo reductase from *Pagmentiphaga*

kullae K24 [16]. The gene encoded a protein with a molecular weight of 20,557 Da, having conserved a putative NAD(P)H-binding site in the amino-terminal region. Apart from these specific azoreductases, nonspecific enzymes catalyzing azo dye reduction also have been isolated from aerobically grown cultures of *Shigella dysenteriae*, *Escherichia coli*, and *Bacillus* sp. When characterized, these enzymes were found to be flavoproteins [15].

For these aerobic bacteria, the mono- and di-oxygenase enzymes are generally important to catalyze the incorporation of oxygen from O₂ into the aromatic ring of organic compounds prior to ring fission [17].

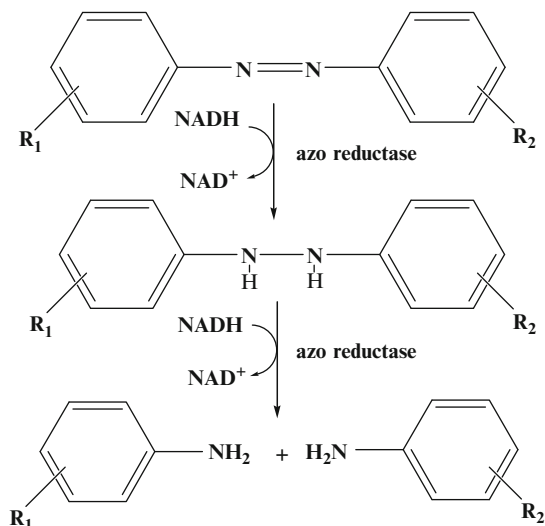
2.1.2 Strictly Anaerobes or Facultative Microorganisms

Under anaerobic or anoxic conditions, the azo bond (–N=N–) cleavage is conducted by specific enzymes (catalyzing only the reduction of azo dyes) or nonspecific enzymes (nonspecific enzymes that catalyze the reduction of a wide range of compounds, including azo dyes). However, there is no clear evidence for the specific azoreductases in anaerobically grown bacteria. Many anaerobic and facultative anaerobic strains may be responsible for the almost ubiquitous capacity of reducing azo dyes. Further research with the purified responsible enzyme from one of the strains showed that it was a flavoprotein capable of catalyzing the reduction of azo dyes as well as nitroaromatics [15]. Therefore, enzymatic anaerobic azo dye reduction is more or less a fortuitous reaction, where dye might act as an acceptor of electrons supplied by carriers of the electron transport chain. Alternatively, decolorization might be attributed to nonspecific extracellular reactions occurring between reduced compounds generated by the anaerobic biomass [18].

The azo bond (–N=N–) cleavage proceeds through two stages, involving a transfer of four-electrons (reducing equivalents). In each stage two electrons are transferred to the azo dye, which acts as a final electron acceptor (Fig. 2). The rate of decolorization is dependent on the added organic carbon source, as well as the dye structure. But there is no correlation between decolorization rate and molecular weight, indicating that decolorization is not a specific process and cell permeability is not important for decolorization.

At the same time, this mechanism of azo dye anaerobic reduction occurring intracellularly or extracellularly is still an argumentative question. Not all types of azo dyes could be reduced by intracellular azo dye reduction. For example, high molecular weight polymeric azo dyes and highly polar sulfonated azo dyes are unlikely to pass through the cell membrane, but the decolorization rates of sulfonated azo dyes increased by cell free-extracts, as well as by addition of toluene, that is, a membrane-active compound that increases cell lysis, thus showing the limited membrane permeability of this type of dye [53]. And the azo reductase was found to be located throughout the bacterial cytoplasm without showing association to membranes or other organized structures, but it was secreted before acting as an azoreductase *in vivo*.

Fig. 2 The decolorization mechanism of azo dyes



2.2 Mediated Biological Azo Dye Reduction

As the aforementioned direct mechanism of azo dye biotical reduction, azo dye can be catalytically reduced by specialized enzymes called azo reductases or by non-specific enzymes. Azo reductases are present in bacteria that are able to grow using only azo dye as a carbon and energy source. However, now there is no clear evidence of anaerobic azo reductase. And nonspecific enzymes catalyze the reduction of a wide range of electron-withdrawing contaminants, including azo dyes [53]. Thus, an indirect/mediated reduction is probably the main mechanism of dye reduction (Fig. 1), in which the redox mediators, such as NADH, NAD(P)H, FMNH₂, FADH₂, and quinines, act as redox equivalents or coenzymes to accelerate the cleavage of the azo bond. Now there are more literatures on the role of redox mediators in azo bond reduction by bacteria under anaerobic conditions (Table 1).

As shown in Table 1, the addition of anthraquinone-2,6-disulphonate could also greatly enhance the decolorization of many azo dyes [21]. Riboflavin in catalytic amounts significantly accelerates the reduction of mordant yellow 10 by anaerobic granular sludge [26]. 1-Amino 2-naphthol, one of the constituent amines of the azo dye, AO7, increased its decolorization rate, possibly by mediating the transfer of reducing equivalents [42]. It was reported that cell suspensions of *Sphingomonas* sp. strain BN6 grown aerobically in the presence of 2-naphthyl sulfonate (NS) exhibited a 10–20-fold increase in decolorization rate of an azo dye, amaranth, over those grown in its absence. Based on these observations, a mechanism was proposed for the mediated reduction of azo dyes by *S. xenophaga*. Recently, Chang et al. also showed that the addition of culture supernatants containing metabolites of a dye-decolorizing strain, *E. coli* strain NO₃, enhanced azo dye decolorization rates [43].

Table 1 The effect on the azo dyes decolorization by redox mediators with different microorganism

Mediator	Electron donor	Azo dye	Results ^a	References
AN AQDS	Sulfide	Acid Orange 7 0.25–0.3 mM	Max. 13× Max. 105×	[19]
FAD	NADPH NADPH	Acid Red 27	Without FAD: less than 5% reduction	[20]
Autoclaved AGS	Sulfide	Acid Orange 7 0.25–0.3 mM	Max. 10×	[19]
AQDS	VFA	Reactive Red 2	Max. 7×	[21]
AQDS	VFA	Acid Orange 7	+	[22, 23]
AQDS	VFA	Reactive Red 2	+	[21]
2-NS-metab	Glucose	Acid Red 27	6×	[24]
AQS, AQDS, LAW, LAP PLUM	Glucose	Acid Red 27	+	[25]
AQS, LAW, Henna leaves	Glucose	Acid Red 27	AQS, max. 10–15×; LAW, max. 7–12×; Henna leaves, max. 9× (z.o.)	[25]
RF	VFA	Mordant Yellow 10	Max. 2×	[26]
AQS, LAW	Glucose	Acid Red 27 Acid Orange 20 Acid Orange 7 Food Yellow 3 Acid Red 18 Food Red 17 Acid Red 14 Acid Red 1 Acid Yellow 23 Acid Black 1 Food Black 1	Average effect 26×; <i>S. xenophaga</i> : AQS about 4× more effective than LAW; <i>E. coli</i> : LAW about 37× more effective than AQDS	[25]
AQDS	VFA, Glucose/ VFA, glucose, H ₂	Hydrolyzed Reactive Red 2	VFA, 1.4×; Glucose/ VFA, 1.6×, Glucose, 2.3×; H ₂ , 2.4×	[27]
AQDS	Glucose/VFA	Hydrolyzed Reactive Red 2	+	[27]
PAC	VFA	Hydrolyzed Reactive Red 2	+	[28]
AQDS	VFA, Glucose/ VFA	Hydrolyzed Reactive Red 2	VFA: 1.7×, 1.9×, 1.9×, 1.6×, and 1.7×, at 45, 55, 60, 65, and 75°C, resp.; Glucose/VFA: 2.0×, 2.6×, 2.4×, 2.1×, and 1.5×, at 45, 55, 60, 65, and 75°C, resp.	[27]
AQS	Glucose	Acid Orange 52 “Dye I” Acid Orange 7 “Dye III”	AO52, max. 3×; no additional effect RM at RM/ADN2.1; “Dye I,” similar results as with AO52; AO7 and	[29]

(continued)

Table 1 (continued)

Mediator	Electron donor	Azo dye	Results ^a	References
AQDS, AQS, RF, (CNB12)	Glucose/VFA	Reactive Red 2 Acid Orange 7 Mordant Yellow 10	+ “Dye III,” adverse effect of RM (not quantified)	[30]
AQDS	Glucose/VFA	Hydrolyzed Reactive Red 2	30°C, 5×; 55°C, 1.5×; k of RM-free control is 6× higher at 55°C as compared to 30°C	[31]
AQDS	Glucose/VFA	Hydrolyzed Reactive Red 2	1.4–1.7×	[31]
AQDS	Glucose/VFA	Hydrolyzed Reactive Red 2	Max. 5.9×	[31]
AQS	Sulfide	Reactive Red 2 0.3 mM	1.2×	[30]
AQS	Sulfide	Hydrolyzed Reactive Red 2 0.3 mM	1.3–1.5×	[30]
AQDS	VFA	Hydrolyzed Reactive Red 2, textile wastewater	+	[32, 33]
MQ, AQDS	SA	Acid Orange 7	+	[34]
AQS, (BQ), (AQS+BQ)	Glucose	Hydrolyzed Reactive Red 2	AQS: 3.8× and 2.3× at 30 and 55°C, resp.; BQ: slight stimulation at 30°C, slight adversary effect at 55°C; AQS+BQ: no effect; k of RM-free control is 5.6× higher at 55°C as compared to 30°C	[33]
RF	Glucose	Reactive Red 2 Reactive Orange 14	RR2, 1.7×; RR4, no stimulation; RO14, 2.9×	[32]
RF	Acetate, H ₂ , formate, methanol	Reactive Red 2	Acetate, 3.7× and 1.5×; H ₂ , 4.6× and 3.8×; formate, 2.1× and 2.0×; methanol, 2.8× and 2.4×	[32]
RF	H ₂	Reactive Red 2	5.3×; BES stimulates azo dye reduction	[32]
RF	Glucose	Reactive Red 2	Max. 23× and 6×	[32]
AQS, (BQ), (AQS+BQ)	Glucose	Hydrolyzed Reactive Red 2	AQS: 3.8× and 2.3×, at 30 and 55°C, resp.; BQ: slight stimulation at 30°C, slight adversary effect at 55°C; AQS+BQ: no effect; k of RM-free control is	[33]

(continued)

Table 1 (continued)

Mediator	Electron donor	Azo dye	Results ^a	References
AQDS, LAW, RF	Glucose	Reactive Orange 14 Direct Blue 53 Direct Blue 71	5.6× higher at 55°C as compared to 30°C Stimulatory effect varies largely between different dye-RM combinations: avg. 2×; max. 3.8×	[35]
RF	Glucose	Reactive Orange 14	1.5–2×	[23]
AD-metab.	Glucose	Acid Orange 52	~2×	[35]
RF	Glucose	Reactive Red 2 Reactive Red 4 Reactive Orange 14	RR2, 1.7×; RR4, no stimulation; RO14, 2.9×	[3]
RF	Glucose at different conc.	Reactive Orange 14	1.4–4.0×	[3]
RF	Acetate, H ₂ , formate, methanol	Reactive Red 2 Reactive Orange 14	Acetate, 1.5× and 4.6×; H ₂ , 3.8× to 7.1× (RR2 and RO14, resp.); formate, 2.0×; methanol, 2.4×	[3]
RF	Acetate	Acid Orange 6	+	[36]
RF	Sulfide	Reactive Orange 14 0.15 mM	31–45×	[23]
AQDS	Formate	Reactive Black 5	3×	[37]
RF	H ₂	Reactive Red 2	+	[34]
AQS, AQDS	Formate	Acid Red 27	AQS: 1.75×; AQDS: 1.33×	[38]
AQS, AQDS	Formate	Acid Red 73 Acid Yellow 36 Acid Orange 10 Acid Orange 7 Acid Red 26	+	[38]
GAC (dye-saturated), graphite, aluminium	Acetate	Acid Orange 7	+	[39]
Graphite	Acetate	Acid Orange 7	+	[39]
Alginate beads with AQ	YE/peptone	Reactive Red 24	+	[40]
Different AQ compounds [†]	YE/peptone	Reactive Red 24	+	[6]
BA	YE/peptone	Reactive Red 24 Reactive Red 2 Acid Red 1 Acid Red 14 Acid Red 72 Acid Black 1	Max. 1.9×, 1.7×, 1.5×, 1.3×, 2.3×, 1.8× (z.o., RR24, RR2, AR1, AR14, AR72, AB1,	[6]
AQDS	Formate	Orange 5	~4× (30°C)	[41]

^a× expresses the fold increase of zero-order reduction rates as compared to the RM-free controls; + expresses the increase but not the fold

Reduced flavins (FADH₂, FMNH₂, and riboflavin) generated by flavin-dependent reductases have been hypothesized to reduce azo dyes in a nonspecific chemical reaction, and flavin reductases have been revealed to be indeed anaerobic azoreductases. Other reduced enzyme cofactors, for example, NADH, NADH, NADPH, and an NADPH-generating system, have also been reported to reduce azo dyes. Except for enzyme cofactors, different artificial redox mediating compounds, especially such as quinines, are important redox mediators of azo dye anaerobic reduction (Table 1).

2.3 Azo Dye Decolorization by Biogenic Inorganic Compounds

During the azo dye production and application processes, many reducing chemical compounds are often added and may be transformed to biogenic reductants such as dithionite and zerovalent iron, as well as inorganic compounds such as sulfide and ferrous ion, as end products of metabolic reactions under anaerobic conditions [12–15]. These chemical reductants result in the chemical reduction of azo dyes under anaerobic conditions (Fig. 1). For example, sulfate is often an additive of dyebaths or it is formed by the oxidation of more reduced sulfur species used in dyeing processes, such as sulfide, hydrosulfite, and dithionite. Sulfate also results from the neutralization of alkaline dye effluents with sulfuric acid. Sulfide is therefore a relevant compound, as it will be generated by sulfate-reducing bacteria during treatment of these wastewaters in anaerobic bioreactors. H₂S generation by SRB has been proved to reduce azo dyes in the extracellular [44, 45]. There is a competition between sulfate and dye to become the terminal electron acceptor of the reducing equivalents. Van der Zee et al. observed that different sulfate concentrations did not have an adverse effect on the reduction of RR2 in either batch assays or reactor experiments [28].

3 Redox Mediator System

3.1 Types of Redox Mediators

In the field of the reductive (bio)transformation of priority pollutants, the reported redox mediator molecules include cytochromes, pyridines, cobalamins, porphyrins, phenazines, flavines, and quinines [12–15]. However, Quinones have been studied as the most appropriate RM for the reductive (bio)transformation of azo dyes [12].

Now there are many studies on the different redox mediators in azo bond reduction by bacteria under anaerobic conditions. The types of redox mediators are listed in Table 1.

3.2 Acceleration Mechanism of Redox Mediators

As discussed earlier, Azo biological decolorization are mainly reduced in a direct reduction or mediated/indirect reduction with nonspecial azo reductase or reduced enzyme cofactors (Figs. 1 and 3). According to the direct enzymatic reduction mechanism, nonspecial azo reductase can catalyze the transfer of reducing equivalents originating from the oxidation of original electron donor in the azo dyes. In

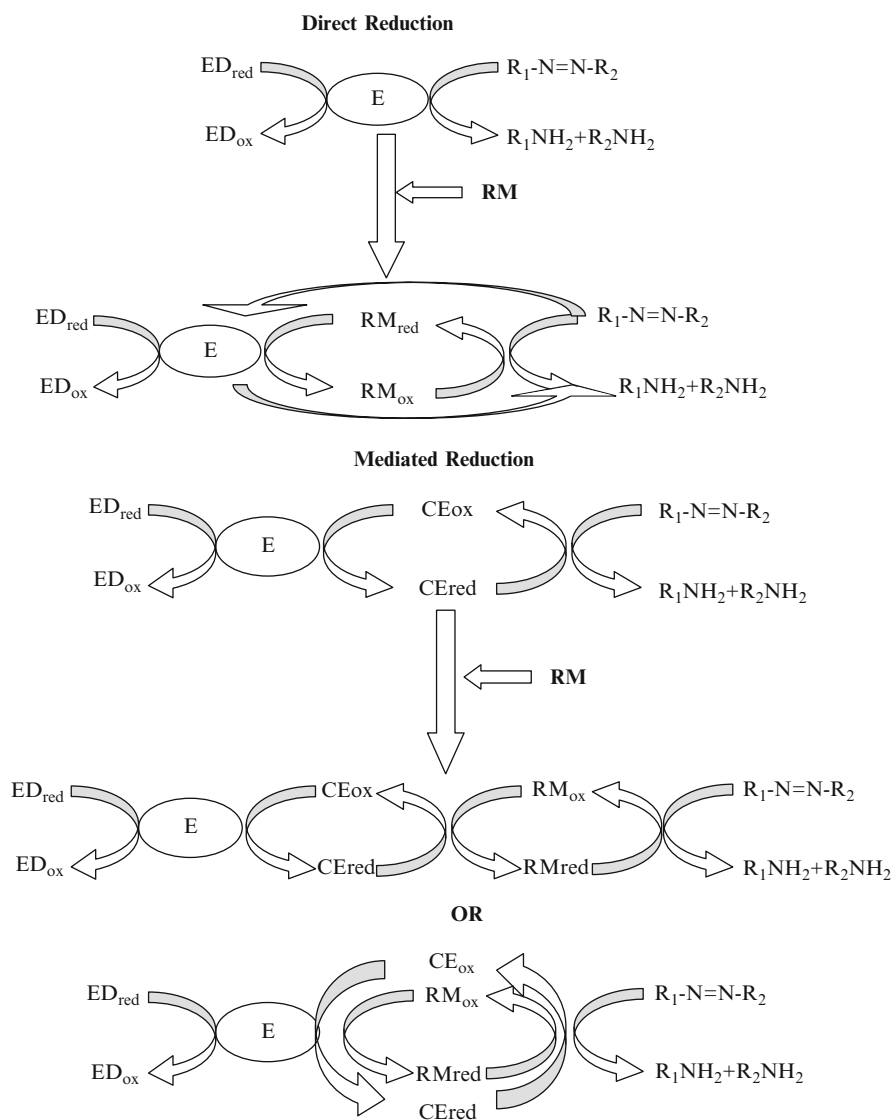


Fig. 3 The presumed accelerating mechanisms of redox mediators

light of the mediated/indirect reduction mechanism, azo dyes are reduced by azo reductase cooperated with coenzymes, such as NADH/FADH₂, which the oxidized and reduced state of coenzymes convert with the reduction process of azo dyes and the oxidation process of original electron donor.

The acceleration mechanism of redox mediators are presumed by van der Zee [15]. Redox mediators as reductase or coenzymes catalyze reactions by lowering the activation energy of the total reaction. Redox mediators, for example, artificial redox mediators such as AQDS, can accelerate both direct enzymatic reduction and mediated/indirect biological azo dye reduction (Fig. 3). In the case of direct enzymatic azo dye reduction, the accelerating effect of redox mediator will be due to redox mediator enzymatic reduction in addition to enzymatic reduction of the azo dye. Possibly, both reactions will be catalyzed by the same nonspecific periplasmic enzymes. In the case of azo dye reduction by reduced enzyme cofactors, the accelerating effect of redox mediator will either be due to an electron shuttle between the reduced enzyme cofactor and redox mediator or be due to redox mediator enzymatic reduction in addition to enzymatic reduction of the coenzymes. In the latter case, the addition of redox mediator simply increases the pool of electron carriers.

During the accelerating process, regeneration of redox mediator can be linked to the anaerobic oxidation of organic substrates by microorganisms.

However, the above presumed mechanism could not explain for all phenomena about redox mediator, which needs to be explored in details.

Theoretically, according to the mechanism of biological azo dye reduction, the processes of biological decolorization are oxidation–reduction reactions, in which transfer of electrons match with the proton flow by the help of coenzymes, such as NADPH/NADP⁺ and NADH/NAD⁺. The oxidation–reduction potentials of the couples of NADPH/NADP⁺ and NADH/NAD⁺ are –324 and –320 mV, respectively [25, 46]. The least $\Delta G_0'$ value of the conversion NADPH/NADP⁺ and NADH/NAD⁺ is 44 kJ [47]. Therefore, –93 mV, which is obtained from (1), could be considered as a rough limited ORP value for ordinary primary electron donors of the third mechanism of biological azo dye reduction. This was demonstrated by the results of many researches (Table 1). Hence, the observed failure of cyanocobalamin [30] and ethyl viologen [48] to act as a mediator is most probably due to their too low E_0' values: –530 and –480 mV, respectively.

$$\Delta G_0' = -2F\Delta E_0' (F = 96.6\text{kJ}/(\text{V mol})) \quad (1)$$

3.3 *New Development of Redox Mediators Technology*

It is known that the decolorization rate of azo dyes is increased by using redox mediators, which speed up the reaction rate by shuttling electrons from the biological oxidation of primary electron donors or from bulk electron donors to the electron-accepting azo dyes [21, 31, 40]. But continuous dosing of the dissolved redox mediators implies continuous expenses related to procurement of the

chemical, as well as continuous discharge of this biologically recalcitrant compound. To take the accelerating effect of redox mediators on the azo dyes bio-transformation, several new developments of undissolved redox mediators technology are recently reported to overcome the limits of dissolved redox mediators technology. The aim of this section is to underline the new research fields to enhance the applicability of redox mediators in azo dyes decolorization.

Van der Zee et al. have reported that activated carbon, which is known to have quinone groups on its surface, enhanced dye decolorization [28]. This is probably one of the first examples of biocatalysis mediated by activated carbon. An AC-packed bioreactor enhances the decolorization rate higher than a bioreactor control lacking AC during the reductive decolorization of RR2. The results indicated that the redox mediating capacity of AC was the main cause of the enhanced decolorization. However, the accelerating effects of AC gradually decrease, which is attributed to its continuous wash-out from the reactor. Similar to the above study, Mezohegyi et al. achieved high decolorization rate of AO7 with an upflow packed-bed reactor (UPBR) containing biological AC [39].

Another undissolved redox mediators technology is reported to immobilize anthraquinone by entrapment in calcium alginate (CA), Polyvinyl alcohol (PVA)-H₃BO₃, and agar [40]. In this study, immobilized anthraquinone (AQ) with calcium alginate increase twofold the decolorization rate of different azo dyes by a salt-tolerant bacterial culture, compared to controls lacking AQ. The reusability of the anthraquinone immobilization beads was evaluated with repeated-batch decolorization experiments. After four repeated experiments, the decolorization rate of CA immobilized anthraquinone retained over 90% of their original value. The experiments explored a great improvement of the redox mediator application and the new bio-treatment concept. This immobilized redox mediator technology is also carried out by Su et al. [49]. However, the disadvantage of this technology is that the accelerating effect of redox mediator was lost gradually with the disruption of the polymeric material owing to weak mechanical strength of the materials explored.

Lately, the accelerating effect of functionalized polypyrrole (PPy) composites consisting of ACF/PPy/AQDS is studied during the biological decolorization processes of azo dyes [50]. This study suggests that ACF/PPy/AQDS play a good catalytic role and accelerate the reductive decolorization of different azo dyes by an anaerobic consortium. But their use in the practical full-scale wastewater treatment still needs to be proved in the future studies.

In a word, these studies explore a great improvement of the redox mediator application and the new bio-treatment concept for biological treatment.

4 Conclusion

The effects of redox mediators are different as reported in the present literatures. On the one hand, the accelerating effects of dissolved or undissolved redox mediators have been studied in details in the bio-decolorization processes in the above review.

On the other hand, the inhibitory effects are also discussed in several reports [51, 52]. However, there are few literatures about the exact and well catalytic mechanisms of dissolved or undissolved redox mediators, which are the bottlenecks of the accelerating/inhibitory effects, the fast development, and the more application of dissolved or undissolved redox mediators. Therefore, the catalytic mechanisms of dissolved or undissolved redox mediators are the focus for the anaerobic bio-transformation of priority pollutants in the future. At the same time, the more effective undissolved redox mediators is also another noticed field during the new anaerobic bio-technology of wastewater treatment.

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Bioreactors for Azo-Dye Conversion

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Abstract This chapter embodies two sections. In the first section a survey of the state of the art of azo-dye conversion by means of bacteria is presented, with a focus on reactor design and operational issues. The relevance of thorough characterization of reaction kinetics and yields is discussed. The second section is focused on recent results regarding the conversion of an azo-dye by means of bacterial biofilm in an internal loop airlift reactor. Experimental results are analyzed in the light of a comprehensive reactor model. Key issues, research needs and priorities regarding bioprocess development for azo-dye conversion are discussed.

Keywords Biofilm, Bioreactor, Kinetics, Modeling, Reactor strategy

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Abbreviations

A	Aerobic
AC	Activated carbon
AN	Anaerobic
B	Biofilm
BAC	Biological activated carbon
COD	Chemical oxygen demand
E	Entrapped cells
F	Free cells
GAC	Granular activated carbon
MLSS	Mixed liquor suspended solids
SBR	Sequential batch reactor
UASB	Upflow anaerobic sludge bed
VSS	Volatile suspended solids
WW	Waste-water

1 Survey of the State of the Art of Azo-Dye Bioconversion

The present survey addresses studies on azo-dye conversion by means of bacteria, with a close focus on bioreactor design and operational strategies. Other chapters of the Handbook and recently published reviews [1, 2] address instead the detailed biochemical pathways underlying azo-dye conversion and the fate of the conversion products.

Table 1 is a survey of studies in which azo-dye conversion is investigated, with an emphasis on process characterization and development. Process kinetics and reactor typologies, design and operation are reported. The ranges of pH, dyes' concentration and temperature investigated are also indicated in the table.

Dyes investigated in the studies listed in Table 1 may be grouped into three broad categories: acids (11 dyes, 26 papers), directs (5 dyes, 5 papers) and reactives (7 dyes, 13 papers). Acid orange 7 is by far the most investigated (12 papers). Though the spectrum of investigated dyes is quite wide, it is still a tiny fraction of the broad range of azo-dyes commonly used in industrial processes. Pearce et al. [1] highlighted that the dye's structure plays a key role in bioconversion. In particular, the color removal rate decreases with increasing molecular weight and structural complexity. This feature calls for more comprehensive understanding of the structure–reactivity relationships and quantitative assessment of conversion kinetics and yields for a broader selection of dyes.

Processes reported in Table 1 are typically anaerobic (AN). In agreement with the observations reported by Wuhrmann et al. [49], azo-dye bioconversion occurs with the standard organism and other facultative or obligatory aerobic bacteria in exclusively anoxic conditions. Different methods can be used to establish the required anaerobic conditions. A common procedure is simply sparging oxygen-free gas

Table 1 Contributes available in the literature on azo-dye conversion by means of bacteria reactors

References	Microorganism(s)	Dyes	Reactor	Modality	Reaction environment	Biophase ^a	Entrapment/ supports	Dye _L (mg/L)	T (°C)	pH
[3]	Mixed liquor from a municipal WW treatment plant	Acid orange 8 Acid orange 10 Acid red 14	Rotating drum biofilm reactor	Continuous	Aerobic	B	Drum	–	22	7
[4]	Consortium	Reactive red 141	Bottles	–	Anaerobic	–	–	100, 150, 200	–	–
[5]	Mixed liquor from a municipal WW treatment plant	Acid orange 8 Acid orange 7 Acid orange 10 Acid orange 14	Rotating drum biofilm reactor	Continuous	Aerobic	B	Drum	[COD = 60 – 750 mg/L]	22	7
[6]	Methanogenic consortium	Mordant orange 1	UASB	Continuous	Anaerobic	B	Sludge granules	50–200	30	n.a.
[7]	<i>Pseudomonas luteola</i>	Reactive red 22	Aerated flask	Batch and fed-batch	Aerobic growth, anaerobic decolorization	F	–	200–4,000	28	n.a.
[8]	Activated sludge from municipal WW treatment plant	Disperse blue 9	Biofilter	Batch	Sequential anaerobic/aerobic	B	–	<120	–	–
[9]	Granules from a paper pulp processing plant	Red h-e7b	UASB and aerobic reactor	Continuous	Sequential anoxic and aerobic	B	Sludge granules	150–750	25	7.32
[10]	Mixed culture, methanogenic culture	Acid orange 7	Bottle	Batch	Anaerobic	B	Flocculent sludge	60–300	37	n.a.
[11]	<i>Pseudomonas luteola</i>	Reactive red 22	Flask	Sequential batch	Static and agitated incubation	E	Ca arginate, k carageenan polyacryl. gel	0–200	20–47	5–10
[12]	<i>Pseudomonas luteola</i>	Reactive red 22	Flask	Batch	Static incubation	F	–	0–400	20–47	5–9
[13]	Aerobic granular sludge	20 dyes	UASB	Batch	Anaerobic by N ₂ /CO ₂ spreading	B	GAC	0.3 mM	30	n.a.

(continued)

Table 1 (continued)

References	Microorganism(s)	Dyes	Reactor	Modality	Reaction environment	Biophase ^a	Entrapment/ supports	Dye _L (mg/L)	T (°C)	pH
[14]	<i>Pseudomonas</i> sp.	Acid violet 7 Acid red 151 Reactive black 5 Acid yellow 34 Acid orange 7	Flask	Batch	Static anoxic	F	-	100	35–40	5–10
[15]	<i>Sphingomonas</i> sp. <i>ICX</i> and <i>SAD4i</i>	Reactive orange 7	Rotating drum	Continuous	Aerobic	B	Drum surface	25–290	28	n.a.
[16]	Sulfite by sulfate reducing bacteria Consortium	Reactive orange 96 Mixture	Flask Rotating biological contactor Mechanical mixing	Batch Continuous	Anaerobic Aerobic	F B	- Laterite stone	30–120 25–100	37 28	4.1–7.1 8.5–10.5
[18]	Consortium	Red rbn	Mechanical mixing	Batch and continuous	Anaerobic by nitrogen spreading	E	PVA gel beads ($d = 3\text{--}4$ mm)	50–500	30	4–10
[19]	<i>Sphingomonas</i> sp. <i>ICX</i> and <i>SAD4i</i>	Acid orange 7	Rotating drum	Continuous	Aerobic	B	On the drum surface	50–100	n.a.	7
[20]	<i>Escherichia coli</i> <i>Pseudomonas</i> sp.	Congo red direct black 38	Bottle	Batch	Aerobic, anaerobic, microaerophilic	F	-	250–3,000	30, 35	6.3–9.47
[21]	Two isolated strains and <i>Pseudomonas</i> sp.	Mix of 7 dyes	Single-stage packed bed	Continuous	Aerobic	B	Laterite stone	25–100	30	7–9
[22]	Activated sludge from a municipal WW treatment plant Consortium	Acid red 151	Fixed bed	Sequencing batch	Aerobic	B	Porous volcanic rock (puzolane)	25, 150	25	7
[23]	Consortium	Reactive black 5 direct brown 2	Shaked bottles	Batch	Anaerobic	B	Granulated anaerobic sludge	200–3,200	35	6.6–7.05

[24]	Activated sludge from a municipal WW treatment plant	Acid orange 7	Rotating drum biofilm	Batch and continuous	Aerobic	B	Drum	15–50	25	7.7–8
[25]	<i>Enterobacter agglomerans</i>	Methyl red	Flask	Repeated batch	Aerobic	E	Ca argimate, polyacrylamide gel, vermiculite, Cu beech	100	25	7
[26]	<i>Pseudomonas luteola</i> , modified <i>E.coli</i>	Reactive black b	Flask	Batch	Aerobic growth, anaerobic conv.	F	–	0–1,500	15–50	4–10
[27]	Mixed, mesophilic methanogenic culture	Reactive red 1	Bottles	Batch	Methanogenic conditions	F	–	50–2,000	35	7
[28]	Anaerobic sludge from a full-scale UASB	Acid orange 7 direct red 254	UASB	Continuous	Methanogenic conditions	B	Sludge granules	60–1,800	37	n.a.
[29]	<i>Pseudomonas luteola</i>	Reactive red 22	Fixed bed	Continuous	Anaerobic	E	Ca algimate, polyacrylamide gel	30–200	n.a	n.a.
[30]	Biomass from an anaerobic digester	Reactive dyes disperse dyes	Fixed bed with recycle and fixed bed	Continuous	Anaerobic	B	Reticulated sintered glass	n.a.	37	6.4–7.2
[31]	Anaerobic sludge from UASB	Reactive red 2	Bottle	Discrete continuous reactor	Anaerobic	B	Sludge	100, 200	27–29	7.2–7.5
[32]	Sludge from a municipal WW treatment plant	Orange II	SBR system	24 h sequencing batch	Aerobic/anaerobic	B	GAC	100	25	n.a.
[33]	Sludge from a municipal WW treatment plant	Orange II	UASB and SBR	24 h sequencing batch	Anaerobic and aerobic	B	Sludge	60–300	16–30	n.a.

(continued)

Table 1 (continued)

References	Microorganism(s)	Dyes	Reactor	Modality	Reaction environment	Biophase ^a	Entrapment/ supports	Dye _L (mg/L)	T (°C)	pH
[34]	Sludge from a municipal WW treatment plant	Orange II	Aerobic and anaerobic SBRs	Sequencing batch	Aerobic/anaerobic	B	Sludge	50, 100	25	n.a.
[35]	Bacterial consortium	Dye mixture	Microaerophilic reactor + aerobic reactor	Continuous	Anaerobic/aerobic	B	Beads used for insulation	56	Room	7.2
[36]	<i>Aeromonas hydrophila</i> , <i>Comamonas testosterone</i> , <i>Acinetobacter baumannii</i>	Red rbn	Fluidized bed	Continuous	Anaerobic	E	PVA gel beads	0–4,400	30	n.c.
[37]	Methanogens consortium	Remazol black-b, rem. red rr, rem. yellow rr	Fluidized bed	Continuous	Anaerobic	B	Sinter glass beads	60	37	6.4–7.2
[38]	Sludge from methanogenic reactor	Acid blue 113, direct black 22, sarasit blue sr	UASB and aerobic CSTR	Continuous	Anaerobic, aerobic	B	Granulated anaerobic sludge	200	n.a.	6.9–7.3
[39]	Consortium	Acid red 88	Upflow fixed-film column and CSTR	Continuous	Anoxic and aerobic bioreactors	B	Polyurethane foam	20–100	20–45	6–7
[40]	Activated sludge from a full-scale plant	Remazol brilliant violet	SBR	24 h sequencing batch	Anaerobic/aerobic	B	Sludge	<100	30	n.a.
[41]	<i>Pseudomonas</i> sp. OX1	Acid orange 7	Flask, airlift	Batch	Aerobic growth, anaerobic conv.	F	–	10–1,000	25	6.9
[42]	Partial anaerobic digestion of aerobic sludge	Acid orange 7	Upflow packed bed reactor	Batch and continuous	Anaerobic by helium spreading	B	Alumina, graphite flakes, AC	50–100	35	6.8

[43]	Anaerobic sludge from a full scale UASB plant	Acid orange 6 acid orange 7	Fixed bed	Batch with biophase recycle	Sequential fixed-film anaerobic batch reactor	B	Ceramic rings	50–300	30–35	7.5
[44]	Consortium	Remazol black-b	Anoxic-oxic reactors	Continuous	n.a.	F	–	25–2,000	20–50	5–10
[45]	<i>Pseudomonas luteola</i>	Reactive red 22	Fixed bed	Continuous	Anaerobic	B	BAC	100–270	28	7
[46]	Consortium	Acid orange 7	Upflow packed bed reactor	Continuous	Anaerobic	B	BAC	100–300	35	6.7–7.4
[47]	Consortium	Acid orange 7	Packed column	Continuous	Anaerobic	B	GAC	<1,150	25	–
[48]	Consortium	Acid orange 7	Packed bed with liquid recirculation	24 h sequencing batch	Anaerobic	B	GAC	125–625	25	n.a.

^aF Free cells; E entrapped cells; B biofilm

(helium, nitrogen, carbon dioxide, etc.) into the reactor. Anaerobic conditions of static cultures may also be established as oxygen depletion is promoted by the respiration of facultative bacteria. Addition of reducing agents (e.g., sodium thio-glycollate) to the culture has been occasionally used to promote the establishment of anaerobic conditions.

Some attempts to convert azo-dyes under aerobic conditions in sludge/biofilm reactors have also been reported [15, 17, 19, 20, 34]. It is often hypothesized that azo-dye conversion is still carried out under microaerophilic conditions that establish in the inner region of the biophase, in agreement with the findings of Zhang et al. [5]. Typically, the aerobic stage results in a successful degradation of the products from the anaerobic azo-dye conversion. The reader is addressed to the review by Van der Zee and Villaverde [2] to learn more about the proper combination of anaerobic–aerobic stages in azo-dye treatment. Uncertainties on the fate of aromatic amines produced during the anaerobic conversion, a key issue for the success of the process, are addressed and discussed in their study.

Coupling between aerobic and anaerobic stages is also established through the production – which is typically associated with bacterial catabolism – of the reducing equivalents necessary to convert azo-dyes. It has been shown that the nature of the carbon source has a limited effect on azo-dye conversion, provided that the production rate of the reducing equivalents is large enough to sustain azo-dye conversion [6, 28]. Under batch conditions, the dye conversion degree starts to decrease when the initial carbon source decreases below a threshold value [7, 10, 20, 41, 43]. The aerobic–anaerobic stages coupling is better illustrated in Fig. 1, taken from Lodato et al. [41]. In this figure, the maximum extent of decolorization of acid orange 7 by *Pseudomonas* sp. OX1 in the anaerobic phase, or “decolorization quotient,” is successfully correlated with the amount of carbon substrate converted during the preceding aerobic phase, regardless of the carbon source.

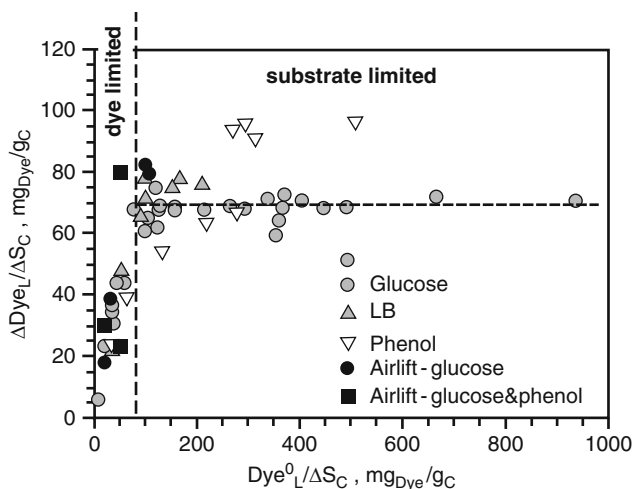


Fig. 1 Map of dye conversion limiting regimes: the “decolorization quotient” [41]

These findings suggest that a prerequisite for the successful continuous operation of bioreactors for azo-dye conversion is the thorough control of carbon loading: the azo-dye conversion degree drops to vanishing levels if carbon depletion occurs.

Bacteria responsible for azo-dye conversion can be found in different aggregation states: free cells, activated sludge, entrapped cells, biofilm on granular carriers or rotating surfaces. The biophase structure strongly affects the conversion process as regards both proper reactor selection and effective conversion kinetics. The first issue is discussed in the section “Bioreactor design and operational strategy for azo-dye conversion,” and the second in the section “Reactor modeling for azo-dye conversion.”

Studies carried out with free or entrapped cells have greatly contributed to the characterization of basic phenomena involved in dye conversion. However, from the practical standpoint, scale-up of processes based on either free or entrapped cells is not economically feasible. In fact, the first choice is usually associated with prohibitively large reaction volumes. The second choice is typically expensive and asks for industrial wastewaters of strongly controlled composition for the stability of entrapment matrixes to be preserved.

Bacteria used in azo-dye conversion are typically consortia. Only a few studies address single strains. Consortia were harvested in wastewater treatment plants, municipal or industrial. Some consortia were harvested from aerobic reactors, though most of the experience relates to anaerobic consortia. The single strains (*Pseudomonas*, *Sphigomonas*, *Escherichia coli*, *Bacillus cereus*, etc.) were typically isolated in bioremediation plants operating with xenobiotic-bearing wastewaters.

Some studies have demonstrated the ability of mixed bacterial cultures to promote azo-dye conversion. The main advantage of mixed cultures is the ability to cope with conversion of both the dye and the main products of dye degradation. Characterization of individual strains in consortia has seldom been accomplished during continuous tests. Only a few attempts have been made to characterize the morphology of bacteria during continuous operation of bioreactors and to relate process efficiency to the bacterial population [32, 33].

Processes reported in Table 1 have been carried out at temperature ranging, typically, between 20 and 40°C. Though the investigations carried out at lower temperature are very few [26, 33], this issue holds a key role in the design and optimization of the conversion processes. Provided that the heating-up of the wastewater streams is not economically feasible, the remediation process should be carried out at low temperature, particularly pressing in rigorous climate countries [50].

2 Bioreactor Design and Operational Strategy for Azo-Dye Conversion

Studies in Table 1 refer to different types of reactors: stirred tank (mechanically agitated reactors and rotary reactors), fixed bed and fluidized bed. Figure 2 reports an outline of the most common reactor typologies. The reactors may be operated

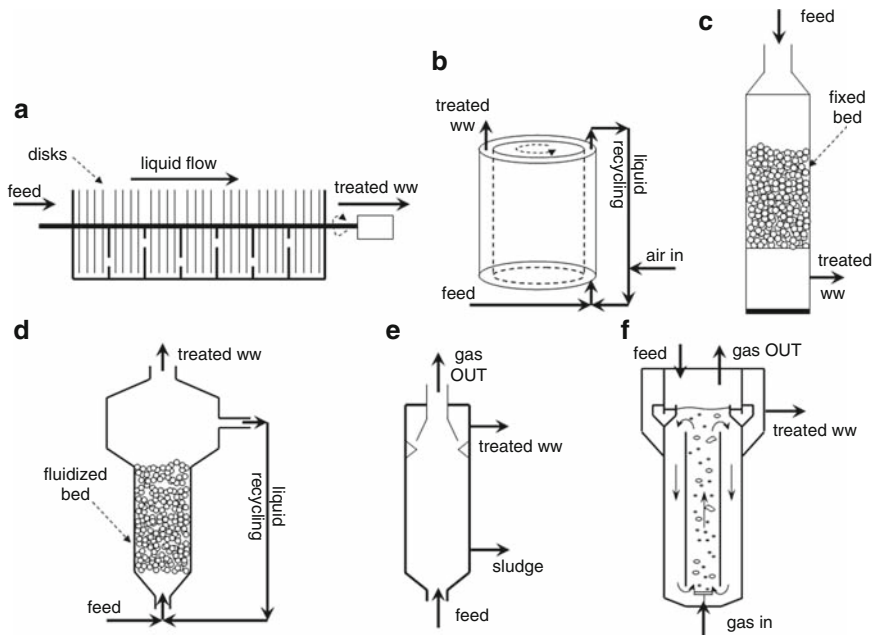


Fig. 2 Sketch of some reactor typologies used in azo-dye conversion. (a) rotating biological contactor; (b) drum reactor; (c) fixed bed reactor; (d) fluidized bed; (e) UASB; (f) airlift

under batch, sequential-batch and continuous conditions. The behavior of continuously operated reactors may span from uniform mixing to plug flow pattern. Typically, the behavior of a given reactor may change between the recalled extremes by tuning some of the operating conditions (e.g., recycle ratio).

A brief theoretical framework of the reactors will hereby be proposed to support the analysis of these reactors. The reader is addressed to textbooks [51, 52, 68] for a detailed treatment of the subject.

Stirred tank reactor (STR). The differential mass balance referred to the azo-dye converted by bacteria (assuming unstructured model for the biophase, i.e., that it is characterized only by cell mass or concentration X) yields

$$t = \int_{Dye_L}^{Dye_L^0} \frac{1}{\bar{X}} \frac{dDye_L}{r_{dye}(Dye_L, c_{products}, pH, \dots)}, \quad (1)$$

where t is the reaction time, Dye_L^0 is the initial dye concentration, Dye_L is the dye concentration at time t in the reactor and r_{dye} is the dye conversion rate for unit of biophase mass (see next section for details) at the local conditions in the reactor. The reaction time depends strongly on the reaction rate and in particular on how metabolites accumulate in the reaction volume. The productivity is

$$W_{\text{dye}} = \frac{V(\text{Dye}_L^0 - \text{Dye}_L)}{t + t_d}, \quad (2)$$

where V is the reactor volume and t_d is the dead time between two successive batches.

Continuous Stirred Tank Reactor (CSTR). The conversion degree of the azo-dye, the reaction volume (V) and the volumetric flow rate (Q) of the dye-bearing stream are related to each other through the material balance referred to the dye and extended to the reactor volume. Assuming an unstructured model for the biophase, the material balance yields

$$V = \frac{Q}{X} \frac{(\text{Dye}_L^0 - \text{Dye}_L)}{r_{\text{dye}}|_{\text{out}}}, \quad (3)$$

where Dye_L is the dye concentration in the reactor and $r_{\text{dye}}|_{\text{out}}$ is the dye conversion rate for unit of biophase mass (see next section for details) at the conditions established in the reactor (concentration of the dye and of the products, pH, etc.).

Plug flow reactor (PFR) with recycle. The recycle reactor is characterized by a non-zero value of R , that is the ratio between the mass flow rate of the recycled stream and the feeding rate Q . The material balance reads for this case as

$$V = (R+1)Q \int_{\text{Dye}_L}^{\frac{\text{Dye}_L^0 + R \times \text{Dye}_L}{R+1}} \frac{1}{X} \frac{d\text{Dye}_L}{r_{\text{dye}}(\text{Dye}_L, c_{\text{products}}, \text{pH}, \dots)}, \quad (4)$$

where the integral extends over the span of dye concentrations. In (4) the axial profile of the reaction environment is reflected by the axial profile of r_{dye} .

The PFR without recycle is described in (4) just by setting $R = 0$. Equation (4) yields (2) for R tending to infinity.

The productivity of continuously operated reactors at steady state is

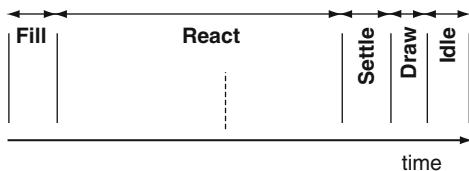
$$W_{\text{dye}} = Q(\text{Dye}_L^0 - \text{Dye}_L), \quad (5)$$

where Dye_L is the dye concentration in the treated stream.

Equations (1), (3) and (4) should be coupled with a balance on the biophase to determine the value of X . Under conditions characterized by hindered growth, the biophase concentration may be assumed constant in both equations. In practice, this implies effective biophase containment in the reactor.

The sequential batch reactor (SBR) consists of a vessel operated under batch conditions according to the time schedule reported in Fig. 3. The symbols Fill, React, Settle, Draw and Idle refer to the typical sequential phases of operation: loading, reaction, biophase settling, discharging and the idle time. The reaction period may be split into two sub-phases: an anaerobic phase and an aerobic phase. The aerobic sub-phase is devoted to convert products of the azo-dye anaerobic

Fig. 3 Time schedule program of a typical sequencing batch reactor



conversion [32–34, 40]. The dye conversion measured in the discharged solution depends on the time evolution of the conversion process with the progressive reduction of the dye and the accumulation of the products, even during the Settle and Draw phases. Behavior of the reactor is described by means of the STR models. The productivity may be estimated by means of (2), assuming the cycle time at the denominator.

Performances and differences of the reactors studied and reported in Table 1 may be interpreted by means of the appropriate material balance, (1)–(4), and by considering the increase in the conversion rate with Dye_L .

Hydraulic residence time ($HRT = V/Q$). Whatever be the ideal configurations of the continuous reactor, mass balances suggest that, for a given reactor and amount of biophase (V and X fixed), the conversion of the azo-dye should increase when Q decreases. In other words, Dye_L at the reactor exit should decrease when the HRT increases. Along with this effect, the observation of Senan et al. [21], Ong et al. [33], Bras et al. [28], Georgiou and Aivasidis [37] and the relations reported by van der Zee and Villaverde [2] may be interpreted.

Influence of the azo-dye concentration in the feeding depends on the reactor type and on the functional form of the reaction kinetics.

STR. The increase in Dye_L^0 may be associated to a faster initial conversion if linear dependence of r_{dye} on Dye_L is active. However, the time to reach a pre-set final concentration may be even longer than that experienced at a lower Dye_L^0 if products inhibition and/or substrate inhibition are active.

CSTR. Once the final dye concentration is set, the increase in the Dye_L^0 may affect the reaction volume directly – increase of the concentration difference between the inlet and outlet of the reactor – and indirectly through the increase of product concentration in the reactor effluent. The increase of Dye_L^0 does not affect directly the conversion rate.

PFR. The reaction volume increases indefinitely as Dye_L^0 is increased, for a given value of the final dye concentration to an extent that depends on the possible product-inhibited character of the reaction kinetics.

3 Kinetics of Azo-Dye Bioconversion

The kinetics of the azo-dye conversion plays a fundamental role in the design and operation of bioreactors. Two methodologies can be followed to assess the parameters of reaction kinetics [51, 52]: conversion rate estimated at the beginning of batch tests and conversion rate estimated during steady state continuous tests.

The mass balance on dye in a STR operated batchwise assuming an unstructured model yields

$$r_{\text{dye}} = -\frac{1}{X} \frac{d\text{Dye}_L}{dt}. \quad (6)$$

In agreement with (6), regression of dye concentration data measured at the beginning of the test makes it possible to relate the dye conversion rate to the conditions set in the reactor at the beginning of the test. Changing the initial conditions of the tests enables the evaluation of kinetic parameters.

With reference to a CSTR, working out (3) results in

$$r_{\text{dye}} = \frac{D}{X} (\text{Dye}_L^0 - \text{Dye}_L), \quad (7)$$

where $D(=Q/V)$ is the dilution rate. Equation (7) reports the dye conversion rate at the conditions established in the reactor (dye and products) under steady state conditions. Again, changing the operating conditions of the reactor makes it possible to determine the kinetic parameters.

Conversion rate data obtained under a wide range of operating conditions may be worked out to provide a kinetic expression, most typically expressed according to well established models for bioprocess kinetics: first and second order, Monod, Haldane, product-inhibited, etc.

The assessment of reaction kinetics by means of batch tests may be strongly affected by dye adsorption on the biophase and supports. The relevance of the adsorption phenomena of dyes on biophase has been addressed in studies regarding free cells [41], granular support biofilm [24], entrapped cells [11, 18], anaerobic sludge [10, 24, 31, 34] and biological activated carbon (BAC) [42, 45, 47, 48]. They have pointed out that the kinetics may be overestimated if the assessment of the adsorption contribution to the dye removal is not taken into account. Under batch conditions, the dye is fastly split between the liquid phase and the biophase, resulting in a sharp reduction of the dye concentration in the liquid phase until adsorption equilibrium is approached. The rate of dye adsorption must be estimated and ruled out in the kinetic assessment.

Experiments aimed at the characterization of the conversion kinetics under continuous reactor operation are not affected by adsorption phenomena. At steady state, the uptake of dye due to adsorption is practically zero since the biophase and supports are both in equilibrium with the liquid phase [53].

The relevance of species diffusion into the entrapped cells to the apparent conversion kinetics has been addressed by Chen et al. [54]. The authors have carried out a systematic study of the effects of beads' diameter and entrapped cell concentration on conversion rate.

Table 2 reports kinetic data and expressions available in the literature regarding azo-dye conversion. Unfortunately, data may not be compared directly with

Table 2 Kinetics data of azo-dye conversion

References	Dye	Biophase	Conversion rate [mg _{dye} /(min g _{DM})] with Dye _L in mg/L
[4]	Reactive red 141	Consortium, F	$r_{\text{dye}} = 7.3 \times 10^{-3} \text{ Dye}_L \text{ mg}_{\text{dye}}/\text{L min}$, at $\text{Dye}_L^0 = 100 \text{ mg/L}$ $r_{\text{dye}} = 5.3 \times 10^{-3} \text{ Dye}_L \text{ mg}_{\text{dye}}/\text{L min}$, at $\text{Dye}_L^0 = 150 \text{ mg/L}$ $r_{\text{dye}} = 4.2 \times 10^{-3} \text{ Dye}_L \text{ mg}_{\text{dye}}/\text{L min}$, at $\text{Dye}_L^0 = 200 \text{ mg/L}$
[9]	PROCION red h-e7b	Consortium, B	$r_{\text{dye}} = 4.0 \times 10^{-2} \text{ mg}_{\text{dye}}/\text{L min}$, at $\text{Dye}_L = 150 \text{ mg/L}$
[11]	Reactive red 22	<i>P. luteola</i> – E	
		Polyacrylamide	$r_{\text{dye}} = 0.84 \text{ Dye}_L/(1,000 + \text{Dye}_L)$
		Ca alginate	$r_{\text{dye}} = 0.15 \text{ Dye}_L/(107 + \text{Dye}_L)$
		k-carrageenan	$r_{\text{dye}} = 0.18 \text{ Dye}_L/(267 + \text{Dye}_L)$
[12]	Reactive red 22	<i>P. luteola</i> – F	$r_{\text{dye}} = 0.20 \text{ Dye}_L/(156 + \text{Dye}_L)$
[13]	22 azo-dyes	Consortium	$r_{\text{dye}} = k \text{ Dye}_L$, k ranges between 1 and 100 h, at $\text{Dye}_L = 0.3 \text{ mM}$
[14]	Acid violet 7	<i>Pseudomonas</i> GM3, F	$r_{\text{dye}} = 0.12 (\text{Dye}_L)^{0.5}$
[17]	Mixture of 7 azo-dye	Consortium – rotating biological contactor	$0.48\text{--}186.71 \mu\text{g}_{\text{dye}}/\text{day}$ (m _{disk surface}) ²
[18]	Red rbn	Consortium – E, polyvinyl alcohol	$r_{\text{dye}} = 14 \text{ Dye}_L/(196 + \text{Dye}_L)$
[23]	Reactive black 5	Consortium – B	$r_{\text{dye}} = 1.2 \times 10^{-3} \text{ Dye}_L$
	Direct brown 2		$r_{\text{dye}} = 6.8 \times 10^{-4} \text{ Dye}_L$
[25]	Methyl red	<i>Enterobacter agglomerans</i> – F	$r_{\text{dye}} = 8.2 \times 10^{-2}$ at $\text{Dye}_L = 100 \text{ mg/L}$
		E, alginate	$r_{\text{dye}} = 5.1 \times 10^{-2}$, at $\text{Dye}_L = 100 \text{ mg/L}$
		E, polyacrylamide	$r_{\text{dye}} = 2.1 \times 10^{-2}$, at $\text{Dye}_L = 100 \text{ mg/L}$
		B, cooper beech	$r_{\text{dye}} = 1.6 \times 10^{-2}$, at $\text{Dye}_L = 100 \text{ mg/L}$
		B, vermiculite	$r_{\text{dye}} = 1.5 \times 10^{-2}$, at $\text{Dye}_L = 100 \text{ mg/L}$
[26]	Reactive black b	<i>Escherichia coli</i> NO3, F	$r_{\text{dye}} = 1.7 \text{ Dye}_L/(263 + \text{Dye}_L)$
		<i>Escherichia coli</i> CY1, F	$r_{\text{dye}} = 0.8 \text{ Dye}_L/(1,279 + \text{Dye}_L)$
[27]	Reactive red 2	Consortium, F	$r_{\text{dye}} = 1.8 \frac{\text{Dye}_L}{8.6 + \text{Dye}_L + \text{Dye}_L^2/7285}$
[29]	Reactive red 2	<i>P. luteola</i> – E, alginate	$r_{\text{dye}} = 6.9 \times 10^{-2} \text{ Dye}_L/(69 + \text{Dye}_L)$
		Polyacrylamide	$r_{\text{dye}} = 4 \times 10^{-4} \text{ Dye}_L$
[31]	Reactive red 2	Consortium, B	$r_{\text{dye}} = 1.2 \times 10^{-1} \text{ mg}_{\text{dye}}/\text{gVSS min}$, at $\text{Dye}_L^0 = 100 \text{ mg/L}$ $r_{\text{dye}} = 6.5 \times 10^{-2} \text{ mg}_{\text{dye}}/\text{gVSS min}$, at $\text{Dye}_L^0 = 200 \text{ mg/L}$
[34]	Orange II	Consortium, B	$r_{\text{dye}} = 1.1 \times 10^{-6} \text{ mg}_{\text{dye}}/\text{gMLSS min}$, (aerobic) and $r_{\text{dye}} = 5.2 \times 10^{-6} \text{ mg}_{\text{dye}}/\text{gMLSS min}$, (anaerobic) at $\text{Dye}_L^0 = 50, 100 \text{ mg/L}$

(continued)

Table 2 (continued)

References	Dye	Biophase	Conversion rate [mg _{dye} /(min g _{DM})] with Dye _L in mg/L
[36]	Red rbn	<i>Aeromonas hydrophila</i> , <i>Comamonas testosterone</i> , <i>Acinetobacter baumannii</i> – F	$r_{\text{dye}} = 4.0 \text{ Dye}_L / (340 + \text{Dye}_L)$
[39]	Acid red 88	E, polyvinyl alcohol <i>Stenotrophomonas</i> sp., <i>Pseudomonas</i> sp. and <i>Bacillus</i> sp. – B, polyurethane foam	$r_{\text{dye}} = 2.6 \text{ Dye}_L / (350 + \text{Dye}_L)$ $r_{\text{dye}} = 0.13 \text{ mg}_{\text{dye}}/\text{L min}$ at $\text{Dye}_L = 2\text{--}100 \text{ mg/L}$
[40]	Remazol brilliant violet Remazol black b	Consortium, B	$r_{\text{dye}} \cong 1.3 \times 10^{-2} \text{ Dye}_L$, $\text{Dye}_L < 100 \text{ mg/L}^a$ $r_{\text{dye}} \cong k \text{ Dye}_L$, k increases with Dye_L
[41]	Acid orange 7	<i>Pseudomonas</i> sp. OX1 – F	$r_{\text{dye}} = 0.11 \text{ Dye}_L / (290 + \text{Dye}_L)$
[43]	Acid orange 6	Consortium, B	$r_{\text{dye}} = 7.9 \times 10^{-2} \text{ mg}_{\text{dye}}/\text{L min}$ at $\text{Dye}_L = 10\text{--}200 \text{ mg/L}^a$ $r_{\text{dye}} = 1.2 \times 10^{-1} \text{ mg}_{\text{dye}}/\text{L min}$ at $\text{Dye}_L = 18\text{--}300 \text{ mg/L}^a$
[45]	Acid orange 7 Reactive red 22	<i>P. luteola</i> – B, AC	$r_{\text{dye}} = 9.7 \times 10^{-3} c_{\text{dye}}$ (mg _{dye} /L min) at $\text{Dye}_L^0 = 3, 100 \text{ mg/L}$ $r_{\text{dye}} = 5.7 \text{ Dye}_L / (300 + \text{Dye}_L)$
[46]	Acid orange 7	Consortium – B, AC	$r_{\text{dye}} = 3.8 \times 10^4 \frac{\text{Dye}_L}{377 + \text{Dye}_L + \text{Dye}_L^2 / 14,370}$ mg _{dye} /L min

^aConversion rate of the investigated reactor: fixed bed operated as a plug flow reactor

each other since they refer to systems differing as regards the nature of the azo-dye and of the microorganism, extra carbon/energy source, kinetic assessment procedure.

Analysis of the equations/data reported in Table 2 highlights that the specific conversion rate depends strongly on both the selected azo-dye and the biophase. Assuming a concentration of 100 mg/L of a generic azo-dye, the specific conversion rate ranges between 10^{-2} and 5 mg_{dye}/(g_{cell} min) with many data gathered around 0.1 mg_{dye}/(g_{cell} min). It results that the order of magnitude of the specific conversion rate is quite small when estimated with reference to typical azo-dye concentrations in industrial wastewaters and at the very restrictive values set by environmental guidelines. In fact, for $\text{Dye}_L < 100 \text{ mg/L}$, a quasi-linear relationship may be assumed for all kinetics reported in Table 2.

The thermal sensitivity of the specific conversion rate has been investigated by [12, 14, 26, 44]. Yu et al. [14], investigating a conversion process based on *Pseudomonas* sp. GM3, assumed that the k factor of the kinetic equation $r_{\text{dye}} = k(\text{Dye}_L)^{0.5}$ (see Table 2) increases with the temperature in agreement with

the Arrhenius equation. They have also estimated the activation energy (16.87 kcal/mol) for the investigated process in the temperature range 10–35°C. Chang et al. [12] found a maximum of r_{dye} at 45°C and a fast deactivation of *P. luteola* cells at temperature larger than 45°C. Yeh and Chang [26] have investigated the temperature effects on r_{dye} by *E. coli* CY1 and *E. coli* NO3. They found that r_{dye} increases with T and a sharp decrease occurred at 37°C and 45°C for *E. coli* CY1 and *E. coli* NO3, respectively. Dafale et al. [44] investigated the effect of temperature on activated bacterial consortia and found a maximum r_{dye} at 37°C. Chang et al. [12] suggested that the loss of cell viability or the denaturation of the azo-reductase enzymes may be responsible for the observed decrease of r_{dye} .

An order-of-magnitude assessment of the biophase loading and bioreactor size needed to treat a reference wastewater stream is hereby presented. Based on the assumptions that the reactor is a continuous stirred bioreactor with a dye concentration at the inlet of $\text{Dye}_L^0 = 100 \text{ mg/L}$, 90% conversion ($\text{Dye}_L = 10 \text{ mg/L}$) and a specific conversion rate of order $10^{-2} \text{ mg}_{\text{dye}}/(\text{g}_{\text{cell}} \text{ min})$, the mass of the biophase needed to treat $0.1 \text{ m}^3/\text{min}$ (about $150 \text{ m}^3/\text{day}$, a typical industrial wastewater stream) is about 1 kg. Assuming a biophase concentration of about $1 \text{ kg}/\text{m}^3$, a reactor volume of about 1 m^3 would be necessary to accomplish the proposed process. The need for the stabilization of large biophase loadings in the reactor, coupled with hindrance of bacterial growth under anaerobic conditions [26, 29, 41], suggest that the confinement of the biophase within the reactor is a necessary prerequisite to make the process effective.

4 The Biofilm Reactor as a Tool for Process Intensification

Among the wide choice of reactor designs, the biofilm reactor is one of the best suited for azo-dye conversion as it meets two important process requisites. The first is related to the hindered growth feature of bacterial metabolism under anaerobic conditions. The second is related to the necessity to increase cell densities (see previous section) with respect to those commonly harvested in liquid broths [55, 56]. Except for bacteria that forms aggregates spontaneously, immobilization of cells on granular carriers and membrane reactor technology are the two common pathways to achieve high-density confined cell cultures in either discontinuous or flow reactors.

The role of bacterial biofilm in anaerobic azo-dye conversion has been addressed by several researchers, starting from the pioneering contribution by Jiang and Bishop [3]. Zhang et al. [5] characterized biofilm activity on an aerobic rotating drum reactor (Fig. 2b). They showed that azo-dye conversion still proceeds under aerobic conditions since the progressive uptake of oxygen moving towards the inner region of the biofilm makes local microaerophilic conditions.

On the other hand, cell immobilization on carriers definitively improves bioreactor efficiency. Cell aggregation in a biofilm structure increases process stability and tolerance to shock loadings. A proper selection of operating conditions allows

to stabilize a large biophase concentration and to generate smaller amounts of biological sludge.

The choice of solid carriers spans a wide spectrum (Table 1): from materials most suitable for research purposes (sintered glass beads, laterite stone deposited on a gramophone disk) to industrial materials (pumice, activated carbon, etc.). Key properties that affect the performance of the carrier are porosity (from impervious to controlled-size pores), composition (from ceramics to activated carbon), and hydrophilic behavior. It is difficult to perform a direct comparison of different carriers. Colonization and biofilm growth depend strongly on the nature of bacteria and on their intrinsic propensity to adhere on hydrophilic vs. hydrophobic surfaces.

The activated carbon is often chosen as granular carrier and is referred to as granular activated carbon (GAC) or biological activated carbon (BAC). This support is characterized by a strong propensity to adsorb the dyes and is a good candidate for biofilm formation, because of its natural organic matrix. The marked propensity to adsorb dyes contributes to increase the tolerance to shock loadings. In fact, under transient conditions the free surface of the AC acts as a temporary buffer for the dye, which is eventually released as dye disappears.

Table 1 reports a wide spectrum of typologies of biofilm reactor: upflow anaerobic sludge bed (UASB), fluidized bed, airlift, fixed bed with and without recycle, mechanically agitated vessel, rotating drum and rotating biological contactor. Each reactor is characterized by positive features and drawbacks.

The fixed bed reactors may be easily operated. However, clogging phenomena may arise during processes characterized by bacterial growth associated with azo-dye conversion. The reactors may be operated either as PFR or as CSTR. The latter configuration may be realized by the recirculation of the liquid at large recycle ratio R [30].

Fluidized beds, both in the conventional and in the airlift configurations, require more careful operation. Proper selection of the operating conditions makes it possible to control biofilm-growth while preventing reactor clogging. Typically, the reactor is operated as a CSTR by establishing large recycle of the liquid stream [36, 37].

5 Reactor Modeling for Azo-Dye Conversion

Reactor modeling of azo-dye conversion requires the following aspects to be thoroughly represented:

- Reactor hydrodynamics
- Mass transport phenomena between phases present in the bioreactor (gas, liquid and solids)
- Kinetics of the main conversion processes (biophase growth, azo-dye conversion, etc.)

Sub-models depend on the reactor typology and on the biophase state. The broad spectrum of bioreactor types, and associated hydrodynamics, and the different

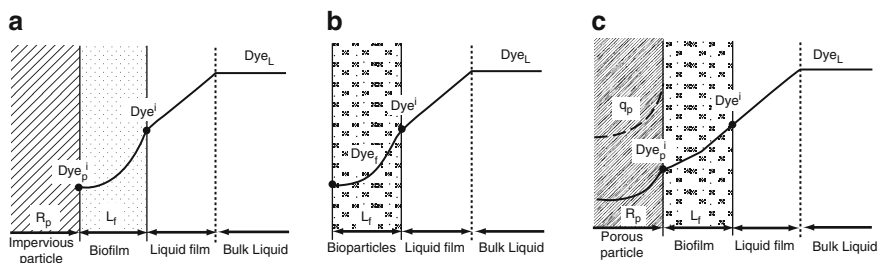


Fig. 4 Profiles of a species diffusing from the bulk liquid towards segregated biophase. (a) Biofilm on an impervious particle. (b) Aggregated cells or entrapped cells beads; (c) Biofilm on a porous particle. q_p : dye concentration on the solid phase

aggregation states of the biophase (free cells, biofilm, entrapped cells, sludge) would justify many different case-tailored models. On the contrary, very few modeling studies can be found in the literature.

The available models mostly refer to ideal reactors, STR, CSTR, continuous PFR. The extension of these models to real reactors should take into account the hydrodynamics of the vessel, expressed in terms of residence time distribution and mixing state. The deviation of the real behavior from the ideal reactors may strongly affect the performance of the process. Liquid bypass – which is likely to occur in fluidized beds or unevenly packed beds – and reactor dead zones – due to local clogging or non-uniform liquid distribution – may be responsible for the drastic reduction of the expected conversion. The reader may refer to chemical reactor engineering textbooks [51, 57] for additional details.

Mass transport phenomena become relevant to the reactor performance as soon as segregated biophases (aggregated, entrapped, biofilm) are used. Figure 4 reports the qualitative patterns of concentration profiles of a compound diffusing from the liquid bulk towards the biophase while bioconversion is active. The figure refers to three possible scenarios. The first (a) regards biofilm growth on impervious particles, the second (b) regards cellular aggregated and entrapped cells and the third (c) regards biofilm growth on porous particles. The decrease in the concentration moving from the liquid bulk towards the center of the segregated biophase is governed by the competition between transport phenomena and bioconversion. The latter acts as a sink for the substrates within the segregated biophase. The main difference between cases “a” and “b” is that the profile extends up to the particle center for case “b,” provided that the aggregate or entrapment beads behave homogeneously. The profile in case “c” shows a discontinuity at the surface of the porous particle. This feature reflects the fact that the biofilm structures within the particles may be different from those formed around the particles. Moreover, the decrease in the dye concentration may be ascribed to biofilm conversion and adsorption. The latter becomes relevant during unsteady state operations.

The conversion products follow profiles that mirror those presented in Fig. 4. A source region of products is localized within the segregated biophase.

Whatever the typology of immobilized biophase, kinetics assessment and modeling studies should not neglect the relevance of the profiles reported in Fig. 4. In agreement with Bailey and Ollis [51], the non uniform profile of the concentrations of azo-dye and of the products may be expressed in terms of the effectiveness factor of the immobilized biophase: the ratio of actual reaction rate to the reaction rate without diffusion limitation.

Chen et al. [54] have reported a model for the assessment of the combined effects of the intrinsic reaction kinetics and dye diffusion into phosphorylated polyvinyl alcohol (PVA) gel beads. The analysis of the experimental data in terms of biofilm effectiveness factor highlighted the relevance of intraparticle diffusion to the effective azo-dye conversion rate. On the basis of these results, they have identified the optimal conditions for the gel bead diameter and PVA composition to limit diffusion resistance.

The knowledge of the kinetics of the dye conversion process and of all phenomena involved in the bacterial life-cycle and maintainance (growth, death, respiration, etc.) in the planktonic and segregated states are a prerequisite to bioreactor design and operation. The first issue has been addressed in the previous section. The relevance of microorganism growth, death and respiration is often neglected in most modeling studies and analysis of experimental data.

The role of cell respiration has been taken into account to interpret the azo-dye conversion by particle-supported biofilm under aerobic conditions [5, 24]. The rapid depletion of oxygen expected/measured as one moves inside the biofilm promotes the establishment of the anoxic conditions needed for azo-dye conversion.

The kinetics of cell growth/death under free and/or immobilized states assume a relevant role in the assessment of the amount of biophase present in the reactor. Obviously, the kinetics depends strongly on the carbon/energy source available in wastewaters or purposely added. With the exception of consortia collected from anaerobic digesters, single strain cultures used in azo-dye conversion are characterized by hindered growth under anaerobic conditions [26, 29, 41]. For these biosystems, the duration of the anaerobic stage must be carefully monitored to preserve cell viability.

Modeling of biofilm reactors should take into account the dynamic equilibrium between competing processes of biofilm growth and detachment. Several phenomena contribute to biofilm detachment – shear-induced “erosion,” removal of large patches of biofilm (“sloughing”), “abrasion” – and that their rate depends on the operating conditions. The relevance of biofilm detachment is emphasized in the anaerobic stage when biophase growth is hindered. Russo et al. [58] have shown that careful operation of the reactor must be ensured to control biofilm detachment and to preserve the biophase concentration, which dictates azo-dye conversion. The occurrence of biofilm detachment may emphasize the contribution of free cells even under operating conditions that would be classified as “wash-out” operation. In fact, the suspended biophase produced by biofilm detachment may stabilize a loading of free microorganisms that may be comparable with the immobilized/entrapped phase.

Models available in literature refer to reactors operated/assumed as a CSTR [45, 59] or as a PFR with recycle [36].

The models proposed by Wu et al. [36] and by Lin and Leu [45] refer to continuous conversion processes by immobilized bacteria: the first to a fixed mixed culture entrapped into PVA beads operated in a fluidized bed, and the second to BAC of *P. luteola* operated in a packed bed. Results of these models highlight the role of mass transport phenomena and biophase granule size on reactor performance.

6 A Selected Case Study: *Pseudomonas* Biofilm Reactor for the Conversion of Acid Orange 7

6.1 Experimental

Lodato et al. [41] reported that free cells of *Pseudomonas* sp. OX1 successfully converted Acid Orange 7 under anaerobic conditions. They characterized the conversion process in terms of kinetics (see Table 2) and of the maximum extent of the decolorization (the “decolorization quotient,” see Fig. 1). The required sequence of an aerobic stage to promote growth/maintenance of the microorganism and an anaerobic stage to favor cleavage of the azo-bond and decolorization has been established by means of a cyclic process consisting of alternating aerobic–anaerobic phases.

The bioconversion process of Acid Orange 7 will be hereby analyzed. This is an incremental study with respect to that due to Lodato et al. [41], based on the operation of an airlift reactor with cells of *Pseudomonas* sp. OX1 immobilized on natural pumice (density = 1,000 kg/m³; particle size = 800–1,000 μm). Details regarding the strain, medium, culture growth and main diagnostics of the liquid phase are reported by Lodato et al. [41]. Elemental analysis of dry biomass was obtained by a C/H/N 600 LECO analyzer.

Figure 5 shows a sketch of the experimental apparatus. It consists of a bench scale internal loop airlift, gas and liquid flow control units and a gas humidifier.

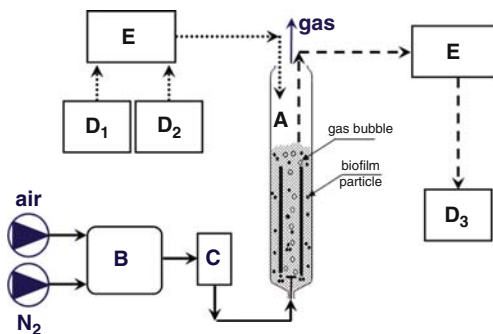


Fig. 5 Experimental apparatus: (A) airlift bioreactor; (B) gas flow control unit; (C) humidifier; (D₁) medium tank; (D₂) dye solution tank; (D₃) wastewater tank; (E) liquid flow control unit

Geometric details of the reactor are reported by [41]. The volume of the liquid phase in the internal loop airlift, hence the reaction volume V , could be changed by varying the level of an overflow duct.

Tests were carried out at 25°C and at initial pH 6.9. Cultures in the liquid medium were incubated in 50 mL Falcon tubes, continuously shaken at 220 rpm. Each culture contained a fresh *Pseudomonas* sp. OX1 colony in 10 mL of medium. The airlift with 10 g of pumice was sterilized at 121°C for 30 min and then housed in a sterile room. One-day culture was transferred to the reactor and, after a batch phase, liquid medium with phenol as the only carbon source was continuously fed. The reactor volume V was fixed at 0.13 L. Aerobic conditions were established sparging technical air. Under these conditions microorganism started to grow immobilized on the solid's support. When immobilized biomass approached steady state, cyclic operation of the airlift was started by alternating aerobic/anaerobic conditions.

- *Aerobic phase.* Technical air and liquid medium were continuously fed to the airlift during the aerobic phase. Gas flow rate was set at 5 nL/h corresponding to 0.64 vvm. The feeding rate of the phenol-bearing (200 mg/L) stream was set at 20 mL/h, that is $D = 0.15 \text{ h}^{-1}$. The dilution rate was set at a value larger than the maximum grow rate (wash-out conditions with respect to free cells), 0.14 h^{-1} [60].
- *Anaerobic phase.* Nitrogen was sparged at 5 nL/h and the liquid feeding was stopped. The concentration of acid orange 7 at the beginning of the anaerobic phase was set at the pre-fixed value by injecting concentrated dye solution into the reactor. The reactor was operated under batch conditions with respect to the liquid phase.

During the run a sampling port was used to perform aseptic sampling of the culture. Sampling enabled to measure cell, dye and carbon source concentrations during the test.

Bioparticles were periodically sampled and their carbon content measured. The mass of dry biofilm-cells on solid carriers was estimated assuming the following: (1) the carbon content is related only to the contribution of biofilm-cells, neglecting the contribution of extra cellular matter; (2) the carbon mass fraction of immobilized cells equals the value estimated for free cells, namely 0.44 [60].

Figure 6 reports selected representative data regarding the decolorization process. Aerobic/anaerobic cycling extended up to 2 months. Data refer to the concentrations of phenol – the carbon source – and acid orange 7. Vertical lines mark the times when switching between aerobic (A) and anaerobic (AN) conditions occurred. The concentration of azo-dye at the beginning of each anaerobic phase was fixed at value ranging between 35 and 140 mg/L. The biofilm concentration, assessed as carbon equivalent, ranged between 0.8 and 1.2 g_{DM}/L.

Results suggest that the biofilm was stable over 2 months. The microorganism appeared vital and active even after repeated cyclic exposure to anaerobic conditions. In fact, phenol uptake measured was always recorded as soon as aerobic conditions were established. A slight increase of the phenol concentration was

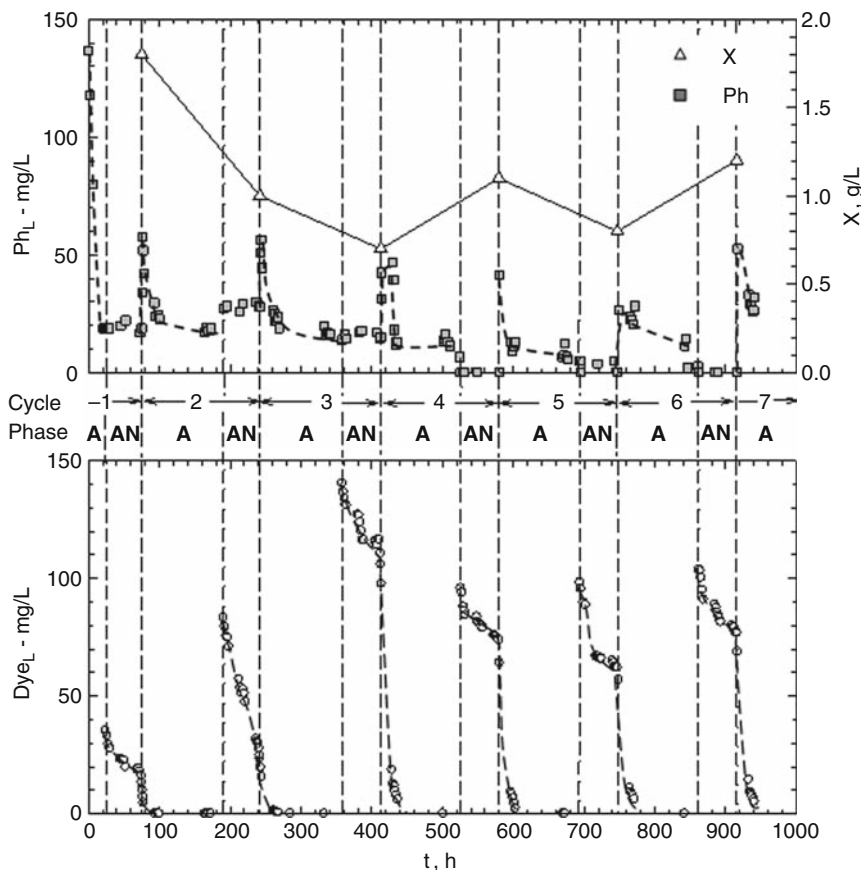


Fig. 6 Acid orange 7 and phenol concentration in the internal loop airlift reactor operated with *Pseudomonas* sp. OX1 biofilm on natural pumice. (A) Aerobic phase. Gas: air. Liquid: continuous feeding of phenol supplemented synthetic medium. (AN) Anaerobic phase. Gas: nitrogen. Liquid: batch conditions, dye supplemented medium

typically observed at the beginning of each aerobic phase. The maximum could be interpreted by taking into account the competition that establishes at the beginning of the aerobic phase between the phenol convective flow and the likely “relaxation” time of the microorganism to re-activate the aerobic metabolic pathway. Phenol concentration approached the steady state value in over about 2 days. Dye conversion occurs only during the anaerobic phase. Assuming that the biofilm load was about constant during the process, the slope of the Dye_L vs. t at the beginning of the run increased with the dye concentration set at the beginning of the anaerobic phase. In agreement with (9), the decolorization rate increased with dye concentration. The value of the specific dye conversion rate was nearly equal to that assessed for *Pseudomonas* sp. OX1 free cells by [41]. The sharp decrease of dye

concentration during the aerobic phase was due to the reactor wash-out by the phenol-bearing stream fed to the reactor.

6.2 Dynamic Modeling

A dynamic model has been developed to simulate the behavior of a *Pseudomonas* sp. OX1 biofilm reactor for phenol and azo-dye conversion during the aerobic–anaerobic cyclic operation. Phenol and oxygen were considered as the limiting substrates for growth kinetics.

The model relies on the following assumptions:

- The reactor flow pattern is that of an internal loop airlift with pneumatic mixing of both the liquid and the solid phases [61], the latter consisting in biofilm supported by granular solids. The reactor was assumed uniformly mixed.
- The conversion process within the biofilm is described by a substrate diffusion–reaction model.
- The continuous exchange of cells between the biofilm (X) and the liquid phase (X_L) was described by means of a combined attachment/detachment mechanism. The net rate of detachment balances biofilm growth under steady state conditions.

Model computations were directed to simulate dye conversion and biophase growth under alternated aerobic/anaerobic conditions.

Aerobic: The growth kinetics was described by an interacting, balanced and unstructured model characterized by phenol inhibition and oxygen limitation according to a double limiting kinetics [60, 62].

$$\frac{1}{Y_{X/Ph}} Ph + \frac{1}{Y_{X/O_2}} O_2 \rightarrow X \quad \mu = \mu^M \frac{Ph}{K_{Ph} + Ph + Ph^2/K_I} \frac{O_2}{K_{O_2} + O_2}. \quad (8)$$

Anaerobic: Azo-dye is converted batchwise. Dye conversion was described in agreement with [41]. Inhibition by oxygen was taken into account according to a non-competitive mechanism.

$$r_{Dye} = \frac{r_{Dye}^{max} \times Dye}{K_{Dye} + Dye} \frac{K_{O_2}^I}{K_{O_2}^I + O_2} X. \quad (9)$$

Moreover, the following assumptions were made:

- External mass transfer resistance was neglected, as reported by [63]: in biofilm reactors with granular particles (fluidized bed, airlift) the Biot number was generally larger than 100.

Table 3 Model equations (mass balance on liquid phase and on biofilm) and parameter values

<i>Liquid phase</i>	
Phenol	$\frac{dPh_L}{dt} = D(Ph_L^N - Ph_L) - \frac{\mu^M}{X_{i/Ph}} \frac{Ph_L}{K_{Ph} + Ph_L + Ph_L^2} \frac{O_{2L}}{K_{O_2} + O_{2L}} \left(X_L + \frac{\eta_X 3L_f}{R_p X \epsilon_S} \right)$ (T.3.1)
Oxygen	$\frac{dO_{2L}}{dt} = (D + K_L O_2 a_L) (O_{2L}^{Eq} - O_{2L}) - \frac{\mu^M}{Y_{X/O_2}} \frac{Ph_L}{K_{Ph} + Ph_L + Ph_L^2} \frac{O_{2L}}{K_{O_2} + O_{2L}} (X_L + \eta_X 3L_f / R_p X \epsilon_S)$ (T.3.2)
Dye	$\frac{dDye_L}{dt} = -D \cdot Dye_L - r_{dye}^M \frac{Dye_L}{K_{Dye} + Dye_L} \frac{K'_{O_2}}{K'_{O_2} + O_{2L}} \left(X_L + \frac{\eta_X 3L_f}{R_p X \epsilon_S} \right)$ (T.3.3)
Immobilized biomass	$3\epsilon_S X \frac{dL_f}{dt} / R_p = K_A X_L V_L = K_D 3L_f / R_p \epsilon_S X + \eta_X \mu^M \frac{Ph_L}{K_{Ph} + Ph_L + Ph_L^2} \frac{O_{2L}}{K_{O_2} + O_{2L}} \frac{3L_f}{R_p \epsilon_S X}$ (T.3.4)
Free biomass	$\frac{dX_L}{dt} = -DX_L - K_A X_L + K_D 3L_f / R_p \epsilon_S X + \frac{Ph_L}{K_{Ph} + Ph_L + Ph_L^2} \frac{O_{2L}}{K_{O_2} + O_{2L}} X_L$ (T.3.5)
<i>Biofilm phase</i>	
Phenol	$\frac{\partial Ph_B}{\partial t} = \frac{1}{r} \frac{\partial}{\partial r} \left(r^2 \mathcal{D}_{Ph} \frac{\partial Ph_B}{\partial r} \right) - \frac{\mu^M}{X_{i/Ph}} \frac{Ph_B}{K_{Ph} + Ph_B + Ph_B^2} \frac{O_{2z}}{K_{O_2} + O_{2z}}; Ph_{r=L_f} = Ph_L; \frac{\partial Ph}{\partial r} = 0$ (T.3.6a-b-c)
Oxygen	$\frac{\partial O_{2z}}{\partial t} = \frac{1}{r} \frac{\partial}{\partial r} \left(r^2 \mathcal{D}_{O_2} \frac{\partial O_{2z}}{\partial r} \right) - \frac{\mu^M}{Y_{X/O_2}} \frac{Ph_B}{K_{Ph} + Ph_B + Ph_B^2} \frac{O_{2z}}{K_{O_2} + O_{2z}}; O_{2r=L_f} = O_{2L}; \frac{\partial O_2}{\partial r} = 0$ (T.3.7a-b-c)
Dye	$\frac{\partial Dye_B}{\partial t} = \frac{1}{r} \frac{\partial}{\partial r} \left(r^2 \mathcal{D}_{Dye} \frac{\partial Dye_B}{\partial r} \right) - r_{dye}^M \frac{K'_{O_2}}{K'_{O_2} + Dye_B} \frac{Dye_B}{K_{Dye} + Dye_B} \frac{K'_{O_2}}{K'_{O_2} + O_{2z}}; Dye_{r=L_f} = Dye_L; \frac{\partial Dye}{\partial r} = 0$ (T.3.8a-b-c)

- The biofilm thickness (L_f) and density ($X = 50$ g/L) were assumed uniform and the biofilm treated as a continuum. A substrate diffusion-reaction model assuming spherical particle was used. Diffusion coefficient of phenol and oxygen in the biofilm were assessed according to Fan et al. [64]:

$$\frac{\mathcal{D}_B}{\mathcal{D}_L} = 1 - \frac{0.43X^{0.92}}{11.19 + 0.27X^{0.99}}. \quad (10)$$

- Adhesion of suspended cell to the bioparticles was modeled through a first-order kinetics with respect to suspended biomass [58, 65]. Gjaltema et al. [66, 67] reported that specific detachment rate in airlift was mainly due to the particle-to-particle collisions. Accordingly, it was assumed that the detachment rate was proportional to the immobilized biomass concentration.

$$r_{\text{adh}} = K_A X_L \quad r_{\text{det}} = \frac{K_D 3L_f}{R_p \varepsilon_S X}. \quad (11)$$

Table 3 reports the balance equations on phenol, oxygen and dye in the liquid phase and in the biofilm, together with equations expressing the suspended biomass concentration and the biofilm thickness. The dilution rate was set to zero during the anaerobic stage. The quasi-steady state approximation was made in developing the balance on biofilm, justified by the condition that diffusion across the biofilm is much faster than growth kinetics. Simulations were carried out assuming input values reported in Table 4.

Figure 7 shows phenol, dye, oxygen and suspended biomass concentrations and biofilm thickness as a function of time.

- *Aerobic phase*: Steady state values of phenol concentration (40 mg/L) and biofilm thickness (170 μm) were approached after a 5 h transient period, which reproduces fairly well the experimental dynamical patterns reported in Fig. 6. However, biomass was present also in the liquid phase as a consequence of biofilm detachment.

Table 4 Parameters and operating conditions that are input to the model

$\mu^M = 0.71 \text{ h}^{-1\text{a}}$	$K_{\text{Ph}} = 310 \text{ mg/L}^{\text{a}}$	$K_I = 130 \text{ mg/L}^{\text{a}}$
$K_{\text{O}_2} = 0.1 \text{ mg/L}$	$K_{\text{Dye}} = 290 \text{ mg/L}^{\text{b}}$	$K_{\text{O}_2}^1 = 0.1 \text{ mg/L}^{\text{b}}$
$Y_{X/\text{Ph}} = 0.74^{\text{a}}$	$Y_{X/\text{O}_2} = 0.17$	
$X = 50 \text{ mg/L}$	$\varepsilon_S = 10\%$	$R_p = 0.15 \text{ mm}$
$\text{Ph}_L^{\text{IN}} = 180 \text{ mg/L}$	$\text{Dye}_L(t = t_0^{\text{AN}}) = 120 \text{ mg/L}$	$K_A = 0.0012 \text{ h}^{-1}$
$K_D = 0.01 \text{ h}^{-1}$	$K_{L\text{aL}} = 100 \text{ h}^{-1}$	
	Aerobic phase	Anaerobic phase
	$\text{O}_{2\text{L}}^{\text{Eq}} = 7.8 \text{ mg/L}$	0 mg/L
	$D = 0.17 \text{ h}^{-1}$	0 h^{-1}

^a[60], ^b[41]

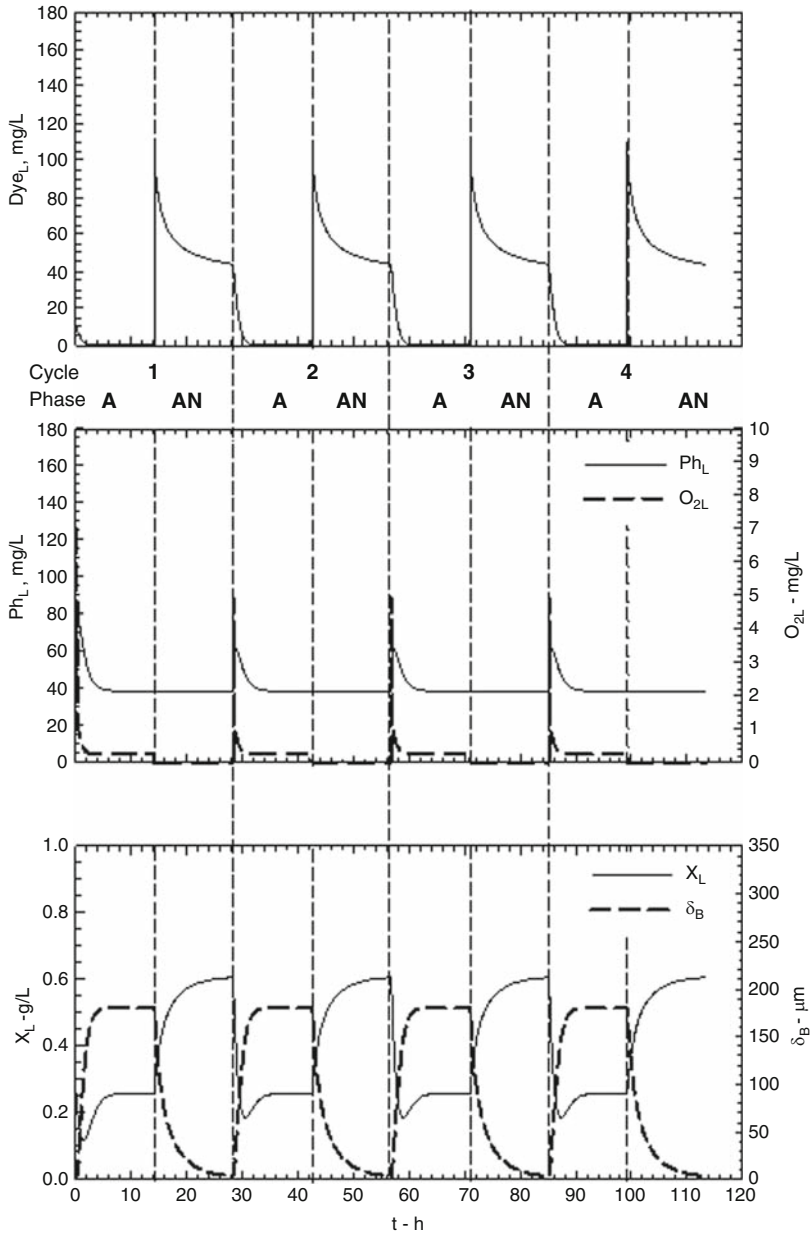


Fig. 7 Numerical simulation of aerobic-anaerobic sequential process

- Anaerobic phase:* The dissolved oxygen quickly vanishes due to nitrogen sparging. Eventually, dye concentration decreases following a pattern that closely reproduces those observed in experiments. It is worth noting that the thickness of

the biofilm decreases during this stage. In fact, detachment mechanism is not balanced by growth, which is absent in anaerobic condition.

Model computations suggest that cyclic operation is able to regenerate during the aerobic stage the reducing potential for dye conversion during the anaerobic stage.

7 Concluding Remarks and Research Needs

Though extensive research has been recently reported in the open literature concerning biodegradation of azo-dyes, there is still a need for additional research. The close link between dye structure and reaction pathways and rates makes it difficult to extrapolate results obtained with one dye to that with others, even belonging to the same class. Dye-specific assessment of process rates and yields is therefore required. Also, the degradation potential of several bacteria or consortia active toward xenobiotics in dye degradation is far from being fully assessed.

Coupling of aerobic–anaerobic stages has proven to be effective in promoting biomass growth and maintainance, build-up of reducing compounds required for dye degradation, conversion of dyes and further degradation of intermediates from primary dye bioconversion. Better understanding of the metabolic pathways relevant to alternated aerobic–anaerobic operation could greatly contribute to process optimization.

Biomass containment in continuously operated bioreactors is an essential prerequisite for the feasibility of practical industrial-scale dye biodegradation. Biofilm airlift reactors have demonstrated excellent performance for their ability to control mixing, interphase mass transfer and biofilm detachment rate. Further studies are required to further exploit the potential of this type of reactors with either aggregated cells or biofilm supported on granular carriers.

Nomenclature

D	Dilution rate	h^{-1}
D_J	Diffusivity in J phase	cm^2/s
Dye	Dye concentration	mg/L
ε_s	Solids holdup	–
HRT	Hydraulic residence time	h
K_A	Adhesion coefficient	h^{-1}
K_D	Detachment coefficient	h^{-1}
K_{Dye}	Michaelis–Menten dye coefficient	mg/L
K_I	Inhibition phenol coefficient	mg/L
K_{O_2}	Oxygen coefficient	mg/L
K'_{O_2}	Inhibition oxygen coefficient	mg/L
K_{Ph}	Phenol coefficient	mg/L
$K_L \text{O}_2 a_L$	Oxygen mass transfer coefficient	h^{-1}
μ	Specific growth rate	h^{-1}
L_f	Biofilm thickness	mm

O_2	Dissolved oxygen concentration	mg/L
Ph	Phenol concentration	mg/L
Q	Liquid flow rate	L/h
R	Recycling ratio	–
R_B	Biofilm radius	mm
R_P	Particle radius	mm
r_{Dye}	Dye conversion rate	mg/(L h)
S	Substrate concentration	g/L
t	Time	s
T	Temperature	°C
V	Liquid volume	L
X	Biomass concentration	g/L
Y	Yield coefficient	g/g
W	Mass flow rate	g/h
<i>Subscripts and Superscripts</i>		
0	Initial condition	
adh	Adhesion	
C	Carbon	
det	Detachment	
i	Interface	
L	Liquid phase	
P	Particle	

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Treatment of Azo Dye-Containing Wastewater Using Integrated Processes

Xujie Lu and Rongrong Liu

Abstract Azo dyes are the most widely used dyes in textile industry. During the dyeing process, the degree of exhaustion of dyes is never complete, resulting in azo dye-containing effluents. The biodegradation of azo dyes is difficult due to their complex structure and synthetic nature. The removal of azo dyes from industry effluents is desirable not only for aesthetic reasons but also because azo dyes and their breakdown products are toxic to aquatic life and mutagenic to humans. In recent years, application of integrated processes for treatment of azo dye-containing wastewater has received considerable attention in the literatures. This review highlights some of the notable examples in the use of integrated processes for azo dye-containing wastewater treatment and deals with biodegradation mechanism of azo dyes. The review also summarizes and attempts to compare the advantages and disadvantages of integrated processes. It can be found that integrated treatment system seems to be an efficient and promising alternative for the treatment of azo dye-containing wastewater.

Keywords Advanced oxidation–biological processes, Anaerobic–aerobic bacterial process, Azo dyes, Biodegradation, Bioreactor, Decolorization, Integrated processes, Textile wastewater

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Abbreviations

ADMI	American dye manufacturer institute
AOMBR	Anaerobic–oxic membrane bioreactor
AOPs	Advanced oxidation processes
AR151	Acid Red-151
ASP	Activated sludge process
BOD	Biochemical oxygen demand
COD	Chemical oxygen demand
DO	Dissolved oxygen
EGSB	Expanded granular sludge bed
GAC	Granular activated carbon
HRP	Horseradish peroxidase enzyme
HRT	Hydraulic retention time
MF	Microfiltration
NF	Nanofiltration
RB5	Reactive Black 5
RO	Reverse osmosis
SBR	Sequencing batch reactor
SRT	Solids retention time
TDS	Total dissolved solids
TiO ₂	Titan dioxide
TS	Total solids
UASB	Up-flow anaerobic sludge blanket
UF	Ultrafiltration

1 Introduction

Azo dyes are one of the most important types of dyes that are extensively used in textile, leather, food, cosmetics, and paper product industries due to a more economical synthesis, firmness, and greater variety of color compared to natural

dyes. The annual world production of azo dyes is estimated to be around one million tons, and more than 2,000 structurally different azo dyes are currently in use [1, 2]. Azo dyes are characterized by the presence of one or more group ($-N=N-$) bound to large number of aromatic rings such as benzene and naphthalene [3]. The color of azo dyes is due to azo bond and associated chromophores [4, 5]. In general, synthetic azo dyes with substitutions as part of their structure are highly resistant to degradation. Several azo dyes and their reductive metabolism products are toxic. Most of the azo dyes have no carcinogenicity, but the carcinogenicity of an azo dye may be due to the aryl amines derived via the reduction transformation of azo dyes. In addition, dye industry effluent also contains other environmental contaminants. Some of these are additives used in the dyeing process. Thus, dye industry effluent is a significant source of environmental pollution [6, 7].

The removal of dyes from industry effluents is desirable not only for aesthetic reasons but also because azo dyes and their breakdown products are toxic to aquatic life and mutagenic to humans [8, 9]. Without adequate treatment these azo dyes are stable and can remain in the environment for an extended period of time. Consequently, azo dyes have to be removed from wastewaters before discharge.

In recent years, various chemical, physical, and biological treatment methods have been developed for the removal of azo dyes from waters and wastewaters to decrease their impact on the environment. Because of the high cost and disposal problems, many of these methods for treating azo dye-containing wastewater have not been widely applied in the textile industries [10, 11]. A literature survey shows that research has been and continues to be conducted in the areas of integrated processes, including physical, chemical, and biological process, to improve the biodegradation of dyestuffs and minimize the sludge production. Indeed, potential advantages of the strategy of combined chemical and biological processes to treat contaminants in wastewater have been previously suggested [12, 13].

Despite its many potential advantages, and the ever-increasing number of publications, there has never been any attempt to collate all this in a review. Hence, the objectives of the review are the compilation of the currently available literature on the newer achievements in the integrated treatment technologies which have been used to treat azo dye-containing wastewaters, classification and short description of the methods, critical evaluation of the technology processes, and the comparison of their advantages and disadvantages.

2 Combined Physical–Biological Processes

Physical color removal technologies that were reported in the literature include adsorption, chemical precipitation, and membrane separation [14–17]. The high cost and disposal problems have opened the door for further investigation of new techniques. The inability of biological treatment processes in degrading azo dye compounds makes physical treatment a necessary stage prior to biotreatment in

order to reduce the burden of the followed processes. Various combined physical–biological processes are applied to treat textile industry effluents to meet regulatory discharge limits.

2.1 Adsorption Mechanisms for Azo Dyes' Removal

In general, the mechanism for azo dyes' removal by adsorption on an adsorbent material may be assumed to involve the following four steps:

1. Bulk diffusion: Migration of azo dyes from the bulk of the solution to the surface of the adsorbent
2. Film diffusion: Diffusion of azo dyes through the boundary layer to the surface of the adsorbent
3. Pore diffusion or intraparticle diffusion: Transport of the azo dyes from the surface to within the pores of the particle
4. Chemical reaction: Adsorption of azo dyes at an active site on the surface of material via ion-exchange, complexation, and/or chelation

And the most important steps are film diffusion, pore diffusion, and chemical reaction. Previous studies showed that amine sites were the main reactive groups for azo dyes, though hydroxyl groups might contribute to adsorption. It is now recognized that chemisorption (ion-exchange, electrostatic attractions) is the most prevalent mechanism, with pH value as the main factor affecting adsorption. Chemisorption, a strong type of adsorption in which molecules are not exchanged but electrons may be exchanged, is commonly cited as the main mechanism for the adsorption of anionic dyes in acidic conditions. According to Fig. 1, the mechanism is briefly described: in the presence of H^+ , the amino groups of chitosan become protonated; also, in aqueous solution, the anionic dye is first dissolved and the sulfonate groups in the case of acid or reactive dyes dissociate and are converted to anionic dye ions; the adsorption process then proceeds due to the electrostatic attraction between these two counterions [18].

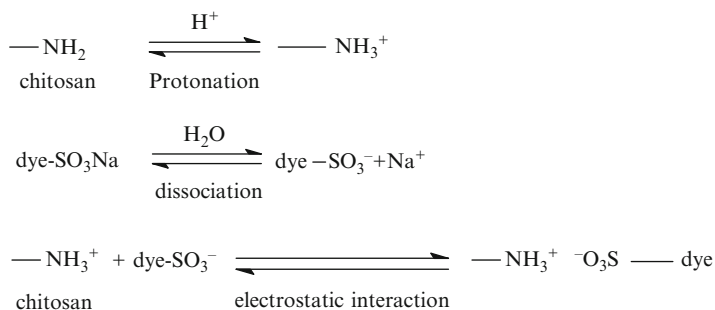


Fig. 1 Mechanism of anionic dye adsorption by chitosan under acidic conditions

2.2 Azo Dye Wastewater Treatment Using Combined Physical–Biological Processes

Treatment of azo dye-containing wastewater using combined physical–biological processes has been the subject of a large number of research papers. Sirianuntapiboon and Sansak [19] developed a combined granular activated carbon (GAC) and sequencing batch reactor (SBR) system to treat both synthetic and raw textile wastewater containing direct dyes (direct blue 201 and direct red 23) under various concentrations of biosludge and dyestuffs. Ong et al. [20] investigated the feasibility of decolorization of azo dye Acid Orange 7-containing wastewater using a GAC-biofilm configured packed column system.

A combination of membrane technologies and biological treatment processes has been extensively applied in azo dye wastewater treatment. In the previous works, different membrane processes were used in the treatment of a biologically treated textile wastewater, such as microfiltration, ultrafiltration, and nanofiltration (NF) [21, 22] and the results showed that the reuse of the treated water was possible. You et al. [23] developed a combination of anaerobic–oxic membrane bioreactor and reverse osmosis (RO) processes to treat the synthetic textile dyeing wastewater (Reactive Black 5, RB5). The results indicated that the anaerobic tank can enhance the chemical oxygen demand (COD) and true color removal, while the RO unit can further remove the true color. The anaerobic biodegradation of azo dyes was successfully applied to decolorization of the concentrations from the NF treatment of real textile effluents [24, 25]. The anaerobic phase was followed by aerobic oxidation, which aimed at the destruction of the aromatic amine released from azo dye, and the aromatic amine was completely degraded in the aerobic reactor [26]. In another work, Lu et al. [27, 28] developed a combined process of biological process and sub-filter technology to treat printing and dyeing wastewater. The results showed that final effluent quality satisfied the requirement of water quality for printing and dyeing process.

Based on the previous studies and the above discussions, it is required to achieve environmentally sustainable development in textile industry since closing of water cycle is highly recommended [29]. It can often be done by the application of the combined membrane–biological processes, especially by the implementation of NF–biological and RO–biological processes, which enables the water reuse process, thereby the minimization of freshwater consumption.

3 Combined Chemical–Biological Processes

Chemical processes include reduction and oxidation. Conventional chemical (coagulation–flocculation) and advanced oxidation processes (AOPs), such as chemical oxidation (ozonation, Fenton oxidation, $\text{Fe}^{2+}/\text{H}_2\text{O}_2$), ultrasonic chemical oxidation, photocatalysis oxidation ($\text{UV}/\text{H}_2\text{O}_2$, UV/O_3 , and $\text{UV}/\text{O}_3/\text{H}_2\text{O}_2$),

electrochemical oxidation, and irradiation oxidation have been used to treat refractory textile industry effluents [30, 31]. They often combined with conventional biological processes. In fact, many studies have recently reported the combination of chemical processes and anaerobic or anoxic biological process for treatment of textile industry effluents.

3.1 Oxidation Mechanism for Azo Dyes Removal

Among these physical–chemical processes, Fenton’s oxidation is one of the oldest AOPs, which are used successfully as it is comparatively cheap and easy to handle reagents. In Fenton’s system, the Fenton’s reagent reacts with H_2O_2 to generate $\bullet\text{OH}$ as shown in the Fig. 2 [32].

A mixture of hydrogen peroxide and ferrous iron is effective for color and COD removal of dye effluent, which is effective for complete color removal and partial degradation of organic matter.

Among the AOPs, heterogeneous photocatalysis appears as an interesting technique for the treatment of azo dyes. Indeed, titan dioxide (TiO_2) activation under UV irradiation ($\lambda < 390 \text{ nm}$) allows the generation of highly reactive free radicals $\bullet\text{OH}$ from water or hydroxide ions. These free radicals can then react with the persistent components adsorbed on the surface of TiO_2 until their total mineralization. The photocatalytic mechanisms of TiO_2 are assumed as follow (Fig. 3) [33].

The ambient temperature and the possible use of solar UV are the advantages of photocatalysis; moreover, TiO_2 is not toxic. The reaction mechanisms of TiO_2 photocatalytic oxidation of azo dyes was similar to the biodegradation process of oxidation of azo dyes with $\bullet\text{OH}$ radical.

One of the reaction mechanisms of oxidation of azo dyes that react with $\bullet\text{OH}$ radical was proposed as follows (Fig. 4) [34].

Fig. 2 Fenton’s oxidation mechanism for azo dyes removal

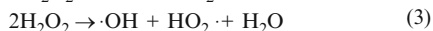
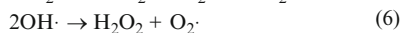
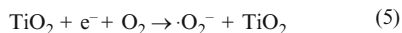
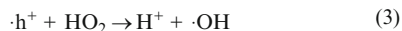
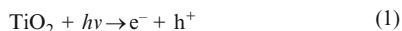


Fig. 3 Photocatalytic mechanisms of TiO_2 for azo dyes removal



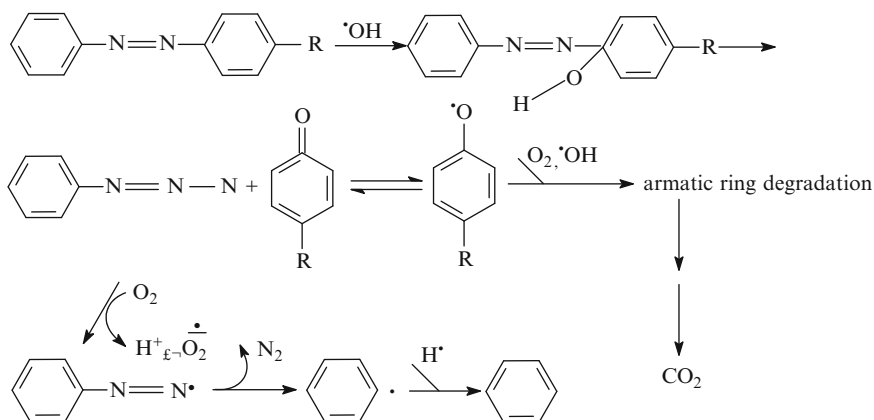


Fig. 4 The reaction mechanism of oxidation of azo dyes which react with $\cdot\text{OH}$ radical

3.2 Combined Chemical Coagulation–Biological Processes

The effectiveness of a combined reduction–biological treatment system for the decolorization of nonbiodegradable textile dyeing wastewater has been investigated. The bench-scale experimental comparison of this technique with other reported combined chemical–biological methods showed higher efficiency and lower cost for the new technique [35].

3.3 Combined Advanced Oxidation–Biological Processes

In recent years, AOP followed by biological treatment is emerging as a potential process to pretreat azo dye-containing effluents, since the chromophore groups with conjugated double bonds, which are responsible for color, can be broken down by AOP either directly or indirectly forming smaller molecules, thereby improving the biodegradability of azo dye-containing wastewaters.

Ozonation is capable of decomposing the highly structured azo dye molecules into smaller ones, which can easily be biodegraded in an activated sludge process (ASP). The treatment efficiency of the aqueous Acid Red-151 (AR151) solutions using pre-ozonation followed by ASP has been investigated. Results showed that the pre-ozonation process can enhance the biodegradability of the azo dyes, and the treatment efficiency of biological treatment process could be higher [36]. Lu et al. [27, 28] work on the treatment of wastewater containing azo dye reactive brilliant red X-3B using sequential ozonation and up-flow biological aerated filter process. The experimental results showed that the combined process was a promising technique to treat wastewater containing azo dye.

Though Fenton's reagent is capable of dearomatization of dyestuff, there exists many problems such as the generation of aromatic amines, high reagent costs, and

production of sludge which contain high amount of Fe (III), which need to be treated by safe disposal methods. Therefore, there is need for further research for finding an alternative economical treatment method for complete mineralization of textile azo dyes. Idil et al. [37] studied the effect of Fenton-treated acid dyes and a reactive dye on aerobic, anoxic, and anaerobic processes. The results indicated that Fenton process can be recommended for complete color and partial organic carbon removal. Marco et al. [38] developed Fenton's reagent/aerobic biological sequential processes to decolorize aqueous azo dye RB5. Color removal efficiency of about 91% for an initial RB5 concentration of 500 mg/L was achieved. Tantak et al. [39] found that Fenton's oxidation process followed by aerobic sequential batch reactors (SBRs) was viable method for achieving significant biodegradation of azo dyes. Biodegradation of a commercial homo-bireactive dye (Procion Red H-E7B, 250 mg/L) using combined photo-Fenton reaction with an aerobic SBR has been carried out [40]. The best results were obtained with 60 min of 10 mg/L Fe (II) and 125 mg/L H_2O_2 photo-Fenton pretreatment and 1 day hydraulic retention time (HRT) in SBR.

In heterogeneous photocatalytic process, stable organic compounds with high molecular weights are broken down into smaller structures, which are more biodegradable. However, a long period of time can be required during photocatalytic degradation. More recently, the integration of two processes, photocatalysis and biological treatment, was extensively applied in the treatment of azo dye-containing effluents [41–44].

Electrochemical methods, applied as a polishing treatment to textile effluents to eliminate persistent organic compounds, have been receiving great attention in the last years. Carvalho et al. [45] studied the electrochemical oxidation of the metabolites of Acid Orange 7 after anaerobic biotreatment, which obtained in experiments carried out in an up-flow anaerobic sludge blanket (UASB) reactor. Results have shown an almost complete elimination of the persistent pollutants and a COD removal higher than 70%. In another work, an electroenzymatic method that uses an immobilized horseradish peroxidase enzyme was investigated to degrade orange II (azo dye) within a two-compartment packed-bed flow reactor. It was found that removal of orange II was partly due to its adsorption to the graphite felt. The overall application of the electroenzymatic led to a greater degradation rate than with the use of electrolysis alone [46].

4 Combined Anaerobic–Aerobic Treatment Processes

4.1 Mechanism of Decolorization

Azo dye molecules have color due to their azo bond, auxochromes, and system of conjugated double bonds. The azo bond, while resistant to aerobic degradation, can be cleaved under anaerobic or anoxic condition, resulting in decolorization and the production of aromatic amines. Anaerobic reduction of the azo dyes is relatively easy to achieve, but the products have been found to be biorecalcitrant

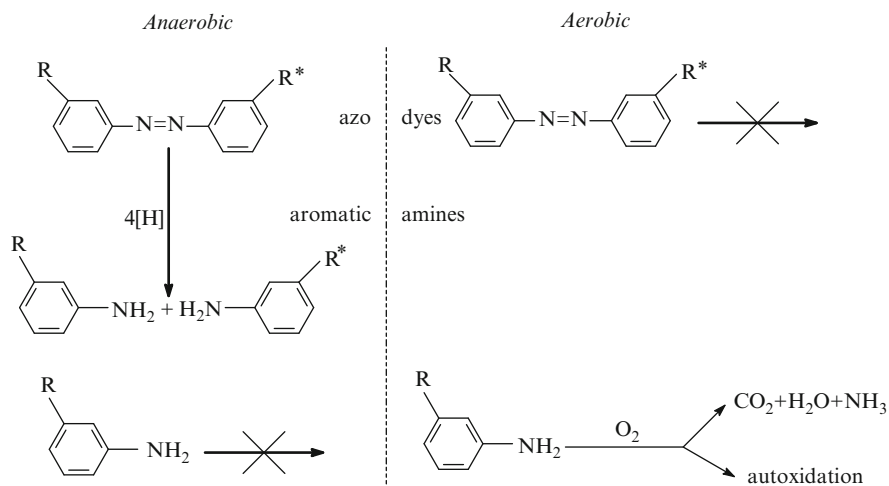


Fig. 5 Proposed pathway of azo dyes biodegradation in bioreactors

under anaerobic conditions [47]. Therefore, bacterial azo dye biodegradation proceeds in two stages. The first stage involves reductive cleavage of the dyes' azo linkages, resulting in the formation of – generally colorless but potentially hazardous – aromatic amines. The second stage involves degradation of the aromatic amines, while bacterial biodegradation of aromatic amines is an almost exclusively aerobic process (Fig. 5). As above the fact that azo dyes are decolorized under anaerobic or anoxic condition and many aromatic amines are completely degraded under aerobic conditions, the anaerobic–aerobic sequential process might be effective in achieving the complete treatment of azo dye-containing wastewaters.

4.2 Combined Anaerobic–Aerobic Treatment of Azo Dye-Containing Wastewaters in Bioreactors

As stated earlier, the biodegradation of azo dyes requires an anaerobic and aerobic phase for the complete mineralization. The required condition can be implemented either by spatial separation of the two sludge using a sequential anaerobic–aerobic reactor system or in one reactor in the so-called integrated anaerobic–aerobic reactor system. In recent years, combined anaerobic–aerobic treatment technologies are extensively applied in the treatment of azo dye-containing wastewaters. Table 1 lists the systems based on combined anaerobic–aerobic treatment in separate reactors. Table 2 lists SBR based on temporal separation of the anaerobic and the aerobic phase. Table 3 lists the other systems, either hybrids with aerated zones or micro-aerobic systems based on the principle of limited oxygen diffuse in microbial biofilms [91].

Table 1 Treatment of azo dye-containing wastewater using sequential anaerobic–aerobic reactor systems

Anaerobic		Aerobic		Wastewater characteristics			Color removal			Aromatic amines		References	
Type ^a	HRT (h)	Type ^b	HRT (h)	ww ^c	Dye ^d	Conc. (mg/L)	Substrates ^e	Anaerobic (%)	Aerobic ^f	Recovery anaerobic ^g	Removal aerobic ^h	Detect method ⁱ	
3 ^j	36	1 ^j	36	S ^k	AO10, ma	5–100	Glucose	90–100	+	25–50%	Max. 100%	2	[48]
					ABK1, da	10–100		100					
					DR2, da	25–200		95–100					
					DR28, da	25–200		80–100					
1	24	1	19	S	h-RR141, da, met	450	Starch and acetate	64	11%	+	+	1	[49]
1	24	1	19	S	h-RR141, da, met	150–750	Starch and acetate	38–59	6.82%	n.e.	n.e.		[50]
1	24–28	1	NM	S	h-RR141, da, met	1,500	Starch and acetate	~78	–7%	n.e.	n.e.		[51]
5	34–84	1	NM	S	h-RR141, da, met	1,500	Starch and acetate	Max. 62	–7%	n.e.	n.e.		[51]
2	24	4	NM	S	AO7, ma	5–40	ME, peptone, YE, chow	20–90 ^l	0	+	n.e.	n.m.	[52]
					AO8, ma	5–40		0					
					AO10, ma	5–40		0					
					AR14, ma	5–40		+					
2	31	4	3.1	S	AO10, ma	10	ME, peptone, YE, chow	~62	+	<1%	+	1-MS	[53]
					AR14, ma	10		~90					
					AR18, ma	10		~90					
4	15	2	7.5	S	h-RV5, ma, vs	650–1,300	Acetate and YE	90–95	–	69–83%	~100% ^m	1	[54]
4	31	2	7.5	S	h-RBK5, ma, vs	600	Acetate and YE	~70	+	n.e.	– ⁿ	4	[55]
4	15	2	7.5	S	(h-)RBK5, ma, vs	530	Acetate and YE	~100	–35% ^o	100% ^p	+ ^p	1-MS	[56]
1	820	1 ^q	23	S	AY17, ma (BB3, ox) BR2, az	40 40 40	Glucose	20 –72 –78	0–13%	n.e.	n.e.		[57]

1	6-10	1	6.5	R/S	Mixed with simulated municipal wastewater	70-80	10-20%	+	+	[57]
4	7-8	2	4.5-5	R	Textile dye wastewater with PVA and LAS as main COD	60-85	n.e.	n.e.	n.e.	[58]
1	6-10	1	6	R	Textile dye wastewater with PVA and LAS as main COD	90-95	Max. 96%	n.e.	n.e.	[59]
3	6	3(2)	7.7-8.6	S	AY17, ma 25 BR22, ma 200 Starch and acetate	0 >99	+	n.e.	n.e.	[60]
1	25	1	10	S	MY10, ma 100-200 Ethanol	~100	0	~100% ^s	~100% ^s	[61]
3 ¹	Var.	3 ¹	12-24	S	DisB79, ma 25-150 Glucose, acetate	Max. 100	n.m.	~40% ^u	65% ^v	[62]
3	w	3	w	S	h-RR198, 5,000 ma, vs + mct	97	1.97	2-3%	~100%	[63]
1 ^x	24-48	1 ^p		R	Highly colored textile wastewater	70-90	-100%	n.e.	n.e.	[64]
1	15-16.5	1	55-60	S	DBK38, ta 100-320 Glucose	80-100	+	85-95%	~50%	[65]
1	86.4	1	432	S	DBK38, ta 100 Glucose	81	13%	74%	81%	[66]
1	3-30	1	10-30	S	RBK5, da, vs 100 Glucose	82-98	n.m.	n.e.	n.e.	[67]
1	3-30	1	10-108	S	RBK5, da, vs 100 Glucose	82-98	-	n.e.	n.e.	[68]
1	2.6-26	1	10-102	S	DR28, da 100-400 Glucose	97-100	n.m.	40-95%	80-100%	[69]
1	3-30	1	10-108	S	RBK5, da, vs 100 Glucose	87-98	-10 to 20%	n.e.	n.e.	[70]
1	2.5-19	1	9-67	S	DR28, da 100 Glucose	92-97	-1 to 15%	+	35-90%	[71]
1	10	1	108	R	Cotton mill wastewater (CMW)	46-55	-10 to 25%	+	40-80%	[72]
3	12-72	1	10	S	CMW + mixture of azo dye (250-500 mg/L) and glucose R195, ma, vs 50-400 Molasses + mct	60-75	-1 to 15%	+	n.e.	[73]
3 ²	12-72	1	10	R	Textile wastewater with added glucose and nutrients	60-85	Max. 15%	n.e.	n.e.	[74]
1	24	5	21.5	S	AO7, ma 60-300 Glucose + peptone	60-97	+	n.e.	n.e.	[75]
(6)	15-18	1	15-18	R	Bleaching, scouring, (desizing) wastewater containing 10-15 g/L dyes	50-70	-5 to 5%	n.e.	n.e.	[75]
1	7					80-95				(continued)

Table 1 (continued)

Anaerobic HRT (h)	Aerobic Type ^a	Wastewater characteristics		Color removal		Aromatic amines		References
		ww ^c	Dye ^d (mg/L)	Anaerobic (%)	Aerobic (%)	Recovery anaerobic ^g	Removal aerobic ^h	
3	-6	R	1. Reactive dye bath waste and ww with starch and PVA 2. Split flows from yarn processing	89-94	1-2%	n.e.	n.e.	[76]
				81-92	1-7%			

^aAnaerobic reactor types: 1, up-flow anaerobic sludge bed; 2, anaerobic fluidized bed; 3, anaerobic filter; 4, anaerobic rotating disc; 5, inclined tubular digester; (6, pre-acidification tank)

^bAerobic reactor: 1, aerobic tank; 2, aerobic rotating disc; 3, aerobic filter; 4, swisher; 5, sequential batch reactor; 6, aerobic biodegradability tests (BOD₂₀)

^cWastewater type (ww): S, synthetic wastewater; R, real wastewater

^dDyes: First abbreviation refers to Colour Index Generic Names: A, acid; B, basic; D, direct; Dis, disperse; M, mordant; R, reactive; B, blue; Bk, black; O, orange; R, red; Y, violet; Y, yellow. Second abbreviation refers to amount of azo linkages: ma, monoazo; da, disazo; ta, triazo; (ox, oxazine; az, azine). Third abbreviation refers to reactive groups (reactive dyes only): vs, vinylsulfone; mct, monochlorotriazine. The prefix "h-" means hydrolyzed (reactive dyes only). Libra et al. [56] investigated both hydrolyzed, partially hydrolyzed, and nonhydrolyzed Reactive Black 5

^eSubstrates: YE, yeast extract; PVA, polyvinylalcohol; LAS, linear alkyl benzene sulfonate; ME, meat extract

^fColor removal aerobic: positive values express the additional color removal as percentage of the influent color, negative values express development of color (autoxidation) as percentage of influent color. "n.m." not mentioned

^gAnaerobic aromatic amine recovery: "+" indicates nonquantified sign of recovery; "n.e." not evaluated

^hAerobic aromatic removal; "+" indicates nonquantified sign of removal; percentages express removal of recovered aromatic amines; "n.e." not evaluated

ⁱ(Main) detection method aromatic amines: 1, HPLC; 1-MS; 2, diazotization-based colorimetric method; 3, UV spectrophotometry; 4, DOC measurements

^jBoth anaerobic and aerobic reactor inoculated with a mixture of four pseudomonads isolated from dyeing effluent-contaminated soils

^kNitrogen-free medium

^lDepending on dye concentration and HRT. All dyes >80% decolorization at high HRT

^mComplete removal of the metabolites from anaerobic treatment, probably mostly due to autoxidation

ⁿPresumably no removal of dye metabolites: hardly any DOC removal and only slight decrease of toxicity

^oData refer to fully hydrolyzed RBK5, less color removal for partially hydrolyzed RBK5

^pFully hydrolyzed RBK5 was completely converted in the anaerobic phase, to *p*-aminobenzene-2-hydroxyethylsulfonic acid (2 mol *p*-ABHES per mol RBK5) and 1,2,7-triamino-8-hydroxynaphthalene-3,6-disulfonic acid (1 mol TAHNDS per mol RBK5). In the aerobic phase, *p*-ABHES was mineralized while TAHNDS autoxidized to 1, 2-ketimo-7-amino-8-hydroxynaphthalene-3,6-disulfonic acid. Partially hydrolyzed RBK5 was not completely converted in the anaerobic phase. *p*-ABHES and TAHNDS were detected, but in relatively small amounts. There was no removal of *p*-ABHES in the aerobic phase

^qSemi-continuous system

^rIncreased BOD₅/COD ratio after anaerobic treatment may point at formation of biodegradable dye metabolites

^sAlmost complete recovery of the dye metabolites, sulfanilic acid; partial anaerobic degradation of the other, 5-aminosalicylate. In the aerobic reactor complete mineralization of 5-aminosalicylate; after bioaugmentation also complete mineralization of sulfanilic acid

^tDiscontinuously fed reactors

^uPercentage expresses HPLC recovery of 2-bromo-4,6-dinitroaniline (BDNA). Additional thin layer chromatography measurements indicate anaerobic transformation BDNA

^vPercentage based on total amine measurements (diazotization method)

^wHRT total system 96 h

^xSludge bed amended with granular activated carbon

^yAdditional support of aerobic AA removal from HPLC-MS and nitrate analyses

^zInoculated with a facultative anaerobic consortium (mixture of *Alcaligenes faecalis* sp. and *Comamonas acidovorans* sp.)

1-MS = HPLC-MS

Table 2 Treatment of azo dye-containing wastewater using anaerobic-aerobic sequenced batch reactor (SBR) systems

Anaerobic (h)	Cycle Aerobic (h)	Total time (h)	ww ^a	Dye ^b	Wastewater characteristics		Color removal			Aromatic amines		References
					Conc. (mg/L)	Substrates ^e	Anaerobic	Aerobic ^d	Recovery anaerobic ^e	Removal aerobic ^f	Detect method ^g	
13	8	24	S	h-RV5, ma	60–100	Starch	30–90% ^h	+/0	+	+ ⁱ	1	[77]
9–12	8–12	24	S	h-RV5, ma, ^{vs} h-RBK5, 30	60–100	Starch	20–90% ^j	n.m.	+	+ ⁱ	1	[78]
9–13	8–12	24	S	h-RV5, ma, ^{vs} h-RBK5, 30	100	Starch	Max. 90%	n.m.	+	+ ⁱ	1	[79]
10.5	10	24	S	h-RV5, ma, ^{vs} h-RBK5, 30	100	Starch	90–99%	n.m.	+	n.e.	1	[80]
10.5–17	3.5–10	24	S	AO7, ma	25	Starch	5–55%		n.e.			
10.5	10	24	S	AO7, ma	25	Starch + lactate	Max.95% ^l	+	n.e.	+	3	[81]
0–12	8–12	24	R	Wool dyeing effluent with azo and anthraquinone dyes			+	+	n.e.	–	1	[82]
18	5	24	S	RBK5, ma, ^{vs} (RB19, aq, ^{vs} (RB5, aq, ^{mct} (RB198, ox, ^{hh} (–) ^m	20–100	Glucose and acetate	58–63%		+			
18	5	24	S	RBK5, da, ^{vs} (RB19, aq, ^{vs} (RB5, aq, ^{mct} (RB198, ox, ^{hh} (–) ^m	10	NB + acetate or glucose	68–72%	2–8%	+	n.e.	3	[83]
0–8	3–1	12	S	RBK5, da, ^{vs} (RB19, aq, ^{vs} (RB5, aq, ^{mct} (RB198, ox, ^{hh} (–) ^m	10–80	NB + acetate or NB + glucose	63–68%	8–11%	+	n.e.	3	[84]
18.5		24	S	h-RBK5, 533	533	Starch, PVA, CMC	86–96%	+	+	+/0	3	[85]

^aWastewater type (ww): S, synthetic wastewater; R, real wastewater

^bDyes: first abbreviation refers to Colour Index Generic Names: A, acid; R, reactive; B, blue; BK, black; O, orange; V, violet. Second abbreviation refers to amount of azo linkages: ma, monoazo; da, disazo; (aq, anthraquinone; ox, oxazine). Third abbreviation refers to reactive groups (reactive dyes only): vs, vinylsulfone; mct, monochlorotriazine; hh, halogenoheterocyclic. The prefix "h-" means hydrolyzed (reactive dyes only)

^cSubstrates: NB, nutrient broth; PVA, polyvinyl alcohol; CMC, carboxymethylcellulose

^dColor removal aerobic: positive values express the additional color removal as percentage of the influent color, negative values express development of color (autooxidation) as percentage of influent color. "n.m." not mentioned

^eAnaerobic aromatic amine recovery: "+," indicates nonquantified sign of recovery; "n.e." not evaluated

^fAerobic aromatic amine removal: "+," indicates nonquantified sign of removal; "p" nonquantified sign of partial removal; percentages express removal of recovered aromatic amines; "n.e." not evaluated

^g(Main) detection method aromatic amines: 1, HPLC; 3, UV spectrophotometry

^h~90% color removal at a sludge concentration of 2.0 g VSS/L and SRT = 15 days, ~30% color removal at a sludge concentration of 1.2 g VSS/L and SRT = 10 days

ⁱNo degradation of RV5's constituent naphthalene-based amine; (bio)transformation but no mineralization of its benzene-based amine

^j~90% color removal at a sludge concentration = 2.0 g VSS/L, SRT = 15 days and feed dye concentration = 60 mg/L, ~20% color removal at a sludge concentration = 1.2 g VSS/L, SRT = 10 days and feed dye concentration = 100 mg/L

^kNo effect of changing the SRT

^lHighest color removal achieved with addition of anthraquinone-2,6-disulfonate

^mCould not be quantified

Table 3 Treatment of azo dye-containing wastewater using integrated anaerobic–aerobic reactor systems

System	Wastewater characteristics				Color removal		Aromatic amines		References		
	Reactor type ^a	Total time (h)	ww ^b Dye ^c	Conc. (mg/L)	Substrates ^d	Anaerobic (%)	Aerobic	Recovery anaerobic ^e		Removal aerobic ^f	Detect method ^g
EGSB with oxygenation of recycled effluent	36–43	S	MY10, ma	59–65	Ethanol	~100		+ ^h	+ ^h	1	[86]
UASB with aerated upper part	26–34		4-PAP, ma	50		<100 ⁱ		+ ^h	+ ^h	1	
RAD	1–100	S	DY26, da	300	Ethanol	40–70	9.8	+ ^j	+ ^j	3	[87]
RAD	0.16–3		AO7, ma			18–97 ^k				1, 5	[88]
	2	S	AO8, ma	0–22	ME, peptone, YE, trout chow	20–90 ^k		+	+		[89]
Baffled reactor with anaerobic and aerobic compartments	48 + 18	S	AO10, ma	n.m.	ME, peptone, YE, trout chow	Max. 60		n.e.	n.e.		
			AR14, ma		Starch, PVA, CMC	Max. 60					
			h-RBK5, da, vs	500		84–88		+	+ ^l	3	[90]

^aReactor types: EGSB, expanded granular sludge bed; UASB, up-flow anaerobic sludge blanket; RAD, rotating annular drum

^bWastewater type (ww): S, synthetic wastewater

^cDyes: 4-PAP is 4-phenylazophenol. For the other dyes, the first abbreviation refers to Colour Index Generic Names: A, acid; D, direct; M, mordant; R, reactive; Bk, black; O, orange; R, red; Y, yellow. The second abbreviation refers to the amount of azo linkages: ma, monoazo; da, disazo. The third abbreviation refers to the reactive groups (reactive dyes only): vs, vinyl/sulfone. The prefix “h-” means hydrolyzed (reactive dyes only)

^dSubstrates: YE, yeast extract; PVA, polyvinyl alcohol; ME, meat extract; CMC, carboxymethylcellulose

^eAnaerobic aromatic amine recovery: “+” indicates nonquantified sign of recovery; “n.e.” not evaluated

^fAerobic aromatic amine removal: “+” indicates nonquantified sign of removal; percentages express removal of recovered aromatic amines; “n.e.” not evaluated

^g(Main)detection method aromatic amines: 1, HPLC; 3, UV spectrophotometry; 5, GC-MS

^hAromatic amines from MY10: almost complete recovery of sulfanilic acid, partial anaerobic degradation of 5-aminosalicylate; aromatic amines from 4-PAP: complete mineralization of aniline, autooxidation of 4-aminophenol

ⁱResidual color due to autooxidation of 4-aminophenol (one of 4-PAP’s constituent aromatic amines)

^jOne of the dye’s aromatic amine (5-aminosalicylate) was partially degraded in the anaerobic part and underwent autooxidation in the aerobic part

^kAt high oxygen/low COD flux, dye removal probably (partly) due to aerobic degradation

^lDecrease of toxicity after addition of adapted biomass may indicate biological degradation of aromatic amines

4.3 *Effect of Bioreactors on Azo Dyes Biodegradation*

Because of the highly variable nature of biological treatment systems and especially textile effluents, there are many factors that may affect the biodegradation rate of azo dyes. Throughout the literature, researchers have discussed various problems associated with azo dyes biodegradation that may or may not be anticipated or remedied. Non-dye related parameters such as temperature, pH, and HRT, dissolved oxygen (DO) or nitrate concentration, type and source of reduction equivalents, bacteria consortium, and cell permeability can all affect the biodegradation of azo dyes. Dye related parameters such as class and type of azo dye (i.e., reactive-monoazo), reduction metabolites, dye concentration, dye side-groups, and organic dye additives could also affect the biodegradability of azo dye-containing wastewaters.

The azo dye structure plays a significant role in the azo dye biodegradation rate. Depending on the number and placement of the azo linkages, some dyes will biodegrade more rapidly than others. Brown and Laboureur [92] found that poly-azo dyes were less likely to degrade than mono- or diazo dye types. Suzuki et al. [93] provided a correlation of aerobic biodegradability of 25 sulfonated azo dyes with their chemical structures. In another work, the biodegradation of azo dyes by algae was studied and found that the reduction rate of azo dyes was related to the molecular structure of the dye and species of algae used [94]. In general, the more azo linkages that must be broken will cause the reduction rate to be slower.

Several studies have reported a positive relationship between the hydraulic retention time of the anaerobic stage and the color removal efficiency [95].

Another important factor to evaluate is the initial dye concentration of the azo dye-containing wastewaters. Swshadri and Bishop drew a conclusion that dye concentration may cause a drop in the percentage of dye removal. Furthermore, the inhibition may be directly related to the effects of increased dye metabolite formation due to higher dye concentrations. Cariell et al. [96] found that C.I. Reactive Red 141 was inhibitory to anaerobic organisms at concentrations greater than 100 mg/L.

The wastewater pH value can affect the proper function of both anaerobic and aerobic organisms [97]. Wuhmann et al. [98] investigated the effect of pH on dye reduction rates. They stated that an exponential increase in the decolorization rate was observed by decreasing the pH. Furthermore, wastewaters from textile processing and dyestuff manufacture industries contain substantial amounts of salts in addition to azo dye residues. Muhammas and Crowley [99] found an inverse relationship between the velocity of the decolorization reaction and salt concentration. Therefore, biological treatment system generally require pretreatment of the azo dye-containing wastewaters to dilute high salt concentrations or screen salt-tolerant bacteria.

Nitrate and oxygen also may play an important role in determining the rate of azo dyes reduction. Wuhmann et al. demonstrated that obligate aerobes might actually decolorize azo dye compounds under temporary anoxic conditions. However, high nitrite concentrations in the mixed liquor of activated sludge plants could significantly inhibit dye removal.

5 Conclusion

The state of the art in the field of integrated processes for treatment of azo dye-containing wastewater was reviewed in this paper, based on a substantial number of relevant references published recently, and the following conclusions were reached:

1. The above work indicated that the combined processes for the treatment of azo dye-containing wastewater have become promising alternatives to replace conventional technologies used for the purposes of decolorization. These processes are efficient in azo dyes removal with advantages of being cheap, nontoxic, and biocompatible.
2. There are abundant literatures concerning the treatment of azo dye-containing wastewaters using combined advanced oxidation–biological processes. Among them, an integrated technique using photocatalysis and sequential biological treatment was extensively applied.
3. The reductive cleavage of azo compounds to aromatic amines requires anaerobic conditions and then bacterial biodegradation of the aromatic amines is an almost exclusively aerobic process; therefore, a combined anaerobic–aerobic bacterial process is most effective for removing azo dyes from wastewater.

Although extensive work has been done, future research needs to look into some of the following aspects:

Reaction mechanism of azo dyes removal: Limited study has focused on the reaction mechanism of azo dyes removal. The research of mechanistic and mathematical models to optimize the integrated process and to characterize the interaction between the reactant and azo dyes should be carried out in the future.

Real effluent: The real wastewater containing azo dyes are proposed to treat using integrated processes on the basis of thermodynamics and reaction kinetics studies.

Large-scale experiments: Integrated processes are basically at the stage of laboratory-scale study in spite of unquestionable progress. Much work in this area is necessary to demonstrate the possibilities on an industrial scale.

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Decolorization of Azo Dyes by White Rot Fungi

Emrah Ahmet Erkurt, Hatice Atacag Erkurt, and Ali Unyayar

Abstract White rot fungi (WRF) produce various isoforms of extracellular peroxidases (lignin peroxidase-LiP and manganese peroxidase-MnP) and phenoloxidases (laccases), which are involved in the degradation of lignin in their natural lignocellulosic substrates. This ligninolytic system of WRF is directly involved in the degradation of various xenobiotic compounds and dyes. Liquid fermentation or solid-state fermentation techniques can be used for enzyme production. Crude enzymes or purified enzymes of WRF can be used for decolorization of azo dyes. Repeated-batch decolorization technique is a new approach that can be used for decolorization. There are different procedures to determine the enzyme(s) responsible for decolorization. Single step isolation and identification procedure (SSIIP) is a new and simple method that can be used for detection of the enzyme responsible for biodegradation of azo dyes.

Keywords Azo dye, Biodegradation, Decolorization, Laccase, Peroxidase, White rot fungus

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Abbreviations

LiP	Lignin peroxidase
LME	Lignin modifying enzyme
MnP	Manganese peroxidase
PAGE	Polyacrylamide gel electrophoresis
SDS-PAGE	Sodium dodecyl sulphate polyacrylamide gel electrophoresis
SSIIP	Single step isolation and identification procedure
WRF	White rot fungi

1 Introduction

Azo dyes represent the largest group of organic dyes synthesized and account for about 70% of all textile dyes produced. During the dyeing process most reactive dyes are hydrolysed and later released into waterways. Although these dyes are not toxic by themselves, after release into the aquatic environment, they may be converted into potentially carcinogenic amines [1, 2] that impacted the ecosystem downstream from the mill. The public demands for colour-free discharges to receiving waters have made decolourization of a variety of industrial wastewater a top priority [3]. Microbial decolourization has been claimed to be less expensive and less environmentally intrusive alternative [4]. Many bacteria and fungi are used for the development of biological processes for the treatment of textile effluents [5–7]. Containing various substituents such as nitro and sulfonyl groups, synthetic dyes are not uniformly susceptible to decomposition by activated sludge in a conventional aerobic process. Attempts to develop aerobic bacterial strains for dye decolourization often resulted in a specific strain, which showed a strict ability on a specific dye structure [8]. The use of lignin-degrading white rot fungi (WRF) has attracted increasing scientific attention, as these organisms are able to degrade a wide range of recalcitrant organic compounds. Their lignin modifying enzymes (LME), that is MnP, LiP and laccases, are directly involved in the degradation of not only lignin in their natural lignocellulosic substrates [9, 10] but also various xenobiotic compounds [11, 12] including dyes [13–18]. Peroxidases and laccases of WRF are oxidative enzymes, which do not need any other cellular components to work. They have broad substrate specificity and are able to transform a wide range of toxic compounds. These enzymes, which are widely distributed in nature, have been studied for many years because of their potential use as biocatalysts in pulp

and paper bleaching, wastewater treatment, soil remediation, on-site waste destruction and medical diagnostics [19–23].

2 White Rot Fungi Capable of Decolorizing Azo Dyes

List of selected white rot fungi are given in Table 1.

Table 1 Selected white rot fungi and their enzymes able to decolorize azo dyes

WRF	Enzyme	Dye	References
<i>Phanerochaete</i>	LiP	Diazo dyes	[52]
<i>chrysosporium</i>	LiP	Reactive Brilliant Red K-2BP	[53]
	LiP and MnP		
	MnP and β -glucosidase	Amaranth, new cocchine, and Orange G	[54]
<i>Trametes vesicolor</i>	–	Reactive Red 2	[55]
	–	Remazol Black B	[56]
<i>Coriolus versicolor</i>	Laccase	Drimarene Blue	[16]
<i>Funalia trogii</i>	Laccase	Astrazone Blue	[34]
	Laccase	Drimarene Blue	[16]
<i>Pleurotus ostreatus</i>	Laccase	Drimarene Blue	[16]
	LiP	Disperse Orange 3	[57]
	–	Methyl Red and Congo Red	
	LiP	Disperse Orange 3	[58]
		Disperse Yellow 3	
<i>Phanerochaete sordida</i>	MnP	Reactive Red 120	[59]
<i>Pleurotus sajorcaju</i>	Laccase	Amaranth, new cocchine, and Orange G	[14]
	Laccase	Reactive Black 5	[17]
<i>Irpex lacteus</i>	–	Methyl Red and Congo Red	[60]
		Reactive Orange 16, Congo Red, Reactive Black 5, Naphthol Blue Black, Chicago Sky Blue	
	MnP		[61]
<i>Ganoderma lucidum</i>	Laccase	Reactive Black 5	[42]
<i>Ganoderma sp. WR-1</i>	LiP	Amaranth	[62]
<i>Ischnoderma resinosum</i>	Laccase	Orange G	[15]
<i>Dichomitus squalens</i>	Laccase and MnP	Orange G	[15]
<i>Pleurotus calyptratus</i>	Laccase	Orange G	[15]
Strain L-25 (newly isolated white rot fungus)	MnP	Direct-Orange 26, Direct Red 31, Direct Blue 71, Acid Orange 56, Acid Red 6, Mordant Yellow 3, Mordant Blue 13, Mordant Black 11, Reactive Orange 16, Reactive Black 5	[25]
<i>Lentinula edodes</i>	MnP	Congo Red, Trypan Blue, Amido Black	[13]

3 Enzymes of White Rot Fungi Involved in Azo Dye Decolorization

WRF are key regulators of the global C-cycle. Some WRF produce all three LME, while others produce only one or two of them [10]. The main LME are oxidoreductases, that is two types of peroxidases, LiP and MnP, and a phenoloxidase Laccase. Catalytic cycles of peroxidases and laccases are given in Figs. 1 and 2, respectively. LME are produced by WRF during their secondary metabolism.

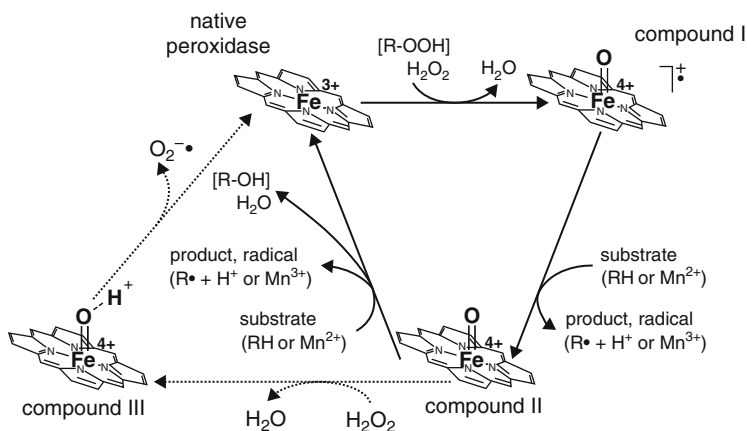


Fig. 1 Generic scheme of the catalytic cycle of peroxidases (taken from [24])

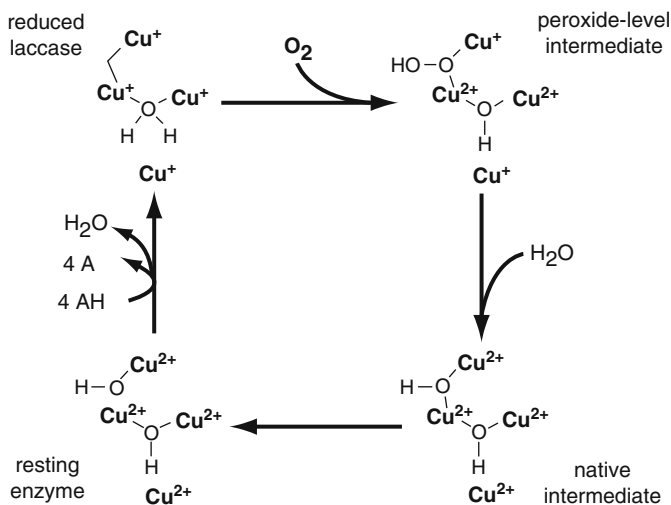


Fig. 2 The catalytic cycle of laccases (taken from [24])

Synthesis and secretion of these enzymes are often induced by limited nutrient (C or N) levels [24].

The proposed mechanism for the functionality of MnP involves the oxidation of manganous ions Mn^{2+} to Mn^{3+} , which is then chelated with organic acids. The chelated Mn^{3+} diffuses freely from the active site of the enzyme and can oxidize secondary substrates [25].

LiP catalyze several oxidations in the side chains of lignin and related compounds [26] by one-electron abstraction to form reactive radicals [27]. Also the cleavage of aromatic ring structures has been reported [28]. The role of LiP in ligninolysis could be the further transformation of lignin fragments, which are initially released by MnP.

Fungal laccases as part of the ligninolytic enzyme system are produced by almost all wood rotting basidiomycetes. This group of *N*-glycosylated extracellular blue oxidases with molecular masses of 60–390 kDa [29, 30] contain four copper atoms in the active site (as Cu^{2+} in the resting enzyme). Laccases catalyze the oxidation of a variety of aromatic hydrogen donors with the concomitant reduction of oxygen to water (Fig. 2). Laccase is an oxidase with a redox potential of 780 mV and can catalyse the oxidation of organic pollutants by reduction of molecular oxygen straightforwardly to water in the absence of hydrogen peroxide or even other secondary metabolites [31]. While anthraquinone was directly oxidized by the laccase, azoic and indigo dyes were not the substrates of laccase, and small molecule metabolites mediated the interaction between the dyes and the enzyme [32].

4 Enzyme Production and Decolorization Methods

Most studies on lignin biodegradation and dye decolourization have been carried out using liquid culture conditions [15]. Homogenized mycelium [16] or pellets [33, 34] of WRF can be used for biodegradation of azo dyes. In batch mode, at the beginning of the decolorization process, adsorption of dye by cells might be observed. However, this color sometimes disappeared when enzymes were released by fungal strains [25]. Liquid media including lignocellulosic substrates are also used for ligninolytic enzyme production [35].

In some researches, solid-state fermentation (SSF) is being used as the media for ligninolytic enzyme production [36]. SSF reflect the natural living conditions (i.e. in wood and other lignocellulosic substrates) of these fungi. SSF is defined as the growth of microorganisms on solid materials in the presence of a small amount of free water [37]. The list of different substrates used for the cultivation of microorganisms on SSF is long, including several agricultural materials, such as wheat bran, wheat straw, sugar cane bagasse and corn cob. The choice of corn cob was due to the low amounts of natural coloured pigments found in this material. The pigments found in other lignocellulosic substrates, such as wheat bran and wheat straw, could interfere in the dye decolorization experiments [13].

SSF containing wheat bran and soybean as a substrate was chosen for the production of ligninolytic enzymes for *Funalia trogii* ATCC200800 [18] as it mimics the natural environment of the WRF and permits the concentration of dyes by absorption process prior to biological treatment [4, 38, 39]. It is possible to stimulate the yield of laccase activity of *Trametes versicolor* by using several agricultural wastes [40].

Crude enzyme of *Earliella scabrosa* obtained in SSF showed higher decolourization percentage of Navy FNB and Red FN-3G dyes than *Trametes maxima* and *Ganoderma zonatum* (B-18). *T. maxima* exhibited the best decolourization percentage in submerged cultures supplemented with Navy FNB, Red FN-3G and yellow P-6GS dyes. Growing biomass of *T. maxima* could supply other enzymes and mediators for dye transformation. Peculiar behaviour was observed with *G. zonatum* (B-18); it had a similar dyes biodegradation in both liquid and solid bed fermentation and there was no positive correlation between ligninolytic enzymes production and decolourization pattern. The employment of crude enzymes produced in the solid bed of bagasse could be an attractive option for biological removal of textile dyes [41].

Forest residue wood chips contain a mixture of fungi and bacteria, which is an advantage when complex molecules should be degraded. The wood chips furthermore provide the microorganisms with carbon source, which make the addition of, for example, glucose unnecessary. The decolourization of a mixture of 200 mg/L each of Reactive Black 5 and Reactive Red 2 dye was studied in batch experiments using microorganisms growing on forest residue wood chips in combination with or without added WRF, *Bjerkandera* sp. BOL 13. The microorganisms growing on the forest residue wood chips decolourized the mixture of the two dyes; adding extra nutrients approximately doubled the decolourization rate [42].

Dye decolorizing potential of the WRF *Ganoderma lucidum* KMK2 was demonstrated for recalcitrant textile dyes. *G. lucidum* produced laccase as the dominant lignolytic enzyme during SSF of wheat bran, a natural lignocellulosic substrate. Crude enzyme shows excellent decolorization activity to anthraquinone dye Remazol Brilliant Blue R without redox mediator, whereas diazo dye Remazol Black-5 (RB-5) requires a redox mediator [43].

Funalia trogii ATTC 200800 pellets and enzymes were used wherein an efficient decolourization was observed within 24 h [16, 34]. The direct decolourization of textile dyes by crude enzymes of *F. trogii* ATCC200800 would provide a cost-effective solution for textile industry. On the other hand, using pellets would also provide a cost-effective solution as repeated addition of dyes is possible. Yesilada et al. reported a 86% decolorization efficiency at the end of tenth cycle [34]. Repeated-batch mode represents a potential alternative mode of fermentation, in which medium or some part of the medium is drawn and fresh medium is refilled periodically without changing the pellets [24]. This process allows the maintenance of long-term activity of the pellet for a long period of time and achieves better results compared with batch cultivation [44]. With this method, it is also possible to store the pellets and reuse them. Thus, repeated-batch-type laccase production represents a process which may be applicable for industrial purposes [33].

Using purified enzymes of WRF is another method used for degradation of azo dyes [45]. Purified laccase from *Pleurotus sajorcaju* was reported to be used for decolorization of Reactive Black 5, and increased decolourization was observed with increase in enzyme concentration [43].

Both purified laccase as well as the crude enzyme from the WRF *Cerrena unicolor* were used to convert the dyes in aqueous solution. Biotransformation of the dyes was followed spectrophotometrically and confirmed by high performance liquid chromatography. The results indicate that the decolorization mechanism follows Michaelis-Menten kinetic and that the initial rate of decolorization depends both on the structure of the dye and on the concentration of the dye. Surprisingly, one recalcitrant azo dye (AR 27) was decolorized merely by purified laccase in the absence of any redox mediator [46].

5 Detection of Enzymes Responsible for Azo Dye Decolorization

Measuring Lignin peroxidase, Laccase and MnP activities in decolorization medium is a method to determine the enzyme responsible for decolorization [15, 17, 25].

Lentinula (Lentinus) edodes produced only Mn peroxidase, and the production of both laccase and lignin peroxidase was, apparently, negligible. Consider that a strict relation between the production of Mn peroxidase and the dye decolorization ability was observed in vivo [13].

Statistical analysis of enzyme amounts could be used to demonstrate which enzyme plays an important role in the decolourization process of azo dyes, and it was reported that the complete decolourization time and enzyme activity are negatively correlative [47].

Molecular masses of the same enzymes of different species are different. Molecular mass of the laccase of *Pleurotus ostreatus* was found to be 66.8 kDa by sodium dodecyl sulphate polyacrylamide gel electrophoresis (SDS-PAGE) [48]. Purified enzyme of *T. versicolor* having a single band with a molecular mass of ~68 kDa was in the same range with the molecular weights of laccase isoforms isolated from 2,5-xylidine-induced cultures of *T. versicolor* [49].

Using SDS-PAGE or native polyacrylamide gel electrophoresis (PAGE) methods is another method to determine enzyme(s) responsible for decolorization. The degradation of the disazo dye Chicago Sky Blue 6B by a purified laccase from *Pycnoporus cinnabarinus* showed a band having a molecular size of 63 kDa determined by SDS-PAGE [50]. Unyayar et al. had reported the Drimarene Blue X3LR decolourizing enzymatic activity in the culture filtrate of *F. trogii* by using SDS-PAGE [18]. In this method, two SDS-PAGEs were performed. One of them was used for determining molecular weight of protein bands (Lane A, Fig. 3). The other one was used for single step isolation and identification procedure. The staining activity was done with Drimarene Blue X3LR dye and guaicol after the gel was re-natured. After the gel was stained with Drimarene Blue X3LR dye and incubated

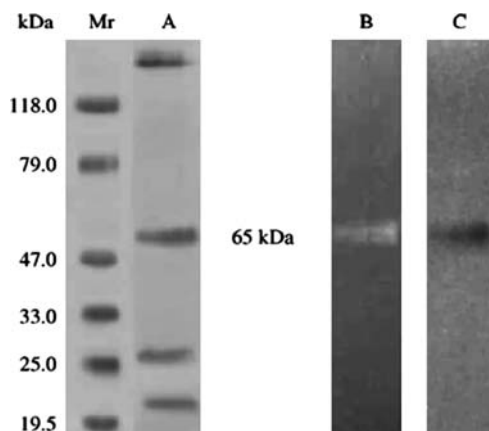


Fig. 3 SDS-PAGE Photograph: Separation (Lane Mr and A) and activity staining (Lane B and C) of the crude filtrate of *Funalia trogii*. Lane Mr standard molecular weight markers (β -galactosidase, 118.0 kDa; bovine serum albumin, 79.0 kDa; ovalbumin, 47.0 kDa; carbonic anhydrase, 33.0 kDa; β -lactoglobulin, 25.0 kDa; and lysozyme, 19.5 kDa). Relative mobilities of the standard markers vs. common logarithms of their molecular masses were plotted. With the linear regression output, the molecular masses of the proteins in the crude filtrate were estimated (taken from [18])

at 30°C for 30 min, a colourless zone was observed (Lane B, Fig. 3). This colourless zone was found to be equal to 65 kDa in Lane A (Fig. 3). Afterwards, the gel was treated with guaiacol. This colourless zone turned into orange colour after incubation with guaiacol, which is a classical indicator and substrate of laccase (Lane C, Fig. 3), and so it was concluded that this enzyme responsible for decolorization of Drimarene Blue X3LR was a laccase [18].

A similar method was used by Murugesan et al. PAGE of crude enzyme and oxidation of guaiacol on gels confirm that the laccase enzyme was the major enzyme involved in the decolorization of RB5. Native and SDS-PAGE indicates the presence of single laccase with molecular weight of 43 kDa [43].

A microtitre plate-based method was developed for a fast screening of numerous fungal strains for their ability to decolorize textile dyes. In 3 days, this method allowed to estimate significant fungal decolorization capability by measuring the absorbance decrease on up to 10 dyes. WRF strains belonging to 76 fungal genera were compared with regards to their capability to decolorize five azo and two anthraquinone dyes as well as the dyes mixture. The most recalcitrant dyes belonged to the azo group. Several new species unstudied in the bioremediation field were found to be able to efficiently decolorize all the dyes tested [51].

Decolorization of azo dyes by WRF technology improvements will require integration of all major areas of industrial biotechnology: novel enzymes and microorganisms, functional genomics, protein engineering, biomaterial development, bioprocess design and applications.

The enzymes of WRF will play a significant role for the working of treatment processes. As a result, the mechanical equipments will be reduced and also pre-investment expenses will drop. The biotechnological methods presented in this work will be expected to reduce the operational cost.

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Decolorization of Azo Dyes by Immobilized Fungi

Mehmet Ali Mazmanci

Abstract Decolorization has recently become an area of major scientific interest as indicated by the large quantity of related research reports. During the past two decades, several color removal techniques have been reported, few of which have been accepted by some industries. There is a need to find alternative technologies that are effective in decolorizing dyes from large volume of effluents. Alternative technologies such as decolorization with fungi are still in progress. Especially, ligninolytic fungi and their extracellular oxidative enzymes have been reported to be responsible for the decolorization of dyes. Immobilization applications seem to be more encouraging than those with free cells, because it allows using microbial cells and support materials repeatedly. This chapter reviews the widely used immobilization materials and the application of fungal immobilization to dye decolorization process.

Keywords Azo dye, Decolorization, Fungi, Immobilization

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Abbreviations

Ca-ALG	Calcium alginate
CTS	Chitosan
DB15	Direct Blue 15
DMW	Dry mycelium weight
LiP	Lignin peroxidase
MnP	Manganese peroxidase
Na-ALG	Sodium alginate
Na-CMC	Na-carboxymethyl-cellulose
PBR	Packed-bed reactor
PuF	Polyurethane foam
PVA	Polyvinyl alcohol
PW	Pine wood
RB49	Reactive Blue 49
RB5	Reactive Black 5
RBBR	Remazol Brilliant Blue R
RO16	Reactive Orange 16
RR243	Reactive Red 243

1 Introduction

Biological methods are generally considered environmental-friendly, as they can lead to complete mineralization of organic pollutants at low cost. Azo compounds, widely used in a number of industries, are xenobiotic in nature (Fig. 1); only one natural azo compound (4–40 dihydroxy azo benzene) has been reported so far [1]. Thus they can be expected to be recalcitrant to biodegradation. It is generally observed that dyes resist biodegradation in conventional activated sludge treatment units [2]. It is now known that several microorganisms including yeasts, algae, bacteria, and fungi or their enzymes can decolorize and even completely mineralize many azo dyes under certain environmental conditions [2–13].

The role of fungi in the treatment of wastewater has been extensively researched [14–16]. Fungus has proved to be a suitable organism for the treatment of textile effluent and dye removal. Based on the mechanism involved, these studies can be grouped into bioaccumulation, biodegradation, and biosorption. Bioaccumulation is the accumulation of pollutants by actively growing cells by metabolism [17]. Biodegradation is an energy-dependent process and involves the breakdown of dye into various by-products through the action of various enzymes. Fungi can produce the lignin-modifying enzymes, such as laccase, lignin peroxidase (LiP), and manganese peroxidase (MnP), to mineralize and/or to decolorize azo dyes [18–22]. Biosorption is defined as binding of solutes to the biomass by processes that do not

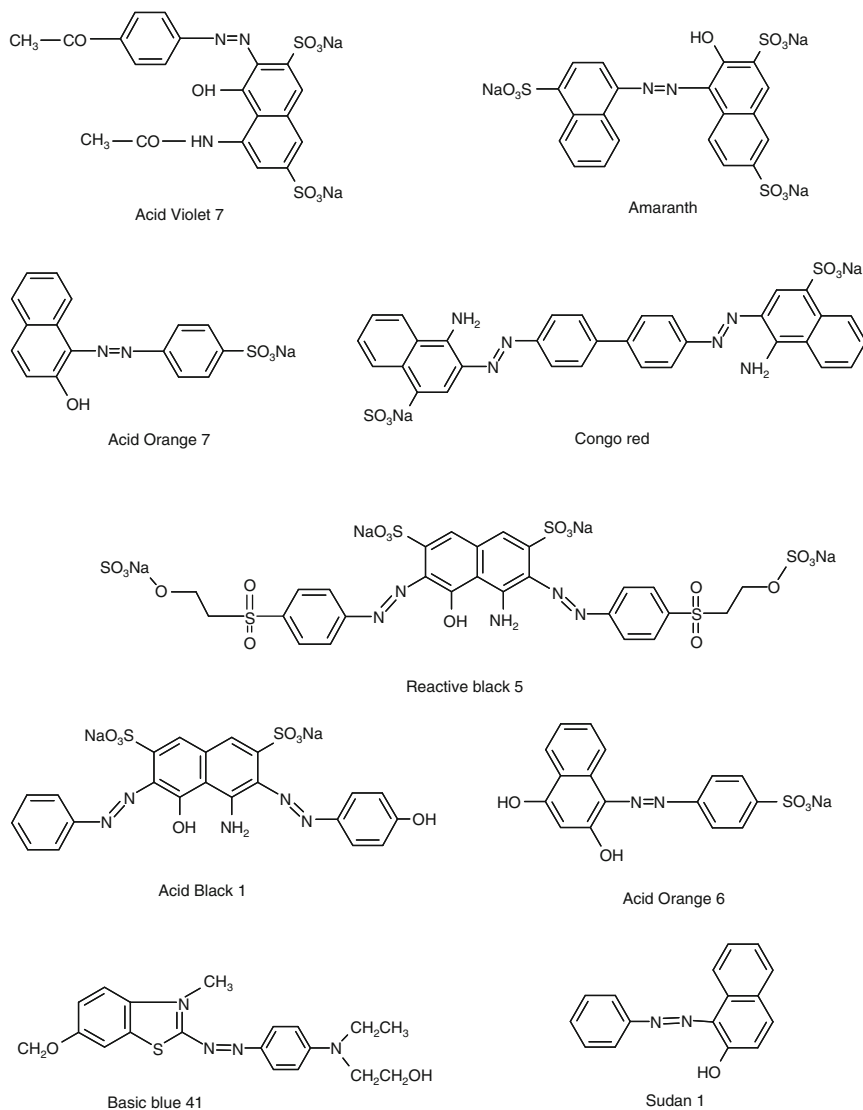


Fig. 1 Chemical structure of synthetic dyes most frequently studied in decolorization experiments by fungal strains

involve metabolic energy or transport, although such processes may occur simultaneously where live biomass is used. Therefore, it can occur in either living or dead biomass [23]. Many genera of fungi have been employed for the dye decolorization either in living or dead form.

Fungal cultures are used as free or immobilized cultures for decolorization processes under static and/or agitated conditions. Free cell cultures could decolorized

the dye and/or textile effluent, but it has some operational problems such as shear force, cell stability in agitated conditions. Immobilized fungal cells offer some advantages over free cells, which enhance decolorization efficiency, cell stability, reuse of biomass easier liquid–solid separation, and minimal clogging in continuous-flow systems. Cell immobilization may also protect cells against shear force, toxic compounds, and pH [24–27]. Moreover, cell immobilization is reduced in protease activity and contamination risk [28].

Many reviews have been summarized about decolorization of dyes or colored real effluents [28–34]. Furthermore, many papers have been published dealing with decolorization of different structural dyes by fungi. This chapter is considered about the decolorization of azo dyes by immobilized fungi; reports are on progress.

2 Immobilization

Whole cell immobilization was defined by Karel et al. [35] as, “the physical confinement or localization of intact cells to a certain region of space with preservation of some desired catalytic activity” or by Anderson [36] as, “there is a physical confinement or localization of microorganisms that permits their economic reuse.”

Basically, two types of cell immobilization are used: entrapment and attachment. For entrapment technique, natural or synthetic polymers have been used for cell immobilization. In the former, the microorganisms are entrapped in the agar, alginate, chitosan (CTS), cellulose derivatives, or other polymeric matrixes like gelatin, collagen, and polyvinyl alcohol (PVA) [37–39]. In the latter, synthetic foams like polyurethane foam (PuF), nylon sponge, or stainless steel sponge have been used for attachment procedure [40–42]. Natural supports like wheat straw, jute, hemp, maple woodchips, pine wood (PW), and *Luffa cylindrica* sponge have also been used to immobilize fungi [43, 44]. These materials mimic what occurs naturally when cells grow on surfaces or within natural structures. Thus, they can provide them with additional nutrient and stimulate the production of ligninolytic enzymes [44, 45].

3 Dye Decolorization by Immobilized Fungi

Table 1 summarizes the azo dye decolorization by fungi immobilized on different supports.

Cell immobilized cultures of *Phanerochaete chrysosporium* and repeated-batch decolorization were reported by Yang and Yu [46]. Diazo-dye Red 533 was decolorized by PuF immobilized culture, and decolorization efficiency of 80% or higher was achieved within a period of 1 or 2 days.

Table 1 Azo dye decolorization by fungi immobilized on different supports

Azo dye	Fungus	Support material	References
Acid Black 52	<i>F. trogii</i>	Na-ALG beads	[55]
Diazo dye Red 533	<i>P. chrysosporium</i>	PuF	[46]
Poly S-119	<i>C. lignorum</i> CL1	Plastic packing	[47]
Orange II	Unidentified fungus F29	Na-ALG beads	[48]
	<i>C. versicolor</i> RC3	PuF	[65]
	<i>P. chrysosporium</i>	PuF	[50]
Acid Violet 7	<i>T. versicolor</i>	Activated carbon powder	[49]
Amaranth	<i>T. versicolor</i> ATCC 20869	Wheat straw, jute, hemp, maple woodchips, nylon, polyethylene teraphthalate fibers	[44]
RBRR	<i>I. lacteus</i>	PuF, PW	[51]
Astrazon Red dye	<i>F. trogii</i>	Activated carbon	[52]
Drimarene Blue	<i>F. trogii</i>	<i>L. cylindrica</i> sponge	[45]
Reactive Black 5	<i>F. trogii</i>	<i>L. cylindrica</i> sponge	[43]
	<i>P. chrysosporium</i>	PuF	[57]
	<i>T. pubescens</i>	Stainless steel sponges	[66]
Acid Orange	<i>P. chrysosporium</i>	Alginate beads	[53]
Acid Red 114	<i>P. chrysosporium</i>	Alginate beads	[53]
Congo Red	<i>P. chrysosporium</i>	Ca-ALG beads	[53]
Direct Yellow 12	<i>P. chrysosporium</i>	ZrOCl ₂ -activated pumice	[54]
Direct Green 6			
Direct Brown 2			
Direct Black 38			
Direct Blue 15			
Direct Red 23			
Congo Red			
Direct Orange 26			
Tartrazine			
Acid Black 1	<i>P. chrysosporium</i>	PuF	[57]
Reactive Orange 16	<i>P. chrysosporium</i>	PuF	[57]
	<i>I. lacteus</i>	PuF	[62]
	<i>D. squalens</i>	PuF, PW	[60]
Basic Blue 41	<i>P. chrysosporium</i>	PuF	[57]
Reactive Red 2	<i>Bjerkandera</i> sp. strain BOL 13	Birch wood	[56]
Reactive dye K-2BP	<i>P. chrysosporium</i>	Nylon nets, PuF	[58]
	<i>A. fumigatus</i>	Na-CMC, Na-ALG, PVA, CTS	[61]
	<i>P. chrysosporium</i>	PuF, stainless steel net, polyamide fiber, fiber glass net	[64]
Reactive Red 243	<i>T. pubescens</i> and <i>P. ostreatus</i>	PuF	[63]

Decolorization of polymeric dyes Poly R-478 (polyanthraquinone-based) and Poly S-119 (azo dye) by immobilized white rot fungus *Cryosporium lignorum* CL1 on circular plastic packing material in 2L air-lift fermenter was studied by Buckley and Dobson [47]. They also examined the relationship between polymeric dye decolorization and the production of LiP and MnP activity in its statistically growth

cultures. The fermenter with modified Kirks medium both with and without addition of MnSO_4 was setup.

The dye Poly R-478 was decolorized to a much greater extent and at slightly faster rate when the culture was supplemented with Mn(II), while the opposite was obtained for Poly S-119. They found a correlation between polymeric dye decolorization and peroxidative activity of fungus under static or immobilized condition in air-lift bioreactor. Immobilized culture produced LiP and MnP enzymes over a longer time than static cultures.

Decolorization of azo dye Orange II with unidentified fungus F29 in fedbatch fluidized-bed bioreactor was investigated by Zhang et al. [48]. The decolorization rates of immobilized cell into Na-ALG beads (40–45 mg/L h) were higher compared with the results of a similar experiment with free cells (30–40 mg/L h). Immobilized mycelia were reused continually for Orange II decolorization for more than 2 months.

Complex mycelium pellets of *Trametes versicolor* with activated carbon powder were investigated for decolorization of Acid Violet 7 [49]. The complex pellets showed the best dye removal. The dye was almost completely removed in 6 h. For complex pellets, maximum decolorization rate (V_{\max} ; mg/L h) and half velocity concentration (K_s ; mg/L) was calculated 130.5 and 345.0 in batch system, respectively.

The decolorization of Orange II by immobilized *P. chrysosporium* in a continuous packed-bed reactor (PBR) was investigated [50]. Nearly complete decolorization (95%) with immobilized fungus on PuF was obtained when working at optimal conditions [dye load rate of 0.2 g/l/d, temperature of 37°C, a hydraulic retention time (HRT) of 24 h], and also oxygen gas in a pulsed flow was applied. A correlation between residual MnP activity and decolorization was observed, but no laccase and LiP enzyme activities were detected.

Wheat straw, jute, hemp, maple woodchips, and nylon and polyethylene terephthalate fibers were tested for surface immobilization and decolorization of Amaranth by *T. versicolor* ATCC 20869 [44]. They found that fungus immobilized on jute, straw, and hemp decolorized amaranth without glucose being added. Decolorization efficiency increased when 1 g/L glucose was added.

Comparison of dye degradation capacities of submerged and stationary liquid cultures and fungal cultures immobilized on PuF or PW cubes was investigated [51]. They found that stationary cultures exhibited higher levels of LiP, MnP, and laccase than submerged cultures and selective inhibitor analysis brought evidence that MnP played a major role in the decolorization of Remazol Brilliant Blue R (RBBR) by *Irpex lacteus*. However, no LiP was detected in PuF or PW immobilized culture. The immobilized cultures of *I. lacteus* also exhibited good capacities for decolorization of industrial effluents containing dyes in mixtures with other technologically important additives.

The decolorization of mono-azo textile dye Astrazon Red dye by free pellets and immobilized on activated carbon of *Funalia trogii* ATCC200800 was studied [52]. The decolorization efficiency of the immobilized pellets after 10 days of operation was found higher (88%) compared with the results of a similar experiment with free

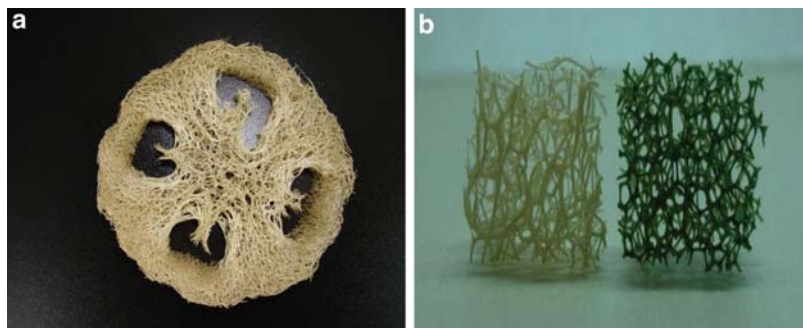


Fig. 2 (a) A tropical member of the cucumber family, *Luffa cylindrical*. (b) Piece of *L. cylindrical* (on left) and PuF (on right)

pellets (69%). *F. trogii* pellets rapidly decolorized the dye in 24 h without any visual sorption of any dye to the pellets. They also tested glucose and cheese whey and different concentrations of NH_4Cl as a nitrogen source. Although, no positive effect of nitrogen sources on decolorization performance was detected, decolorization performance of the free pellets remained high and stable in cheese whey-supplemented cultures.

Decolorization of Drimarene Blue K2RL by white rot fungus *F. trogii* was studied by Ayten et al. [45]. Fungus was immobilized on a natural support *L. cylindrical* sponge (Fig. 2). Dye was decolorized by immobilized fungus without adding carbon and nitrogen sources. Maximal decolorization rate (V_{max}) and affinity (K_m) were found to be 12.36 mg dye/L and 193.05 mg dye/L h, respectively. Same support materials and fungus were used to decolorize RB5 by Mazmanci and Ünyayar [43]. They reported that immobilized culture of *F. trogii* decolorized the RB 5 effectively.

Decolorization rate of a 3-day-old culture was found higher (8.22 mg dye/g dmw-day) than others. Maximum dye decolorization was found to be 773.46 mg/L dye after 17 h. They also found that dye decolorization was only due to fungal enzymes (Fig. 3).

The decolorization potential of immobilized *P. chrysosporium* MTCC 787 for azo dyes Acid Orange, Acid Red 114, triphenylmethane dye Methyl Violet, diazoic dye Congo Red, vat dye Vat Magenta, thiazine dye Methylene Blue, and anthraquinone Acid Green was demonstrated by Radha et al. [53]. Decolorization experiments were carried out with immobilized calcium alginate (Ca-ALG) beads of different sizes (2–6 mm).

They found the percentage decolorization decrease with increasing bead diameter for all dyes. Adsorption was determined by Ca-ALG beads (without immobilization) and it showed an initial reduction of 20% of the color. The immobilized fungus in Ca-ALG beads showed a low K_{dye} value for the Congo Red, a high K_{dye} value for Acid Orange and almost a constant value for Acid Red 114. They reported that *P. chrysosporium* was not able to decolorize Acid Green at a concentration

Fig. 3 Before (on left) and after (on right) decolorization of RB5 by *Funalia trogii* immobilized on *L. cylindrica* sponge



greater than 0.08 g/L. Maximum decolorization for all dyes was found to be more than 75% at the optimum conditions (35°C, pH 4–5, 1.6×10^5 cell/mL). They showed that MnP and LiP were the key enzymes responsible for the decolorization process.

In vitro and in vivo decolorization of structurally different nine direct azo dyes [Chrysophenine (Direct Yellow 12), Direct Green 6, Direct Brown 2, Direct Black 38, Direct Blue 15 (DB15), Congo Red, Direct Orange 26, Tartrazine (Acid Yellow 23), Direct Red 23] by *P. chrysosporium* BKM-F-1767 (ATCC 24725) immobilized on $ZrOCl_2$ -activated pumice was studied by Pazarlioglu et al. [54]. A small-scale PBR was operated for decolorization of DB15, which was determined as the best decolorized dye. Repeated batches were found to 95–100%. In this decolorization process, it was observed that MnP played an important role, while there was no obvious role for LiP, and adsorption was determined to be a minor mechanism for DB15 decolorization.

The immobilization of the white rot fungus *F. trogii* in Na-ALG beads allowed the decolorization of the dye Acid Black 52 in a stirred tank reactor operated in batch [55]. Three enzymes, laccase, MnP, LiP, secreted by fungus were reported during decolorization process. Results showed that laccase enzyme activity increased with increasing alginate concentration from 0 to 4%. Cell growth at immobilized cultivation was maintained more stably than suspended cultivation. Total amount of removed dye was reported to be 469 mg/L for immobilized cultures and 440 mg/L for suspended cultures.

The decolorization of Reactive Red 2 (azo dye) and Reactive Blue 4 by immobilized fungus *Bjerkandera* sp. strain BOL 13 was studied [56]. Birch wood was used as a carrier material and circular disks were used in the continuous rotating biological contactor. The experiment results showed the fungus to be able to decolorize mixtures of both dyes efficiently. Decolorization was found to be approximately same at 50 and 100 mg/L of dye stuff (96 and 94%, respectively). When the concentration was increased to 200 mg/L, decolorization decreased to 81%.

Continuous culture of immobilized *P. chrysosporium* on PuF was studied for decolorization of 4 different azo dyes [57]. Acid Black 1, Basic Blue 41, Reactive Black 5, and Reactive Orange 16 (RO16) were effectively decolorized depending on the dye concentration.

P. chrysosporium, immobilized on nylon PuF and nets, were studied to decolorize reactive brilliant red K-2BP under nonsterile conditions by Gao et al. [58]. The fungi immobilized on PuF and nylon nets decolorized the azo dye by 52 and 95%, respectively. The system with nylon nets were contaminated easily with yeast, which decreased the decolorization efficiency. Structure of PuF reported that it was benefit to fungal growth in spreading mycelia.

Decolorization of azo dye RO16 by immobilized cultures of *I. lacteus* was compared in three different reactor systems [59]. Different size of PuF was used for immobilization in reactors. Biomass concentration was reported to be 11.6, 8.3, and 4.9 g dw/L in Small Trickle Bed Reactor (STBR), Large Trickle Bed Reactor, and Rotating Disk Bioreactor, respectively. Decolorization rate was found high in STBR, where 90% decolorization rates were achieved after 3 days. Dye decolorization was highly efficient, but no direct relationship between the extracellular enzyme activities (laccase and MnP) and dye decolorization capacity was found.

Sušla et al. [60] investigated RO16 and RBBR decolorization capacity of immobilized *Dichomitus squalens* on PuF and PW in a fixed-bed reactor. Fungus immobilized on PW and PuF decolorized 42 and 73% of azo dye RO16 within 24 h. Similar sorption capacities were reported for support materials (approximately 30–35%). The culture filtrate containing ligninolytic enzymes secreted by fungi to media during incubation were also studied. The culture filtrate containing laccase, MnP, and MIP decolorized 12% of RO16.

Adsorption of reactive dye K-2BP by immobilized *Aspergillus fumigatus* in Na-carboxymethyl-cellulose (Na-CMC), Na-ALG, PVA, and CTS was studied by Wang et al. [61]. The dye culture mediums were almost completely decolorized 48 h using CTS and Na-CMC immobilized beads. The adsorption efficiency of SA and PVA-SA immobilized beads exceeded 92 and 79.8% in 48 h, respectively.

White rot fungus *I. lacteus* immobilized on PuF was studied for finding out of degradation product of RO16 [62]. Dye decolorization reached 80% within 24 h. They suggested that the dye decolorization process in fungal cultures also involved sorption of the dye due to decrease of 10% in absorbance in un-inoculated controls.

Immobilized *Trametes pubescens* MUT 2295 and *Pleurotus ostreatus* MUT 2976 on PuF in bioreactor were studied by Casieri et al. [63] to decolorize Reactive Red 243 (an azo dye, RR243), Reactive Blue 49 (RB49), and RBBR (antraquinone dyes). Low-nitrogen mineral medium was subsequently used for dye decolorization cycles. Both fungi were able to decolorize RB49 and RBBR dyes even at the high concentration (1,000–2,000 ppm), while RR243 was decolorized to a less extent. Decolorization efficiency of *T. pubescens* was reported higher (65%) than that of *P. ostreatus* (45%) for azo dye RR243. Significantly increased laccase enzyme activities were reported for *P. ostreatus* when the industrial dyes were added at 2,000 ppm. Ecotoxicity tests were applied to measure the toxicity of dyes after decolorization. A significant reduction of toxicity was observed, but samples after

T. pubescens treatment presented a lower growth inhibition than *P. ostreatus*-treated samples.

Gao et al. [64] developed a treatment approach by using immobilized white rot fungus *P. chrysosporium* to degrade reactive dye K-2BP. The fungus was immobilized on PuF, stainless steel net, polyamide fiber, fiber glass net and then used for decolorization under sterile and nonsterile conditions. They found that immobilized cultures on PuF had high enzymatic activity (683 U/L for MnP), high decolorization efficiency (69% in 1 day and 93.5% in 3 days), and shorter decolorization period (3 days) under nonsterile conditions. No difference was found under nonsterile and sterile conditions for degradation of dye with the immobilized fungal cultures.

Orange II decolorization by immobilized thermotolerant fungus *Coriolus versicolor* RC3 was investigated [65]. They found that dye decolorization by immobilized fungus on the PuF with 1 g/L of glucose and 0.2 g/L of ammonium oxalate provided a faster decolorization rate. From their results, 1.5 cm³ of the PuF showed the most suitable size for immobilization when compare with 1.0 and 2.0 cm³ material size. Orange II decolorization efficiency was enhanced when HRT of the system was increased.

The decolorization of diazo dye RB5 by *T. pubescens* immobilized on stainless steel sponges in a fixed-bed reactor was studied [66]. Laccase production in the presence of RB5 reached its maximum value of 1,025 U/L. They found that decolorization was due to dye adsorption onto the fungus mycelium and dye decolorization by laccase enzymes produced by the fungus.

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Decolorization of Azo Dyes by Yeasts

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Abstract Azo dyes are synthetically produced organic molecules and represent the largest group of commercial dyes. Industrial use for coloring purposes generates huge volumes of dyed effluents, which are of environmental concern. Color removal has been achieved by using microorganisms such as filamentous fungi, especially white rot fungi, and bacterial species. In this chapter, we look for a still largely unexplored microbial group – the yeasts, and based on the review of current state of the art, we discuss the potential biotechnological applications in the field of azo dyes bioremediation.

Keywords Azo dyes, Bioremediation, Decolorization, Wastewater, Yeasts

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1 Introduction

Biological color removal of dyed effluents containing azo dyes is not an easy task, mainly because they are synthetically produced xenobiotic compounds characterized by the presence of at least one chromophoric group, the azo bond which, in turn, is also linked to two carbon atoms of neighboring aryl (or heteroaryl) or alkyl derivatives. However, effective decolorization including the breakdown of the azo bond has been achieved by using several microorganisms, notably white rot fungi, other filamentous fungi, and bacterial species [1, 2]. Because the growth rates of filamentous fungi (molds) are usually slow when compared to most yeast species, they present an advantage from a biotechnological point of view (significantly shorter reaction times, which means cost savings). Additionally, like molds, yeasts are resilient microorganisms. They are able to resist unfavorable environments such as low pH, high salt concentration, and high-strength organic wastewaters such as the case of textile effluents. This work looks for the biotechnological potential, evaluated in terms of biodegradation and color removal ability, of a still largely unexplored microbial group in the field of azo dyes bioremediation: the yeasts.

2 Mechanisms of Yeast-Mediated Azo Dyes Decolorization

2.1 Yeast Definition

Although all yeast species form individual cells, they vary in their capacity to produce pseudo-hyphae, for example, *Candida* sp., and true mycelium, for example, *Geotrichum* sp. [3, 4], which can make difficult the distinction between yeasts and molds in some species. In fact, the usual terms “yeast” and “molds” do not have any taxonomic significance. In this chapter we will name yeast according to the definition given by [4]: yeasts, whether ascomycetes or basidiomycetes, are fungi with vegetative growth by budding or fission, never presenting its sexual phase within or upon a fruiting body.

2.2 Non-Biodegradation Processes

The few reports on bioremediation of colored effluents by yeasts usually mention nonenzymatic processes as the major mechanism for azo dye decolorization [5–10]. In a first approximation based on the cellular viability status, these processes can be divided into two different types: bioaccumulation and biosorption. Bioaccumulation usually refers to an active uptake mechanism carried out by living microorganisms (actively growing yeasts). The possibility of further dye biotransformation by redox reactions may also occur due to the involvement of

the yeast metabolism. The main advantage of using bioaccumulating yeasts in color removal is avoiding the need for a separate biomass production step. However, we may anticipate possible limitations of employing live yeasts, such as potential toxic effects of the azo dyes and possible inability to deal with high strength effluents. On the other hand, the growth and performance of bioaccumulating yeasts will be mainly constrained by the nutrients' availability, notably carbon and nitrogen sources.

Biosorption is a general phenomenon that can occur in either dead or living biomass. However, this process usually refers to a passive uptake mechanism carried out by nonviable microorganisms (dead yeasts). The biosorption process involves physical–chemical interactions between the yeast surface and the azo dyes, as well as possible passive diffusion inside dead cells.

Using nonviable cellular biomass for azo dye removal has some advantages, namely the ability to function under extreme conditions of temperature and pH, and without addition of growth nutrients [10]. Also, waste yeast biomass, which is a by-product of industrial fermentations such as beer production, can be used as a relatively cheap source for biosorption of azo dyes. An important setback is the fact that the use of biomass for dye removal leads to an increase in the sludge amount, which requires further removal and treatment.

2.3 Biodegradation Processes

Since 1990 several reports have demonstrated the effectiveness of enzymatic decolorization and mineralization to carbon dioxide and water of azo dyes by fungi, notably white-rot basidiomycetous strains belonging to several genera [1, 11–14]. More recently, it was observed that a few ascomycetous yeast species such as *Candida zeylanoides* [15, 16], *Candida tropicalis*, *Debaryomyces polymorphus* [17], *Issatchenkia occidentalis* [18], *Saccharomyces cerevisiae* [19], *Candida oleophila* [20], and *Candida albicans* [21] perform a putative enzymatic biodegradation and concomitant decolorization of several azo dyes. The unique member of basidiomycetous yeasts allegedly performing a putative enzymatic biodegradation of azo dyes seems to be *Trichosporon* sp. (closely related to the *Trichosporon multisorum*–*Trichosporon laibachii* complex), which has been recently identified and characterized by [22, 23].

The yeast-mediated enzymatic biodegradation of azo dyes can be accomplished either by reductive reactions or by oxidative reactions. In general, reductive reactions led to cleavage of azo dyes into aromatic amines, which are further mineralized by yeasts. Enzymes putatively involved in this process are NADH-dependent reductases [24] and an azoreductase [16], which is dependent on the extracellular activity of a component of the plasma membrane redox system, identified as a ferric reductase [19]. Recently, significant increase in the activities of NADH-dependent reductase and azoreductase was observed in the cells of *Trichosporon beigeli* obtained at the end of the decolorization process [25].

The oxidative cleavage of azo dyes can be achieved by the action of the so-called ligninolytic enzymes laccase, manganese-dependent peroxidase, and lignin peroxidase. In general, the oxidation of azo dyes by ligninolytic enzymes led to the formation of a carbonium ion, and after nucleophilic water attack, a benzoquinone and a diazene-derivative are formed. Finally, the diazene is oxidized loosening molecular nitrogen to ultimately produce a hydroperoxide derivative [26]. Yang et al. [27] first found a good correlation between yeast-produced manganese-dependent peroxidase and the azo dye degradation (C.I. Reactive Black 5). Moreover, the presence of the azo dye in the culture medium was found to be indispensable for enzyme production by the yeast *D. polymorphus*. Recently, significant increase in the activities of lignin peroxidase (determined in assay reactions containing *n*-propanol as substrate) and other enzyme activities was observed in the cells of *S. cerevisiae* after decolorization of methyl red [24].

3 Diversity of Yeasts Involved in Azo Dyes Decolorization

To the best of our knowledge, the first work demonstrating the cleavage of the azo bond in a yeast-mediated process was published in the middle of last century by [28]. However, the practical interest in removing azo dyes with yeasts began several years later in the nineties [29, 30], where the biodegradation of several azo dyes was tested in *Candida curvata* and *Geotrichum candidum*. In spite of the fact that most investigations of microbial azo dye degradation utilize nonyeast microorganisms, a growing number of research groups have reported on several yeast species capable of decolorizing azo dyes (Table 1).

One of the first reports on yeast-mediated color removal by a putative process of biosorption of azo dyes by yeast (*Rhodotorula* sp.) biomass belongs to [31]. Yeast species such as *Kluveromyces marxianus* removed the diazo dye remazol black B [10], *Candida catenulata* and *Candida kefyri* removed more than 90% of amaranth by biosorption [6]. Biosorption uptake of the textile azo dyes remazol blue, reactive black, and reactive red by *S. cerevisiae* and *C. tropicalis* varied according to the selected dye, dye concentration, and exposure time [5, 7]. In a recent screening work carried out by [32], from the 44 yeast strains tested for their decolorization ability, 12 of them removed the dye Reactive Brilliant Red K-2BP by biosorption, among them the following were identified: *S. cerevisiae*, *Saccharomyces uvarum*, *Torulopsis candida*, and *Saccharomycopsis lipolytica*.

During the search and review of publications concerning yeasts with decolorizing capacity for azo dyes, we found that often researchers have given different names to the same yeast species. Some authors gave the name of the anamorph (which is the asexual or mitosporic form), some the name of its teleomorph (which is the sexual or meiosporic form), and others an obsolete name. For example, *T. candida* is an obsolete name for *Candida famata*, the anamorph phase of *Debaryomyces hansenii*.

Table 1 Yeast species and biodegradation ability of azo dyes

Yeast	Azo dye	[Dye]	Dye removal (%)	References
<i>Candida curvata</i> ^a (immobilized)	Several (10) e.g., Orange II	Not referred	65.0–75.0	[29]
<i>Geotrichum candidum</i>	Reactive Red 33 Acid Red 73 Acid Blue 324 Reactive Black 5	100–200 ppm	Not referred	[30]
<i>Candida zeylanoides</i>	Several azo dyes	10–50 ppm	20–90.0	[15]
<i>C. zeylanoides</i>	Methyl Orange Orange II	0.2 mM	85–100.0	[16]
<i>Geotrichum</i> sp. (solid media)	Acid Red 183	0.1–1.0 (g/L)	Not referred	[40]
<i>Geotrichum</i> sp.	Reactive Black 5 Reactive Red 158 Reactive Yellow 27	100 (mg/L)	100.0 (variable, time dependent)	[13]
<i>Debaryomyces polymorphus</i>	Reactive Black 5	100 (mg/L)	94.0	[17]
<i>Candida tropicalis</i>			97.0	
<i>D. polymorphus</i>	Reactive Red	100 (mg/L)	69.0	[17]
<i>C. tropicalis</i>			30.0	
<i>D. polymorphus</i>	Reactive Yellow	100 (mg/L)	70.0	[17]
<i>C. tropicalis</i>			40.0	
<i>D. polymorphus</i>	Reactive Brilliant Red	100 (mg/L)	85.0	[17]
<i>C. tropicalis</i>			40.0	
<i>Issatchenkia occidentalis</i>	Methyl Orange Orange II	0.2 (mmol/L)	>95.0 85.0	[18]
<i>Saccharomyces italicus</i> ^b	Reactive Brilliant Red	50 (mg/L)	~87.0	[32]
<i>Saccharomyces chevalieri</i> ^b				
<i>Torulopsis candida</i>				
<i>Candida krusei</i>	Reactive Brilliant Red	50–200 (mg/L)	99.9	[32]
<i>Pseudozyma rugulosa</i>				
<i>C. krusei</i>	Acid Brilliant Red B	50 (mg/L)	62.0–94.0	[32]
<i>P. rugulosa</i>	Reactive Black KN-B Acid mordant yellow		22.0–98.0	
<i>D. polymorphus</i>	Reactive Black 5	100–1,000 (mg/L)	95.0–98.0	[27]
<i>Candida oleophila</i>	Reactive Black 5	50–200 (mg/L)	95.0–100.0	[20]
<i>Trichosporon multisporum</i>	Reactive Red 141	200 (mg/L)	90.2–94.5	[22]
<i>T. multisporum</i> / <i>T. laibachii</i> complex			89.8–92.8	[22]
			100.0	[23]

(continued)

Table 1 (continued)

Yeast	Azo dye	[Dye]	Dye removal (%)	References
<i>Geotrichum</i> sp. (immobilized)	Orange G	100 (mg/L)	>96.0	[41]
<i>Galactomyces</i>	Methyl Red	100 (mg/L)	100.0	[42]
<i>geotrichum</i> ^c	Amido Black 10B	50 (mg/L)	92.0	
Yeast consortium	Reactive Violet 5	20–100	78.2–89.3	[43]
	Reactive Orange 16	(mg/L)	53.1–99.5	
<i>Candida albicans</i>	Direct Violet 51	100 (mg/L)	73.2	[21]
<i>T. beigeli</i> (syn.	Reactive Blue 171	50 (mg/L)	100.0	[25]
<i>T. cutaneum</i>)	Reactive Red 141		85.0	
	Reactive Green 19 A		70.0	
	Reactive Yellow 17		60.0	
	Reactive Orange 94		50.0	
Fungal consortium ^d	Reactive Black 5	30 (mg/L)	70.0–80.0	[44]
	Reactive Red	Dilution: 200– 320×	65.0	
	Acid Red 249		94.0	
	Textile wastewater		89.0	

Unless otherwise stated, all experiments were done in liquid media and with free biomass

^aObsolete name for *Cryptococcus curvatus*

^bSynonyms of *Saccharomyces cerevisiae*

^cObsolete synonyms: *Endomyces geotrichum* and *Dipodascus geotrichum*

^d(21 fungal strains), 70% of them belongs to *Candida* genus

From the literature consultation it is worth noting that the majority of the yeast species involved in azo dye decolorization belongs to the Ascomycota phylum. Additionally, it seems that the azo dyes color removal ability is restricted to Saccharomycetales order. By contrast, and in spite of fewer reports involving basidiomycetous yeasts in azo dyes degradation, three yeast species are scattered in two different orders (Table 2).

This Ascomycota dominance in scientific literature contradicts the results obtained by us in a very recent screening for the azo dye color removal abilities of 92 wild yeast isolates (77% Basidiomycota) recovered from decomposing leaves in a freshwater marsh. The 12 best isolates, tested in their abilities to remove the azo dyes C.I. Reactive Black 5, C.I. Reactive Violet 5, C.I. Acid Red 57, C.I. Reactive Orange 16, and Methyl Orange, exhibiting at least full decolorization of two of them, were identified by molecular methods. The identification showed that the isolates belong to seven species, six Basidiomycota: *Filobasidium* sp. (order Filobasidiales), *Rhodospiridium kratochvilovae*, *Rhodotorula graminis* (order Sporidiobolales), *Cryptococcus laurentii*, *Cryptococcus podzolicus*, and *Cryptococcus victoriae* (order Tremellales) and one Ascomycota, *Candida parapsilosis* (order Saccharomycetales).

In view of the present state of the art, we think that it is important to test other yeast species, either from Ascomycota or Basidiomycota phylum, to know the real diversity of yeasts capable of removing azo dyes, their main mechanisms of decolorization, and biotechnological potential.

Table 2 Taxonomy of azo dye-decolorizing yeast species and their anamorph/teleomorph correspondent names

Phylum	Order	Anamorph name	Teleomorph name
Ascomycota	Saccharomycetales	<i>Candida albicans</i>	Unknown
		<i>Candida famata</i>	<i>Debaryomyces hansenii</i>
		<i>Candida krusei</i>	<i>Issatchenkia orientalis</i>
		<i>Candida oleophila</i>	Unknown
		<i>Candida robusta</i>	<i>Saccharomyces cerevisiae</i>
		<i>Candida sorbosa</i>	<i>Issatchenkia occidentalis</i>
		<i>Candida tropicalis</i>	Unknown
		<i>Candida zeylanoides</i>	Unknown
		<i>Geotrichum candidum</i> ^a	<i>Galactomyces geotrichum</i>
		<i>Geotrichum candidum</i> (group A)	<i>Galactomyces candidus</i>
		Basidiomycota	Ustilaginales
Trichosporonales	<i>Trichosporon multisporum</i> ^b		Unknown
Trichosporonales	<i>Cryptococcus curvatus</i> ^c		Unknown

^aSensu strictum. Other groups of *Galactomyces geotrichum*/*Geotrichum candidum* complex contain more three species (see [45])

^bFell et al. [46]

^cBiswas et al. [47]

4 Combination of Chemical Pretreatment with Yeasts for Azo Dyes Decolorization

The biological treatment of wastewaters containing organic compounds, like azo dyes, is not an easy process due to the refractory character of some of them. The difficulties and even failures in the biological removal of azo dye compounds strongly suggest the use of a previous chemical pretreatment process [33], mainly because bioremediation usually do not achieve full degradation of recalcitrant compounds. Several factors can affect the biodegradation process. It may depend on the environmental conditions and on the nature of chemical compounds to be degraded. Two main factors have been identified responsible for the bio-recalcitrant behavior of some organic compounds: the lack of enzymes that are able to degrade the molecule (which will depend on the size, nature, number, and position of functional groups) and its toxic properties against live yeast cells (the capability to disrupt vital functions or even to produce the death of the microorganisms). In this sense, organic compounds may be non-biocompatible due to their toxic or non-biodegradable character.

Previous studies have attempted the strategy of combining chemical and biological processes to treat contaminants in wastewaters. These studies, extensively reviewed by [33], suggested potential advantages for the field of effluents treatment. Recently, some interesting coupled systems, advanced oxidation processes (AOPs)–biological agents (cells or enzymes), have been proposed to treat various types of industrial wastewaters. Textile, pulp and paper, surfactants, explosives from military industries, phenolic-rich agro-industrial effluents, and

pesticides contaminated effluents are some examples of wastewaters treated with combined processes.

It can be said that the use of AOPs in conjunction with biological oxidation has been a recent innovation in the treatment strategies for wastewater. A major drawback of AOPs is their relatively high operational costs compared to those of biological treatments. However, the use of AOPs as a pretreatment step for the enhancement of biodegradability of wastewater containing recalcitrant or inhibitory compounds can be justified when the intermediates resulting from the reaction can be readily degraded by microorganisms. Therefore, combinations of AOPs as preliminary treatments with low-cost biological processes seem very promising from an economical point of view [33, 34].

To the best of our knowledge, the only work until now published that combines a chemical process with a biological process using yeasts was presented by [35]. This study describes the employment of an AOP – Fenton's reagent – as a pretreatment for further aerobic treatment with the yeast *C. oleophila* in the decolorization of the azo dye C.I. Reactive Black 5 (RB5).

The major purpose of this integrated process was to reduce the operational costs, particularly the hydrogen peroxide concentration used in Fenton's reagent, to decolorize a RB5 concentration of 500 mg/L. The study was conducted to evaluate the efficiency of Fenton's reagent as pretreatment during 60 min, performed at different hydrogen peroxide dosages. After that, each Fenton pretreated effluent was inoculated with viable cells of the yeast *C. oleophila* to remove the remaining concentration of RB5.

Combining Fenton's reagent and *C. oleophila* yeast, a total color removal of 91 and 95% was achieved for an initial hydrogen peroxide concentration of 1.0 and 2.0 mmol/L, respectively. Moreover, it should be pointed out that by doubling the initial hydrogen peroxide concentration, only a minor impact was obtained in the final dye decolorization. However, using Fenton's reagent alone, much higher hydrogen peroxide concentration (5.0 mmol/L) was necessary to achieve identical color removal.

Since optimal hydrogen peroxide concentration could be selected and according to operational costs, an effective RB5 decolorization process can be reached by combining an AOP (Fenton's reagent) and a yeast treatment (viable cells of *C. oleophila*) under aerobic conditions. According to similar works [36], Fenton's reagent is an efficient process to improve the biodegradability of organic pollutants. Therefore, to reduce costs, the main goal should not be to obtain a complete decolorization of the azo dye solution with the chemical process, but the generation of a more biodegradable effluent for further biological treatment.

5 Conclusion and Perspectives

Only a restrict group of microorganisms are able to bring about the complete biodegradation of recalcitrant polluting compounds, azo dyes being a case in point. It is interesting to point out that yeasts can also be involved in lignin

(an aromatic and highly recalcitrant biopolymer) biodegradation such as *Candida* sp. [37], *Rhodotorula glutinis* [38], and *Trichosporon cutaneum* [39].

In recent years, a growing interest in the research devoted to the biodegradation of azo dyes have been putting in evidence both the feasibility of yeast-mediated decolorization and the metabolic versatility exhibited by yeasts. Taken together, these are very encouraging findings, since the majority of yeast species have never been screened for azo dyes bioremediation.

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Factors Affecting the Complete Mineralization of Azo Dyes

Laura Bardi and Mario Marzona

Abstract Azo dyes are complex compounds generally recalcitrant to biodegradation. From their catabolism several toxic and carcinogenic compounds are formed, in particular when their decolorization is reached through a reductive cleavage of the azo groups. For this reason the full degradation of the dyes and the intermediates is necessary to prevent risks for human health. Their mineralization can usually be reached with aerobic treatments or with two-steps anaerobic/aerobic treatments. Several environmental and physiological factors can influence the microbial activity and consequently the efficacy and effectiveness of the complete biodegradation processes. The roles of oxygen, bioavailability, adsorption, nutrients and cometabolic induction, dye concentration, pH, temperature, and salinity are treated.

Keywords Azo dyes, Bioavailability, Biodegradation, Cometabolism, Environment, Oxygen

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Abbreviations

FMN	Flavin mononucleotide
LiP	Lignin peroxidases
MnP	Manganese peroxidases
NADH	Nicotinamide adenine dinucleotide
NADPH	Nicotinamide adenine dinucleotide phosphate
TNT	Trinitrotoluene
VP	Versatile peroxidase

1 Introduction

Azo dyes are the largest class of synthetic dyes. Among the colorants indexed in the Color Index, published by the Society of Dyers and Colorists, about 70% are azo dyes, followed by anthraquinones (about 15%). They are largely used to color textiles, cosmetics, leather, pharmaceuticals, paints, printing inks, plastics, and foods, and they are also used as biological stains in laboratories and clinics [1].

The amount of dyestuff that does not bind to the fibers and is lost in wastewater during textile processing is estimated from 5–10% to 50% in the case of reactive dyes [2], and the azo dye concentration in wastewater produced by textile industries varies from 5 to 1,500 mg L⁻¹ [3]. Azo dyes are xenobiotics strongly recalcitrant to biological degradation processes: they are not degraded in conventional aerobic sewage treatment plants and became a great environmental hazard [4]. Azo dyes released in the environment are an important risk for human health, as a potential source of carcinogenic aromatic amines. Azo dyes can enter the human body through the food chain or by skin contact; in the liver and in the gastrointestinal tract, they are reduced by azoreductases to aromatic amines, which induce urinary bladder cancer in humans and tumors in experimental animals. The mechanisms of carcinogenic activation of azo dyes are reduction and cleavage of the azo bond, oxidation of azo dyes with structures containing free aromatic amines groups and direct oxidation of the azo linkage to highly reactive electrophilic diazonium salts [1]. Therefore, to avoid the risk for human health due to azo dyes, their complete

degradation is of main importance: decolorization is not sufficient, if their metabolites are not completely mineralized. To reach the complete biodegradation, several environmental and physiological factors acting on microbial metabolisms have to be taken into account.

2 Classification of Azo Dyes

All azo dyes contain one or more azo groups ($-N=N-$) as chromophore in the molecule; on the basis of the number of azo groups in each molecule, they are named monoazo-, disazo-, trisazo-, etc. The azo groups are in general bound to a benzene or naphthalene ring, but they can also be attached to heterocyclic aromatic molecules or to enolizable aliphatic groups. On the basis of the characteristics of the processes in which they are applied, the molecule of the dye is modified to reach the best performances; so they can be acid dyes, direct dyes, reactive dyes, disperse dyes, or others.

2.1 Acid Dyes

Acid dyes constitute a large group of water-soluble anionic colorants with relatively low molecular weights, typically characterized by the presence of strongly water-solubilizing substituents, especially sulfonate groups. They are mainly composed of aromatic monoazo compounds, but they also include bisazo, nitro, 1-aminoanthraquinone triphenylmethine, and other groups of dyes. Aromatic sulfonates are not only easily accessible synthetically, but also have the advantage of being negatively charged in aqueous solution over an extremely broad pH range. Anionic monoazo dyes and their metal salts are widely used for either dyeing paper and leather or as pigments. Their main application, however, constitutes the dyeing of proteins, that is animal hair fibers (wool, silk) and synthetic fibers (nylon). In this context, the term acid dyes is often used, since the corresponding dyeing process takes place in a weakly acidic solution (pH 2–6). Attachment to the fiber is attributed, at least partly, to the salt formation between anionic groups in the dyes and cationic groups in the fiber: animal protein fibers and nylon fibers contain many cationic sites. A certain amount of dyestuff always remains in water after dyeing.

2.2 Direct Dyes

Direct dyes are attracted to the textile, according to their “substantivity,” by intermolecular forces without the need of mordant. They are used to color cotton and paper leather, silk, and nylon, and are also used as pH indicators or as biological

stains. The water solubility is assured by sulfonate groups (usually 2–4), and direct dyeing is normally carried out in a neutral or slightly alkaline dyebath; washing is easy and fast.

2.3 Reactive Dyes

Reactive dyes contain substituent that, when activated, react with the –OH groups of cellulose (i.e., cotton) or with –NH₂ and –SH groups of protein fibers (i.e., wool) forming covalent bonds, making them among the most permanent of dyes.

2.4 Disperse Dyes

Disperse dyes are almost insoluble in water; they do not contain any basic or acidic group in the molecule. They are finely ground mixed to a dispersing agent and disposed as powder or paste, and then used as aqueous suspensions. They are usually used to dye cellulose acetate, nylon, triacetate and polyester fibers; also acrylics can be dyed with disperse dyes, but with poor intensity. High temperature and pressure of dyebath required is in some cases, and dyeing rate is influenced by the particle size and the chosen dispersing agent.

3 Factors Affecting the Complete Mineralization of Azo Dyes

3.1 Oxygen Availability

As extensively treated in other chapters, the most common way to reach the complete azo dye mineralization consists of two steps: a first step in which a reductive cleavage of the diazo bond gives rise to the production of colorless metabolites, mainly aromatic amines, and a second step in which the resulting metabolites are degraded in aerobiosis. The first step usually occurs in anaerobic conditions, but it can also be carried out by several aerobic bacteria, which are able to synthesize azoreductases cleaving the azo group in the presence of molecular oxygen. Under aerobic conditions, fungal degradation of azo dyes has also been described [4]. Moreover, the complete degradation of azo dyes without the release of aromatic amines has also been observed in a single, anoxic step with anaerobic bacteria such as *Clostridium bifermentans*; as *Clostridium* spp. are able to degrade aromatic compounds, such as cyclic nitroamines and TNT, it was proposed that the metabolic byproducts formed by this microorganism are different from the aromatic amines produced by other anaerobic bacteria [5].

The extent to which azo dyes are reduced is dependent on the electron density around the diazo bond: when the electron density is decreased, the azo group is more easily reduced and an aromatic amine is released. Electron density is decreased by the electron-withdrawing groups, while a charged functional group in the proximity of the azo group or the presence of a second polar group interferes with the reaction. Electron-donor groups in ortho-position with respect to diazo groups cause a reduction through the formation of hydrogen bonds. A simpler reduction of the diazo group is also observed in water-soluble dyes that contain groups such as $-\text{SO}_3\text{Na}$ or $-\text{COOH}$ [1].

Redox mediators, such as flavins or quinones, are usually involved in the azo bond reduction. Therefore, the azo bond cleavage is a chemical, unspecific reaction that can occur inside or outside the cell, relying on the redox potential of the redox mediators and of the azo compounds. Also the reduction of the redox mediators can be both a chemical and an enzymatic process. As a consequence, it is an evidence that environmental conditions can affect the azo dyes degradation process extent both directly, depending on the reductive or oxidative status of the environment, and indirectly, influencing the microbial metabolism.

Anaerobiosis is the most studied environmental factor affecting this reaction. Under aerobic conditions, oxygen, and azo dyes are in competition for the reduced electron carriers.

From the biological point of view, the effect of anaerobiosis has been characterized in purely anaerobic, facultative anaerobic, and aerobic bacteria, in yeasts, and in tissues from higher organisms [6–12]. From these studies it can be deduced that almost every azo compound can be biologically reduced under anaerobic conditions [4]. Reduced flavins are produced by cytosol flavin-dependent reductases [6, 13], while quinone reductase activity located in the plasma membrane [14] and extracellular azo reductase activities [9, 15] were also observed.

Bacterial aerobic azoreductases have also been described, belonging to four different families [1]. The four enzyme families can be divided into two groups: flavin-free enzymes, using NADPH [16, 17] or NADH [18] as cofactors, belong to one group; flavin-dependent azoreductases belong to the other group [19–23]. A FMN-reductase with minor activity on Ethyl Red cleavage and a plasma membrane ferric reductase activity were also described in *Saccharomyces cerevisiae* [24, 25].

The degradation of azo dyes in aerobiosis can also be carried out by lignin-degrading fungi, mainly white-rot fungi, or by peroxidase-producing bacterial strain, mainly *Streptomyces* species, as extensively reviewed by Stolz [4].

3.2 Bioavailability

The different chemical–physical characteristics of the dyes molecules, as well as of their intermediates, can differently influence the bioavailability through the actual concentration in the aqueous phase, where microorganisms or enzymes are active,

or through their potentiality to pass through the plasma membrane to be metabolized inside the cell.

The hydrophilicity or hydrophobicity are main factors influencing the fate of azo dyes when they come in contact with living organisms. The water-soluble azo compounds, such as sulfonated azo dyes, are highly polar molecules that cannot pass the plasma membrane barrier. Indeed only the biological systems in which the enzymes of the catabolic pathway, or the redox mediators responsible of the reductive cleavage of the azo bond, are extracellular are effective for the degradation of these compounds. The hydrophobic azo compounds that are fat-soluble, such as Sudan azo dyes, can pass the plasma membrane barrier and can be degraded in the cytoplasm; they are easily adsorbed through the skin, but their availability in the aqueous phase, in which the degradative microorganisms are active, is low.

The bioavailability can be improved by compounds that increase the water solubility, but very few assays have been carried out in this direction. Liposomes are effective inducing a faster decolorization of Acid Orange 7 by anaerobic biomass [26]. A strategy of selection of microbial strains able to improve the bioavailability of insoluble dyes can also be carried out: a *Shewanella* strain J18 143 was characterized for its ability to degrade large pigment aggregates of dispersed dye to produce individual pigment particles [27].

To reach the reductive step of the azo bond cleavage, due to the reaction between reduced electron carriers (flavins or hydroquinones) and azo dyes, either the reduced electron carrier or the azo compound should pass the cell plasma membrane barrier. Highly polar azo dyes, such as sulfonated compounds, cannot pass the plasma membrane barrier, as sulfonic acid substitution of the azo dye structure apparently blocks effective dye permeation [28]. The removal of the block to the dye permeation by treatment with toluene of *Bacillus cereus* cells induced a significant increase of the uptake of sulfonated azo dyes and of their reduction rate [29]. Moreover, cell extracts usually show to be more active in anaerobic reduction of azo dyes than whole cells. Therefore, intracellular reductases activities are not the best way to reach sulfonated azo dyes reduction; the biological systems in which the transport of redox mediators or of azo dye through the plasma membrane is not required are preferable to achieve their degradation [13].

The anaerobic reduction of azo dyes mediated by quinones was reached with cell culture supernatants of *Sphingomonas xenophaga* BN6 [14]. The addition of quinones (anthraquinone-2-sulfonate, 2-hydroxy-1,4-naphthoquinone) induced a significant increase of dye decolorization, and quinones acted as redox mediators and were reduced by reductase activity located in the cell membranes. The anaerobic reduction of azo dyes due to enzymatic activities bound to cell membranes was also observed in mammalian cells; NAD(P)H-cytochrome c reductase or cytochrome P450 system were involved [30, 31]. Another model useful for the reduction of sulfonated azo dyes, which does not require the transport through the plasma membrane, was observed in intestinal strictly anaerobic bacteria, producing extracellular azoreductases [9, 15]. In a work carried out with *Clostridium perfringens*, the extracellular reductive activity resulted independent from added flavins [9]. Also reduced inorganic compounds, produced as end products of anaerobic

microbial metabolisms, can act as electron carriers involved in the reductive azo bond cleavage [4]. With sulfate-reducing bacteria, the decolorization of an azo dye (Reactive Orange 96) was observed associated with the formation of H₂S [16].

The reductive cleavage of sulfonated azo dyes by several bacterial strains in aerobiosis and in the presence of other carbon and energy sources has been observed [22, 32–36].

Extracellular peroxidases are produced by *Streptomyces chromofuscus*, with the capability to decolorize azo dyes associated to ligninolytic activity in aerobiosis. Azo dyes are converted to cationic radicals, which are subjected to nucleophilic attack by water or hydrogen peroxide molecules, producing reactive compounds that undergo redox reactions that result in a more stable intermediate [37].

Several fungi (i.e., *Phanerochaete chrysosporium*, *Geotricum candidum*, *Trametes versicolor*, *Bjercandera adusta*, *Penicillium* sp., *Pleurotus ostreatus*, *Pycnoporus cinnabarinus*, *Pyricularia oryzae*) are able to degrade azo dyes by extracellular enzymes production: lignin-degrading fungi are able to decolorize several kinds of even complex molecules of sulfonated and nonsulfonated azo dyes, mainly by synthesizing esoenzymes such as lignin peroxidases (LiP), manganese peroxidases (MnP) and laccases [1, 4]. In *Pleurotus sajor-caju* cultures grown over solid medium, it was observed that soluble azo dyes were degraded, even if incompletely, while insoluble azo dyes were not degraded during mycelial growth [38].

Also ascomycetes yeast strains showed decolorizing behaviors due to extracellular reactions on polar dyes. The process occur when an alternative carbon and energy source is available. The involvement of an externally directed plasma membrane redox system was suggested: in *S. cerevisiae*, the plasma membrane ferric reductase system participates in the extracellular reduction of azo dyes [25].

3.3 Adsorption

In conventional aerobic sewage-treatment plants, most azo dyes are not degraded, but about 40–80% of the dye physically adsorb to the sewage sludge [4].

Adsorption of azo dyes by the biomass is considered as the first step of their biological reduction [39]. Because of adsorption, the dye is concentrated onto the biomass until its saturation; the amount of adsorbed dye is then proportional to the amount of biomass [40–42]. Steffan et al. [43] observed that 68% Ethyl Orange was rapidly adsorbed on a microbial consortium immobilized in alginate beads, but only after the addition of glucose or starch the dye was effectively degraded.

Bacterial cells of *Oenococcus oeni* incubated for 48 h with three azo dyes (Fast red, Fast orange, and Methanil yellow) gave rise to decolorization due to adsorption, from 68% with Fast red to 30% with Fast orange and Methanil yellow [41]. Ozdemir et al. [44] observed a 93.9% decolorization of Acid Black 210 within 24 h by *Vibrio harveyi* TEMS1, a bioluminescent bacterium isolated from coastal seawater in Turkey. After extraction in methanol of biomass, the major part of the decolorized dye was recovered, indicating that decolorization was mainly due to

adsorption. This assumption was confirmed by the fact that azoreductase activity was not detected. Khalid et al. [45] observed an adsorption on bacterial cells of Acid Red 88 and Disperse Orange 3, but not of Reactive Black 5 and Direct Red 81.

Initial adsorption of the dyes on fungal biomass followed by degradation was observed in cultures of *Irpex lacteus*, *Phanerochaete chrysosporium*, *Trametes versicolor*, and *Trichophyton rubrum* [46–49]. In *P. sajor-caju*, it was observed that Disperse Blue 79 and Acid Red 315 were incompletely or not degraded, but a decolorization was reached due to adsorption to the mycelium [38]. Also algae can be used as biosorbents of azo dyes [50].

3.4 Dye Concentration

An inverse relation between the efficiency of decolorization and the dye concentration has frequently been observed. This fact can be ascribed to several factors, the main of which can be considered the toxicity of the dyes at higher concentrations [41, 45, 51–53]. With Reactive Red 3B-A, concentrations from 100 to 2,000 ppm were tested with *C. bifermentans* [5]. At concentrations less than 200 ppm, 90% decolorization within 12 h was observed, while at very high dye concentration (>1,000 ppm), the decolorization rate decreased. Khalid et al. [54] observed an inverse relationship between the velocity of the decolorization reaction and the dye concentrations between 100 and 500 mg L⁻¹ azo dye (Reactive Black 5, Direct Red 81, Acid Red 88, and Disperse Orange 3) by *Shewanella putrefaciens*. A decrease in decolorization percentage at a Acid Black 210 initial concentration growing from 100 to 400 ppm was also observed with *V. harveyi*, but the decrease was low [44].

3.5 Nutrients Availability and Cometabolic Induction

Many of the bacteria that decolorize azo dyes by reductive mechanisms need the availability of a supplementary carbon source, and therefore presumably do not use the azo dyes as the sole energy and carbon source [4]. Glucose is the most easily available and effective carbon source for microbial metabolism, and it has been frequently demonstrated that its addition improve the efficacy of azo dye degradation. Under anoxic conditions, carbon sources such as glucose, starch, fatty acids, yeast extract, tapioca, acetate, propionate, butyrate act as electron donors to allow the reduction of the azo bond [2, 55]. Ethanol was also successfully applied as electron donor for azo dye reduction during aerobic post-treatment: it created anaerobic microniches to facilitate anaerobic reduction in presence of oxygen [2]. Ozdemir et al. [44] tested the addition of glucose, fructose, maltose, sucrose, starch, and sodium acetate, in addition to yeast extract, to the growth medium of *V. harveyi* incubated under static conditions; the highest decolorization of Acid Black 210 was reached with glucose (92.1%) and the lowest with fructose (55.5%). The complete

degradation of Reactive Red 3B-A, Reactive Black 5, and Reactive Yellow 3G-P was reached with *C. bifermentans* after the addition of glucose [5]. Also with *Oenococcus oeni* was observed an increase of decolorization percentage of Fast red from 66 to 93% due to 5 g L⁻¹ glucose [41]. On the contrary, an inhibitory effect of glucose on azo dyes degradation was observed with a *S. putrefaciens* strain in high salinity conditions, which was ascribed to a preferential use of glucose for cell growth [54]. Xu et al. [12] found that lactate was the optimal carbon source among lactate, formate, glucose, and sucrose to remove Fast Acid Red GR with *Shewanella decolorationis* S12 under microaerophilic conditions; negligible dye decolorization was observed with resting cells without carbon sources. Yang et al. [56] observed a higher degradation of Reactive Black 5 by yeasts *Debaryomyces polymorphus* and *Candida tropicalis* corresponding to a higher concentration of glucose. The contemporary addition of sulfide as reductant with glucose produced an increase of Reactive Black 5 color removal [57].

The ability to use azo dyes as sole energy and carbon source by bacteria to be able to reduce the azo bond aerobically by a cometabolic way has been reported [2, 4]. A mixture of four structurally different dyes (Acid Red 88, Reactive Black 5, Direct Red 81, and Disperse Orange 3) was used as sole source of carbon and nitrogen to select six strains of bacteria tested for the ability to decolorize the dyes individually or in mixtures; a *S. putrefaciens* strain was identified as the most efficient [45].

Adaptation or cometabolic induction processes allow the degradation of azo dyes by several bacteria strains. The potential ability of bacteria to acquire novel metabolic traits was demonstrated adapting a bacterial consortium, which degraded 4,4'-dicarboxyazobenzene to the degradation of more complex azo compounds, such as carboxy-Orange I or carboxy-Orange II [58, 59]; however, the adaptation to the structurally analogous sulfonated dyes Acid Orange 20 and Acid Orange 7 was not possible [60]. A mutant strain of *Hydrogenophaga palleronii* able to grow on the sulfonate azo compound 4-carboxy-4'-sulfoazobenzene as the sole carbon and energy source until its mineralization was obtained by adaptation [61, 62]. In *P. sajor-caju* grown over solid medium, it was observed that the addition of dyes to culture medium induced a higher laccase activity, even if degradation did not occur; however, the addition of an anthraquinoid dye (Reactive Blue 220) induced the degradation of azo dyes that otherwise were not degraded [38].

A stimulatory effect on cell growth due to nitrogen availability is usually related to a better azo dye degradation [63, 64]. However, an inhibitory effect of NH₄NO₃ on the decolorization of Reactive Black 5, Direct Red 81, Acid Red 88, and Disperse Orange 3 by *S. putrefaciens* was observed, and it was ascribed to the use of NO₃⁻ as a competing electron acceptor [54]. Several nitrogen sources (peptone, soya peptone, ammonium sulfate, ammonium chloride) were tested for Acid Black 210 decolorization with *V. harveyi*, showing a lower effect; the best performance was reached in LBM, composed by yeast extract, tryptone, and NaCl [44]. Similar results were found with *Pseudomonas luteola* on Reactive Red 22 [65]. Yeast extract is a complex organic substrate that provides carbon, nitrogen, and growth factors, and can be used by microbial cells as a source electron donor for

reductive cleavage of the azo dyes [54]; it was found to be the best nitrogen source when tested for the decolorization of azo dyes [66]. The best decolorization of Everzold Red RBN by a bacterial consortium was obtained with yeast extract and lactose as nitrogen and carbon sources [51]. The maximum decolorization of Direct Red 81 was observed, with starch and casein as carbon and nitrogen sources [67].

Ligninolytic enzymes of the white rot fungi are usually expressed during secondary metabolisms, when carbon and nitrogen sources become limiting [4] and their expression is usually inducible. *Irpex lacteus*, which has been proven to be efficient in the degradation of synthetic dyes and other aromatic pollutants, has been studied to ascertain the role of manganese and of three synthetic dyes on the expression of different manganese-peroxidase isoenzymes secreted in crude culture liquids from mycelium immobilized in polyurethane foam [68]. It was observed that the specific degradation activity on different dyes changed in relation to the manganese concentration and to the dye molecule. Each manganese peroxidase isoform production and decolorization activity is differently regulated by different dyes, and their composition changed upon the aging of the cultures and depending on the structure of the dye added to the growth medium. The manganese peroxidases production was increased by high manganese concentration and by the addition of Bromophenol Blue, a triphenylmethane dye, but not by the Reactive Orange 16, an azo dye. The higher manganese level induced the production of new isoforms; moreover, the addition of dyes induced an effect in the isoform composition only at high manganese concentrations, while at low manganese concentration, no changes in the isoenzyme pattern were observed. However, the changes in isoenzyme profiles were observed after several days of cultivation, while 79% of Reactive Orange 16 was decolorized or adsorbed within 1 day; so it can be supposed that the enzyme production could be induced by metabolites produced from the dye degradation.

In *Phanerochaete flavido-alba*, an induction of ligninolytic activities that was ascribed to phenolic compounds was evidenced [69]. Phenols have also been shown to have an important role as redox mediators for dye degradation with laccases from *Pycnoporus cinnabarinus* and *Trametes villosa*, and they resulted to be necessary to degrade a strongly recalcitrant azo dye, the Reactive Black 5 [70].

Also in *Phanerochaete chrysosporium*, the effect of environmental factors on the expression of manganese-peroxidases has been well characterized [71]. At least three isoenzymes are active in the extracellular culture medium and the expression of each isomer is differently regulated by environmental factors: *mnp1* and *mnp2* genes are regulated by manganese in nitrogen-limited cultures, while *mnp3* gene seems not to be regulated by manganese availability; *mnp1* transcript predominates in agitated cultures, while *mnp2* transcript predominates in static cultures. These data support the hypothesis that the manganese peroxidase activity is assured under different culture conditions. Other factors affecting the expression of manganese peroxidases in *Phanerochaete chrysosporium* are the oxygen tension and the cell immobilization [72]. Immobilization in polyurethane foam has also been studied in *Nematoloma frowardii*, an agaric basidiomycete, in shaken flasks and aerated fermenter cultures with low nitrogen availability; the enzyme productivity in the

immobilized cells was 1.4 times higher than that obtained with the free fungus, and the enzyme activity was not lost in recycling of the immobilized mycelium during three subsequent 10 day batches [73]. The production of ligninolytic enzymes by white rot fungi and the factors affecting their expression levels have been reviewed by Martinez [74]. It was reported that *Pleurotus* and *Bjerkandera* produce versatile peroxidases (VP), which are able to oxidize Mn^{2+} as well as nonphenolic aromatic compounds, phenols and dyes. Two VP genes have been cloned from *Pleurotus eryngii*, and it was reported that *Phanerochaete chrysosporium* manganese peroxidases and *P. eryngii* VP are induced by H_2O_2 .

3.6 pH and Temperature

Several studies have been carried out to investigate the effect of pH on azo dye decolorization. In these assays, the decrease of absorbance at the wavelength corresponding to the maximum absorption for each dye is used as the method to evaluate the effectiveness of decolorization. Unfortunately, in most cases it is not clear if the isosbestic point of each dye was taken into account, and so it cannot be well understood if the different decolorization rate at different pH is due to a physical factor or to a differently influenced metabolic activity.

The tolerance to high pHs is important in particular for industrial processes using reactive azo dyes, which are usually performed under alkaline conditions. A strain of *C. bifermentans* selected from a contaminated soil was tested for the ability to decolorize Reactive Red 3B-A at pHs from 5 to 12; while no decolorization was observed at pH 5, the dye was nearly completely decolorized across a broad range of pH values (6–12) after 48 h of incubation; in this study a previous analysis of UV/Vis spectra of Reactive Red 3B-A, Reactive Black 5, and Reactive Yellow 3G-P after 0, 12, 24, and 36 h incubation was carried out, showing different decolorization rates for the three dyes, with no change in color content in the abiotic control [5].

Lignin peroxidases from ligninolytic fungi exhibit a 4.5–5 optimum pH [4]. In vitro assays with enzymatic extracts from *P. sajor-caju* grown in solid-state fermentation with sawdust of *Pinus* sp. and wheat bran were carried out to evaluate the effect of pH and temperature over the decolorization of Disperse Blue 79 and Acid Red 315. No significant differences were observed in decolorization due to pH; only for Disperse Blue 79 a greater decolorization at pH 5 and at 50°C was observed, with respect to pH 4.1, 6.0, and 6.5 at temperatures 30 and 40°C. In submerged cultures of the same fungus, incubated in presence of each dye under reciprocal agitation and under dark, a decrease of absorbance was observed, which was related to the decrease of pH of the growth medium due to metabolic activity.

The maximum rate of color removal is generally related to the optimum cell culture growth temperature for each microbial species, with an increase of decolorization proportional to the increase of temperature within the optimum temperature range [41, 42, 44, 75–78].

3.7 High Salinity

High salt concentrations up to 15–20% can be found in wastewater from dyestuff industries. Moreover, textile manufacturers located on coastal areas can cause pollution of seawater. The biological treatability of wastewater with a high saline concentration is limited because most of the microorganisms that are able to degrade azo dyes are not active in these conditions, in which the selection of halophilic or halotolerant bacteria capable to degrade azo dyes is necessary [79].

A highly salt-tolerant bacterial strain *Gracilibacillus* sp. GTY was tested for the ability to decolorize the azo dye Acid Red B. It was observed that the dye was decolorized by growing and resting cells, as well as by extracted azo reductase, in optimum conditions and at a 10–15% NaCl concentration; at very high and very low salt concentration, it was not possible to reach a good performance in decolorization [80].

Two bacterial *Shewanella* species, *S. putrefaciens* and *S. oneidensis*, previously selected on the basis of their ability to degrade azo dyes, were also tested in saline medium at different salt concentrations of up to 10% to evaluate their potential to decolorize four structurally different azo dyes: Reactive Black 5, Direct Red 81, Acid Red 88, and Disperse Orange 3. Full decolorization was reached at salt concentrations up to 6%; the decolorization velocity was inversely related to salt concentration. The rate of decolorization was increased by yeast extract and a calcium source, while was decreased by glucose and by a nitrogen source [54].

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